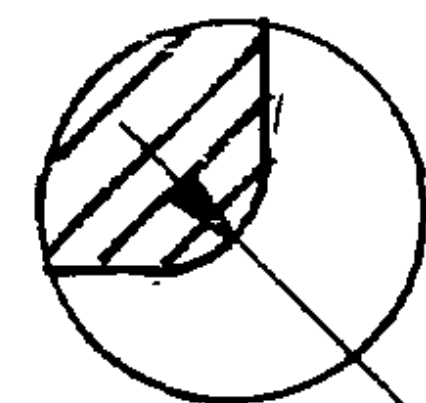


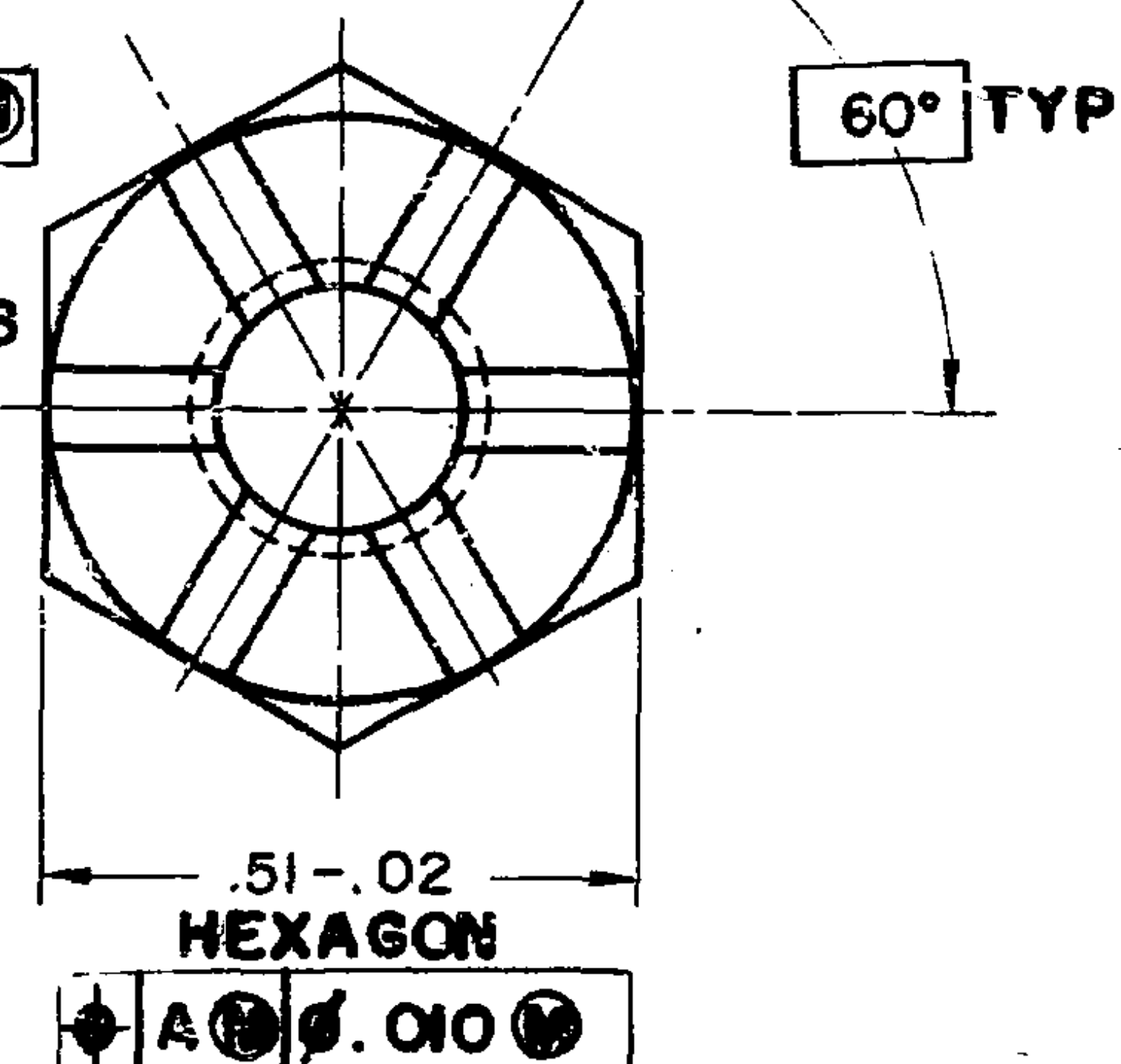
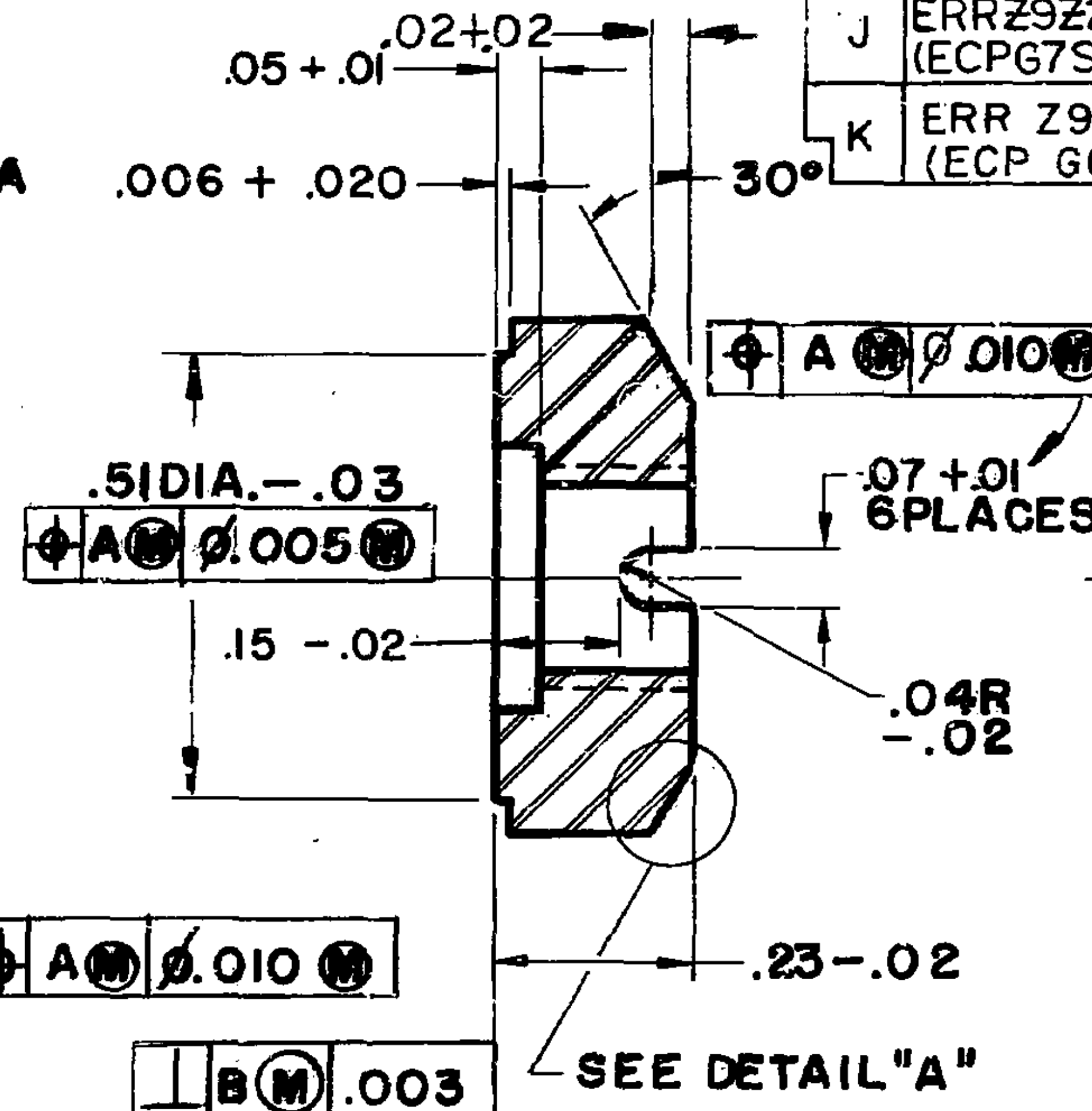
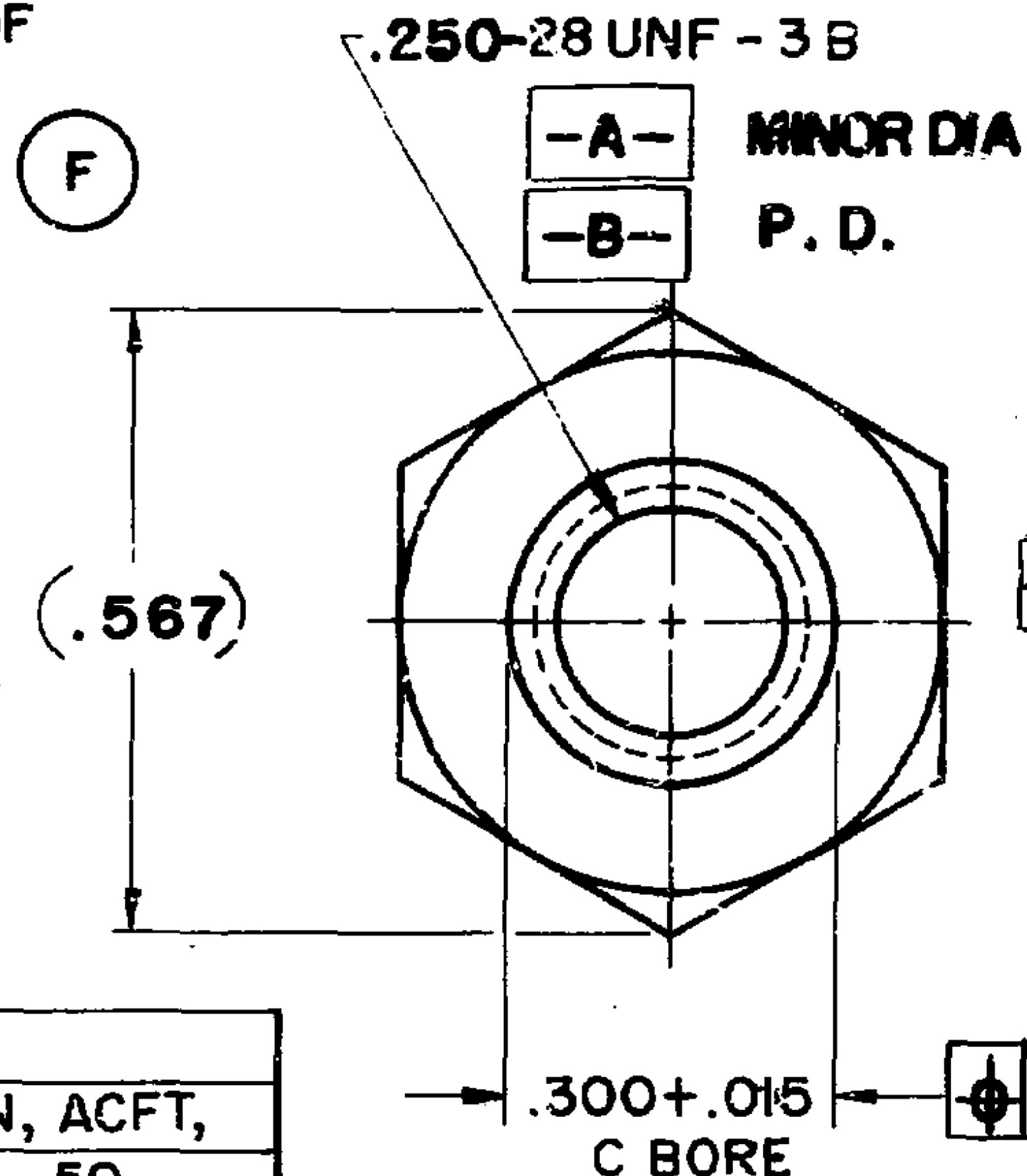
- NOTES: 125 ✓
1. FINISH ALL OVER.
 2. BREAK EDGES .003+ .012 UNLESS OTHERWISE SPECIFIED
 3. HEAT TREATMENT: HEAT AT 1550° - 1575°F. OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED.
 4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171
 5. MIL-W-13855 APPLIES.

