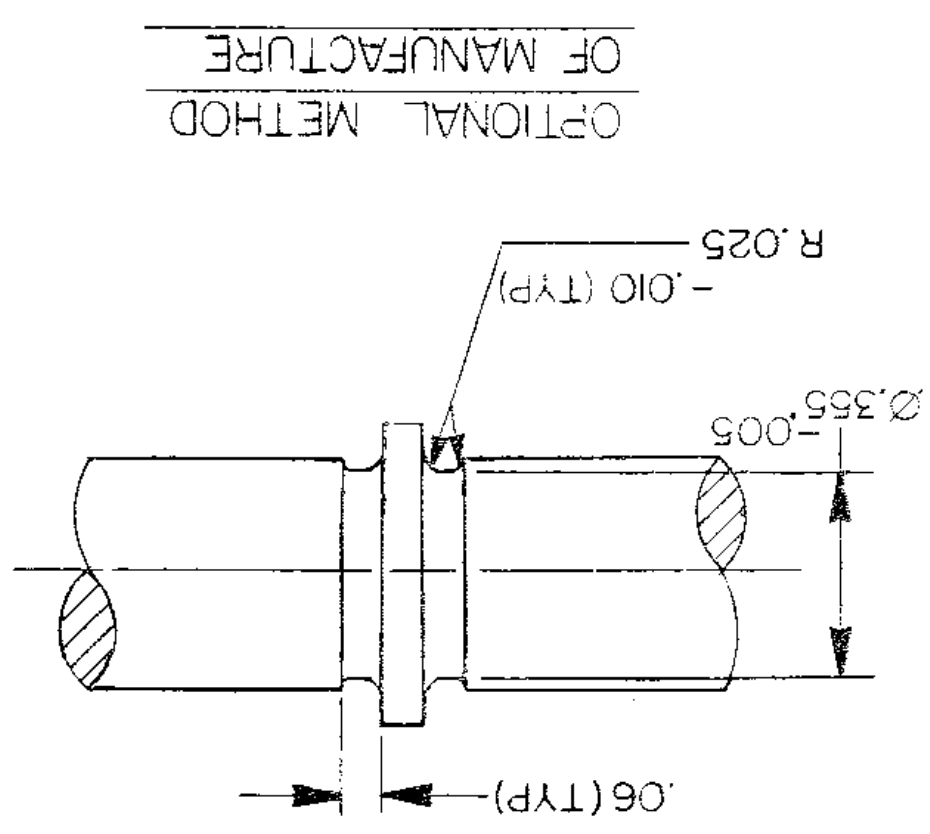
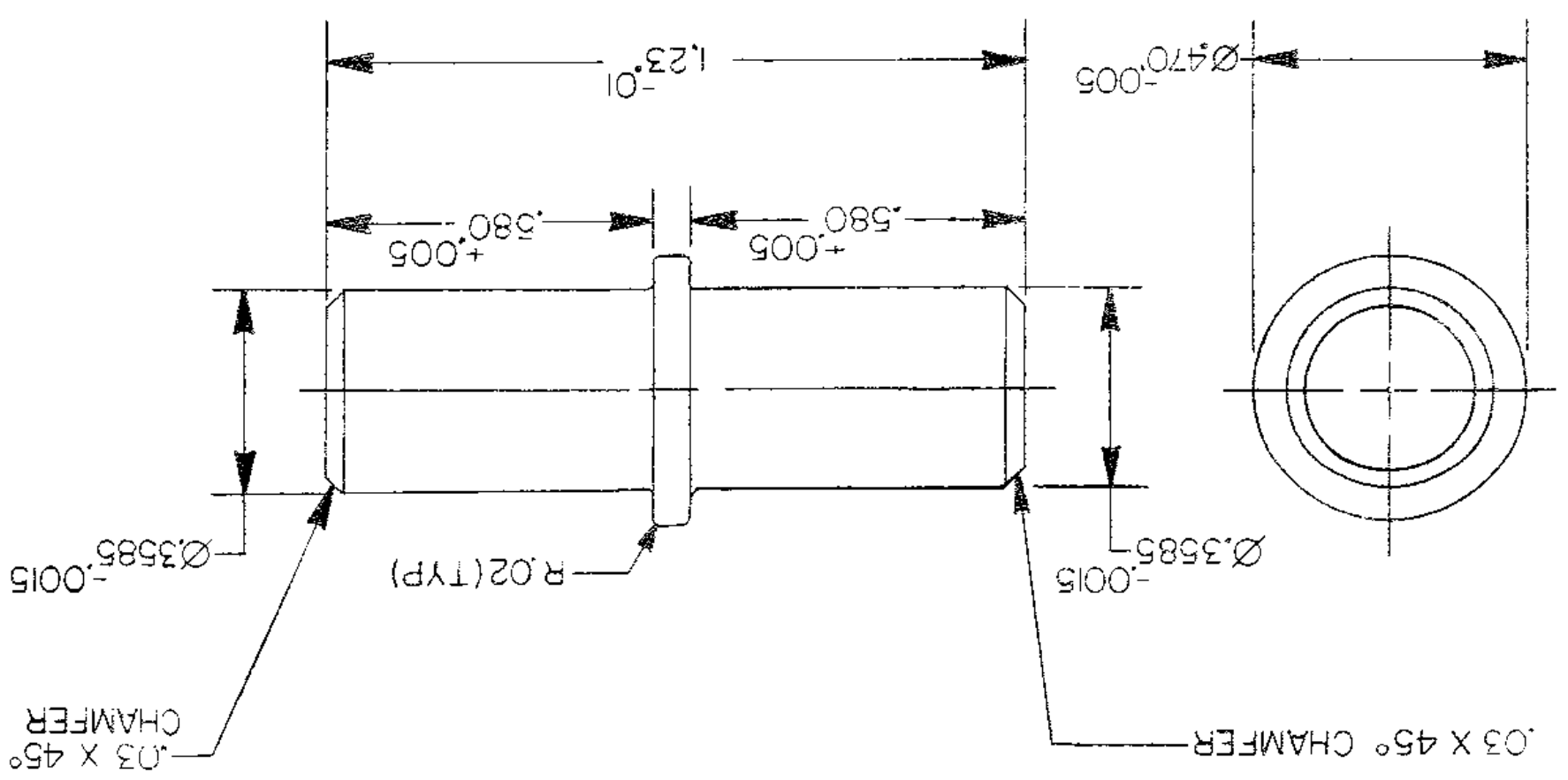


