

5

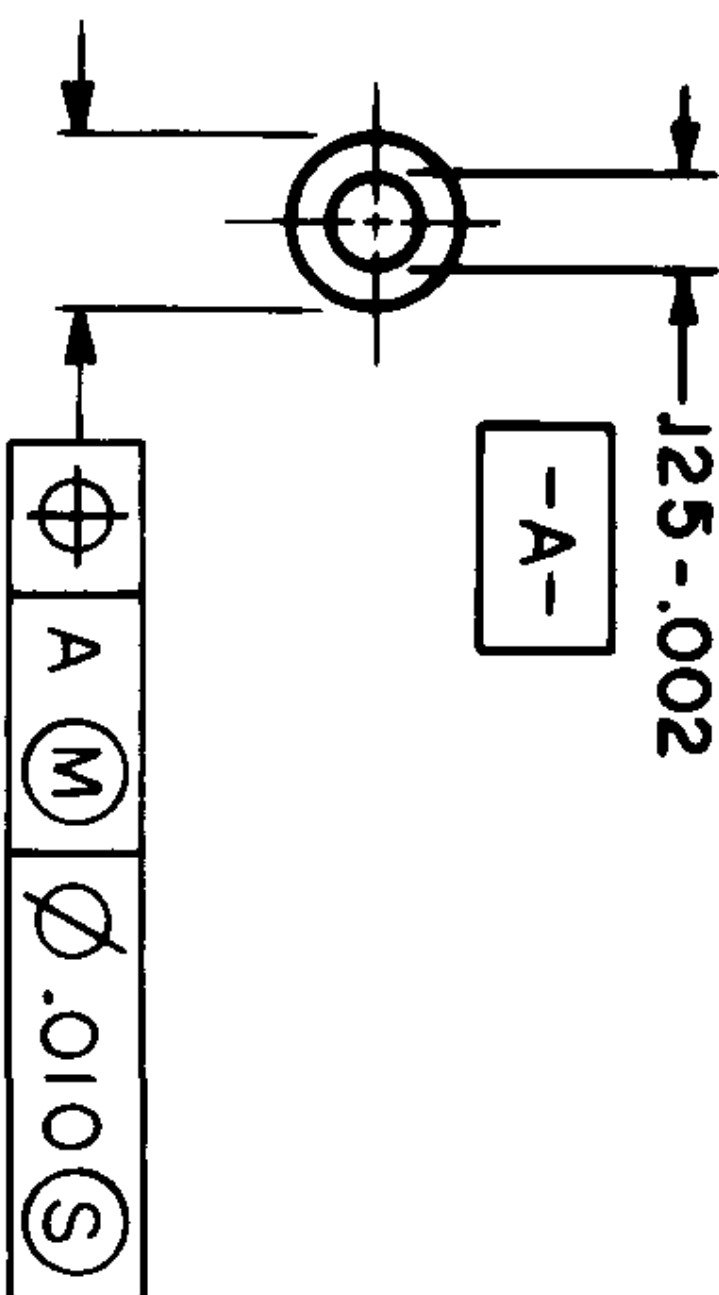
