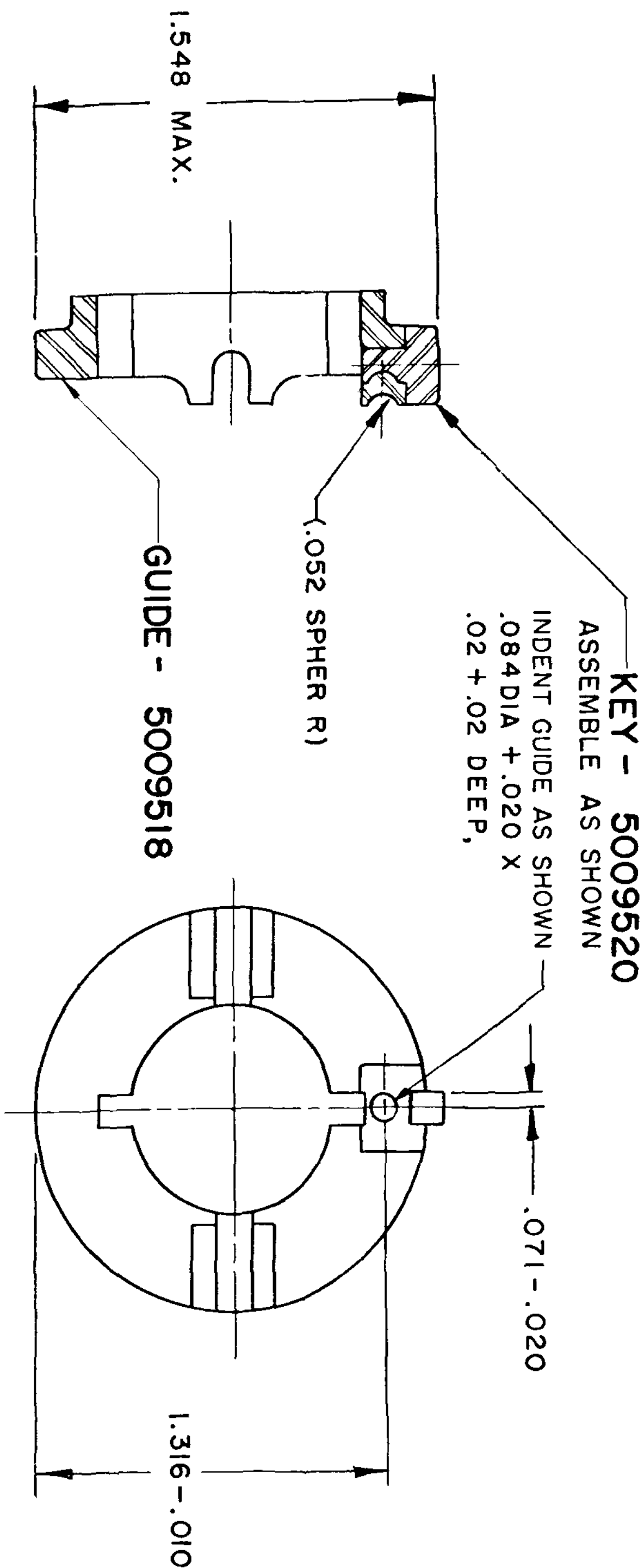


- NOTES:
1. HEAT TREATMENT: CARBURIZE AT 1550° - 1600°F TO CASE DEPTH OF .003 - .008. OIL QUENCH. TEMPER 1 HOUR MIN AT 350°F TO HARDNESS SPECIFIED.
 2. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
 3. KEY SHALL BE RETAINED SECURELY AFTER ASSEMBLY AND HEAT TREATMENT.
 4. MIL-W-13855 APPLIES.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>P. Sullivan</i>
C	(1-) SEE EO HQRD 00175	4 AUG 70	<i>W. M. Sullivan</i>
D	(1-) SEE ERR HQR 20008-1	14 JAN 72	<i>W. M. Sullivan</i>
E	SEE ERR HQR 40639	18 FEB 75	<i>W. M. Sullivan</i>
F	(3) SEE ERR HQR 50655	1 OCT 78	<i>W. M. Sullivan</i>
G	NOR WTS 3101 79-03-27	80-10-30	<i>W. M. Sullivan</i>
H	ERR 2921243C (ECPG9S2084/890929)	900331	<i>W. M. Sullivan</i>



FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 6008782

MECHANICAL PROPERTIES		GUN, ACFT, CAL .50, GAU-10/A		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING		1 MAY 34		U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND DOVER, NEW JERSEY 07801	
YP		07266821	FXD, TT, M2,	TOLERANCES ON FRACTIONS ±	DECIMALS ±	DRAFTSMAN RZE	CHECKER EK	CURRENT CODE IDENT NO 19200		PART NO. 6008782	
TS		F7312743	M3 AC BASIC			TRACER RZE	CHECKER EK			SPRINGFIELD ARMORY, SPRINGFIELD, MA	
EL2		F8448124	XM218, XM213			ENGINEER	ENGINEER CLB			GUIDE ASSEMBLY, BUFFER SPRING	
RA											
BH											
RH											
FILE HARD		APPLY PART NO-		HEAT TREATMENT SEE NOTE 1		SUBMITTED P E SULLIVAN		APPROVED V. A. LUUKKONEN		DWG SIZE C	
				FINAL PROTECTIVE FINISH SEE NOTE 2						CODE IDENT NO. 19205	
										SCALE 2 : 1	
										UNIT WT	
										SHEET 1 OF 1	