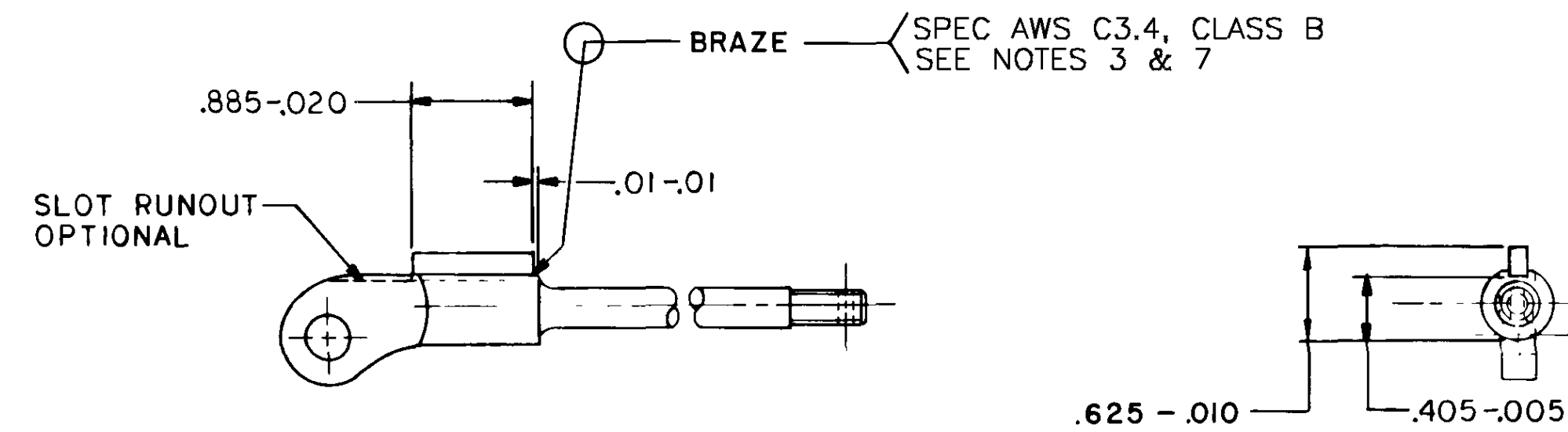


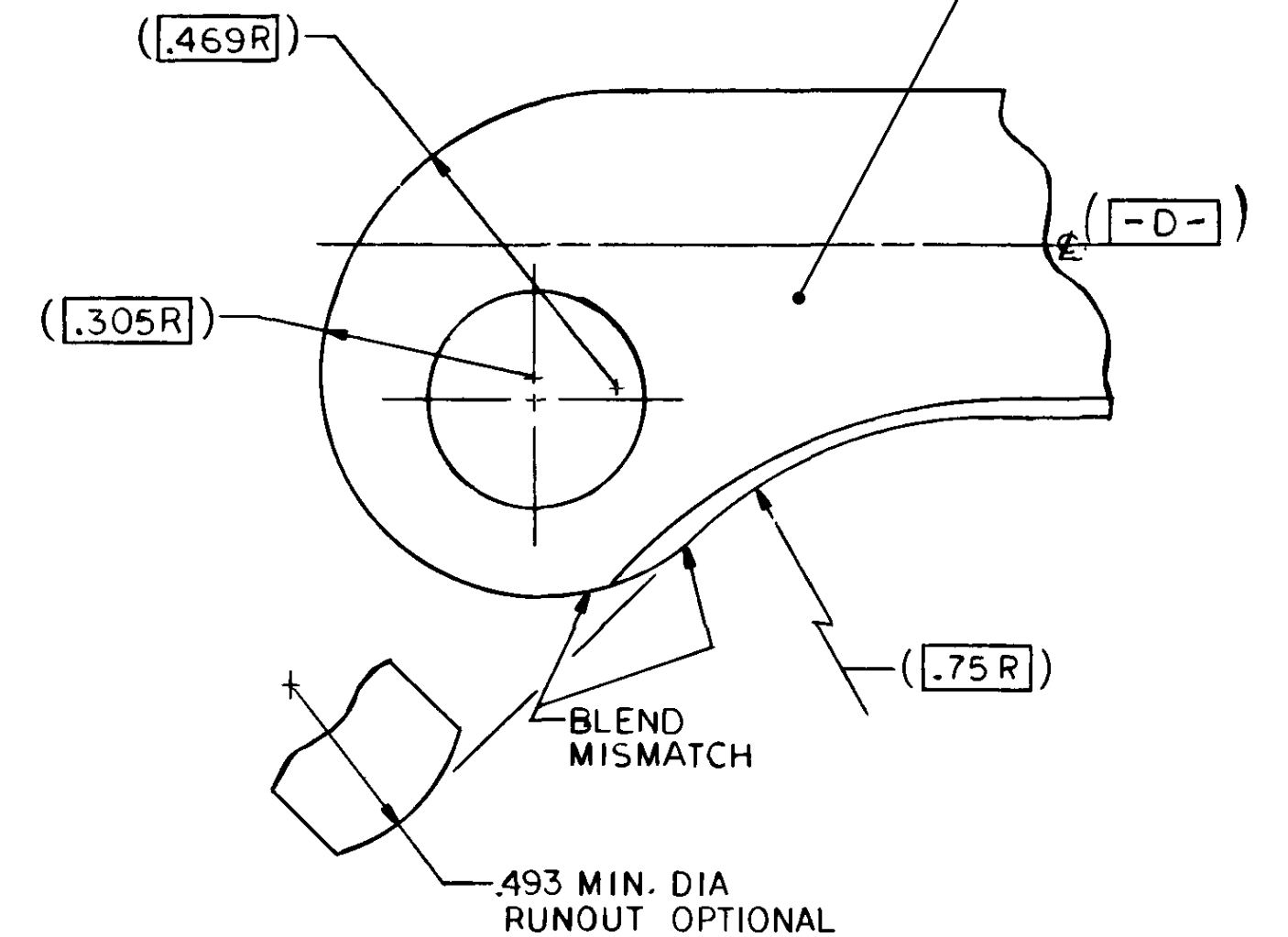
I. FINISH ¹²⁵✓ ALL OVER.

2. BREAK EDGES .003 + .012 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A322 OR A331; 6150, 4140. BRAZING FILLER MATERIAL: SPEC AWS A5.01 AND AWS A5.8, CMPSN BCu-I (WIRE) OR MIL-P-8853 (PASTE).
4. THE FOLLOWING HEAT TREATMENT IS MANDATORY: HEAT AT 1550° TO 1600°F. OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED.
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
6. MIL-W-13855 APPLIES.
7. BRAZED ASSEMBLY SHALL WITHSTAND AN AXIAL LOAD OF 250 LBS.

