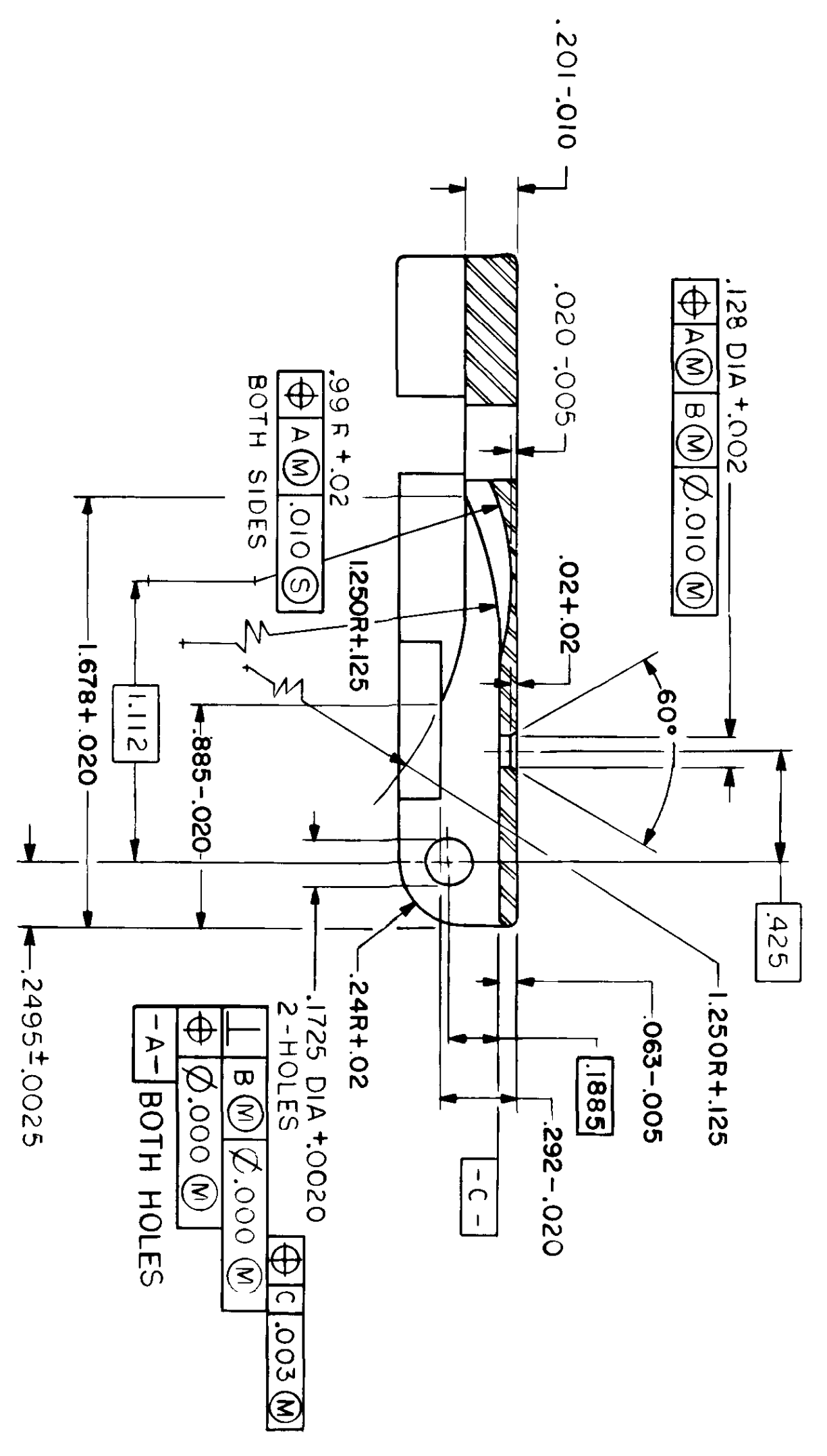
