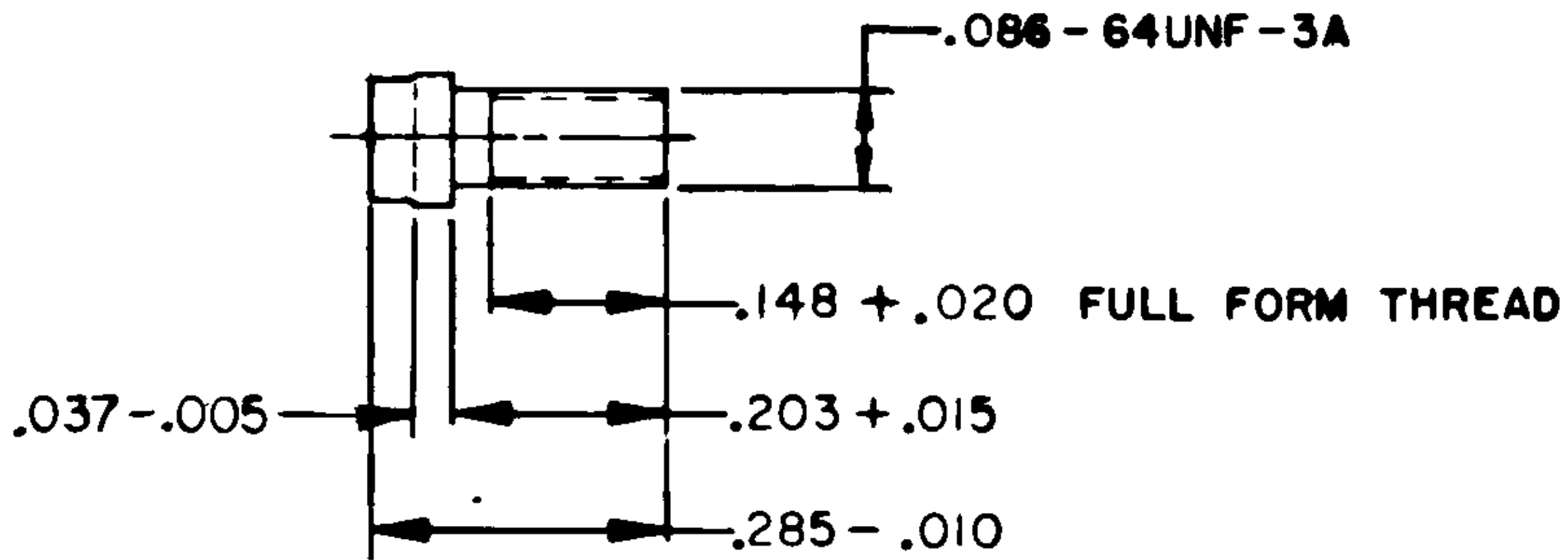
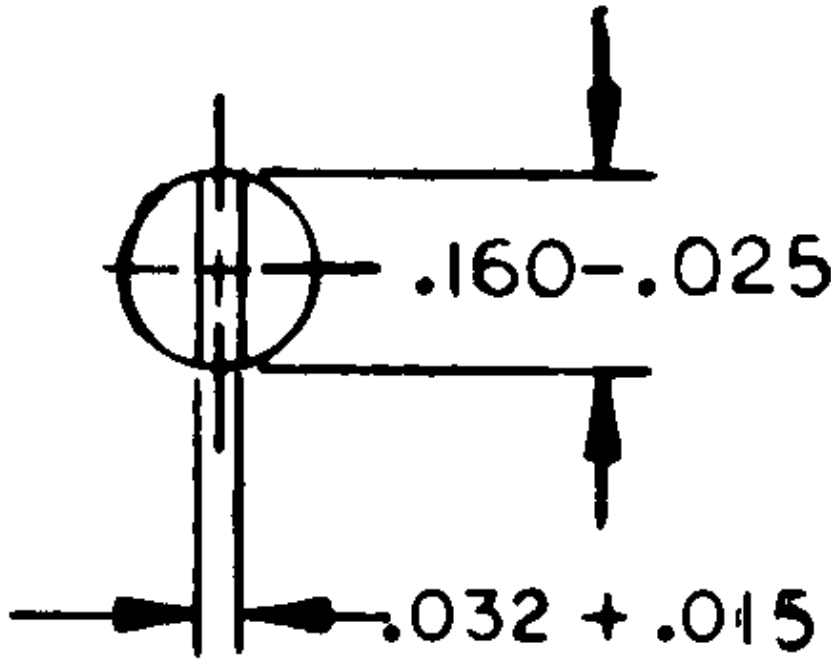


- NOTES: 125 ✓ ALL OVER.
1. FINISH 125 ✓ ALL OVER.
2. BREAK EDGES .003+ .012 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL BARS; CARBON; SAE 1018, 1020, 1117, 1118; ASTM A108.
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. APPLICATION: USED ON MG CAL.30: M19A6, M19A4, M37, FLEX. MG CAL.50: M2, HB, FXD, FLEX.
6. MIL-W-13855 APPLIES.
- 7.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
G	NOR W4S2065/84-10-16	84-12-07	R J Howell
H	NOR W6S2009 860423	870821	R Howell
J	NOR G9S2105/891227	900402	ORET
K	NOR G0S4527/910125	910306	GHS SR

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	R Sullivan
C	(3) SEE ERR HQR 30691	18 APR 73	W. R. Oak
D	(2) SEE ERR HQR 40667	13 SEP 74	R. B. Brown
E	(1) SEE ERR HQR 50655	1 OCT 75	R. B. Brown
F	NOR W8S3010 79-03-16	79-11-20	R J Howell



CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5013167

MECHANICAL PROPERTIES		F12003047		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 1 MAY 29		SPRINGFIELD ARMORY, SPRINGFIELD MASS.		
YP		C5564906	SEE NOTE 5	TOLERANCES ON	DECIMALS ±	DRAFTSMAN	CHECKER	SCREW, WINDAGE SCALE, REAR SIGHT		
TS				FRACTIONS ±	ANGLES ±	TRACER	CHECKER			
EL 2		F7162946		MATERIAL		ENGINEER	ENGINEER			
RA		NEXT ASSY USED ON		SEE NOTE 3		SUBMITTED		DWG SIZE FSCM NO. 5013167		
BH		APPLICATION		HEAT TREATMENT		APPROVED				
RH		APPLY PART NO.		FINAL PROTECTIVE FINISH	SEE NOTE 4	VA Leukhomen		SCALE 4 : 1	UNIT WT	SHEET OF 1