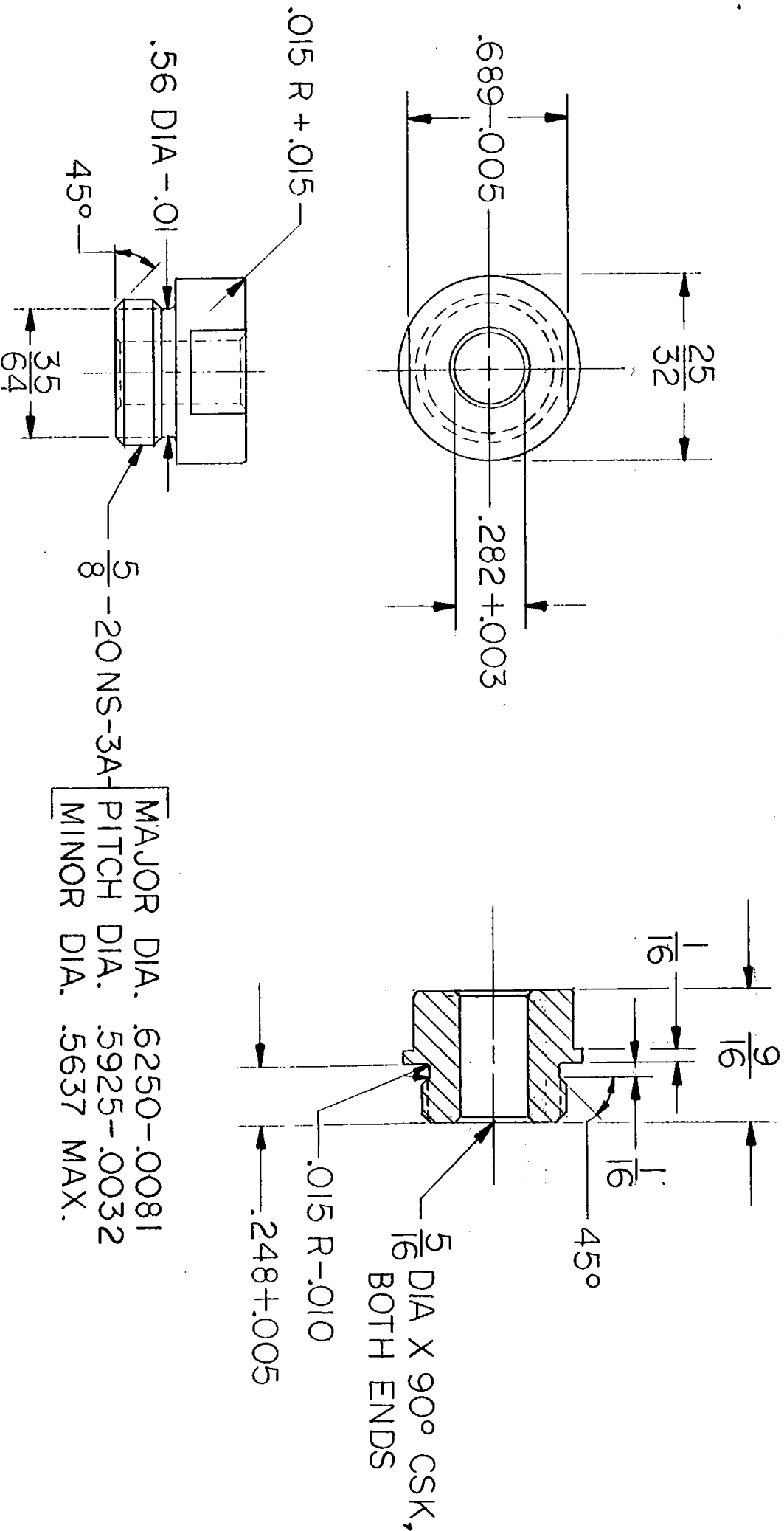


- NOTES:
1. STEEL, CMPSN 1035, SPEC QQ-S-634. ALTERNATE MATERIAL: STEEL, CMPSN 1040, SPEC QQ-S-634, OR STEEL, CMPSN 1137, OR CMPSN 1141, SPEC QQ-S-637.
 2. FINISH $\sqrt[125]{}$ ALL OVER.
 3. OIL QUENCH FROM 1525°-1575°F. TEMPER 30 MINUTES AT HEAT TO HARDNESS SPECIFIED.
 4. FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
 5. MIL-W-13855 APPLIES.

REVISIONS				
MF	ZONE	LTR	DESCRIPTION	DATE
		C	REPLACES REV B W/CHANGE	
			SEE ERR HQR 40639	18FEB75



MECHANICAL PROPERTIES		GUN, ACFT,		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE		DEPT OF THE ARMY	
YP		CAL .50,		TOLERANCES ON FRACTIONS ± .01		DEC 26		ROCK ISLAND ARSENAL, ROCK ISLAND, ILL. 61201	
TS		CAU-10/A		DECIMALS					
EL 2		MG CAL 50 XM23		ANGLES ± 20					
RA		50BMG-M2 AC		XXX ±					
BH		BASIC 50BMG-M2WC FLEX:MG							
RH	D60-65	C 5504077		HEAT TREATMENT					
		NEXT ASSY.		SEE NOTE 3					
		APPLICATION		FINAL PROTECTIVE FINISH					
				SEE NOTE 4					

DWG SIZE	CODE IDENT NO.	5009277
C	19204	
SCALE	2 / 1	UNIT WT
SHEET	1	OF 1