

HEAT TREATMENT & FINAL FINISH		PHYSICAL REQUIREMENTS				DEC 1 1926			
HEAT TO 1500°F QUENCH IN OIL		YP		RED		Rock	D54-60	REVISIONS	
TEMPER AT 750°F		TS		BH				14	1-18-43
PARKERIZE		EL 2							

2.82

2.57

$\frac{1}{32} \times 45^\circ$  CHAMFER

2.428  $\pm .010$

.025 R MAX.

$\frac{13}{32}$  R

.1285 (No. 30) DRILL

.250  $\pm .001$

$\frac{27}{64}$

ALTERNATIVE DESIGN  
OTHER DIMENSIONS  
SAME AS STANDARD

2.77

2.492  $\pm .010$

.137

PIN, COVER (A 9271-14)  
STEEL WQ 1095  
FINISH

TOLERANCE  $\pm .01$  ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED  
SUPERSEDES OLD TRACING A9271  
UNDER REVISION DATE OF JAN 18, 1943

SCALE  $\frac{1}{1}$

SPRINGFIELD ARMORY

A9271

DRG PERTAINS TO		
ALL .50 BMG		
DR	CHK	TR
CH DR	ENG	
SUBMITTED		
ORD ENG DEPT		
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE.		
COL ORDN DEPT.		
ORDNANCE DEPT. U. S. A.		

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