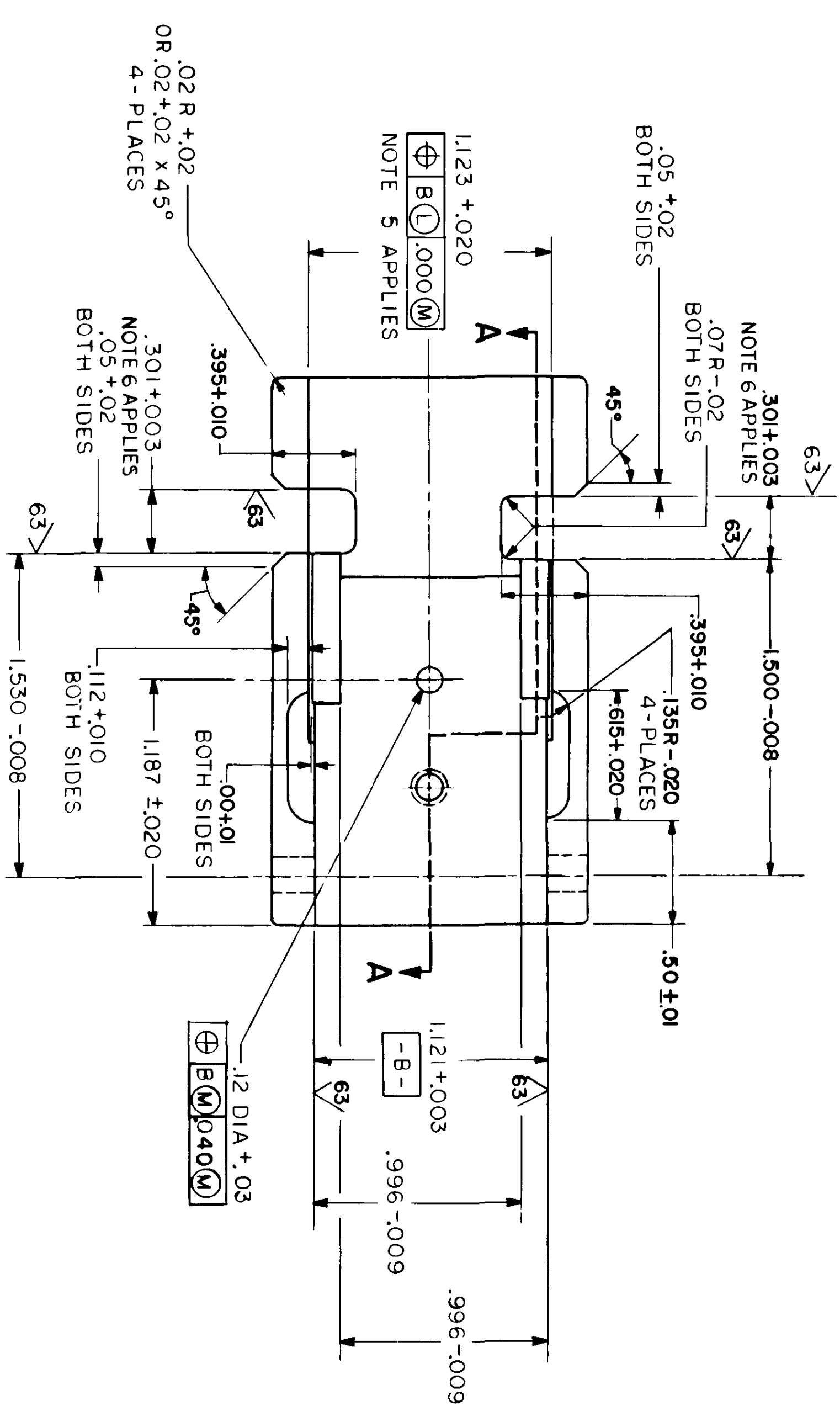
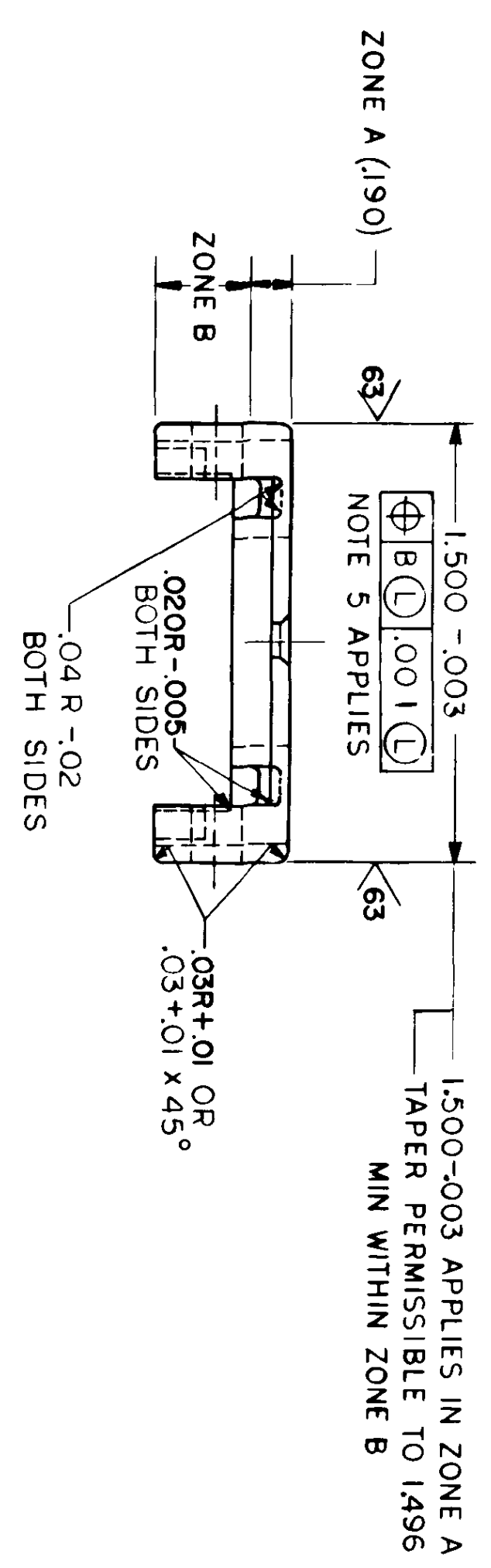
