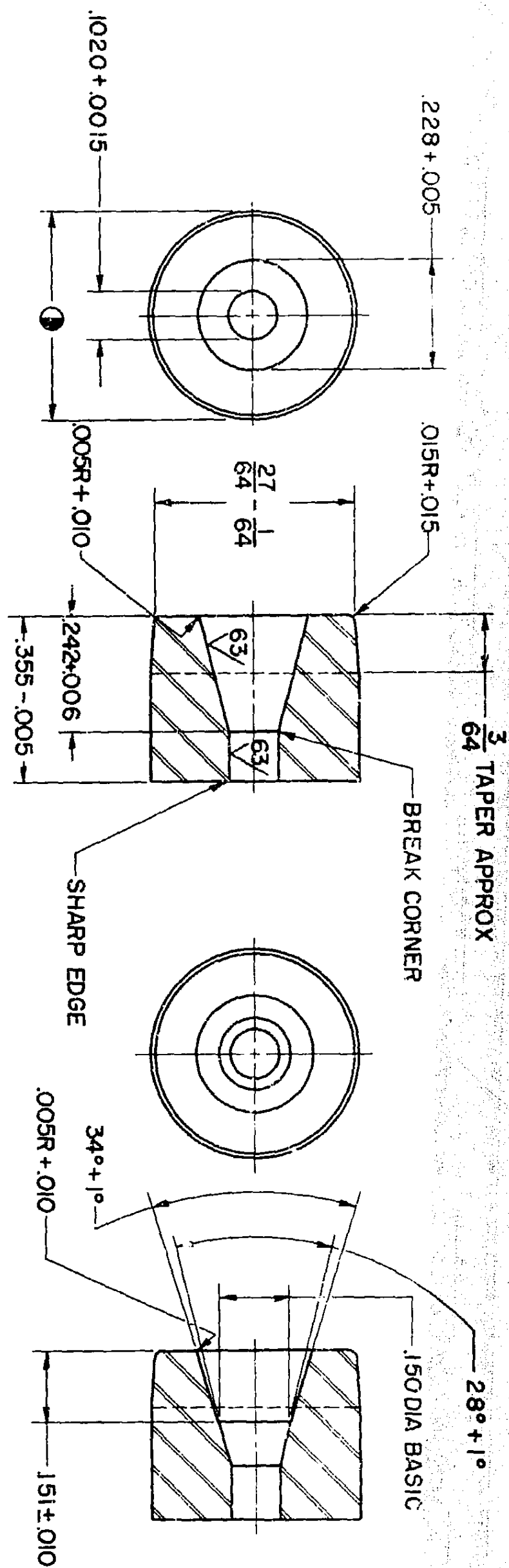


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SIZE VARIATIONS FOR SELECTIVE ASSY TO BOLT								
NO	1	2	3	4	5	6	7	8
000	4235	4240	4245	4250	4255	4260	4265	4270

BASIC DESIGN

ALTERNATIVE DESIGN

125/
✓ ALL OVER EXCEPT AS NOTED

LEAVED OVERSIZE & GRIND
(AFTER HEAT TREATING) TO FINAL
DIMENSIONS CONCENTRIC (WITHIN
.001) WITH .102 + .001 HOLE.

HEAT TREATMENT: HEAT IN ATMOSPHERE OR
NEUTRAL SALT TO 1475°-1500°F FOR 45 MIN. OIL
QUENCH. TEMPER 45 MIN AT APPROX 450°F
TO ROCKWELL SPECIFIED.

DWG C7266182 APPLIES
DWG B7266102 APPLIES

PART NO. 7312762

NOTICE: THIS DRAWING SHALL NOT BE USED OR
REPRODUCED EITHER WHOLLY OR IN PART EXCEPT
WHEN AUTHORIZED IN CONNECTION WITH
UNITED STATES GOVERNMENT PROCUREMENT.

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS ±.01		ORIGINAL DATE		SCALE 4/1		UNIT WT		ORDNANCE CORPS DEPT OF THE ARMY SPRINGFIELD ARMORY	
YP	B7162742	FRACTIONS ±.01		OF DRAWING DEC 21, 1944		A		SUPERSEDES A7312762		DATE APR 64	
TS	B7162743	MATERIAL STEEL, FED SPEC 003633		DRAFTSMAN L.M. CHECKER B.Z.B.		SYN		SHEET 12 WO/C		APPROVAL	
EL 2	C7265457	50 MG - M3		ENGINEER M.H.B. CHECKER W.B.O.							
RA		AC BASIC		HEAT TREATMENT							
BH		NEXT ASSY USED ON		SEE NOTE							
RH	D67-72	DO NOT APPLY PART NO.		APPLIED AFTER ASSY							

PLATE, RECOIL

ORDNANCE CORPS
DEPT OF THE ARMY
SPRINGFIELD ARMORY

DWG
SITE
B
7312762

RE

B7312762