

5

4

3

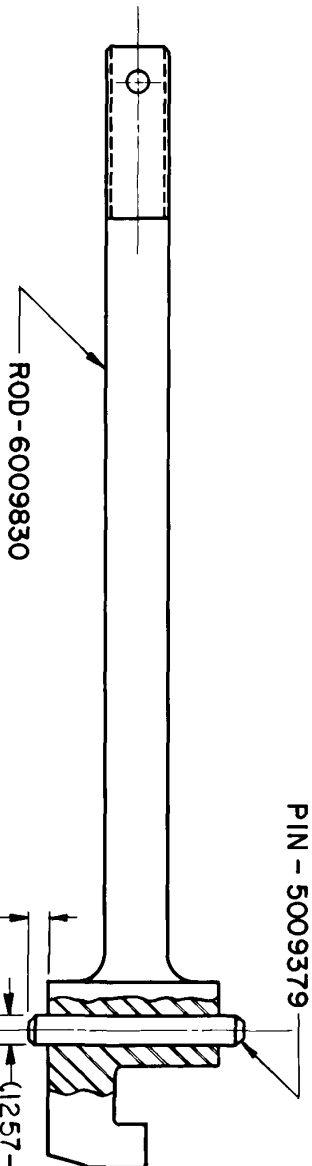
2

1

NOTES:

1. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
2. MIL-W-13855 APPLIES.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>Redrawn</i>
B	(1) SEE EO HQRD 00175	4 AUG 70	<i>Redrawn</i>
C	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>Redrawn</i>
D	(3) SEE ERR HQR 40639	18 FEB 75	<i>Redrawn</i>
E	NOR W959009 80-01-18	80-03-10	<i>M R 12</i>
F	NOR W053022 80-07-25	81-09-02	<i>M R 12</i>



.1005 MAX PROTRUSION EACH END

.127 MAX AFTER INSTALLATION

FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 6008763

PART NO. 6008763

CODE IDENT NO

19200

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

SPRINGFIELD ARMORY
SPRINGFIELD, MA

ROD ASSEMBLY, OIL
BUFFER PISTON

DWG SIZE

CODE IDENT NO. 19205 6008763

SCALE 2:1

UNIT WT

SHEET

OF

1

MECHANICAL PROPERTIES

YP	MG CAL. 50:	GUN, ACFT,
TS	M2 HB FLEX.	CAL. 50,
EL 2	FXD, TT	GAU -10/A
RA	D5504077 XM218, XM213	
BH	C9340487	
RH	NEXT ASSY	
	APPLICATION	
	APPLY PART NO.	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES ON DECIMALS ±

FRACTIONS ± ANGLES ±

HEAT TREATMENT

FINAL PROTECTIVE FINISH SEE NOTE 1

ORIGINAL DATE 1 MAY 34

OF DRAWING

DRAFTSMAN

TRACER

ENGINEER

SUBMITTED

APPROVED

APPROVED

APPROVED