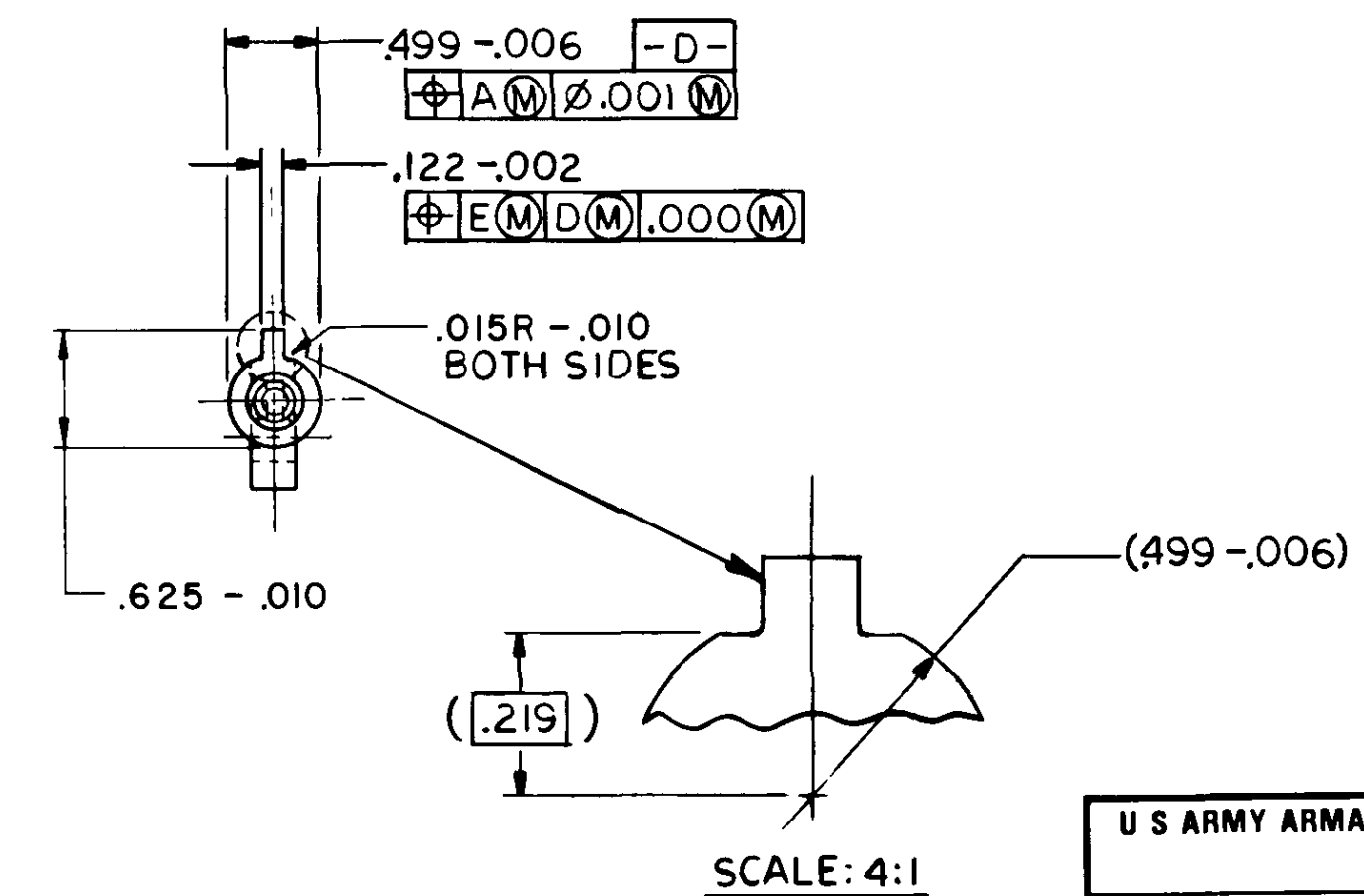


ALTERNATIVE DESIGN
OTHER DIMENSIONS SAME
AS BASIC DESIGN

INSCRIBE PART NUMBER 6008919 AND PRIME —
CONTRACTOR'S CAGE CODE IDENTIFICATION,
.062±.015 HIGH X .005+.015 DEEP.



PARTIAL VIEW A
SCALE 4:1



U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

| | |
|------------------|-------|
| PART NO. 6008919 | 19200 |
|------------------|-------|

SPRINGFIELD ARMORY
SPRINGFIELD, MA

ROD, BOLT LATCH

| | | |
|----------|---------------|---------|
| DWG SIZE | CODE IDENT NO | |
| D | 19205 | 6008919 |

| | | | | |
|-------|---|---------|-------|----|
| SCALE | : | UNIT WT | SHEET | OF |
|-------|---|---------|-------|----|

| | | | | | | | | | |
|-----------------------|----------|-------------------|--|--|--|-----------------------------|--|-------------------------|--|
| MECHANICAL PROPERTIES | | MG CAL 50 | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | ORIGINAL DATE OF DRAWING | | 1 MAY 34 | |
| YP | | M2 HB FLEX | | TOLERANCES ON DECIMALS ± FRACTIONS + ANGLES + | | DRAFTSMAN AEP | | CHECKER CH | |
| TS | | MG CAL .50 | | MATERIAL SEE NOTE 3 | | TRACER AEP | | CHECKER CH | |
| EL 2 | C8448125 | XM213 | | | | ENGINEER | | ENGINEER Ch. Cunningham | |
| RA | | | | HEAT TREATMENT SEE NOTE 4 | | SUBMITTED | | | |
| BH | | NEXT ASSY USED ON | | | | P.C. Sullivan | | | |
| RH | A67-70 | APPLICATION | | FINAL PROTECTIVE FINISH SEE NOTE 5 | | | | | |
| | | -APPLY PART NO. | | | | VA Lunkhwa | | | |

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