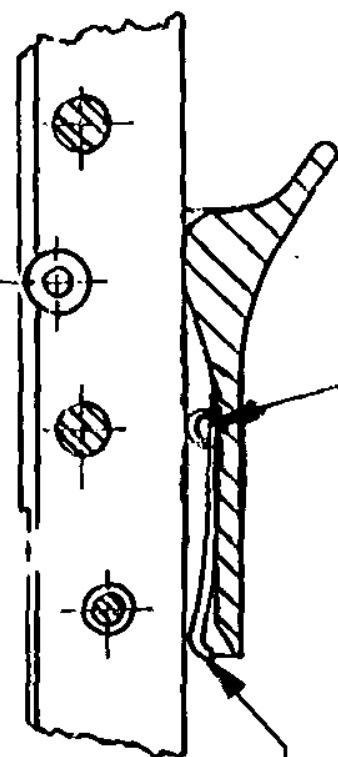


PIN-5262799 (REF)

J NOR L1S2100 011116 011212 RLV

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

- NOTE:
- ADJUST QUANTITY OF DISKS 5152835 TO PROVIDE:  
A. ASSEMBLED POSITION OF SCREW 5152834 WITH A TORQUE OF 16 TO 40 LB FT.  
B. ENGAGEMENT OF PLUNGER 5152839 IN BUFFER TUBE NOTCH.  
SUGGESTED METHOD OF ASSEMBLY: TIGHTEN SCREW 5152834 ONE HALF TURN MINIMUM PAST THE HAND TIGHT POSITION OF PLATE 5152869 TO MEET ASSEMBLY REQUIREMENTS.  
2. MIL-W-13855 APPLIES.

