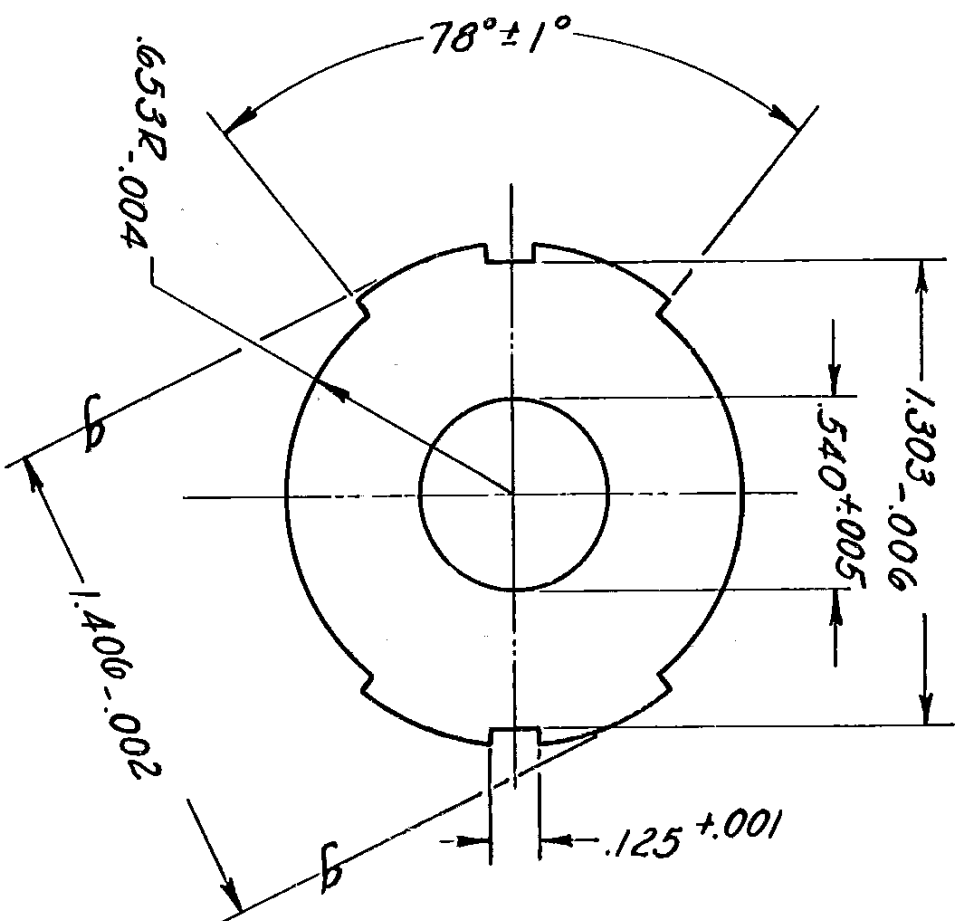
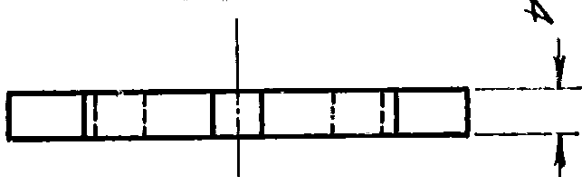


20 JUNE 45 E



136-.004



2 → BOTTOM, OIL BUFFER PISTON VALVE (7313876)
 151144L 10011950 10011954 151144L 151144L 151144L
 STEEL - 1050, Q&S-631 → AI

WITH A7313874, B7313875 AND B7313877 SUPERSEDES C113713 WITHOUT CHANGE MARCH 15, 1946.

~~B7313876~~

DATE <u>MARCH 15, 1946.</u>			
REVISIONS			
NO.	DATE	NO.	DATE
1	1-14-49		
2	modification 8-24-51		
A2	SEE EO HAND DOLLY, 4 AUG 70		
B1	SEE ERR HQR		
	20008-1		
	114 JAN 72		
C	SEE ERR HQR 4063918 FEB 75		

HEAT TREATMENT & PROTECTIVE FINISH			
HEAT TREATMENT AND PROTECTIVE FINISH AFTER ASSEMBLY			
PHYSICAL PROPERTIES			
Y.P.	DRG. NO.	MAJOR ITEM	
T.S.	51-68	50BING-MWC-FLEX	
EL 2	51-62	50BING-MWC-BASIC	
RED.	67313877	MG CAL. 50,	
BR.		XM218, XM218, GUN	
		ACFT CAL. 50,	
		GAU-10/A	
ROCK.			
SCALE 2 1 1	DO NOT INSCRIBE PART NO.		
TOLERANCES & DIMENSIONS EXCEPT AS NOTED	DRAFTSMAN	CHECKER	
FROM FIN. SURFACES DECIMAL $\pm .01$	TRACER	CHECKER	
FRACTIONAL \pm ANGULAR \pm	ENGINEER	CHECKER	
FROM UNFIN. SURFACES FRACTIONAL \pm ANGULAR \pm	SUBMITTED:		
SHARP CORNERS AND EDGES BROKEN TO APPROX.	APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:		
	CAPT. ORN. DESK.		
	CAL. ORN. DEPT.		
	ORDNANCE DEPT. U. S. A.		

B 73/3876

MADE AT SPRINGFIELD ARMORY