

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				A9784	
OIL QUENCH 1420°F. TEMPER 700°-725°F. TO ROCKWELL SPECIFIED.		Y.P.	RED.	ROCK.	DEC. 1, 1926		
FINAL PROTECTIVE FINISH 5.3.1.2, 5.3.2.2 OF MIL-STD-171		T.S.					
		EL.2	BR.				
23		A1		REVISIONS		20	
C		SEE ERR HQR 40639		18 FEB 75		21	
				DONOT INSCRIBE PART NO.		22	
				D-54-60		23	
				REVISIONS		24	
				16 6-17-42		25	
				17 6-5-43		26	
				18 4-20-45		27	
				19 6-14-45		28	
				20 4-12-46		29	
				21 12-21-48		30	
				CONVERSION		31	
				DRG. PERTAINS TO		32	
				5168 50BMG M2 MCFEEL		33	
				MG 50 CAL, XM213		34	
				MG 50 CAL, XM218		35	
				50BMG-M2AC-BASIC		36	
				86008969		37	
				GUN, ACFT, CAL. 50,		38	
				GAU-10/A		39	
				U.P. 1328		40	
				8.1.1		41	
				CHECKER		42	
				SUBMITTED:		43	
				APPROVED BY ORDER OF THE		44	
				CHIEF OF ORDNANCE:		45	
				ORDNANCE DEPT., U. S. A.		46	
				SUPERSEDES A9784		47	

KEY. OIL BUFFER PISTON VALVE

STEEL 1095 SPEC. QQ-S-631

FINISH 125

20 17 23 21 23 21

5009784

A 9784-16

U.S. ARMY WEAPONS COMMAND

A 5009784

A 9784

SCALE 1/2

23

20 17 23 21 23 21

5009784

A 9784-16

U.S. ARMY WEAPONS COMMAND

A 5009784

A 9784

SCALE 1/2

23

HEAT TREATMENT & FINAL FINISH

OIL QUENCH 1420°F. TEMPER 700°-725°F. TO ROCKWELL SPECIFIED.

FINAL PROTECTIVE FINISH 5.3.1.2, 5.3.2.2 OF MIL-STD-171

23

A1

C

SEE ERR HQR 40639

18 FEB 75

DONOT INSCRIBE PART NO.

D-54-60

REVISIONS

16 6-17-42

17 6-5-43

18 4-20-45

19 6-14-45

20 4-12-46

21 12-21-48

CONVERSION

DRG. PERTAINS TO

5168 50BMG M2 MCFEEL

MG 50 CAL, XM213

MG 50 CAL, XM218

50BMG-M2AC-BASIC

86008969

GUN, ACFT, CAL. 50,

GAU-10/A

U.P. 1328

8.1.1

CHECKER

SUBMITTED:

APPROVED BY ORDER OF THE

CHIEF OF ORDNANCE:

ORDNANCE DEPT., U. S. A.

SUPERSEDES A9784

265-.005

.125-.001

.265-.005

.125-.001

.10

.050R+.005

.015R-.010

.025+.010

.080-.004

.283-.010

OPTIONAL METHOD