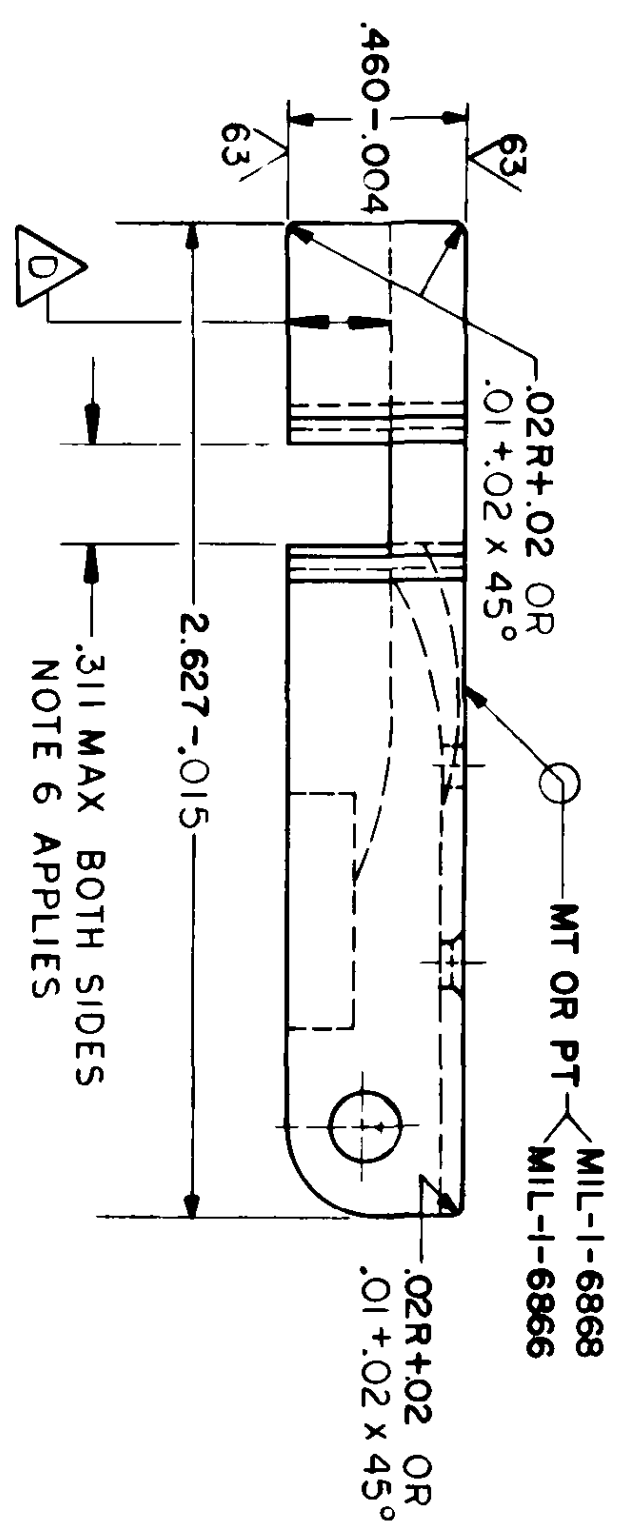


