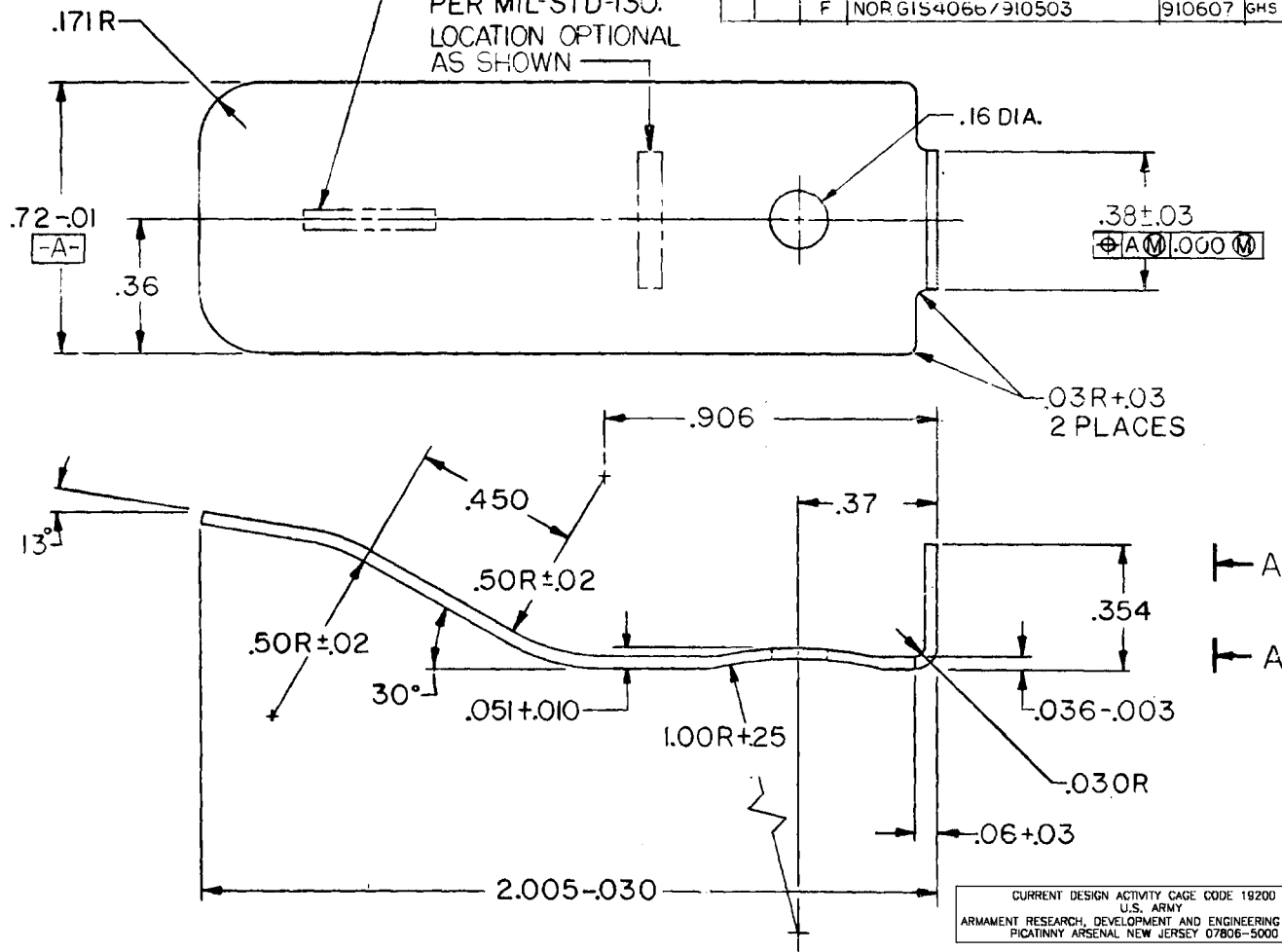


## NOTES:

1. STEEL, CMPSN 1050 TO 1074, ASTM A684.
2. FINISH  $125\sqrt{\text{ALL OVER}}$ .
3. FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
4. OIL QUENCH FROM 1450° TO 1500° F. TEMPER ONE HOUR MIN. TO HARDNESS SPECIFIED.
5. MIL-W-13855 AND ANSI Y14.5 APPLY.

INSCRIBE PART NO. 12003052 AND MANUFACTURER'S CODE IDENTIFICATION  
 $.062 \pm .015$  HIGH  
 $X.005 \pm .015$  DEEP,  
 PER MIL-STD-130.  
 LOCATION OPTIONAL AS SHOWN

REVISIONS					
MF	ZONE	LTR	DESCRIPTION	DATE	APPROVED
A		A	(3) SEE ERR HQR 50655	OCT 75	<i>W. B. ...</i>
		B	NOR W853010 79-03-16	79-11-20	<i>W. B. ...</i>
		C	NOR W652009/860423	870821	<i>W. B. ...</i>
		D	ERR Z921132H (ECP G752025 870522)	890803	VJSI
		E	ERR Z921238J (ECP G9S2088 89-11-07)	90-02-14	<i>W. B. ...</i>
		F	NOR G154066/910503	910607	GHS sh



PART NO. 12003052

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 13 SEP 74		ROCK ISLAND ARSENAL, ROCK ISLAND, IL	
YS MIN		TOLERANCES ON DECIMALS .03		DRAFTSMAN	CHECKER	SPRING, REAR SIGHT	
YS MAX		ANGLES $\pm 2^\circ$ XXX $\pm .010$		TRACER	CHECKER		
EL 2		MATERIAL		ENGINEER	ENGINEER		
RA		SEE NOTE 1		SUBMITTED			
BH		HEAT TREATMENT		APPROVED		DWG SIZE CODE IDENT NO	
RM	15N 81-84	NEXT ASSY. USED ON		Charles R. ...		C	19204
APPLICATION		FINAL PROTECTIVE FINISH		Charles R. ...		12003052	
		SEE NOTE 3				SCALE 4/1 UNIT WT SHEET 1 OF 1	