B 6017175

HEAT TREATMENT & FINAL FINISH

PROTECTIVE FINISH AFTER ASSEMBLY.

(18) (28)

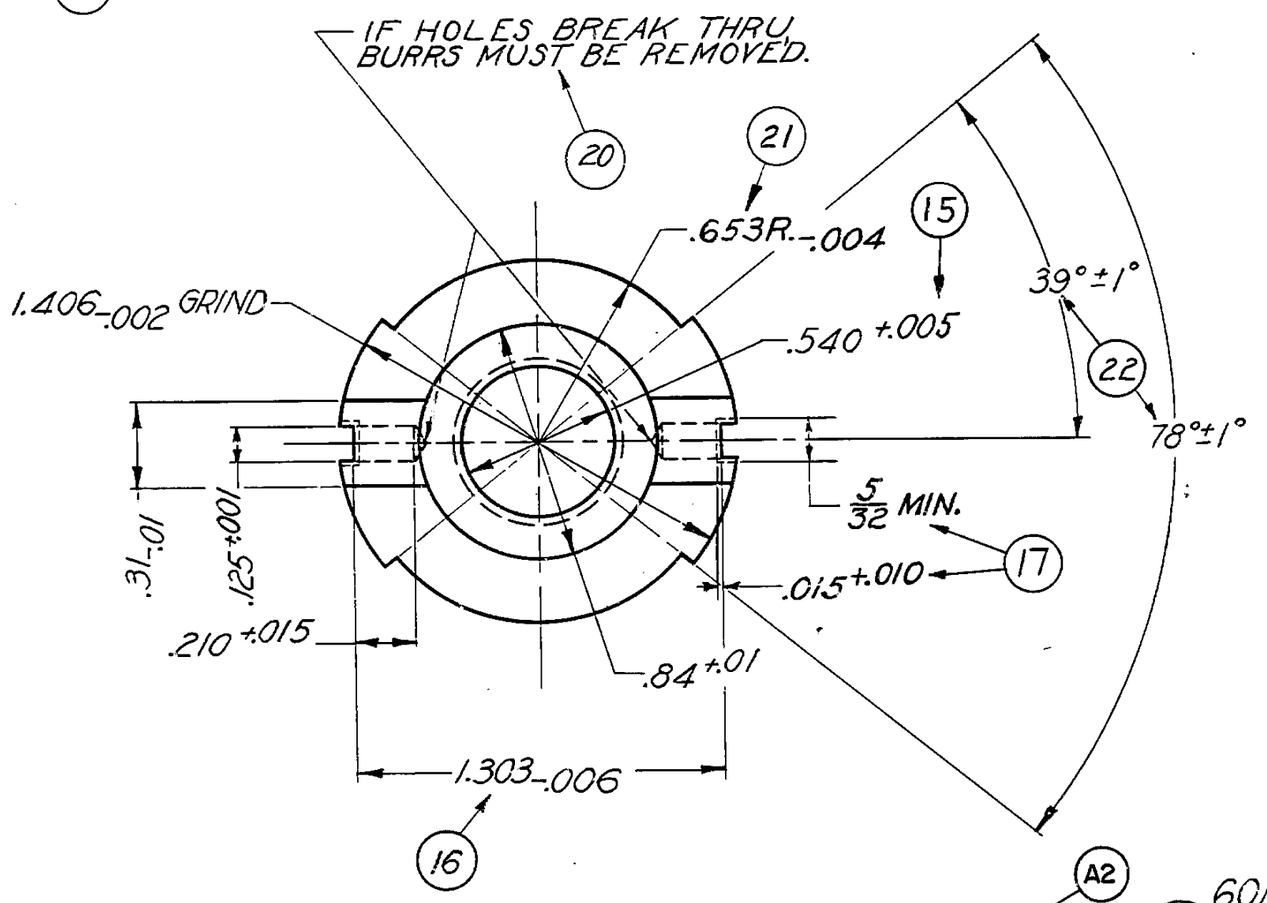
REVISIONS			
B	(1) SEE ERR HQR 20008-1	14 JAN 72	
C	(1) SEE ERR HQR 40639	18 FEB 75	

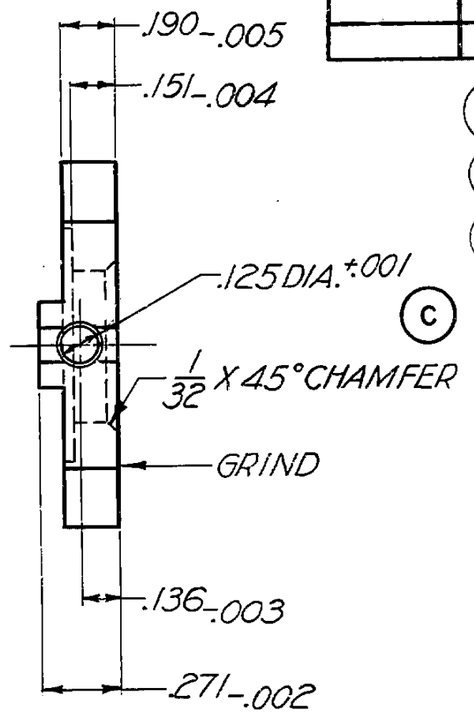
~~DO~~ DO NOT INSCRIBE PART NO. (26)

PHYSICAL PROPERTIES	
Y.P.	
T.S.	
EL.2	
RED.	
BR.	
ROCK.	

DEC. 1, 1926

REVISIONS			
14	6-10-41	22[2]	2-12-45
15	9-22-41	23[3]	4-20-45
16[2]	10-4-41	24[1]	6-14-45
17[2]	1-31-42	25[2]	4-12-46
18[2]	3-27-42	26[4]	CONVERSION 1-12-49
19[1]	6-4-43	27[FS]	6-14-50
20[2]	7-7-43	28 [A]	MODERNIZATION B-23-51
21[2]	7-4-44	A3	SEE EO HQRD QQTS 4AUG70





(26) (23) (25) (24) (23)

DRG. PERTAINS TO

	GUN, ACFT,
	CAL .50, GAU-10/A
~~51-68~~	.50 BMG M2 WC(FLEX)
B6008969	MG CAL 50 XM218,
	XM213
~~51-82~~	.50 BMG M2 AC-BASIC
~~B8969~~	~~VALVE, OIL BUFFER~~
	~~PISTON, ASSEMBLY~~
~~51-88~~	~~.50 BMG M2 HB(FXD M~~

VALVE, OIL BUFFER PISTON (A2)

6017175 ~~B17175~~

FINISH 125/ (28)

~~MANUFACTURING COMPONENT~~ (26)

MATERIAL : STEEL 1050

FED SPEC QQ-S-631 (A3)

(28) (18) (25) (19)

(17) (15) (16) (20) (21) (22) (26)

TOLERANCE ±.01 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

SUPERSEDES OLD TRACING B17175 UNDER REVISION DATE OF JUNE 10, 1941. (28)

(A1)

SCALE 2/1

B 6017175

~~B17175~~

D'FTSMAN	TRACER	L'DG. D'FTSMAN
mle	mle	E.J.T.
CHECKER		CHIEF D'FTSMAN
E.C.P.	S.A. O.O.	S.A. O.O.

SUBMITTED:-

Miller Burton

LT. COL. ORD. DEPT., U. S. A.

APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:-

W. Rucker

MAJ., ORD. DEPT., U. S. A.

ORDNANCE DEPT., U. S. A.

SUPERSEDES B17175

6017175 - Valve, Oil Buffer Piston.c4