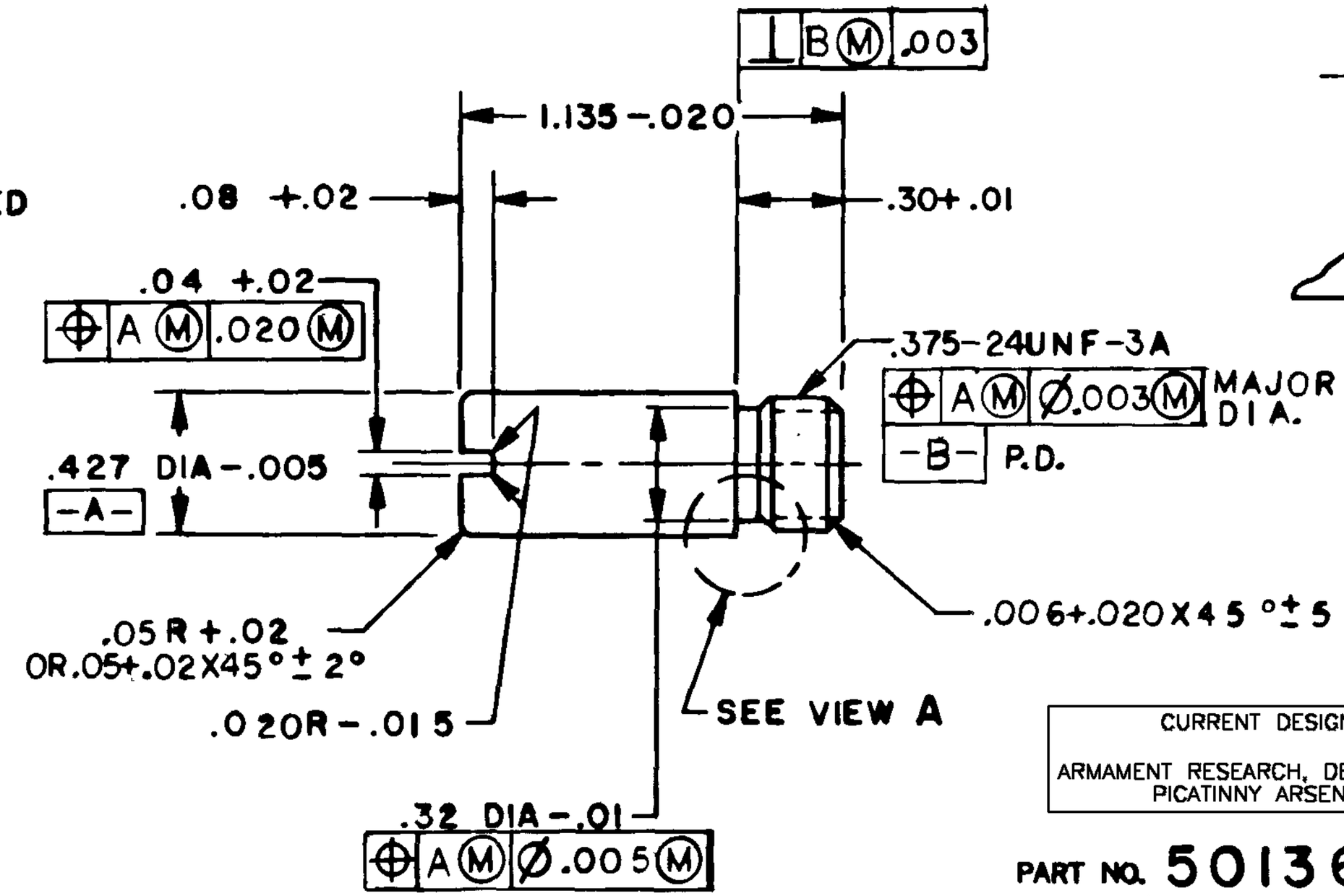
NOTES:

1. FINISH 125/ ALL OVER.
2. BREAK EDGES .003 +.012 EXCEPT AS NOTED.
3. HEAT TREATMENT: HEAT AT 1540° TO 1580°F. OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT HARDNESS REQUIREMENT IS MANDATORY AND TIME AT TEMPERING TEMPERATURE SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. MIL-W-13855 APPLIES.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE. WAS "A" SIZE. SEE EOSA27818.	15 APR 66	
B	SEE EO HQRD 00175	4 AUG 70	
C	(1) SEE ERR HQR 20008-1	14 JAN 72	
D	(3) SEE ERR HQR 50606	4 APR 75	
E	(2) SEE ERR HQR 50655	1 OCT 75	
F	NORW9S3000 79 04 06	79 12 07	



CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5013694

(USED WITH SLIDE-6147893)

MG CAL .50	
XM218,XM213	
MG,CAL.50,M2,	
HB(FLEX),	
(FXD), (TT),	
F 11010439	AC BASIC
NEXT ASSY	USED ON
APPLICATION	
~~REPLACE PART NO.~~	

MECHANICAL PROPERTIES	
YP	
TS	
EL 2	
RA	
BH	
RH	C 38-46

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ± FRACTIONS ± ANGLES ±
MATERIAL: STEEL, ASTM A322 OR A331: 4140
HEAT TREATMENT SEE NOTE 3
FINAL PROTECTIVE FINISH SEE NOTE 4

ORIGINAL DATE OF DRAWING 1 MAY 34

DRAFTSMAN AJC	CHECKER WLM
TRACER BAM	CHECKER CEL
ENGINEER	ENGINEER

SUBMITTED P E Sullivan
APPROVED V W Grant

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

PIN, SHOULDER, HEADLESS

DWG SIZE	CODE IDENT NO.	
B	19205	5013694
SCALE 2/1	UNIT WT	SHEET 1 OF 1

SWESP FORM NO. 1176-1
20 MAR 64 REV.

PDC

Pin, Shoulder, Headless - 5013694.c4