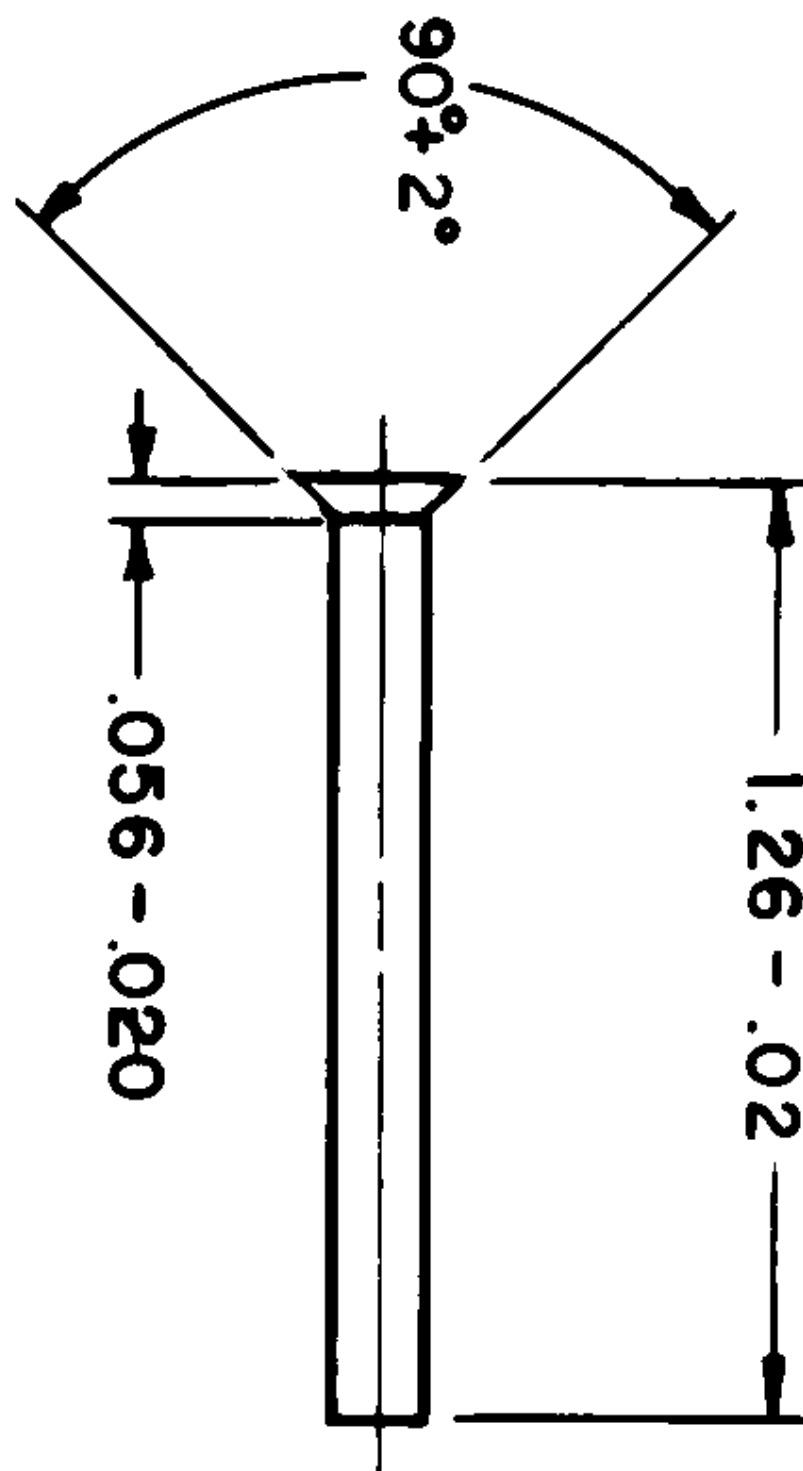
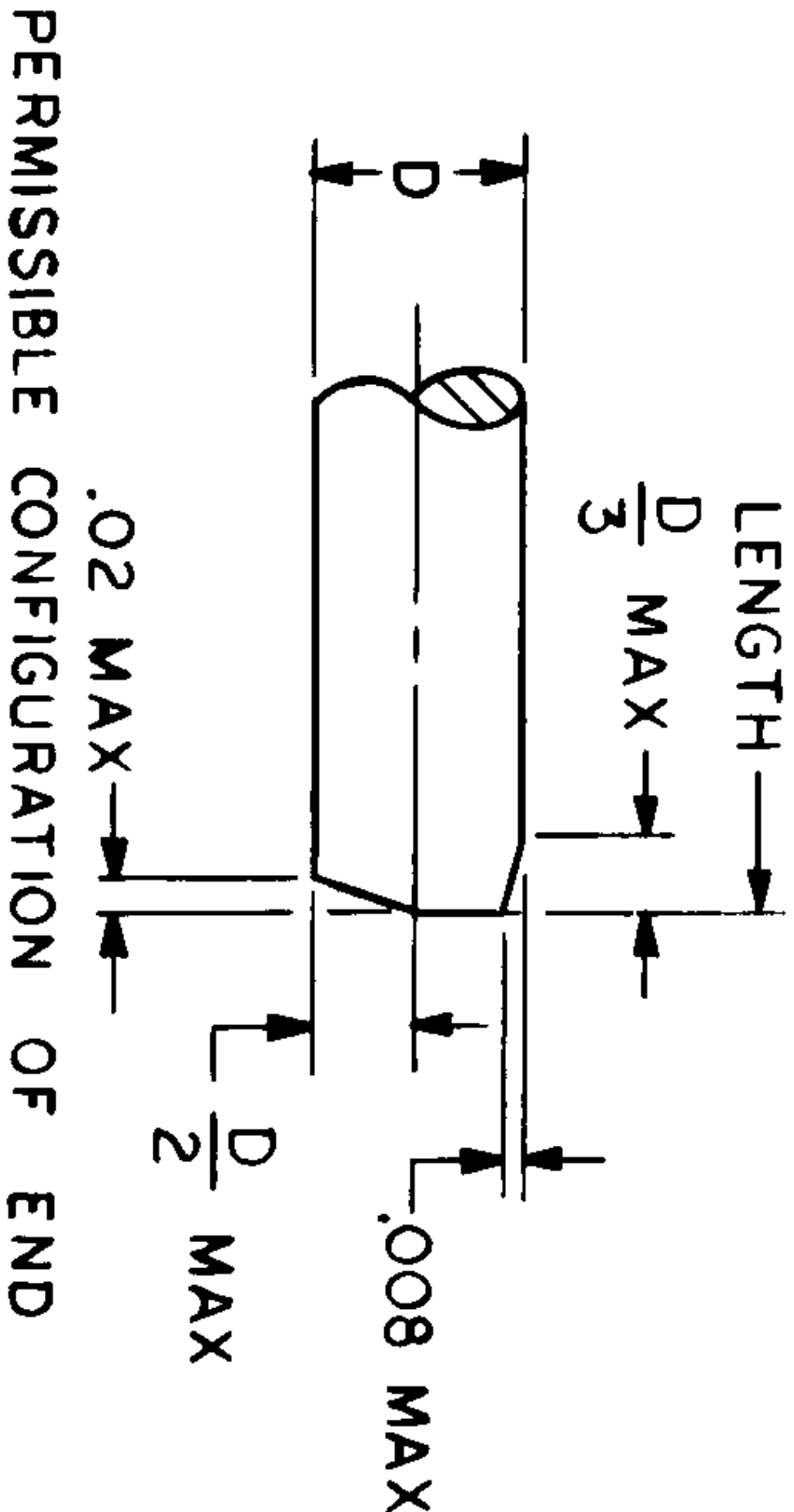
4

