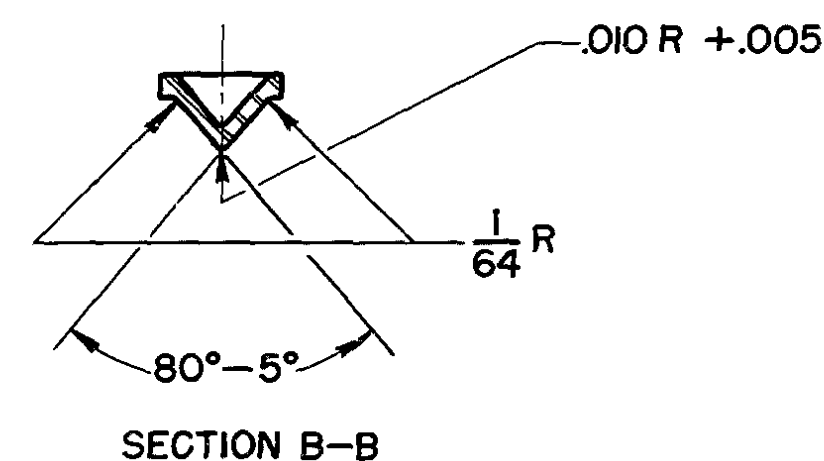
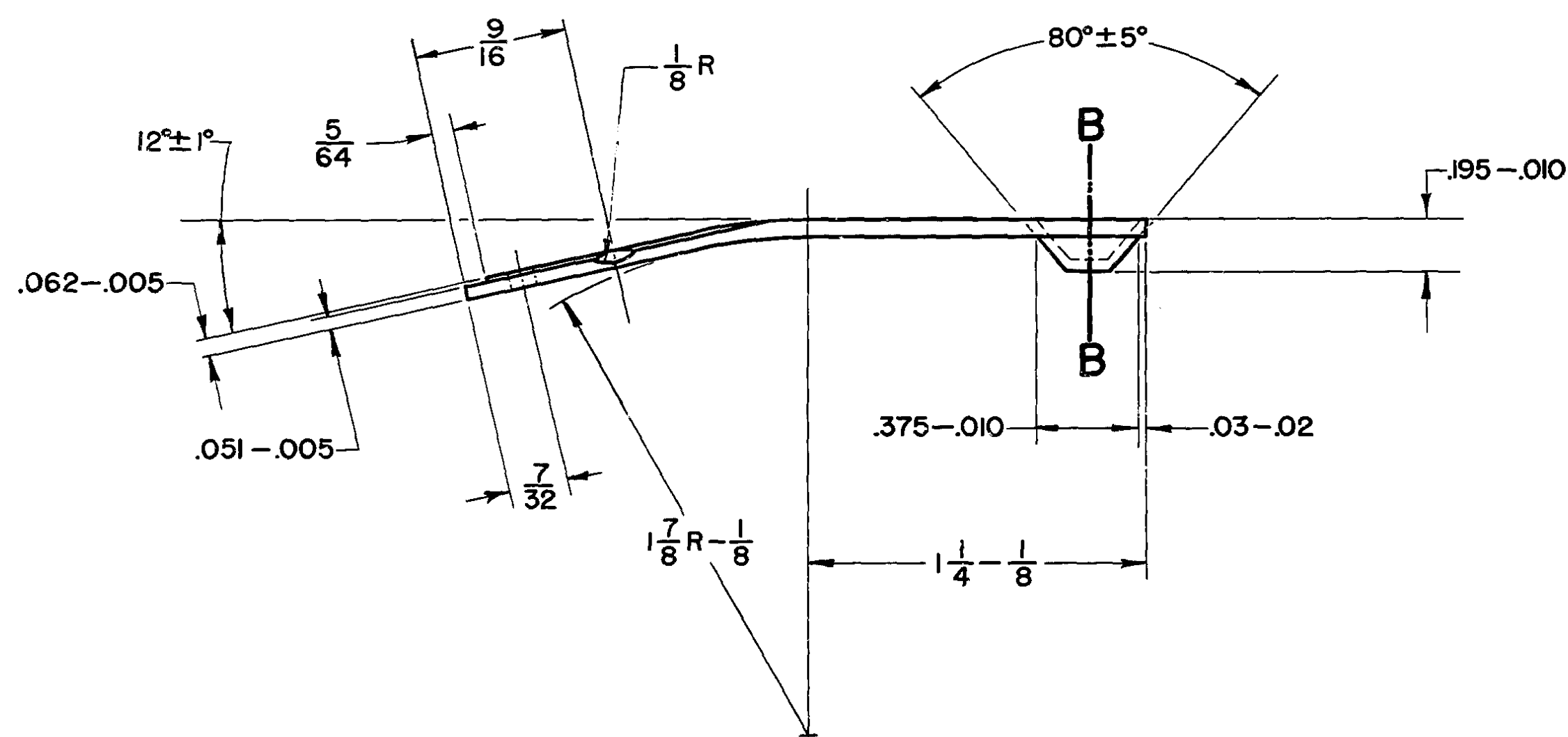


THIS END MAY BE .315-.006 FOR A DISTANCE OF ONE INCH BUT NO STEPS OR NOTCHES ARE PERMISSIBLE AT THIS POINT.



125/  
✓ ALL OVER

APPLICATION: ALSO USED ON .50 BMG-M2  
WC-FLEX; MG CAL .50, XM218, XM213.  
GUN, ACFT, CAL .50, GAU-10/A  
AVOID ALL CROSSWISE TOOL MARKS.  
BREAK ALL SHARP CORNERS.

HEAT TREATMENT: OIL QUENCH 1420°-1440°F.  
TEMPER 30 MINUTES AT HEAT TO  
ROCKWELL SPECIFIED.

MATERIAL: STEEL, CMPSN 1095, SPHEROIDIZED  
ASTM A684.

NOTICE: THIS DRAWING SHALL NOT BE USED OR  
REPRODUCED IN WHOLE OR IN PART EXCEPT  
WHEN AUTHORIZED IN CONNECTION WITH  
UNITED STATES GOVERNMENT PROCUREMENT.

PART NO. 6008908

PHYSICAL PROPERTIES		SEE NOTE
YP		.50 BMG-M2
TS		AC BASIC
EL 2		.50 MG-M3
RA	F8448123	AC BASIC
RH		NEXT ASSY USED ON
RH	D60-65	APPLICATION
	DO NOT	APPLY PART NO.
	DO	AS SPECIFIED

TOLERANCES ON DECIMALS $\pm .01$ FRACTIONS $\pm .01$	
ANGLES	
MATERIAL	SEE NOTE
HEAT TREATMENT	SEE NOTE
FINAL PROTECTIVE FINISH	

ORIGINAL DATE OF DRAWING MAY 1, 1934	
DRAFTSMAN P.B.T.	CHECKER <i>[Signature]</i>
TRACER <i>[Signature]</i>	CHECKER <i>[Signature]</i>
ENGINEER <i>[Signature]</i>	ENGINEER <i>[Signature]</i>
SUBMITTED	
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE	
<i>[Signature]</i>	

SPRING, LOCKING,  
BARREL

DEPT. OF THE ARMY  
US ARMY WEAPONS COMMAND  
ROCK ISLAND, ILLINOIS, 61201

6008908

SCALE 2/1 UNIT WT

SHEET 1 OF 1

RE