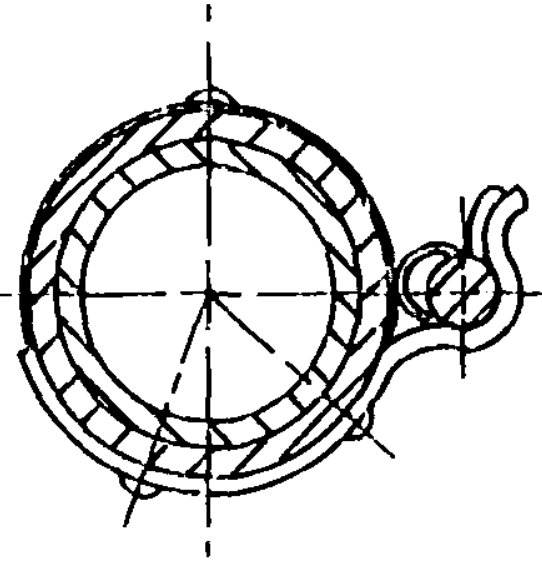


PARTIAL SECTION B-B

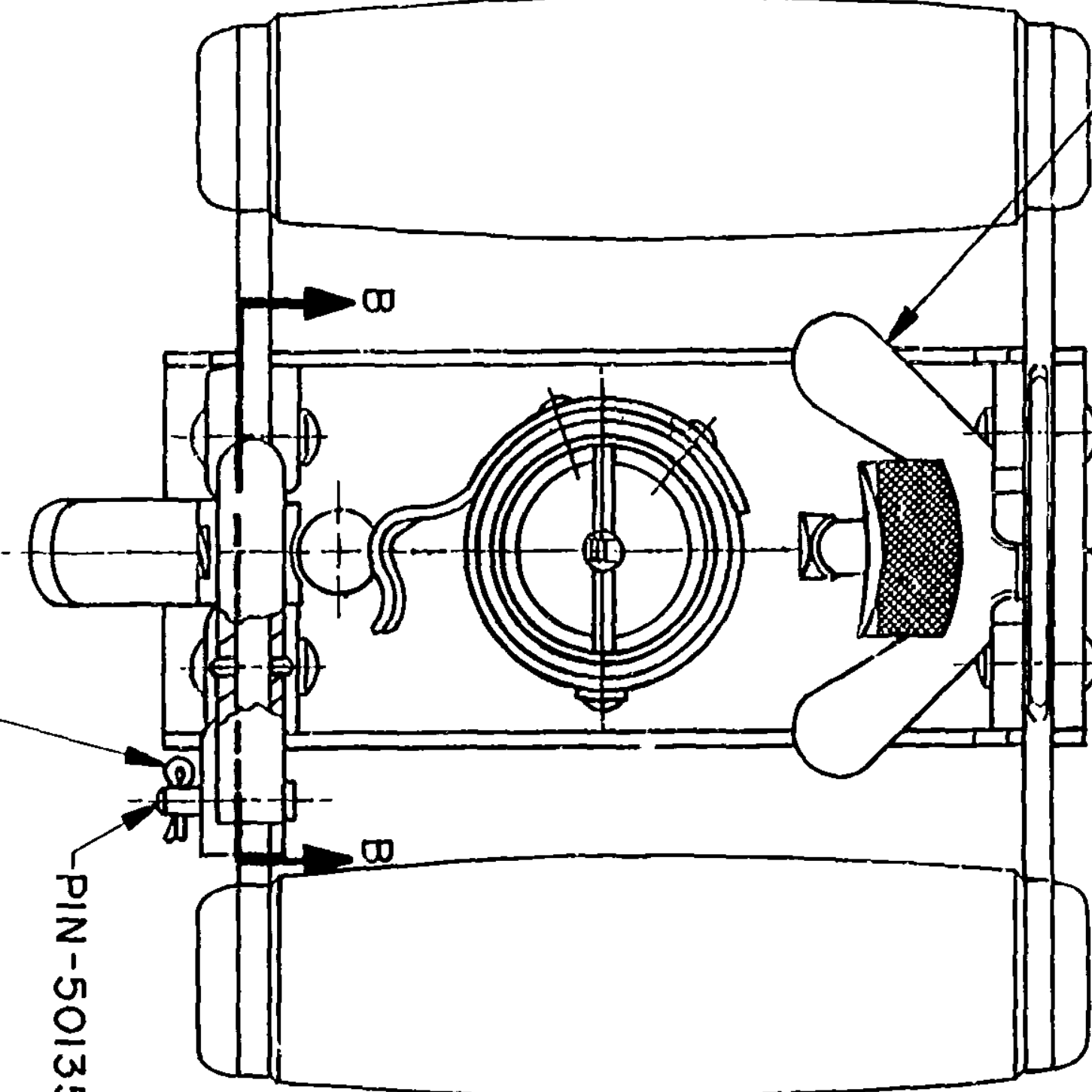
INScribe ASSY NO. -ASSY 2-SPRING-5009352  
6535477, PART NO. -6535475,  
AND PRIME CONTRACTOR'S CAGE  
CODE IDENTIFICATION .062±.015  
HIGH X .005+-.015 DEEP.  
INSCRIPTION MAY BE APPLIED AT  
COMPONENT LEVEL.

PIN-5009275  
PEEN METAL OF PLATE  
OVER BOTH ENDS OF PIN  
RELEASE-5504071

A	REDRAWN WITH CHANGE WAS D SIZE. SEE E0S427741.	25 MAR 66	<i>[Signature]</i>
B	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>[Signature]</i>
C	(3) SEE ERR HQR 50606	4 APR 75	<i>[Signature]</i>
D	NOR W833011 79-04-04	79-11-28	<i>[Signature]</i>
E	ERR 2921169P (ECP G752029/870526)	891016	<i>[Signature]</i>
F	NOR G154064 91 05 09	910606	ET
G	NOR G254207/920617	921104	RV
H	NOR L1S2054/010328	010507	HJS



