

NOTES:

3. CARBURIZE AT 1550°F--1600°F
TO A CASE DEPTH OF .002
TO .004 OIL QUENCH.
TEMPER ONE HOUR MINIMUM
TO HARDNESS SPECIFIED.
HEAT TREATMENT METHOD
IS FOR GUIDANCE ONLY
EXCEPT TEMPERING
TIME SHALL NOT BE
REDUCED BELOW THAT
SPECIFIED

4. FINISH 5.3.1.2 OR 5.3.2.2
OF MIL-STD-171.

APPLICATION: ALSO USED ON-

- .30BMG M1919A4 (FXD & FLEX)
.30BMG M1919A6
.50BMG M2 (FXD & FLEX)



ORIGINAL DESIGN
ACTIVITY FSCM NO 19205

PART NO. 5163398

FSCM NO.
19200

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

PLUNGER, CLICK,

REAR SIGHT

ELEVATING SCREW

KNOB

**SPRINGFIELD ARMORY
SPRINGFIELD MASS.**

5163398

SCALE 10/1	UNIT WT	PLUNGER, CLICK, REAR SIGHT ELEVATING SCREW KNOB
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DUPLICATE ORIGINAL