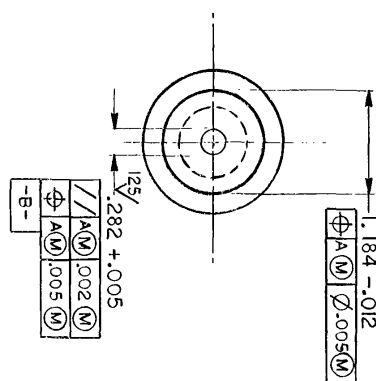
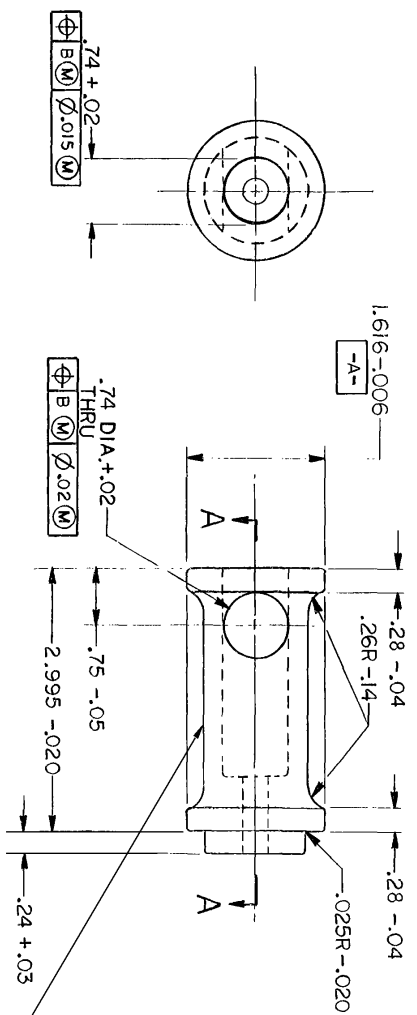
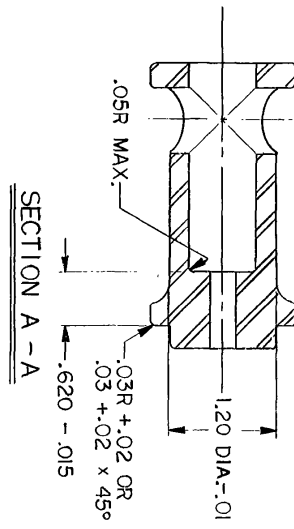


REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
-	PRODUCTION RELEASE ERR W9S9009 80-01-18	80-05-10	<i>[Signature]</i>
A	NOR W6S2013/860516	870821	<i>[Signature]</i>
B	NOR L1S2100 011116	011212	RLV

- NOTES:
- 1.-MIL-W-13855 APPLIES.
 - 2.-MATERIAL: STEEL, ASTM A322 OR A331; 4140, 4140 OR 4340
ALTERNATIVE MATERIAL: INVESTMENT CASTING; MIL-S-22141, 1C4140, 1C4340
TENSILE TEST SHALL NOT APPLY.
INSPECTION SHALL BE IN ACCORDANCE WITH CLASS 4, OF MIL-STD-2175
 - 3.-HEAT TREATMENT: HEAT AT 1550° TO 1600° F, OIL QUENCH, TEMPER 1 HOUR MIN. TO HARDNESS SPECIFIED.
 - 4.-FINAL PROTECTIVE FINISH: FINISH 5, 3, 1, 2 OR 5, 3, 2, 2 OF MIL-STD-171.
 - 5.-FINISH $25\sqrt{}$ ALL OVER UNLESS OTHERWISE SPECIFIED.
 - 6.-BREAK EDGES .003 + .012 UNLESS OTHERWISE SPECIFIED.



INSCRIBE OR CAST ASSEMBLY NO. - ASSY
9340487, PART NO. - 9340486, AND PRIME
CONTRACTOR'S CAGE CODE IDENTIFICATION
.12±.07 HIGH X .005+ .030 DEEP/RAISED.

PART NO. 9340486

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

TUBE, BARREL BUFFER

M. G. CAL. .50	M2 HB FLEX	FXD. TT	MECHANICAL PROPERTIES	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING 80-03-10	CHECKER <i>[Signature]</i>	SIZE C	CODE IDENT NO. 19200	9340486
TYPE	TS	EL2	RA	RA	ENG	ENG	SCALE 1/1	UNIT WT.	SHEET 1 OF 1
C9340487	BH								
NEXT ASSY	RH								
APPLICATION									