HEAT TREATMENT & FINAL FINISH

OIL QUENCH 1420°-1440°F. TEMPER 30 MINUTES AT APPROX. 750°F. TO ROCKWELL SPECIFIED. SPRING SURFACE TO BE SMOOTH, FREE FROM SCALE AND OXIDES.
PROTECTIVE FINISH AFTER ASSEMBLY.

REVISIONS			
C	(2) SEE ERR HQR 40639	18FEB75	

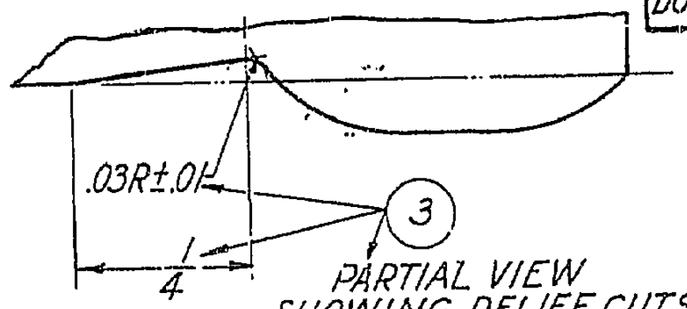
(2) (9) (11)

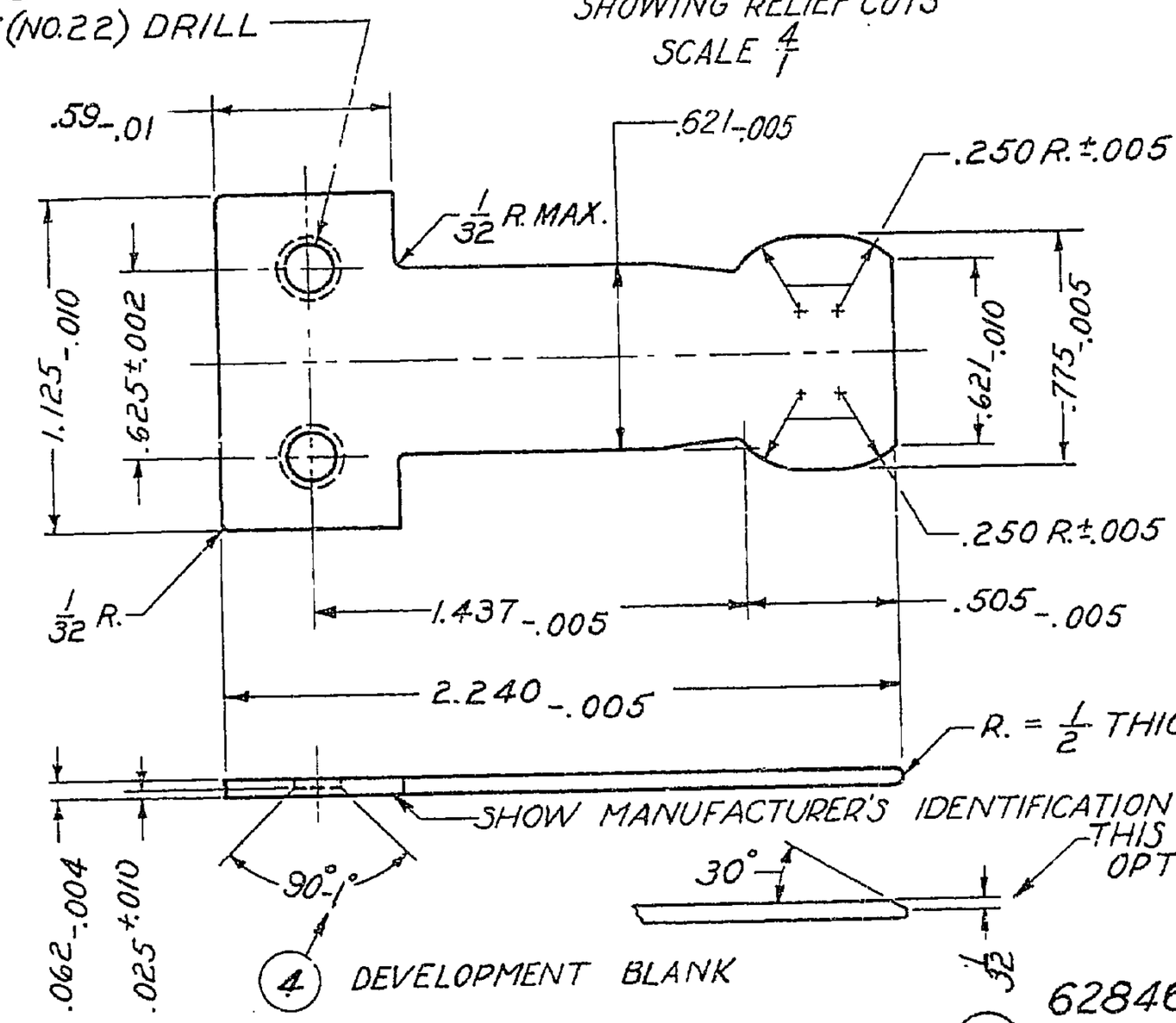
~~90~~ DO NOT INSCRIBE PART NO.

PHYSICAL PROPERTIES	
Y.P.	
T.S.	
EL.2	
RED.	
BR.	
ROCK.	D-58-62

DECEMBER 17, 1942

REVISIONS			
1	2-25-43	9[2]	3-1-49
2[2]	5-26-43	10[2]	7-31-50
3[3]	9-21-43	11[3]	HOBBINIZATION 8-31-51
4[2]	2-12-44	12'	10-8-53
5[2]	6-14-44	13'	11-6-53
6[2]	2-10-45	A3	SEE EO HORD 00075 4AUG 70
7'	5-25-45	B1	SEE ERR HQR 20008-1
8[2]	CONVERSION 11-30-48		14 JAN 72





BREAK SHARP CORNERS

6284610

LATCH, OIL BUFFER TUBE LOCK ~~B 284610 5~~

STEEL, CMPSN1095, ASTM A684 (A2)

FINISH 125/

~~MANUFACTURING COMPONENT~~

(C) (6) (10) (11) (13) (A3) (11) (A1) (8) (2) (3) (4) (5)

SCALE 2/1

SPRINGFIELD ARMORY
B6284610
~~B284610~~

TOLERANCE ±.01 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.
SUPERSEDES OLD TRACING B284610 UNDER REVISION DATE OF FEB. 25, 1943.

(9) (8) (6) (12) (6) (7) (10) (12) (5) (B1) (C)

DRG. PERTAINS TO

~~C145325~~	~~LOCK, OIL BUFFER~~
~~C5645325~~	~~TUBE, ASSEMBLY~~
~~S1-133~~	~~50MG-T36AC-BASIC~~
~~S1-134~~	
	~~LOCK, BARREL BUFFER~~
	~~TUBE, ASM.~~
	50BMG-M2 AC BASIC
	50BMG-M2WC FLEX.
	MG, CAL 50, XM218,
	XM213
	GUN, ACFT,
	CAL .50, GAU-10/A

D'FTSMAN	TRACER	L'DG. D'FTSMAN
H.M.F.	M.N.L	W.E.L
CHECKER		CHIEF D'FTSMAN
W.J.M	A.C.	

SUBMITTED:-
Ernest Price
HD. ORD. ENG. ORD. DEPT.

APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:-
Wilbur Gorton
COL. ORD. DEPT.

ORDNANCE DEPT., U.S.A.

SUPERSEDES B284610

B 6284610.

latch, oil buffer tube lock - 6284610.c4