

- NOTES: 125
1. FINISH V EXCEPT AS NOTED.
2. BREAK EDGES .003 ± .012 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A332 OR A331, 4140 OR 41L40
4. HEAT TREATMENT: HEAT AT 1540° TO 1580°F, OIL QUENCH, TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED.

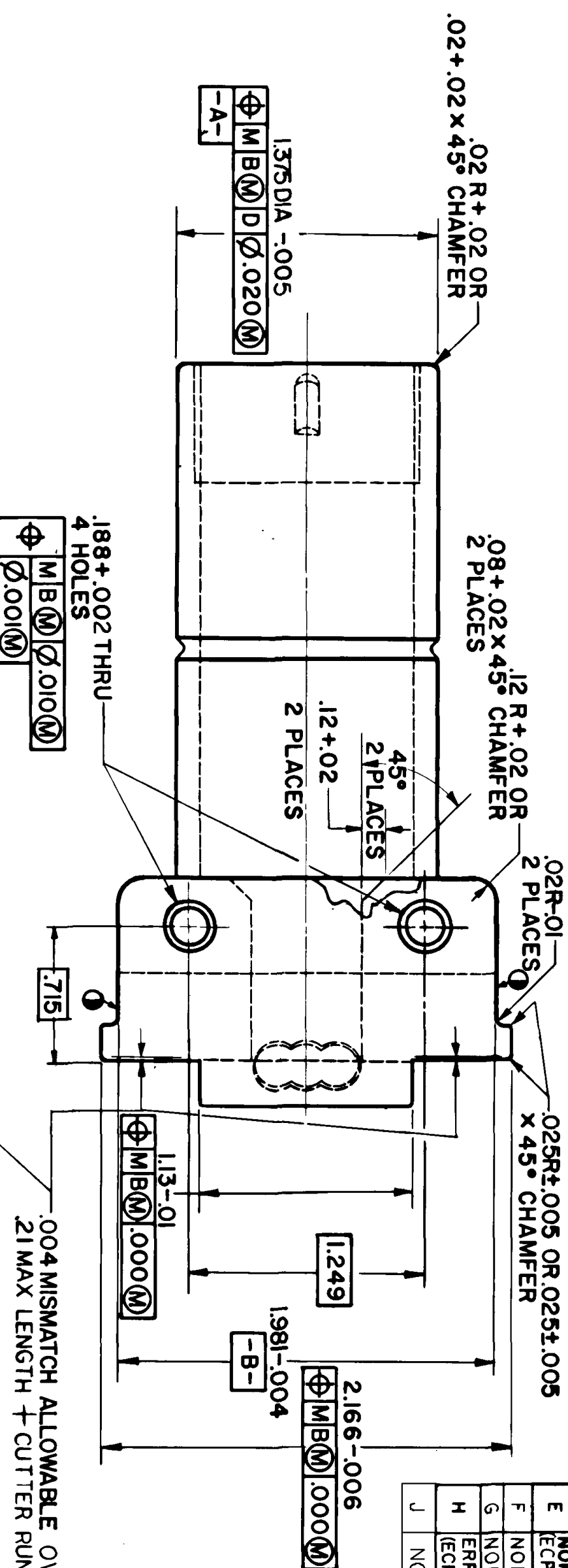
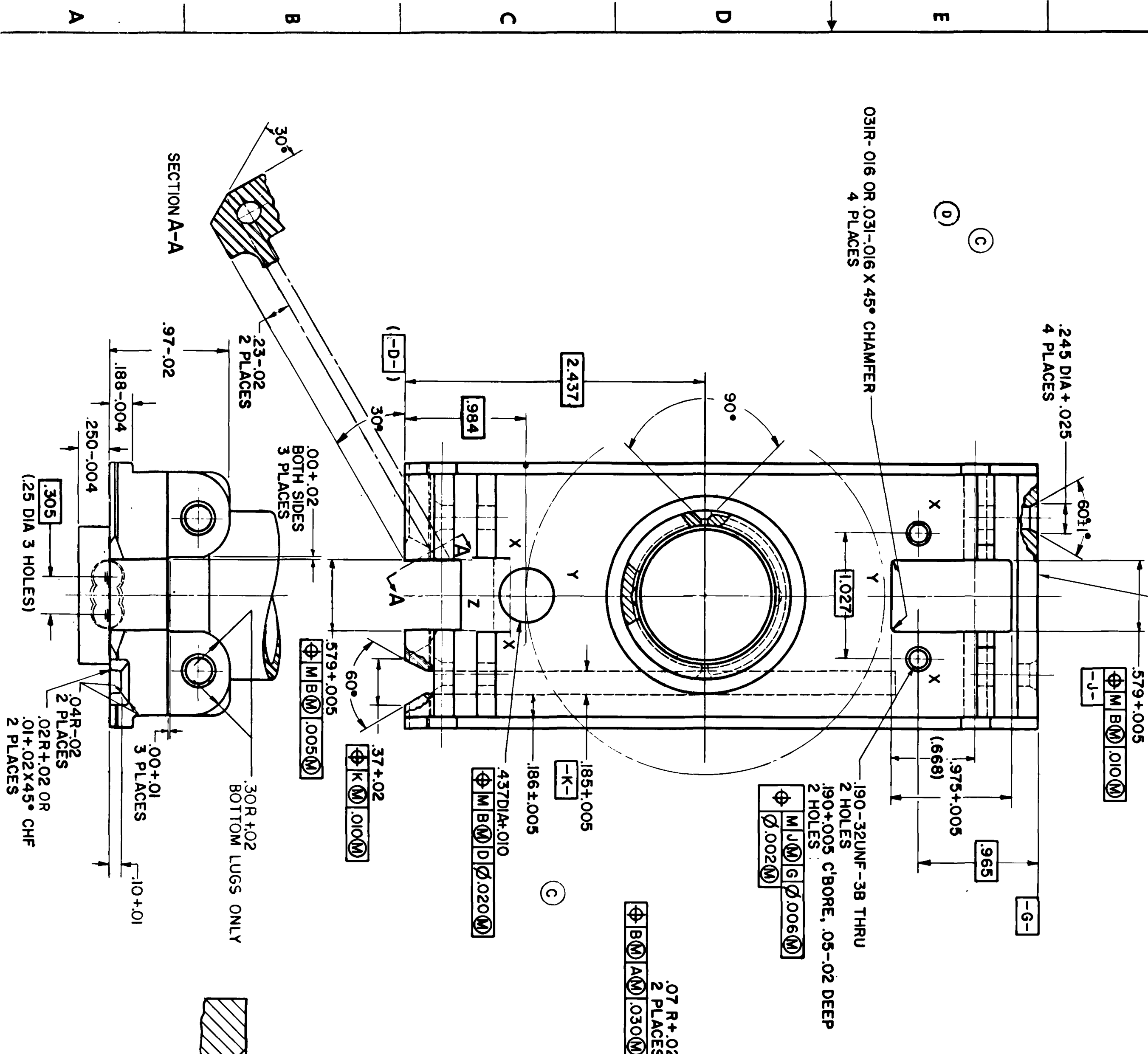
5. MISMATCH PERMITTED WITHIN DIMENSIONAL TOLERANCE BETWEEN SURFACES "X" AND "Y" AND SURFACES "X" AND "Z".

