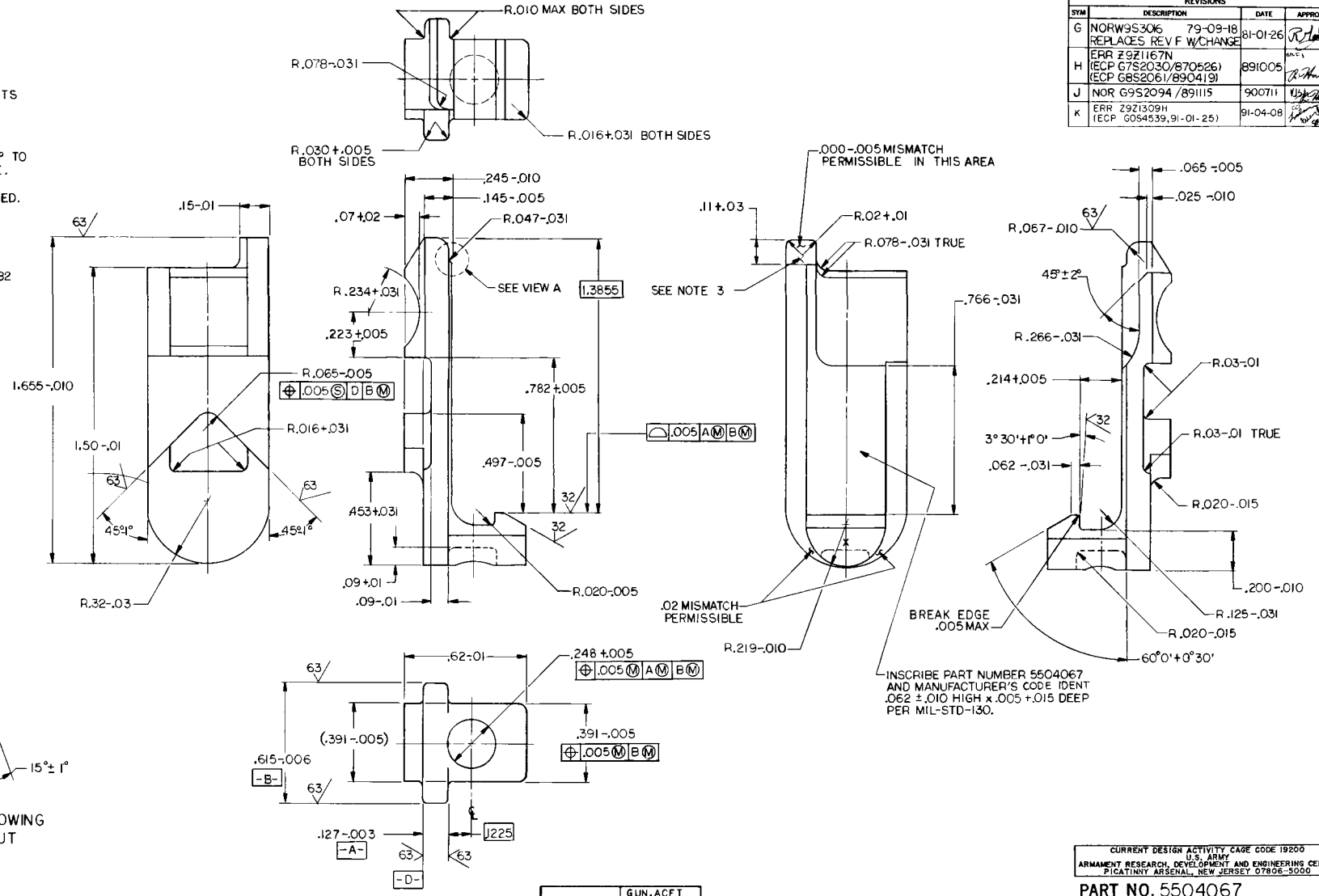
DRAWING SIZE D
(ARRADCOM# 70-12)

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
G	NORW9S3016 79-09-18 REPLACES REV F W/CHANGE	81-01-26	
H	ERR Z9Z1167N (ECP G7S2030/870526) (ECP G8S2061/890419)	891005	
J	NOR G9S2094 /891115	900711	
K	ERR Z9Z1309H (ECP G0S4539, 91-01-25)	91-04-08	

NOTES: -
1. FINISH 125 EXCEPT AS NOTED.
2. ROUND ALL EDGES .003 ±.012 EXCEPT AS NOTED.
3. TAKE ROCKWELL READINGS AT POINTS MARKED WITH AN "X."

5. HEAT TREATMENT: HEAT AT 1550° TO 1600°F IN NEUTRAL ATMOSPHERE. OIL QUENCH. TEMPER ONE HOUR MINIMUM TO HARDNESS SPECIFIED.

7. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OF MIL-STD-171.
8. MIL-W-13855 AND ANSI Y14.5M-1982 APPLY.



CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5504067

	GUN, ACFT
	CAL. 50,
	GAU-10/A
	MG CAL. 50
	M2 HB FXD,
	FLEX, TT
D6528322	MG CAL. 50
D7312660	XM218, XM213
NEXT ASSY	USED ON
APPLICATION	

MECHANICAL PROPERTIES	
YP	
TS	
EL2	
RA	
BH	
RH	A75.5-78.5
	SEE NOTE 3

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ±
FRACTIONS ± ANGLES ±
MATERIAL: STEEL, ASTM A304: 4140H

ORIGINAL DATE OF DRAWING 34-05-01

DRAFTSMAN	RZE	CHECKER	EK
ENGR	RZE	ENGR	EK
ENGR		ENGR	C.L. BUCKINGHAM
P.E. SULLIVAN			
V.A. LUUKKONEN			

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

SEAR

SIZE	CODE IDENT NO.	
D	19205	5504067
SCALE 4/1	UNIT WT.	SHEET 1 OF 1

ARRADCOM FORM 88 AUG 77 REPLACES SARPA Form 1041 NOV 75 WHICH MAY BE USED UNTIL EXHAUSTED

Sear.c4