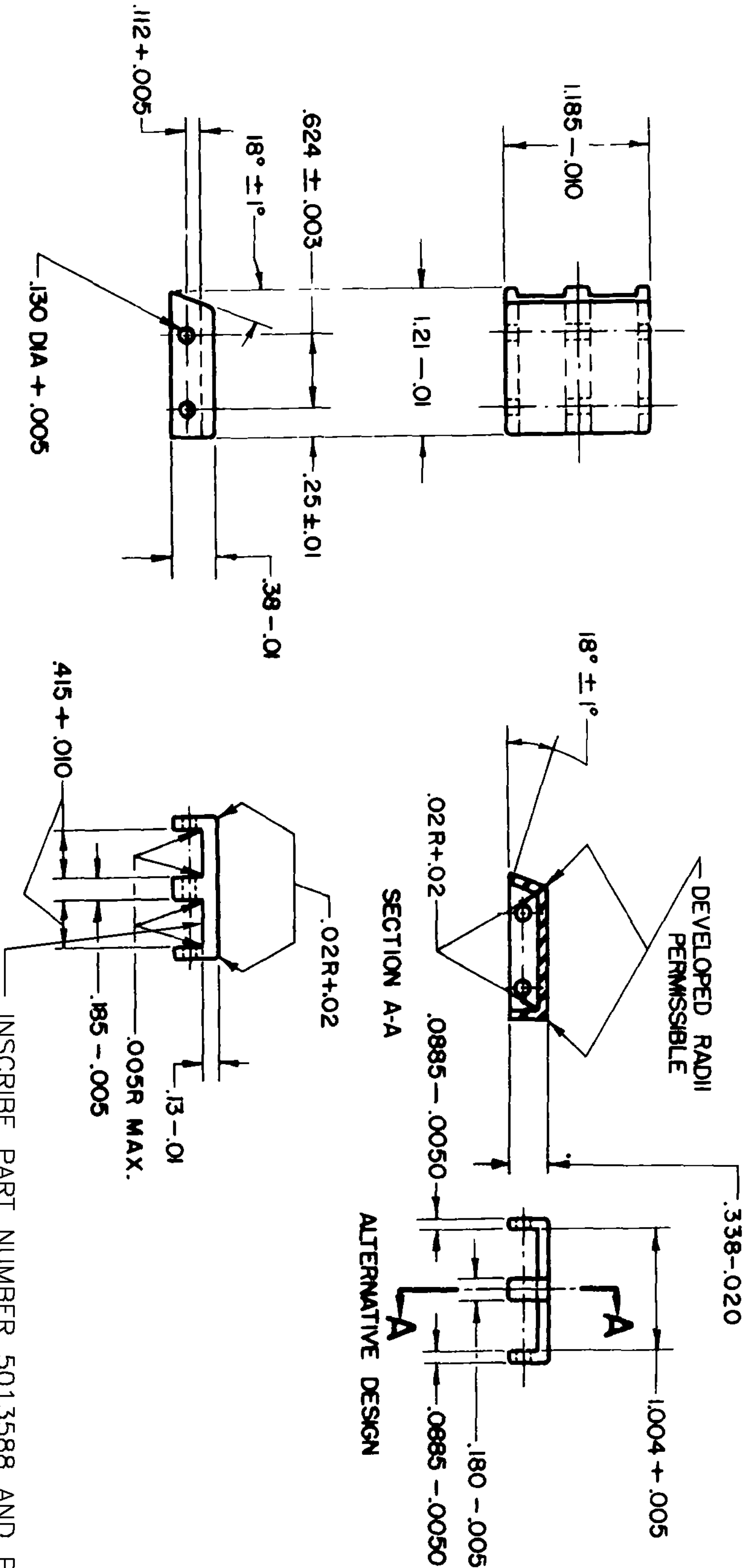


- NOTES: 125
1. FINISH .003 + .002 UNLESS OTHERWISE SPECIFIED
  2. BREAK EDGES .003 + .002 UNLESS OTHERWISE SPECIFIED
  3. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
  4. MIL-W-13855 APPLIES.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>McWilliams</i>
C	1) SEE EO 100175	4 AUG 70	<i>McWilliams</i>
D	SEE EIR HOR 40639	18 FEB 75	<i>McWilliams</i>
E	NOR W3S2077/83-12-27	8-410-26	<i>McWilliams</i>
F	ERR Z9Z1309H (ECP GOS2044, 91-01-04)	9-04-08	<i>McWilliams</i>
G	NOR G1S4513/911205	920206	GHS <i>McWilliams</i>
H	NOR L1S2100 011116	011212	RLV



INSCRIBE PART NUMBER 5013588 AND PRIME CONTRACTOR'S CAGE CODE IDENTIFICATION, .062 ± .015 HIGH X .005 ± .015 DEEP.

**CURRENT DESIGN ACTIVITY FSCM NO.19200**  
US ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801

PART NO. 5013588

SPRINGFIELD ARMORY, SPRINGFIELD, MA

COVER, TRUNNION

BLOCK

F12007400		GUN ACFT,	
CAL 50,			
GAU - 10/A			
F12002953		MG CAL. 50:	
M2 HB T.T.M2		M3 AC BASIC	
F11691500		MG CAL. 50:	
F7263646		XM 218	
NEXT ASSY		USED ON	
APPLICATION			
APPROX PART NO.			
MECHANICAL PROPERTIES			
YP			
TS			
EL 2			
RA			
BH			
RH			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE 1 MAY 34	
TOLERANCES ON DECIMALS ±		DRAFTSMAN <i>EE</i>	
FRACTIONS ON ANGLES ±		CHECKER <i>CK</i>	
MATERIAL: STEEL, ASTM A108, A576, GRADES 1015-1025, ASTM A36, A242, A283		TRACER <i>CK</i>	
HEAT TREATMENT		ENGINEER <i>CK</i>	
SUBMITTED		ENGINEER <i>CK</i>	
APPROVED		APPROVED	
FINAL PROTECTIVE FINISH SEE NOTE 3			

DWG SIZE	CODE	IDENT NO.
C	19205	5013588
SCALE 1:1	UNIT WT	SHEET 1 OF 1