

NOTED: THIS DRAWING SHALL NOT BE USED OR REPRODUCED EITHER WHOLLY OR IN PART EXCEPT WHEN AUTHORIZED IN CONNECTION WITH UNITED STATES GOVERNMENT PROCUREMENT.

HEAT TREATMENT & FINAL FINISH
HEAT TREAT IN ACCORDANCE WITH AMS 2759/7. CASE HARDEN, AUSTENITIZE IF NECESSARY, OIL QUENCH & TEMPER. AFTER TEMPERING, SURFACE HARDNESS SHALL BE "FILE HARD" IN ACCORDANCE WITH MIL-W-13855. FINAL PROTECTIVE FINISH 5312 5.3.2.2 OF MIL-STD-171

PHYSICAL PROPERTIES		
Y.P.	RED.	ROCK.
T.S.	BR.	
EL.2		

REVISIONS		
C	SEE ERR HOR 40639	18 FEB 75
D	NOR L353098 030425	030512
		RIV

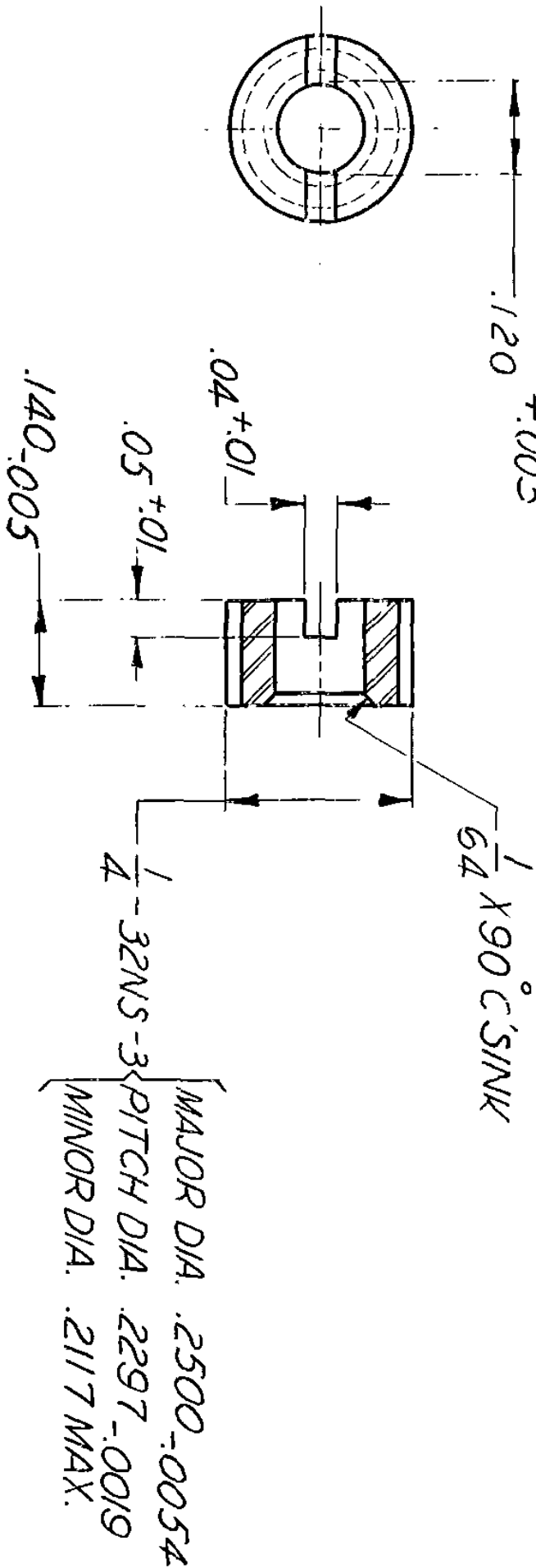
DO NOT INSCRIBE PART NO.

DEC. 1, 1926

REVISIONS

13	4-12-44	19	4-12-46
14	9-2-44	20	12-20-48
15	1-8-45	21	MODERNIZATION
16	3-19-45	23	SEE ERR HOR 40670
17	4-20-45	24	SEE ERR HOR 14 JAN 72
18	6-14-45		

DRG. PERTAINS TO



SCREW, OIL BUFFER RELIEF VALVE
STEEL 1117, 1119, 00-S-637
FINISH 125

5009360
9360-16

TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.
SUPERSEDES OLD TRACING A9360
UNDER REVISION DATE OF APRIL 12, 1944

CURRENT DESIGN ACTIVITY CASE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

U.S. ARMY WEAPONS COMMAND
SCALE 4
A5009360

APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE
L.T. COL. ORD. DEPT.
ORDNANCE DEPT., U.S.A.

SUPERSEDES A 9360

A9360-

A 5009360