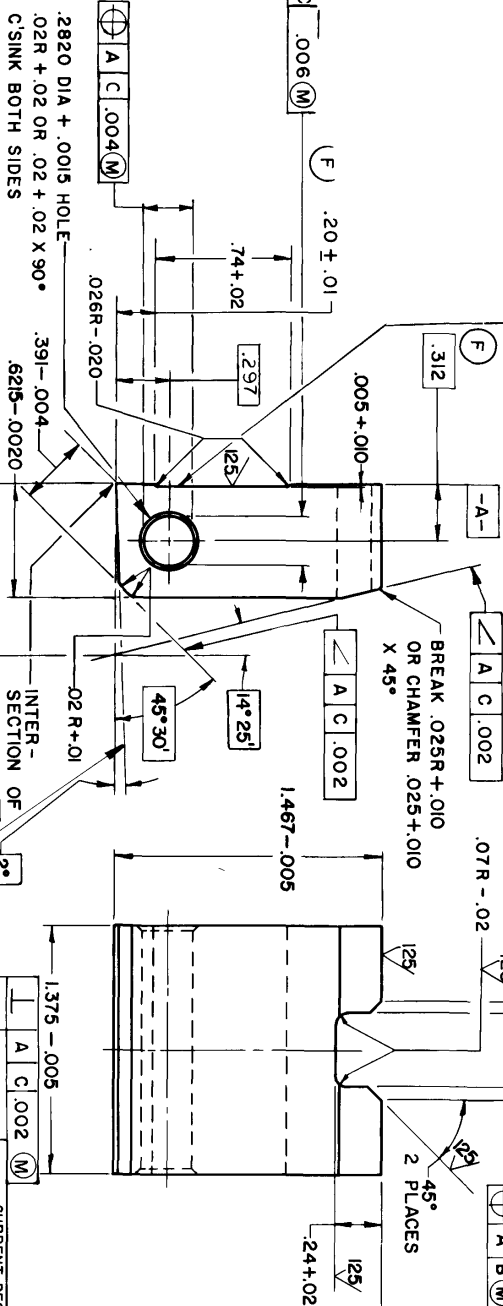
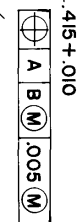
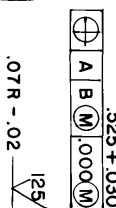
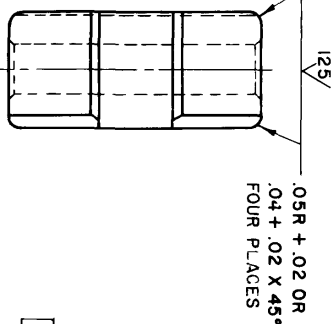


- NOTES: 32/ EXCEPT AS NOTED.
1. FINISH $\sqrt{\text{V}}$ BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
2. MATERIAL: STEEL, ASTM A332 OR A331;
4140, 4150 OR 8650.
3. HEAT TREATMENT: HEAT AT 1500° - 1575°F. OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED. NO DECARBURIZATION ALLOWED.
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. MIL-W-13855 APPLIES.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
D	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>[Signature]</i>
E	(1-) SEE EO HQRD 00175 (1) SEE ERR HQR 20008-1	4 AUG 70	<i>[Signature]</i>
F	(1) SEE ERR HQR 30677 (5) SEE ERR HQR 40639 (1) SEE ERR HQR 50655	14 JAN 72 29 MAR 73 18 FEB 75	<i>[Signature]</i>
G	(1) SEE ERR HQR 50655	1 OCT 75	<i>[Signature]</i>
H	NOR WBS3009 79-04-06	80-02-07	<i>[Signature]</i>
J	NORWAS0001 84-03-07	84 08 28	<i>[Signature]</i>
K	ERR 2921171AM (ECP G7S2011/870410)	891010	<i>[Signature]</i>
L	ERR 2921309H (ECP G0S2044, 91-01-04)	91-04-08	<i>[Signature]</i>

INSCRIBE PART NO. AND FSCM NO. .062±.015
HIGH X .005 ±.015 DEEP



PART NO. 7161302

CURRENT DESIGN ACTIVITY CASE CODE 19200
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

LOCK, BREECH

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± DECIMALS ± ANGLES ± 2°		ORIGINAL DATE	
YP	F7265646	FXD. TT.		DRAFTSMAN	CHEK
TS	F7265637	M3 AC BASIC		TRACER	CHEK
EL2	F7265636	XM218, XM213		ENGINEER	CHEK
RA					
BH					
RH	CS3-59				
APPLY PART NO. PER MIL-STD-130		HEAT TREATMENT SEE NOTE 4		APPROVED	
		SEE NOTE 5		<i>[Signature]</i>	

DWG SIZE		CODE IDENT NO.	
C	19205	7161302	
SCALE 2 1		UNIT WT	
		SHEET OF 1	