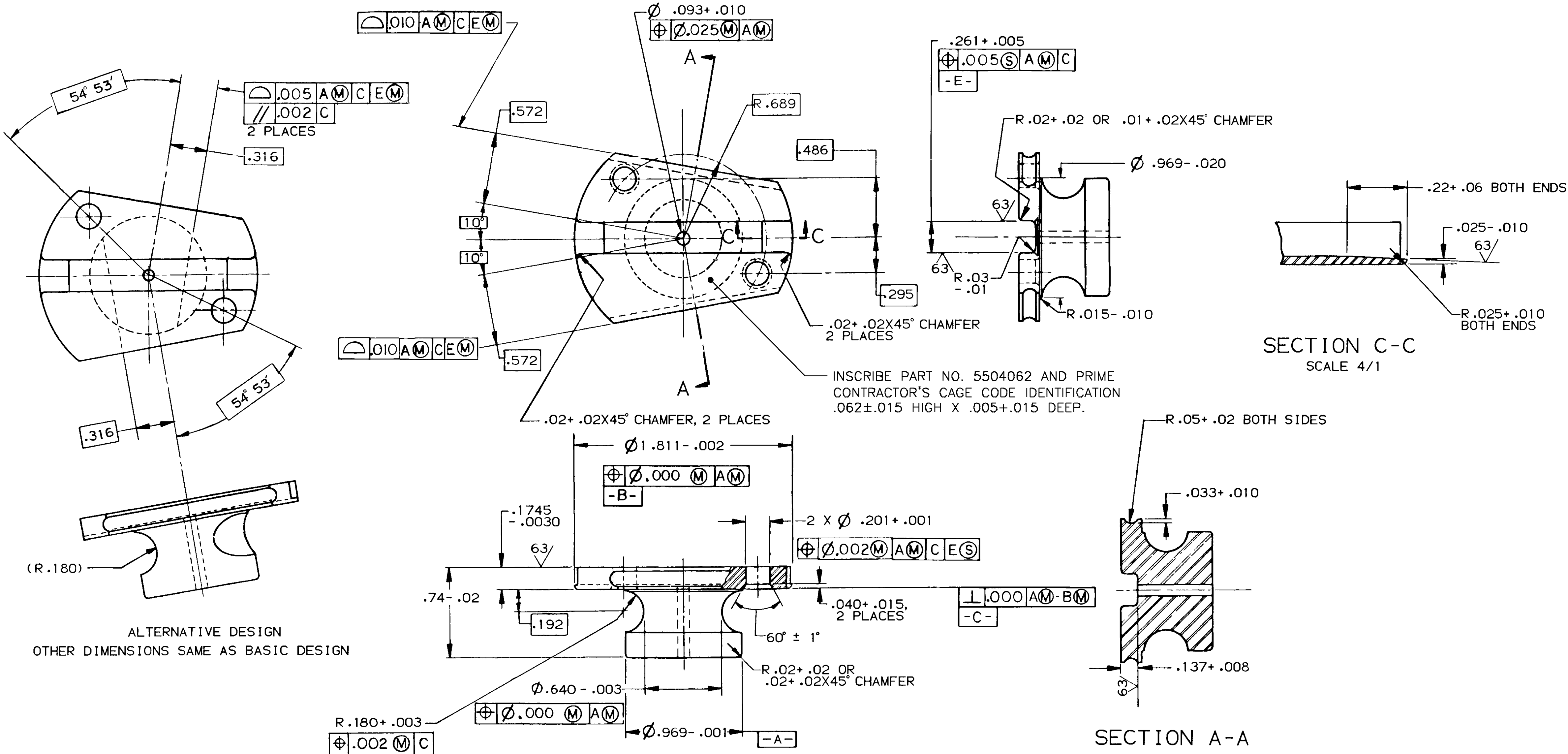



- NOTES:
1. FINISH 125 EXCEPT AS NOTED.
  2. BREAK EDGES .003±.012 UNLESS OTHERWISE SPECIFIED.
  3. HEAT TREATMENT: HEAT AT 1540° TO 1580° F. OIL QUENCH, TEMPER FOR 1 HR MIN TO HARDNESS SPECIFIED.
  4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
  5. MIL-W-13855 AND ANSI Y14.5M-1982 APPLY.
  6. MATERIAL: STEEL, ASTM A322 OR A331, 4140, 4340.

REVISIONS			
LTR	DESCRIPTION	DATE (YR MO DA)	APPROVED
H	REDRAWN WITH CHANGE ERR Z9Z1167V (ECP G8S2078/890224)	891027	<i>ORF</i>
J	NOR G0S4530/910215	91-04-05	<i>RR se AB</i>
K	NOR L1S2100 011116	011212	RLV



CURRENT DESIGN ACTIVITY CAGE CODE 19200  
U.S. ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5504062

PMIC		GUN, ACFT,		DO NOT SCALE DRAWING		CONTRACT NUMBER		SPRINGFIELD ARMOY, SPRINGFIELD , MA					
		CAL. 50,		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES									
MECHANICAL PROPERTIES		GAU-10/A		TOLERANCES ON DECIMAL FRACTION		CONTRACTOR		SWITCH, BOLT					
		MG CAL. 50		2 PL * 3 PL *									
		M2 HB FXD,		*									
YP		FLEX, IT		THIRD ANGLE PROJECTION		DRAWN BY R. Z. E.		DATE 34/05/31		SIZE D 19205		5504062	
FS		MG CAL. 50				CHECKER E. K.		ENGINEER C. L. B.					
EL2		D7312660				SUBMITTED		P. E. SULLIVAN					
RA		D6528322		XM218, XM213		APPROVED		V. A. L.		CODE IDENT NO.		SHEET 1 OF 1	
BH		NEXT ASSY		USED ON		MATERIAL ENGR				SCALE 2/1		UNIT WT.	
RH	C45-51	APPLICATION											