DRAWING SIZE D (ARRADCOM 70-12)

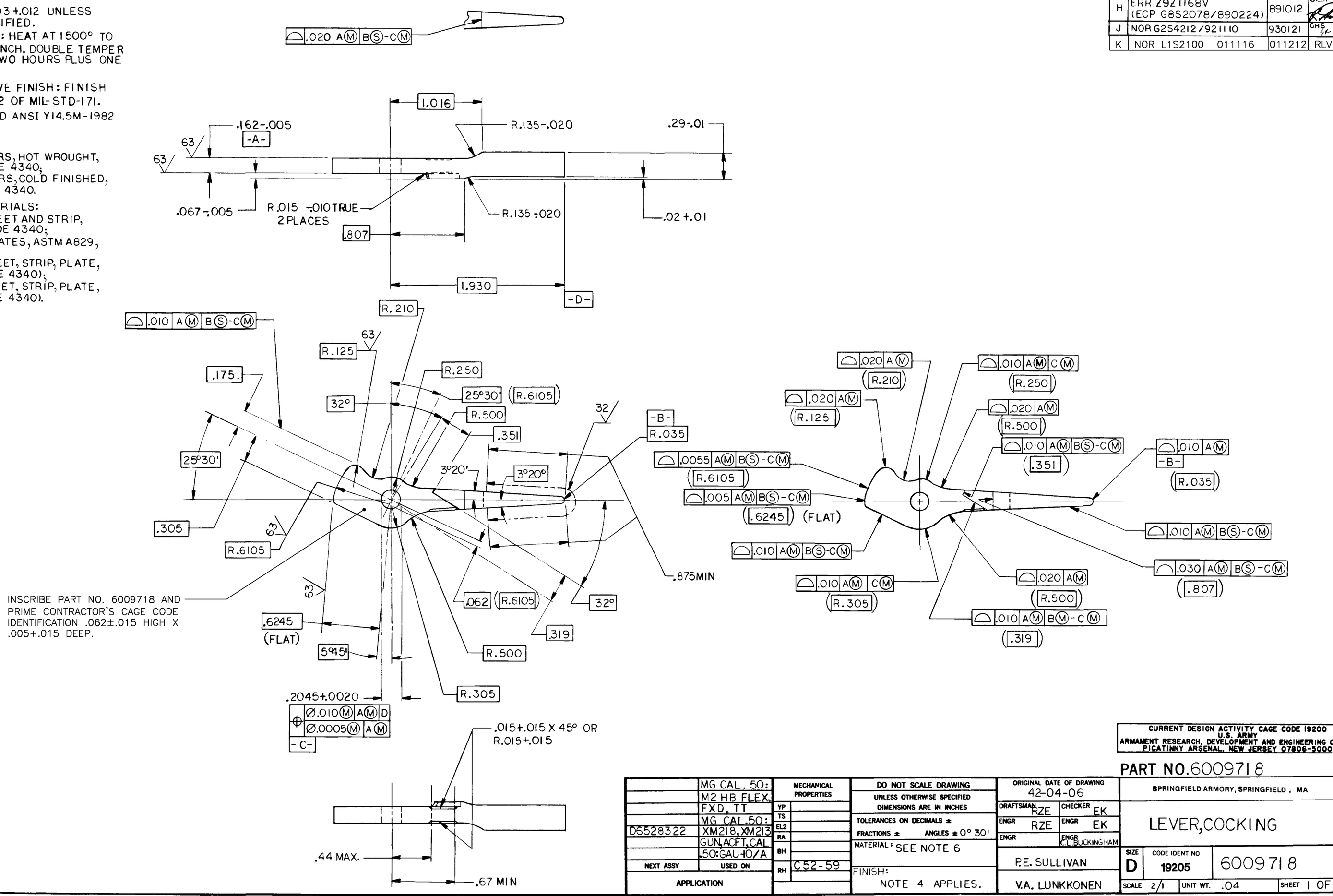
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
G	NORW9S3016 79-09-18 REPLACES REV.F W/CHANGE	81-01-26	
H	ERR Z9Z1168V (ECP G8S2078/890224)	891012	
J	NOR G2S4212/921110	930121	
K	NOR L1S2100 011116	011212	RLV

NOTES:-

1. FINISH 125 EXCEPT AS NOTED.
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
3. HEAT TREATMENT: HEAT AT 1500° TO 1550° F. OIL QUENCH, DOUBLE TEMPER AT 420° F FOR TWO HOURS PLUS ONE HOUR.
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. MIL-W-13855 AND ANSI Y14.5M-1982 APPLIES.
6. MATERIAL:

   ALLOY STEEL, BARS, HOT WROUGHT, ASTM A322, GRADE 4340;
   ALLOY STEEL, BARS, COLD FINISHED, ASTM A331, GRADE 4340.

   ALTERNATE MATERIALS:
   ALLOY STEEL, SHEET AND STRIP, ASTM A506, GRADE 4340;
   ALLOY STEEL, PLATES, ASTM A829, GRADE 4340;
   ALLOY STEEL, SHEET, STRIP, PLATE, AMS 6359 (GRADE 4340);
   ALLOY STEEL, SHEET, STRIP, PLATE, AMS 6454 (GRADE 4340).



CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 6009718

	MG CAL. 50:	MECHANICAL PROPERTIES	
	M2 HB FLEX,	YP	
	FXD, TT	TS	
	MG CAL. 50:	EL2	
D6528322	XM218, XM213	RA	
	GUN, ACFT, CAL	BH	
	.50: GAU-10/A	RH	C 52-59
NEXT ASSY	USED ON		
APPLICATION			

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ±
FRACTIONS ± ANGLES ± 0° 30'
MATERIAL: SEE NOTE 6
FINISH: NOTE 4 APPLIES.

ORIGINAL DATE OF DRAWING 42-04-06

DRAFTSMAN	RZE	CHECKER	EK
ENGR	RZE	ENGR	EK
ENGR		ENGR	K.L. BUCKINGHAM
P.E. SULLIVAN			
V.A. LUNKKONEN			

SPRINGFIELD ARMORY, SPRINGFIELD, MA

LEVER, COCKING

SIZE	CODE IDENT NO	
D	19205	6009718

SCALE 2/1 | UNIT WT. .04 | SHEET 1 OF 1

ARRADCOM FORM 68 AUG 77 REPLACES SARPA FORM 1041 NOV 73 WHICH MAY BE USED UNTIL EXHAUSTED

6009718 - Lever, Cocking.c4