7. MIL-W-13855 APPLIES

8. FINAL PROTECTIVE FINISH:

OF MIL-STD-171.
B. OTHER APPLICATIONS: FINISH AT ASSEMBLY.

INSCRIBE PART NUMBER - 6535473
AND PRIME CONTRACTOR'S CAGE
CODE IDENTIFICATION, .062±.015
HIGH X .005+.015 DEEP.



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHAINE SEE EO A-29355	17 FEB 67	<i>Malcolm</i>
B	(1) SEE ERR NOR 20090-1	4 APR 72	<i>Malcolm</i>
C	(7) SEE ERR NOR 50606	14 JAN 72	<i>Malcolm</i>
D	(4) SEE ERR NOR 50655	1 OCT 75	<i>Malcolm</i>
E	NOR WESLON 79-05-04 ECP W935003 79-06-04	79-11-28	<i>Malcolm</i>
F	NOR W05 5002 08-03-26	82-01-29	<i>Malcolm</i>
G	NOR W55,2026,835 08-30	83-10-20	<i>Malcolm</i>
H	ERR 2921309 ECP 6052044, 91-01-04)	91-04-08	<i>Malcolm</i>
J	NOR L152100 011116	011212	RIV

						CURRENT		FSCM NO.	
						PART NO		19200	
						6535475			
						SPRINGFIELD ARMORY, SPRINGFIELD, MA			
ORIGINAL DATE 15 JUL 40						CHECKER <i>OK</i>			
DRAWINGS OR DRAFTSMAN <i>NBE</i>						ENGINEER <i>A. J. Thompson</i>			
SUBMITTED						<i>[Signature]</i>			
APPROVED						<i>[Signature]</i>			
DWG SIZE						INCHES			
SCALE 2 : 1						6535475			
UNIT WT. 1 LB8						SHEET OF 1			

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

PART NO	6535475	19200
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SPRINGFIELD ARMORY, SPRINGFIELD, MA

PLATE, BACK

DMG SIZE 19205 6535475

SCALE 2	UNIT WT	88	SHEET	1	OF	1
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CV-1710 FORM 5-11-76
REV. 1-2-76

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