- NOTES: 1. UNLESS OTHERWISE SPECIFIED, 1. FINISH .125 V 2. BREAK EDGES .003 + .012 UNLESS OTHERWISE SPECIFIED. 3. HEAT TREATMENT: HEAT AT 1475°-1525°F IN PROTECTIVE ATMOSPHERE. OIL QUENCH. TEMPER 1 HOUR MIN. TO HARDNESS SPECIFIED. NO DECARBURIZATION PERMITTED 4. MIL-W-13855 APPLIES. 5. ⓪ DENOTES LEAST MATERIAL CONDITION. 6. TAPER TO .311 PERMISSIBLE IN LENGTH Δ.



SECTION A - A

REVISIONS				
TR	DESCRIPTION	DATE	APPROVED	
A	REDRAWN WITH CHANGE	17 FEB 67	W. J. H. H.	
B	SEE EO SA 29355	4 AUG 70	W. J. H. H.	
C	SEE EO HQND 00175	14 JAN 72	W. J. H. H.	
D	(1) SEE ERR HQR 20008-1	18 FEB 78	W. J. H. H.	
E	(6) SEE ERR HQR 40639	1 OCT 75	W. J. H. H.	
F	(1) SEE ERR HQR 50655	79-12-28	W. J. H. H.	
G	NOR WOS 9004 80-10-03	82-01-29	W. J. H. H.	
H	NOR W6S2014/860516	871021	W. J. H. H.	
J	NOR GUS4533/910215	910405	W. J. H. H.	
K	NOR GIS4084/910515	910701	W. J. H. H.	

CURRENT DESIGN ACTIVITY CAGE CODE 19200
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 6147756

SPRINGFIELD ARMORY, SPRINGFIELD, MA

SLIDE, FEED, BELT


MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED		ORIGINAL DATE	
VP		MG CAL .50		16 JUL 42	
TS		M2 HB FXD			
EL 2		FLEX TT			
RA		MG CAL .50			
BH		XM2BXM213			
RH		USED ON			
		APPLICATION			
		APPLIED AFTER ASSY			

