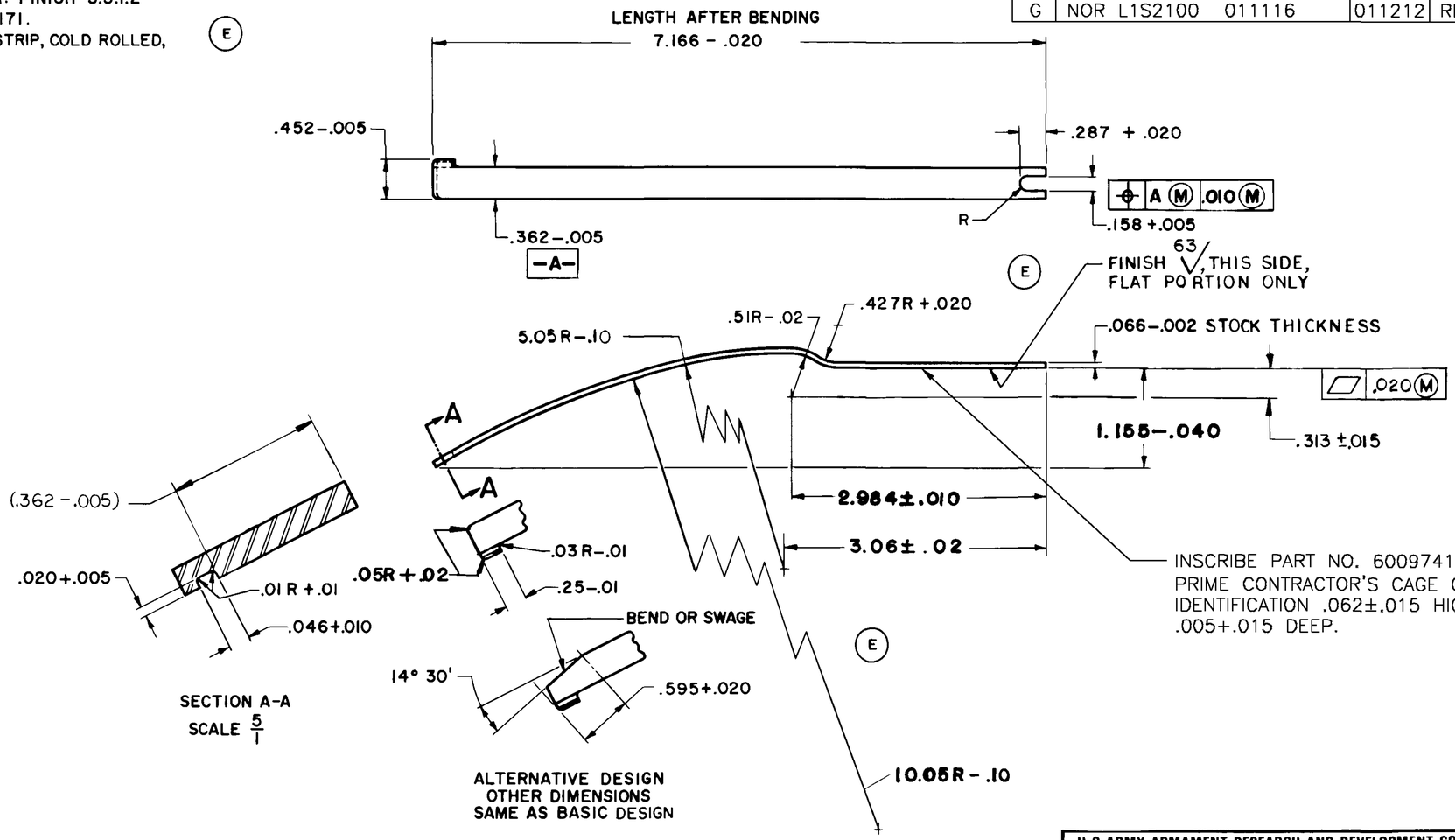
NOTES:
1. FINISH 125 UNLESS OTHERWISE SPECIFIED.
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED
3. HEAT TREATMENT: HEAT AT 1500°-1550°F. OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED.
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. MATERIAL: STEEL, CARBON, STRIP, COLD ROLLED, ASTM A684: 1065.
6. MIL-W-13855 APPLIES.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	
B	SEE EO HQRD 00175	4 AUG 70	
C	(1) SEE ERR HQR 20008-1	14 JAN 72	
D	SEE ERR HQR 40639	18 FEB 75	
E	(3) SEE ERR 50655	1 OCT 75	
F	NOR W8S 3015 79-05-01	79-11-22	
G	NOR L1S2100 011116	011212	RLV



			GUN, ACFT,
			CAL .50,
			GAU-10/A
MECHANICAL PROPERTIES			MG CAL. 50:
YP			M2 HB FLEX,
TS			FXD, TT
EL 2			MG CAL .50
RA		D6528309	XM218, XM213
BH			
		NEXT ASSY	USED ON
RH	A73.5-77	APPLICATION	
		~~APPLY PART NO.~~	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON FRACTIONS ± DECIMALS ± ANGLES ± 1°
MATERIAL: SEE NOTE 5
HEAT TREATMENT: SEE NOTE 3
FINAL PROTECTIVE FINISH: SEE NOTE 4

ORIGINAL DATE OF DRAWING 1 DEC 26
DRAFTSMAN | CHECKER RCE
TRACER | CHECKER EK
ENGINEER | ENGINEER
SUBMITTED
APPROVED

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

PART NO. 6009741 | CODE IDENT NO 19200

SPRINGFIELD ARMORY
SPRINGFIELD, MA

SPRING, COVER EXTRACTOR

DWG SIZE	CODE IDENT NO.	
C	19205	6009741
SCALE 1:1	UNIT WT .05	SHEET 1 OF 1

SWESP FORM NO. 1177-1
20 MAR 64 REV.