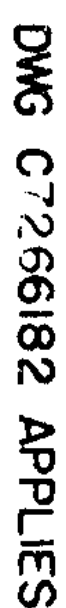


**.000+.005 PERMISSIBLE  
MISMATCH BOTH SIDES**



DWG B7265102 APPLIES

PART NO. 7313744

## REVISIONS

HEAT TREATMENT: OIL QUENCH 1550° -1575°F  
TEMPER ALL OVER FOR 1 HOUR AT APPROX  
500°F TO ROCKWELL SPECIFIED TEMPER THIN  
END FOR A2PROX 1" FOR 30 MINUTES IN A  
LIQUID BATH TO ROCKWELL SPECIFIED

# SHANK, BARREL EXTENSION

ORDNANCE CORPS  
DEPT OF THE ARMY  
SPRINGFIELD ARMORY

7313744