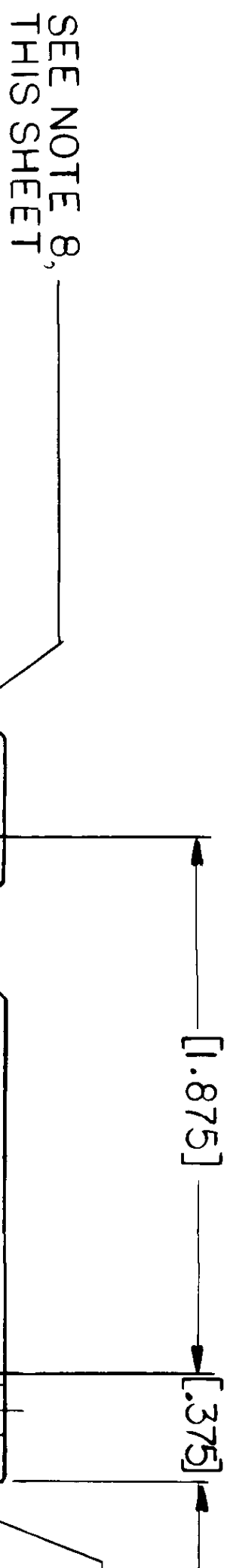
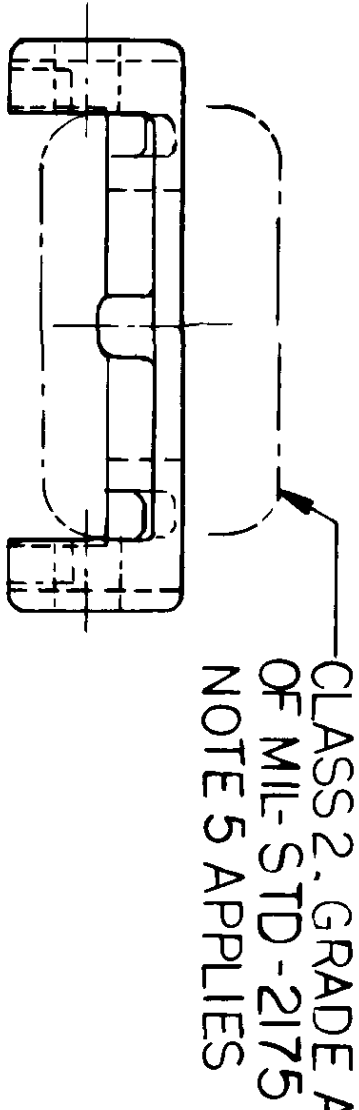
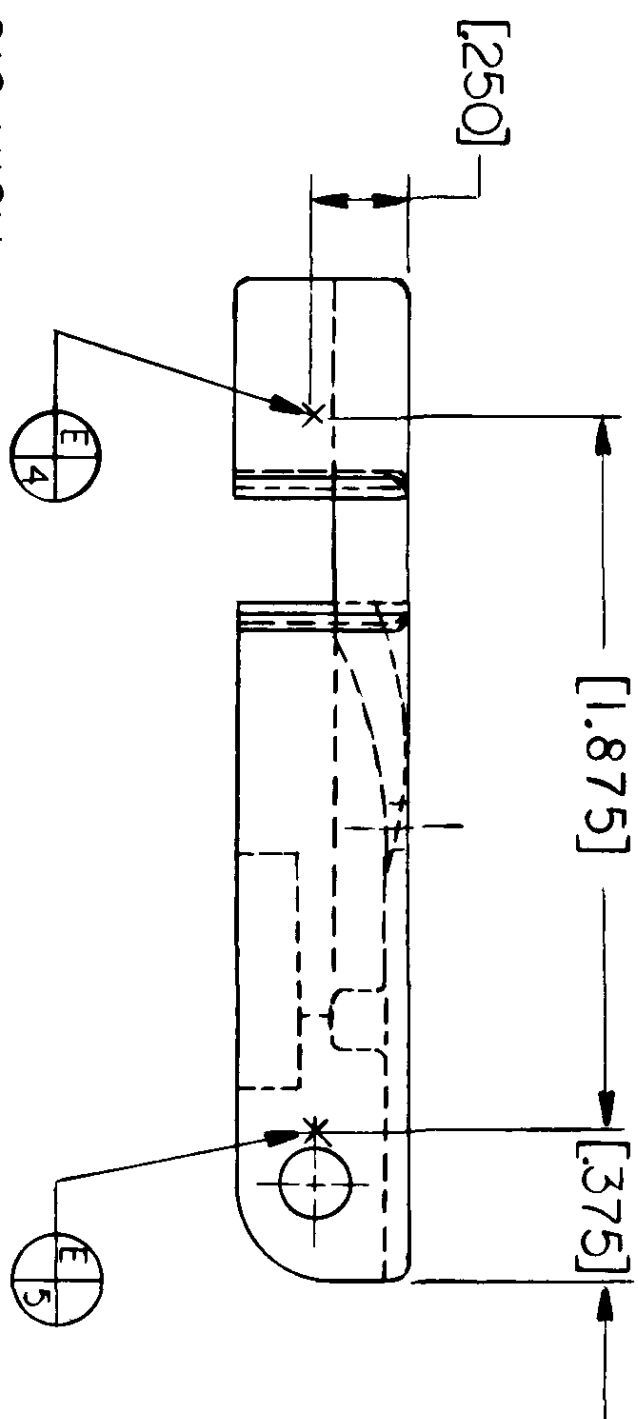
DWG SIZE	FSOM NO	SCALE	UNIT WT	SHEET	OF 2
D	19205	2:1			

