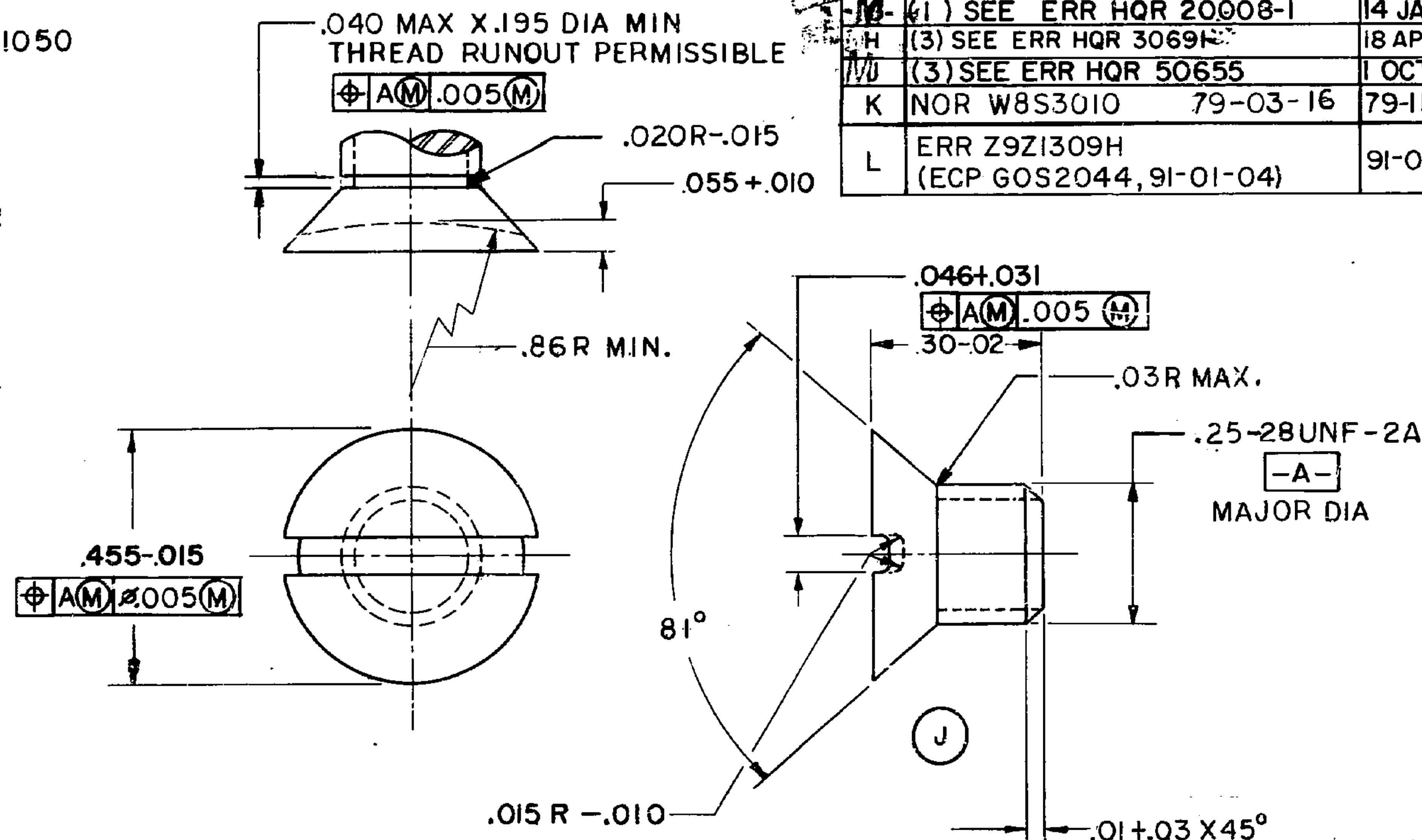


NOTES: 125

1. FINISH
2. BREAK EDGES .003 + .012 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A108, 1045, 1040, 1050 OR ASTM A331 OR A322, 4140, 4340.
4. HEAT TREATMENT: HEAT AT 1540° - 1580°F. OIL QUENCH. TEMPER 1 HOUR MIN TO HARDNESS SPECIFIED.
5. FINAL PROTECTIVE FINISH: FINISH 53.12 OR 5.3.2.2 OF MIL-STD-171
6. IF THREAD IS FORMED BY ROLLING, THE CHAMFER SHALL BE ON THE BLANK. RESULTANT ROUNDED EDGE AFTER THREADING SHALL BE ACCEPTABLE. SLIGHT CUPPING ALLOWED PROVIDED LENGTH IS MAINTAINED.
7. MIL-W-13855 APPLIES.



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>P. Sullivan</i>
F	(1) SEE EO HQRD 00175	4 AUG 70	<i>W. J. B. Smith</i>
M	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>W. J. B. Smith</i>
H	(3) SEE ERR HQR 30691	18 APR 73	<i>W. J. B. Smith</i>
M	(3) SEE ERR HQR 50655	1 OCT 75	<i>W. J. B. Smith</i>
K	NOR W8S3010 79-03-16	79-11-20	<i>W. J. B. Smith</i>
L	ERR Z9Z1309H (ECP GOS2044, 91-01-04)	91-04-08	<i>W. J. B. Smith</i>

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

PART NO. 5153191

CURRENT
CODE IDENT NO.
19200

MECHANICAL PROPERTIES	FI	GI	F12002953	MG CAL .50
			F8447956	XM218, XM213
	YP		F11691500	MG CAL .50
	TS		F7265636	M2 HB FLEX.
	EL 2		F7265646	TT, M2,
RA			F7265650	M3 AC BASIC
BH				NEXT ASSY USED ON
RH	C26-32			APPLICATION
				APPLY PART NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON FRACTIONS ±	DECIMALS ± ANGLES ± 1°
MATERIAL SEE NOTE 3	
HEAT TREATMENT SEE NOTE 4	
FINAL PROTECTIVE FINISH SEE NOTE 5	

ORIGINAL DATE OF DRAWING 21 APR 43	
DRAFTSMAN <i>LEE</i>	CHECKER <i>CK</i>
TRACER <i>LEE</i>	CHECKER <i>CK</i>
ENGINEER <i>Ch. Bucknigham</i>	ENGINEER <i>Ch. Bucknigham</i>
SUBMITTED <i>P. Sullivan</i>	
APPROVED <i>W. J. B. Smith</i>	

SPRINGFIELD ARMORY, SPRINGFIELD, MA		
SCREW, MACHINE, FLAT COUNTERSUNK HEAD		
DWG SIZE B	CODE IDENT NO. 19205	5153191
SCALE 4:1	UNIT WT	SHEET 1 OF 1