- NOTES:
1. MATERIAL: CARBON STEEL COMPOSITION .050 PER ASTM A-576.
  2. HARDNESS: ROCKWELL C40-46 PER ASTM E-18.
  3. PROTECTIVE FINISH: PHOSPHATE COATED PER DOD-P-16232, TYPE Z, CLASS 2.
  4. SURFACE ROUGHNESS: ALL SURFACES  $125 \sqrt{\text{IN}}$  IN ACCORDANCE WITH ANSI B 46.1.
  5. DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M.
  6. IDENTIFY EACH PACKAGE WITH A PART NUMBER AND CONTRACT NUMBER IN ACCORDANCE WITH MIL-STD-130.



OPTIONAL METHOD  
OF MANUFACTURE

DR BY M. DOTSON		CHK BY W. 8-10-87	APPROVED		ENGINEER: RP	DATE: 8/10/87
UNLESS OTHERWISE SPECIFIED		UNLESS OTHERWISE SPECIFIED		UNLESS OTHERWISE STATED		
DIMENSIONS ARE IN INCHES		DIMENSIONS ARE IN INCHES		TOLERANCES SHALL BE		
FRACTIONAL DECIMAL ANG		SCALE 3:1		SHEET 1 OF 1		
CODE IDENT NO. 14153		SIZE B		DWG NO. 02114		
DEFENSE LOGISTICS AGENCY		DEFENSE INDUSTRIAL SUPPLY CENTER		PIN, SHOULDER, HEADLESS		

SYM	DESCRIPTION	DATE	APPROVED
REVISIONS			