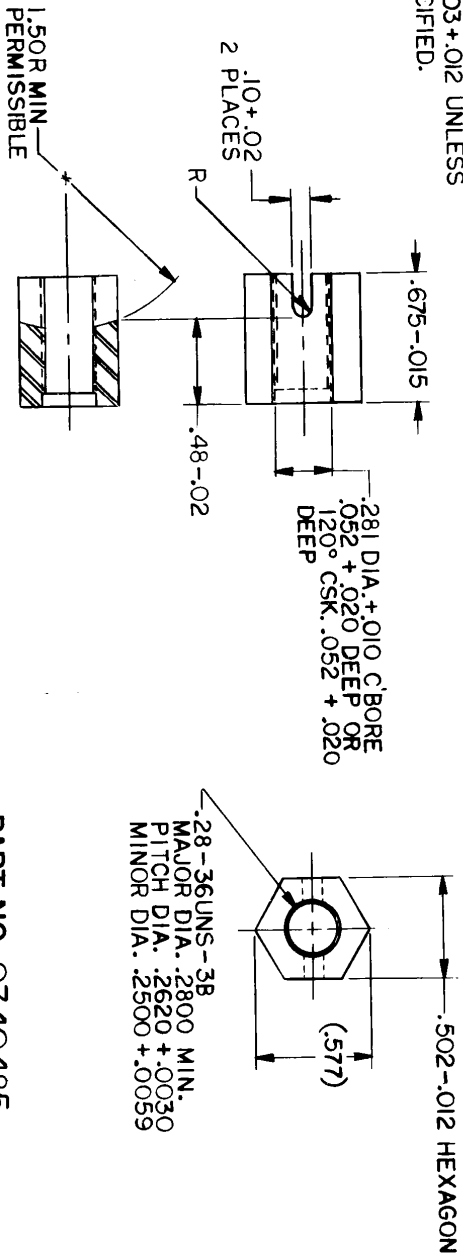


DRAWING SIZE B
(ARRADCOM 70-12)

REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
-	PRODUCTION RELEASE ERR W959009 80-01-18	80-03-10	<i>Classey</i>

- NOTES:
 1.- MIL-W-13855 APPLIES.
 2.- MATERIAL:
 STEEL BARS, CARBON, COLD-FINISHED,
 ASTM A 108, COMPOSITION III7, III8.
 3.- FINAL PROTECTIVE FINISH: FINISH
 5.3.12 OR 5.3.2.2 OF MIL-STD-171.
 4.- FINISH 125/
 5.- BREAK EDGES .003+.012 UNLESS
 OTHERWISE SPECIFIED.



PART NO. 9340485

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

NUT, BUFFER, PISTON ROD

M.G. CAL. .50		MECHANICAL PROPERTIES		DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 80-03-10		CHECKER <i>[Signature]</i>		U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND DOVER, NEW JERSEY 07801	
M2, HB, FLEX,		TP		TOLERANCES ON DECIMALS ±		DRAFTSMAN JM		ENGR		SIZE B	
FXD, TT		TS		FRACTIONS ±		ENGR		ENGR		CODE IDENT NO. 19200	
		EL2		ANGLES ± 1°		ENGR		ENGR		9340485	
		RA								SHEET 1 OF 1	
C9340487		BH		MATERIAL NOTE 2 APPLIES							
NEXT ASSY		RH		FINISH NOTE 3 APPLIES							
APPLICATION											

ARRADCOM FORM 66 AUG 77 REPLACES SAMPA FORM 1039 OCT 75 WHICH MAY BE USED UNTIL EXHAUSTED