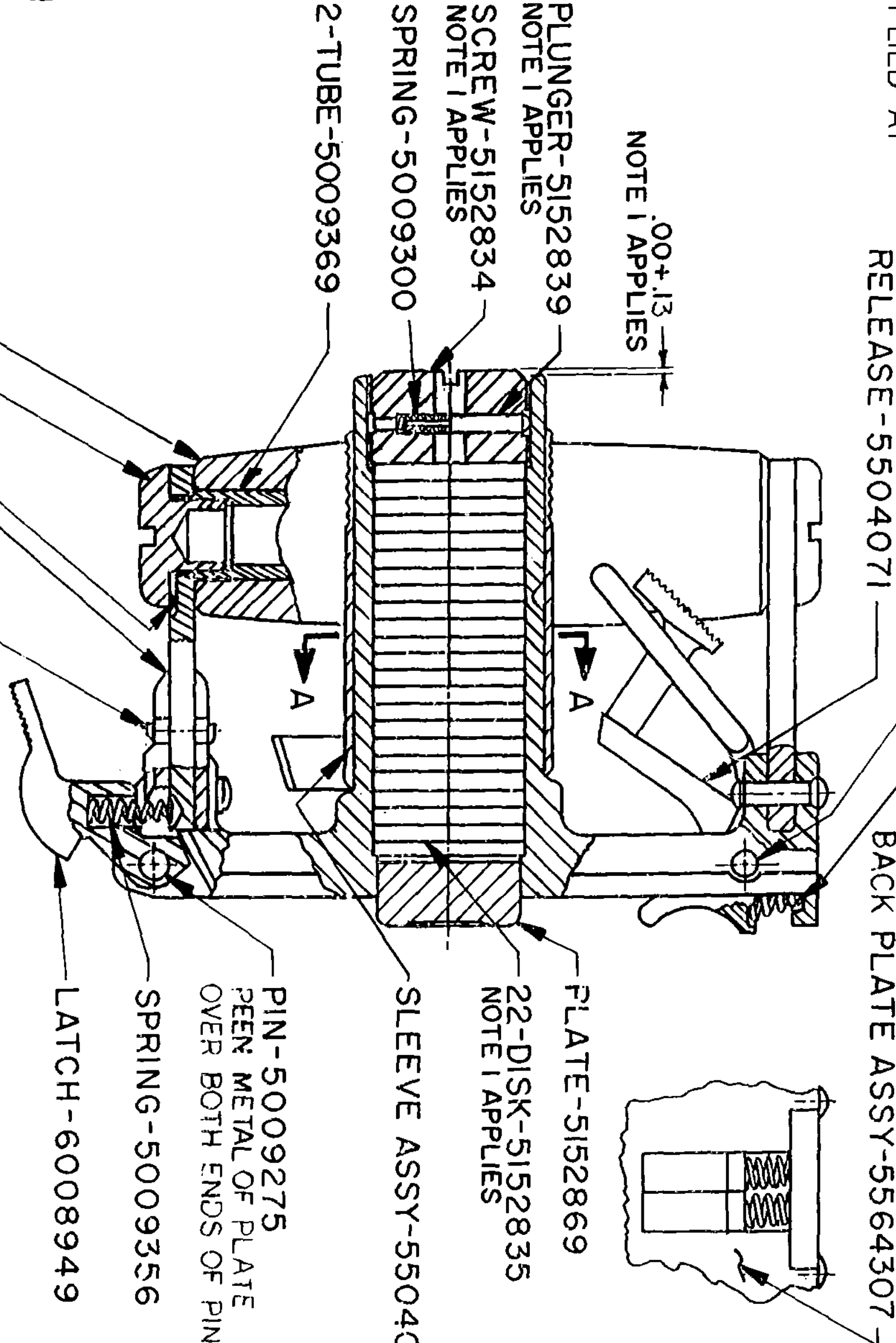
SECTION A-A  
SHOWING RELEASE  
IN LOCKED POSITION



NOTE 1 APPLIES  
.00±.13

PLUNGER-5152839  
NOTE 1 APPLIES  
SCREW-5152834  
NOTE 1 APPLIES  
SPRING-5009300

PLATE-5152869  
NOTE 1 APPLIES  
SLEEVE ASSY-5504094



2-GRIP-7265561  
MUST NOT ROTATE AFTER ASSY  
4-SCREW-5009394

LOCK-11010453  
STAKE  
METAL OF SCREW INTO  
SLOT IN FRAME ONE  
PLACE EACH SCREW

PIN-5262799  
INSERT THROUGH SPRING  
AND LOCK AND BEND OVER  
BOTH SIDES AS SHOWN

19200  
CURRENT  
CODE IDENT NO.

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND  
DOVER, NEW JERSEY 07801

PART NO. 6535477

SPRINGFIELD ARMORY, SPRINGFIELD, MA

PLATE ASSEMBLY, BACK, SPADE

GRIP

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE 15 JUL 40	
YP		MG CAL .50		DRAFTSMAN MM	CHECKER GL
TS		F8447956 XM213		TRACER JVL	CHECKER ASB
EL2		F7265636 MG.CAL.50,		ENGINEER	ENGINEER
RA		M2 HB (FLEX)		SUBMITTED	
BH					
RH					
APPLICATION		NEXT ASSY USED ON		APPROVED	
APPLY PART NO.		PER MIL-STD-130		<i>[Signature]</i>	

FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 6535477

DISTRIBUTION STATEMENT A  
APPROVED FOR PUBLIC RELEASE;  
DISTRIBUTION IS UNLIMITED.