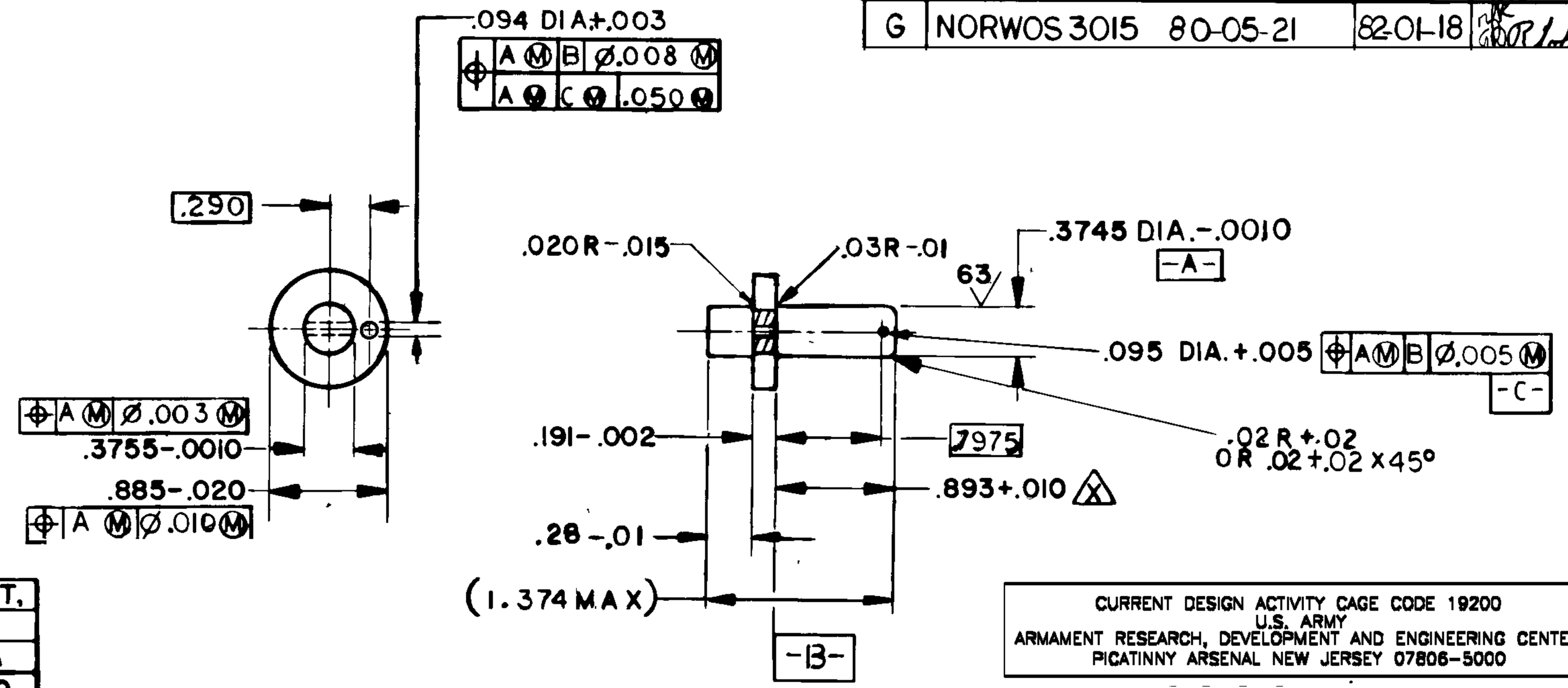
NOTES:
1. FINISH 125√ UNLESS OTHERWISE SPECIFIED.
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED
3. HEAT TREATMENT: LOCALLY HARDEN LENGTH (X). OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED.
4. MIL-W-13855 APPLIES.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	
B	SEE EO HQRD 00175	4 AUG 70	
C	(1) SEE ERR HQR 20008-1	14 JAN 72	
D	(3) SEE ERR HQR 40639	18 FEB 75	
E	(1) SEE ERR HQR 50655	1 OCT 75	
F	NOR W9S9002 79-03-16 (ECP W9S3037 79-11-29)	80-0410	
G	NORWOS 3015 80-05-21	82-01-18	



	GUN, ACFT,
	CAL .50,
	GAU-10/A
	MG CAL .50
	XM218, XM213
	MG CAL.50:
	M2 HB FLEX,
	FXD, TT
D5504081	
NEXT ASSY	USED ON
APPLICATION	
~~APPLY PART NO.~~	

MECHANICAL PROPERTIES	
YP	
TS	
EL 2	
RA	
BH	
RH	A70.0-73.5

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL NEW JERSEY 07806-5000

PART NO. 5009395

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ± FRACTIONS ± ANGLES ±
MATERIAL STEEL, ASTM A322 OR A331; 4140, 4150, 6150
HEAT TREATMENT SEE NOTE 3
FINAL PROTECTIVE FINISH APPLIED AFTER ASSEMBLY

ORIGINAL DATE OF DRAWING 1 DEC 26

DRAFTSMAN RZE	CHECKER EK
TRACER RZE	CHECKER EK
ENGINEER	ENGINEER C.L. Buchanan

SUBMITTED
APPROVED

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

STUD, PIVOT, BELT FEED LEVER

DWG SIZE	CODE IDENT NO.	
B	19205	5009395
SCALE 1:	UNIT WT .05	SHEET 1 OF 1

SWESP FORM NO. 1176-1
20 MAR 64 REV.

5009395.c4