

5

4

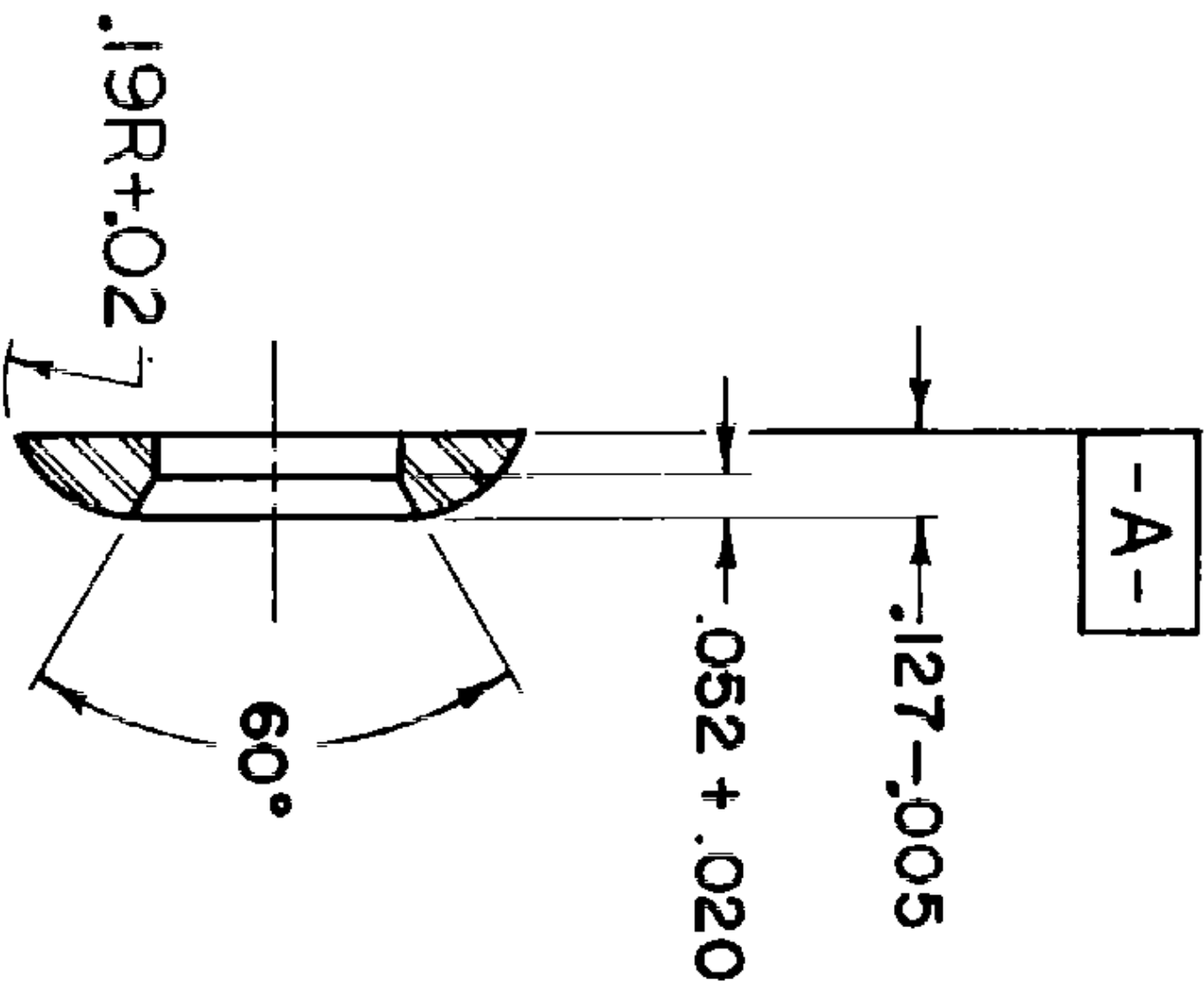
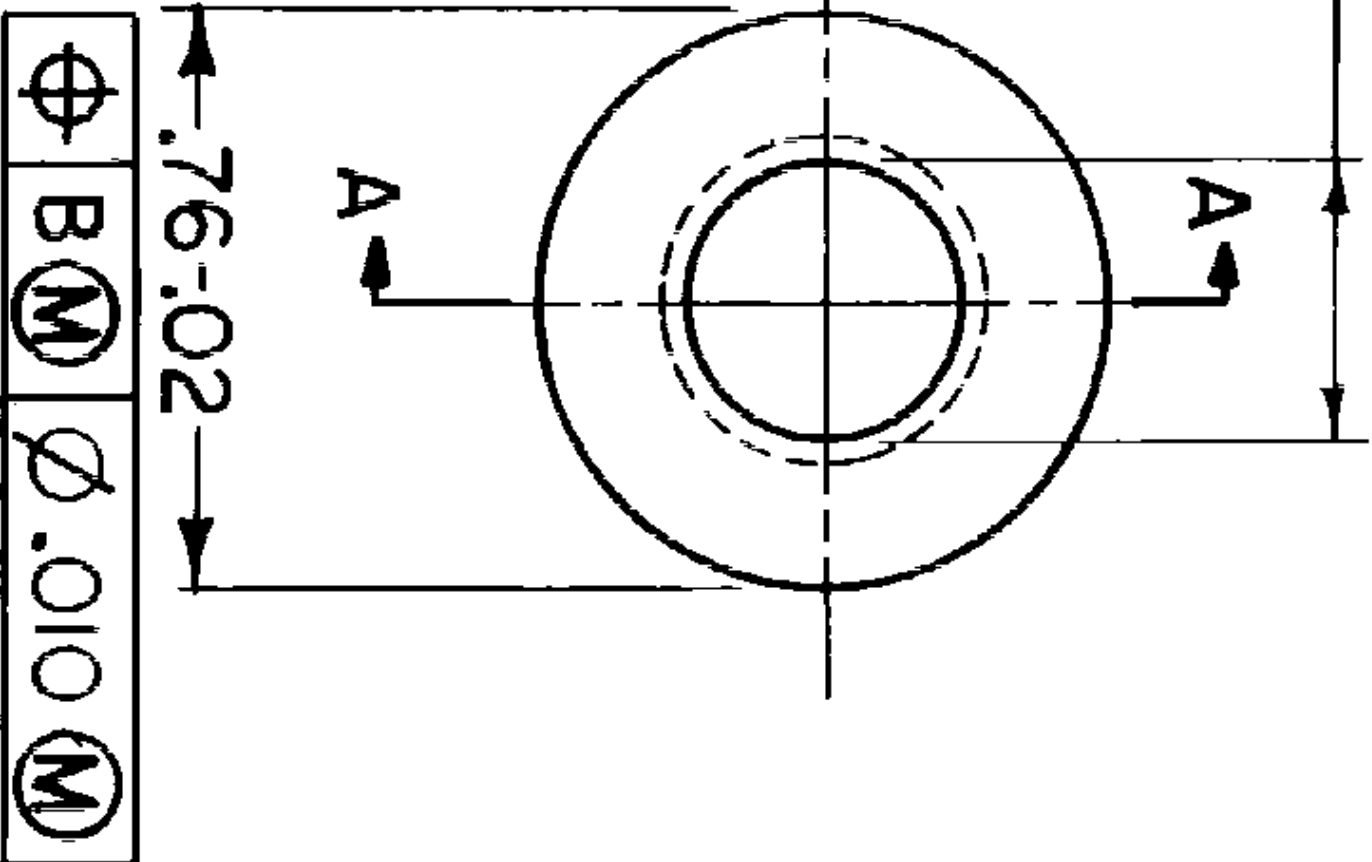
3

