

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>William</i>
B	SEE EO HQRD 00175	4 AUG 70	<i>William</i>
C	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>William</i>
D	(6) SEE ERR HQR 50606	4 APR 75	<i>William</i>
F	(1) SEE ERR HQR 50655	1 OCT 75	<i>William</i>
G	NDR W853011 ECP W953012 79-05-01	79-11-28	<i>W.H. H.</i>
H	NOR W153026 81-03-03	82-01-19	<i>W.H. H.</i>
J	NOR W153195 82-01-19	82-07-13	<i>W.H. H.</i>
K	NOR L152100 011116	011212	RLV

NOTES: 250/

1. FINISH ☒ ALL OVER. EXCEPT ☒ PERMISSIBLE ON STAMPED EDGES.

2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED

3. MATERIAL: STEEL, ASTM A108 OR ASTM A684, 1045, 1050 OR ASTM A322 OR A331, 4140, 8640.

4. HEAT TREATMENT: HEAT AT 1540°F TO 1580°F. OIL QUENCH. TEMPER 1 HOUR MIN TO HARDNESS SPECIFIED.

5. MIL-W-13855 APPLIES.

6. FINAL PROTECTIVE FINISH: ☒ D

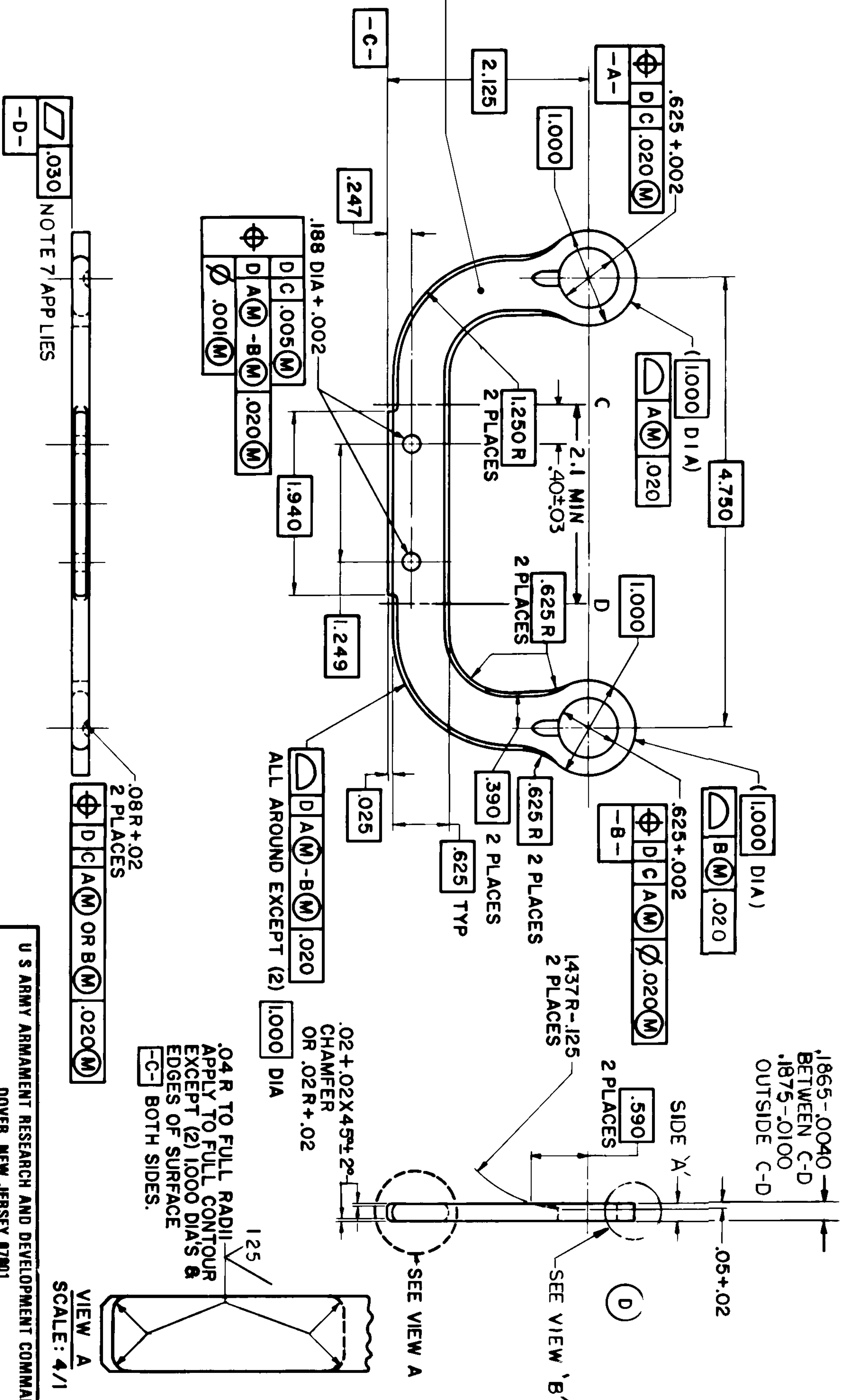
A. FOR REPAIR PARTS: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.

B. FOR ALL OTHER APPLICATIONS: FINISH AT ASSEMBLY.

7. PERFECT FORM AT MMC NOT REQUIRED.

8. FOR STAMPED PARTS: TAPER PERMISSIBLE ON OUTSIDE PROFILE SURFACE NOT TO EXCEED .015 AS SHOWN.

.625+.002



Technical drawing of a rectangular part. The drawing shows a top view and a side view. The top view is a rectangle with a width of .015 MAX. The side view shows a profile with a curved top. A note indicates that the side 'A' specified outside contour dimensions apply to this side.

(SIDE 'A' SPECIFIED OUTSIDE
CONTOUR DIMENSIONS APPLY
TO THIS SIDE)

.015 MAX

NOTE 8 APPLIES

VIEW B
SCALE 4/1

MECHANICAL PROPERTIES		C5564309	MG CAL. 50 :	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE		1 MAY 34	
YP		D7160981	M2 HB FLEX.		OF DRAWING			
TS		D6535541	MG CAL .50		DRAFTSMAN		KAE	
EL 2		D6535478	XM218, XM213		TRACER		KAE	
RA		D5564307			CHECKER		CP	
BH				MATERIAL	ENGINEER	KAE		
RH	A67-70			SEE NOTE 3	SUBMITTED			
		NEXT ASSY	USED ON	HEAT TREATMENT	APPROVED			
		APPLICATION		SEE NOTE 4	APPROVED			
				FINAL PROTECTIVE FINISH	APPROVED			
				SEE NOTE 6	APPROVED			
					DWG SIZE			
					C			
					19205			
					UNIT WT .25			
					SHEET			
					OF 1			
FRAME, HANDLE, UPPER								