REVISIONS			1
SYM	DESCRIPTION	DATE	APPROVAL

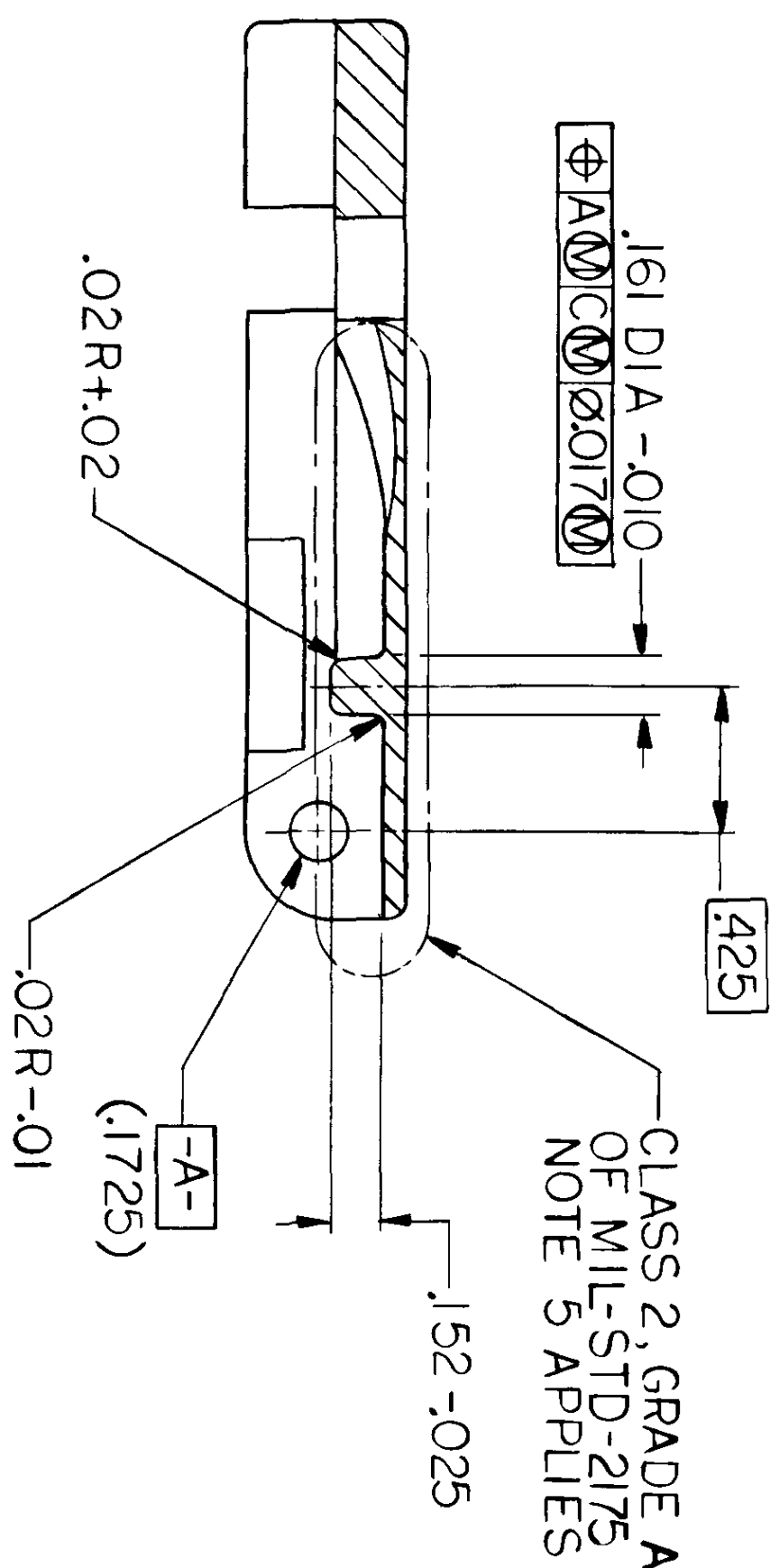
F	ERW9S3008 79-07-26	79-12-28	(Signature)
H	NOR WSS2014/860516	871021	(Signature)
J	NOR 60S4533/910215	910405	PE 5008
K	NOR GIS4084/910515	910701	SHS 18 8A

