

5

4

3

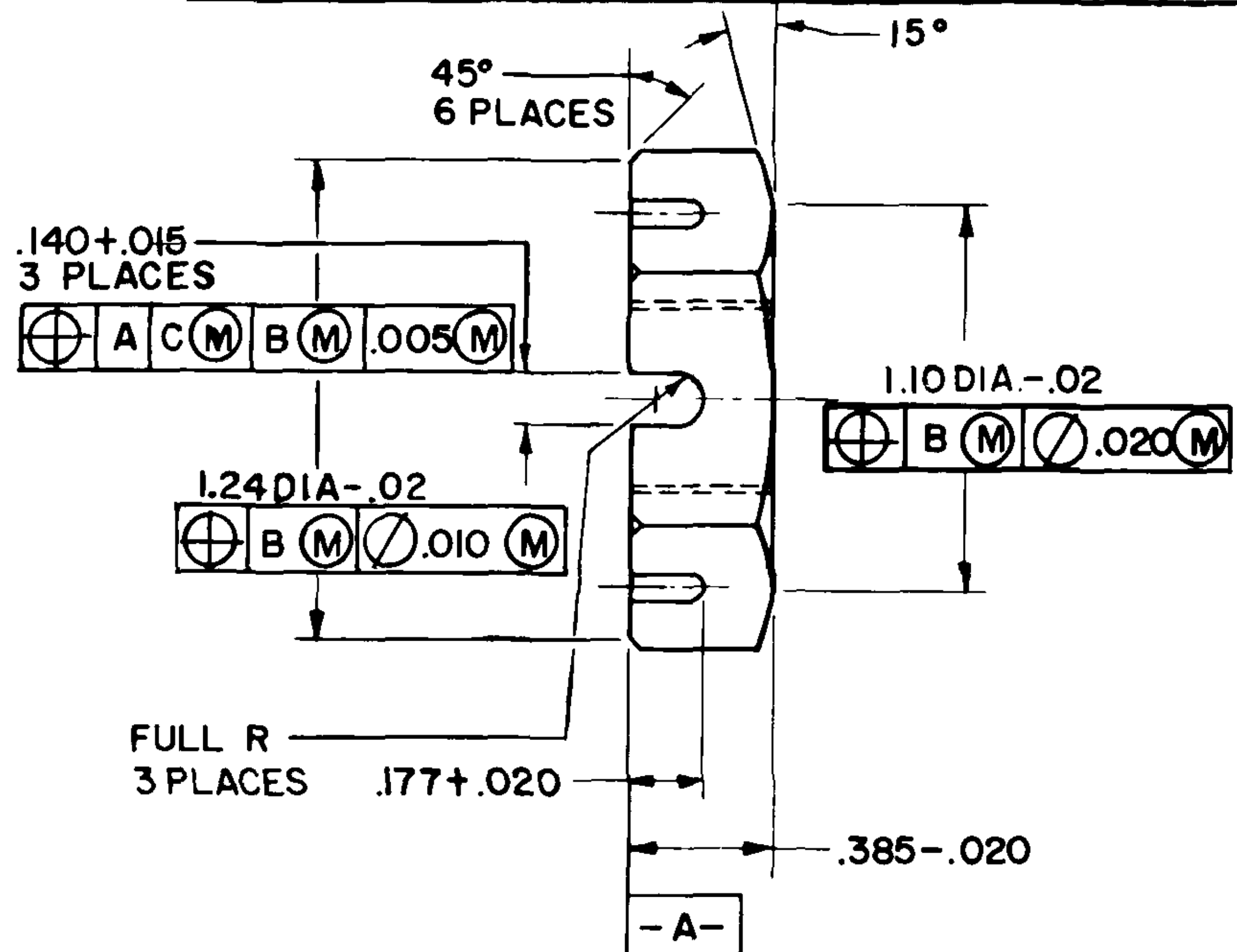
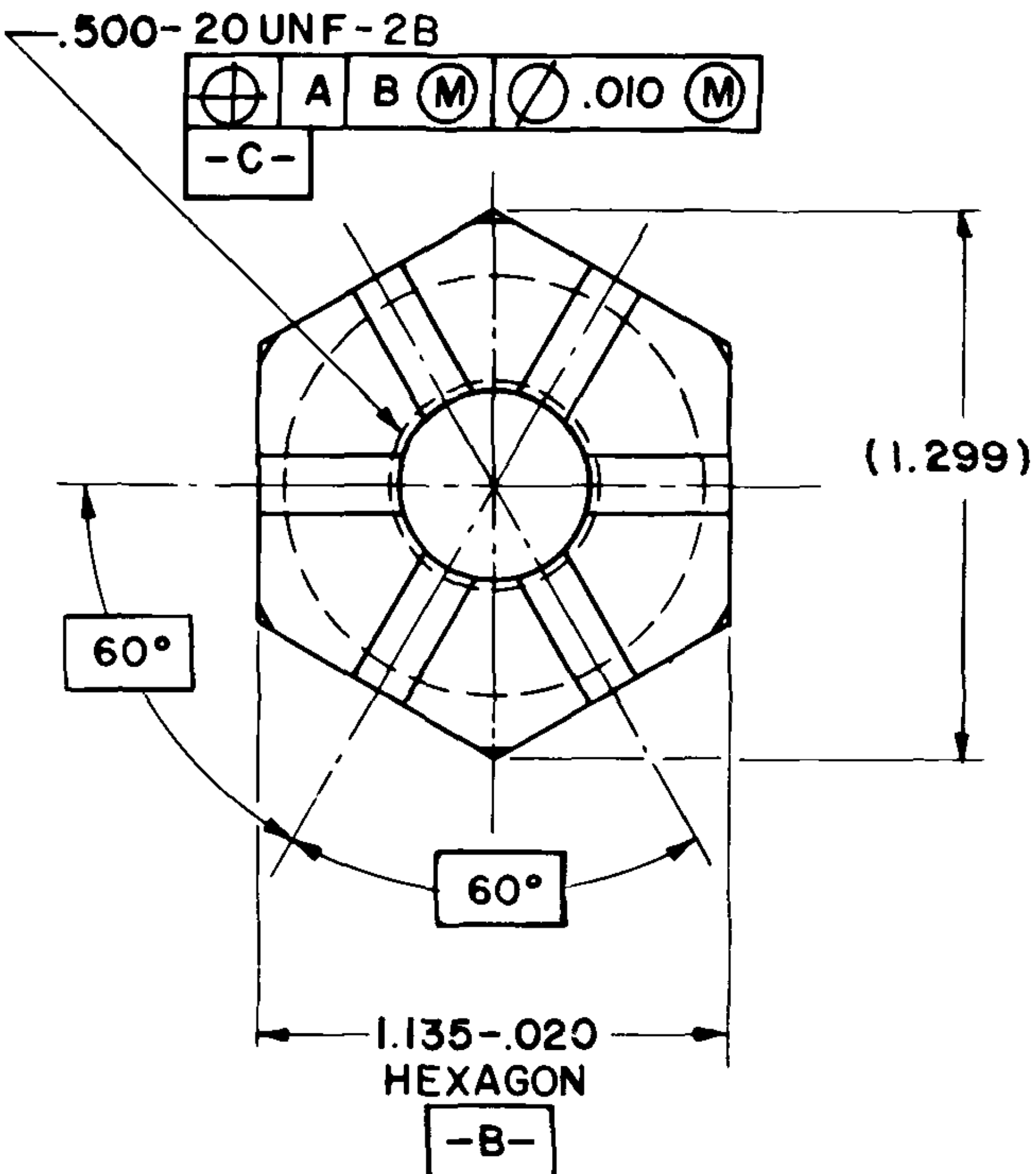
2