3

2

1

- NOTES: 125 ✓ ALL OVER.
1. FINISH
2. BREAK EDGES .003+ .012 UNLESS OTHERWISE SPECIFIED.
3. MIL-W-13855 APPLIES.



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
1	REDRAWN WITH CHANGE SEE EO SA 29355.	17 FEB 67	<i>R. Sullivan</i>
B	SEE EO HQRD 00175	4 AUG 70	<i>R. Sullivan</i>
C	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>R. Sullivan</i>
D	SEE ERR HQR 40639	18 FEB 75	<i>R. Sullivan</i>
E	(2) SEE ERR HQR 50655	1 OCT 75	<i>R. Sullivan</i>
F	NORW9S3008 79-07-26	79-12-28	<i>R. Sullivan</i>
G	NORW3S2080/83-12-27	84-02-27	<i>R. Sullivan</i>
H	NOR G7S3006/870225	881103	<i>R. Sullivan</i>
J	NOR L8S2034 981231	990122	RLV

(USED WITH BRACKET - 5152752)

GUN, ACFT,  
CAL .50,  
GAU-10/A

MG CAL .50

XM213

MECHANICAL  
PROPERTIES

MG CAL. 50:  
M2 HB FLEX,  
FXD, TT, MG

D5504081 CAL. 50, XM218

NEXT ASSY USED ON

APPLICATION

APPLY PART NO.

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES ON DECIMALS ±  
FRACTIONS ± ANGLES ±

MATERIAL WIRE, STEEL,  
ASTM A510: 1035 THRU. 1038

HEAT TREATMENT

FINAL PROTECTIVE FINISH  
APPLIED AFTER ASSEMBLY

ORIGINAL DATE 13 DEC 41  
OF DRAWING

DRAFTSMAN *RZE* CHECKER *LOK*

TRACER *RZE* CHECKER *LOK*

ENGINEER *RZE* ENGINEER *R. Sullivan*

SUBMITTED

APPROVED

*R. Sullivan*

PART NO. 5152980

CURRENT DESIGN ACTIVITY CAGE CODE 19200  
U.S. ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-5000

SPRINGFIELD ARMOY, SPRINGFIELD, MA

RIVET, SOLID

DWG SIZE CODE IDENT NO.

B 19205 5152980

SCALE 2/1 UNIT WT SHEET 1 OF 1