

5

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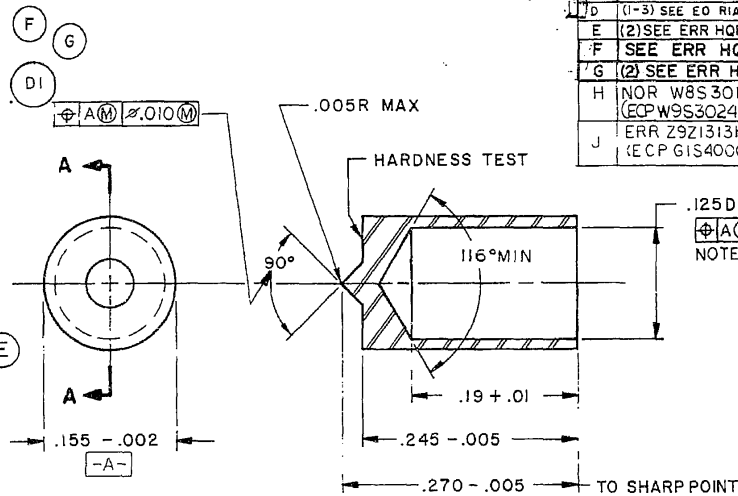
1

NOTES:

1 FINISH $\sqrt{125}$ ALL OVER.2. BREAK EDGES .005 MAX
UNLESS OTHERWISE SPECIFIED.3. MATERIAL: STEEL, ASTM A576,
1085 THRU 1095 OR ASTM A686:
CLASS W1-B THRU 11, GRADE C.4. HEAT TREATMENT: HEAT AT
1450° TO 1500°F OIL QUENCH.
TEMPER 1 HOUR MIN TO
HARDNESS SPECIFIED.5. FINAL PROTECTIVE FINISH:
FINISH 5.3.1.2 OR 5.3.2.2 OF
MIL-STD-171.6. APPLICATION:
MG CAL .50:M2 HB FLEX, FXD
MG CAL .30:M37
MG CAL .30:M19A4 FLEX
M19A6
BAR CAL .30 M1918A27. HEAT TREATMENT METHOD IS
FOR GUIDANCE ONLY EXCEPT
TEMPERING TIME SHALL NOT
BE REDUCED BELOW THAT
SPECIFIED.

8. MIL-W-13855 APPLIES.

9. (L) MEANS LEAST MATERIAL CONDITION



SECTION A-A

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

PART NO. 5013155

CODE IDENT NO
CURRENT
19200SPRINGFIELD ARMORY,
SPRINGFIELD, MAPLUNGER, REAR
SIGHT WINDAGE CLICK

DWG SIZE CODE IDENT NO.

B

19205

5013155

SCALE 10:1 UNIT WT

SHEET 1 OF 1