

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	REVISED	78-7-1	
B	REVISED	78-09-08	
C	REVISED	79-04-13	
D	ADDED NOTE 5	79-09-26	
E	PRODUCTION RELEASE	79-10-19	
F	ERR W9S2512		
G	NOR WOS2505 80-11-12	80-11-26	
H	NOR WAS 2035 / 84-08-08	84-10-30	
I	NOR D3S3000 / 930210	930325	

NOTES:

1. SPEC MIL-W-13855 AND ANSI Y14.5-1973 APPLY.
2. MATERIAL:
 - A. ALLOY STEEL BARS, HOT WROUGHT, ASTM A322, GRADES 4140, 8640.
 - B. INVESTMENT CASTING (ALTERNATIVE): STEEL, CMPSN 104140 MIL-S-22141. CLASSIFICATION AND INSPECTION OF INVESTMENT CASTING SHALL BE IN ACCORDANCE WITH CLASS 2, GRADE B, MIL-C-6021.
3. PROTECTIVE FINISH: - FINISH NO. 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
4. HEAT TREAT TO HARDNESS SPECIFIED.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ±.005
ANGLES ±

ORIGINAL DATE OF DRAWING
77-12-23
DRAFTSMAN R.K. CHECKER J.Z.
ENGR ENGR

PART NO. 9326862
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

LINK

SIZE B FSCM NO. 19200 9326862
SCALE 1/1 UNIT WT. SHEET