2

1

- NOTES: 125 ✓ ALL OVER.
1. FINISH .003 + .012 UNLESS OTHERWISE SPECIFIED (E)
2. BREAK EDGES .003 + .012 UNLESS OTHERWISE SPECIFIED
3. MATERIAL: STEEL, ASTM A322 OR A331: 4140, 4140, OR ASTM A576: 1050, 1060.
4. MIL-W-13855 APPLIES. (D)

Φ A Ø.001 (M)
-B-



SECTION A-A

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	✓
B	SEE EO HQRD 00175	4 AUG 70	✓
C	(1) SEE ERR HQR 20008-1	14 JAN 72	✓
D	(3) SEE ERR HQR 40639	18 FEB 75	✓
E	(1) SEE ERR HQR 50655	1 OCT 75	✓
F	NORW8S 3015 79-05-01	79-11-22	✓
G	NORWOS3008 80-03-12	82-01-18	✓

(C1)

GUN, ACFT,
CAL. 50,
GAU-10 / A
MG CAL. 50
XM213

(D)

Φ B (M) Ø.010 (M)

(D)

PART NO. 5009398

CODE IDENT NO. 19200

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

CODE IDENT NO.

MECHANICAL PROPERTIES

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ORIGINAL DATE 1 DEC 26
OF DRAWING

DEPT OF THE ARMY
ROCK ISLAND ARSENAL
ROCK ISLAND, ILLINOIS 61201

YP
TS
EL 2
RA
BH
RH

D5504081

FXD, TT, MG

TOLERANCES ON DECIMALS ±
FRACTIONS ± ANGLES ± 2°

DRAFTSMAN
TRACER
ENGINEER
SUBMITTED

SEE NOTE 3

HEAT TREATMENT

APPLY PART NO.

FINAL PROTECTIVE FINISH
APPLIED AFTER ASSEMBLY

WASHER, BELT FEED
LEVER PIVOT STUD

DWG SIZE B 19204 5009398

SCALE 2 / 1 UNIT WT SHEET 1 OF 1