1

- NOTES: 125 ✓ ALL OVER.
1. FINISH ✓ ALL OVER.
2. BREAK EDGES .003+ .012 UNLESS OTHERWISE SPECIFIED
3. HEAT TREATMENT: HEAT AT 1540°F TO 1580°F. OIL QUENCH. TEMPER 1 HOUR MIN. TO HARDNESS SPECIFIED.
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. MIL-W-13855 APPLIES.

H ERR Z9Z1285AK
(ECP G9S2111, 90-04-10) 90-09-26

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>P. Sullivan</i>
C	(1-) SEE EO HQRD 00175	4 AUG 70	<i>Norman</i>
D	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>J. P. Burke</i>
E	(5) SEE ERR HQR 40639	18 FEB 75	<i>P. B. Burtner</i>
F	(2) SEE ERR HQR 50655	1 OCT 75	<i>P. B. Burtner</i>
G	NOR W8S3009 79-04-06	800207	<i>R. Hall</i>



	GUN, ACFT,
	CAL. 50,
	GAU-10/A
	MG CAL. 50:
	XM218, XM213

CURRENT
CODE IDENT NO
19200

US ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

PART NO. **5152939**

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING 1 FEB 41	SPRINGFIELD ARMORY, SPRINGFIELD, MA						
YP				NUT, SLOTTED HEXAGON						
TS		TOLERANCES ON DECIMALS ±	DRAFTSMAN <i>RR</i>							
EL 2		FRACTIONS ±	TRACER <i>RR</i>							
RA		ANGLES ± 2°	ENGINEER <i>Ch. Buckingham</i>							
BH		MATERIAL: STEEL, ASTM A322 OR A331: 4140, 8740	SUBMITTED <i>P. Sullivan</i>	DWG SIZE B CODE IDENT NO. 19205 5152939						
RH	C30-36	HEAT TREATMENT SEE NOTE 3	APPROVED <i>M. Lunkhoner</i>							
NEXT ASSY		FINAL PROTECTIVE FINISH SEE NOTE 4	SCALE 2:1 UNIT WT SHEET 1 OF 1							
APPLICATION										
APPLY PART NO.										