NOTES:

1. FINISH 125/UNLESS OTHERWISE SPECIFIED.
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
3. HEAT TREATMENT: HEAT AT 1475-1525°F. IN PROTECTIVE ATMOSPHERE. OIL QUENCH, TEMPER ONE HOUR TO HARDNESS SPECIFIED. NO DECARBURIZATION PERMITTED.
4. MIL-W-13855 APPLIES.
5. MATERIAL: STEEL MIL-S-22141, IC4340, IC4140, TENSILE TEST SHALL NOT APPLY. INSPECTION SHALL BE IN ACCORDANCE WITH CLASS 2, GRADE A AND B (AS SHOWN) OF MIL-STD-2175.
6.  DESIGNATE PRIMARY, SECONDARY AND TERTIARY TARGET POINTS FOR MANUFACTURING. BRACKETED DIMENSIONS [] HAVE A ±.030 TOLERANCE.
7. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
8. CAST OR INSCRIBE PART NUMBER 6261110 AND MANUFACTURERS CODE IDENTIFICATION .062 ±.010 HIGH X .005+.015 RAISED OR DEPRESSED CHARACTERS PER MIL-STD-130. RAISED CHARACTERS IN .035 MAX DEPTH RECESS PERMISSIBLE.



MISMATCH WITHIN TOLERANCE IN AREA INDICATED PERMISSIBLE.



SECTION A-A

ALL UNSPECIFIED DIMENSIONS AND SURFACE FINISHES ARE SAME AS ON BASIC DESIGN SHEET 1 OF 2.

PART NO. 6147756

CURRENT DESIGN ACTIVITY CAGE CODE 19200
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

ENGINEERING	MECHANICAL PROPERTIES	DO NOT SCALE DRAWING	ORIGINAL DATE OF DRAWING	SIZE	FSCM NO.
50, GAU-10/A	TP	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	42-07-16	D	19205
M2 HB, FLEX.	TS	TOLERANCES ON DECIMALS ±	DRAFTSMAN	SLIDE, FEED, BELT (ALTERNATIVE DESIGN)	
FEXD, TT	E2	ANGLES ± 2°	ENGR		
M2 CAL. 50:	RA		ENGR		
XM218, XM213	BH		ENGR		
NEXT ASSY	RH		ENGR		
USED ON					
APPLICATION					