(G)



.05R+.02
6 PLACES

DETAIL "A" OPTIONAL



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>P. Sullivan</i>
C	(1) SEE EO HQRD 00175	4 AUG 70	<i>W. H. H. H.</i>
D	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>J. P. H.</i>
E	(1) SEE ERR HQR 30677	29 MAY 73	<i>U. E. H.</i>
F	(4) SEE ERR HQR 40639	18 FEB 75	<i>D. B. H.</i>
G	(2) SEE ERR HQR 50655	1 OCT 75	<i>D. B. H.</i>
H	NOR W8S3015 79-05-01	79-11-22	<i>W. H. H.</i>
J	ERR Z9Z21 27 AG (ECPG7S2011/870413)	891215	<i>OFF. W. H. H.</i>
K	ERR Z9Z1309H (ECP GOS2044, 91-01-04)	91-04-08	<i>W. H. H.</i>

FI2007400	
FI2002949	
FI2002950	GUN, ACFT, CAL .50,
FI2002952	GAU-10 / A
FI2002953	MG CAL. 50
F8447956	XM218, XM213

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
YP		TOLERANCES ON DECIMALS ± .005
TS		FRACTIONS ± .005
EL 2		ANGLES ± 2°
RA		MATERIAL: STEEL, ASTM A322 OR A331; 4140
BH		HEAT TREATMENT SEE NOTE 3
RH	A64.5-67	FINAL PROTECTIVE FINISH SEE NOTE 4

FI1691500	MG CAL. 50:
F7265636	M2 HB FLEX,
F7265637	FXD. TT,
F7265646	M3 AC BASIC
NEXT ASSY USED ON	
APPLICATION	
APPLY PART NO.	

ORIGINAL DATE OF DRAWING 1 MAY 34	
DRAFTSMAN RZE	CHECKER EK
TRACER RZE	CHECKER EK
ENGINEER	ENGINEER C. H. H.
SUBMITTED	
APPROVED	

PART NO. 5013556		
SPRINGFIELD ARMORY, SPRINGFIELD, MA		
NUT, SLOTTED, HEXAGON		
DWG SIZE B	CODE IDENT NO. 19205	5013556
SCALE 4:1	UNIT WT	SHEET 1 OF 1

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07808-5000