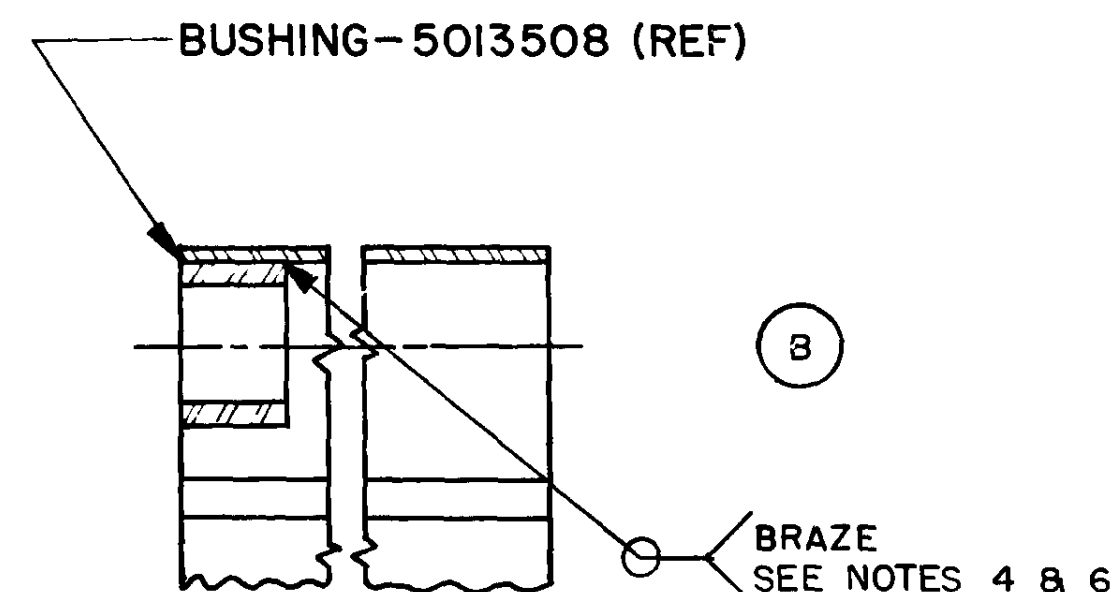
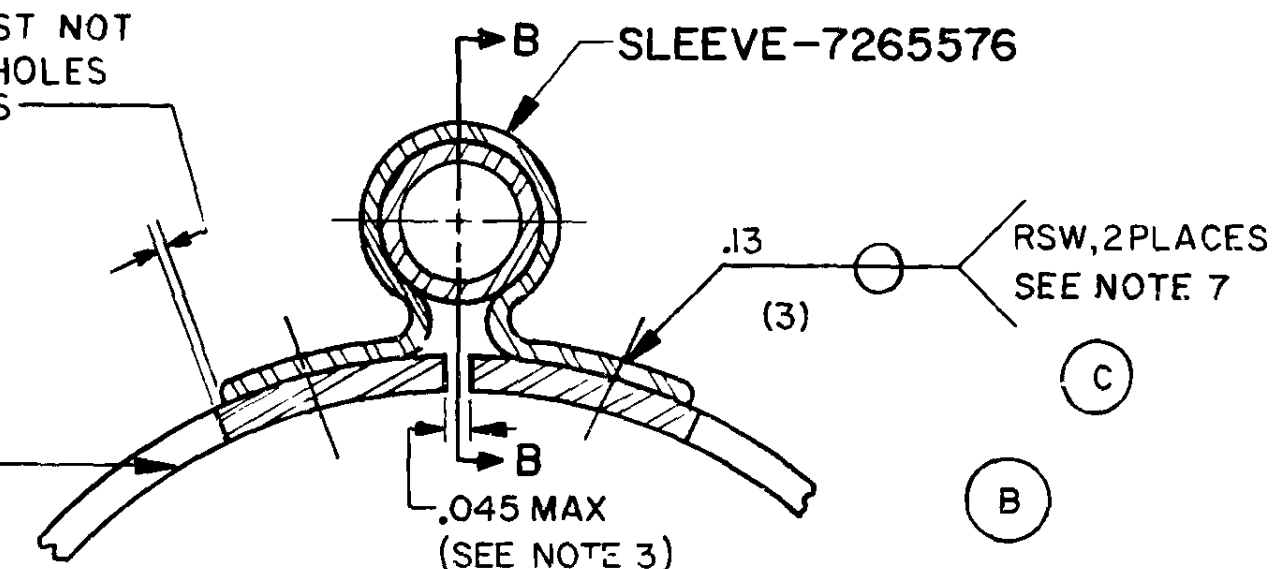
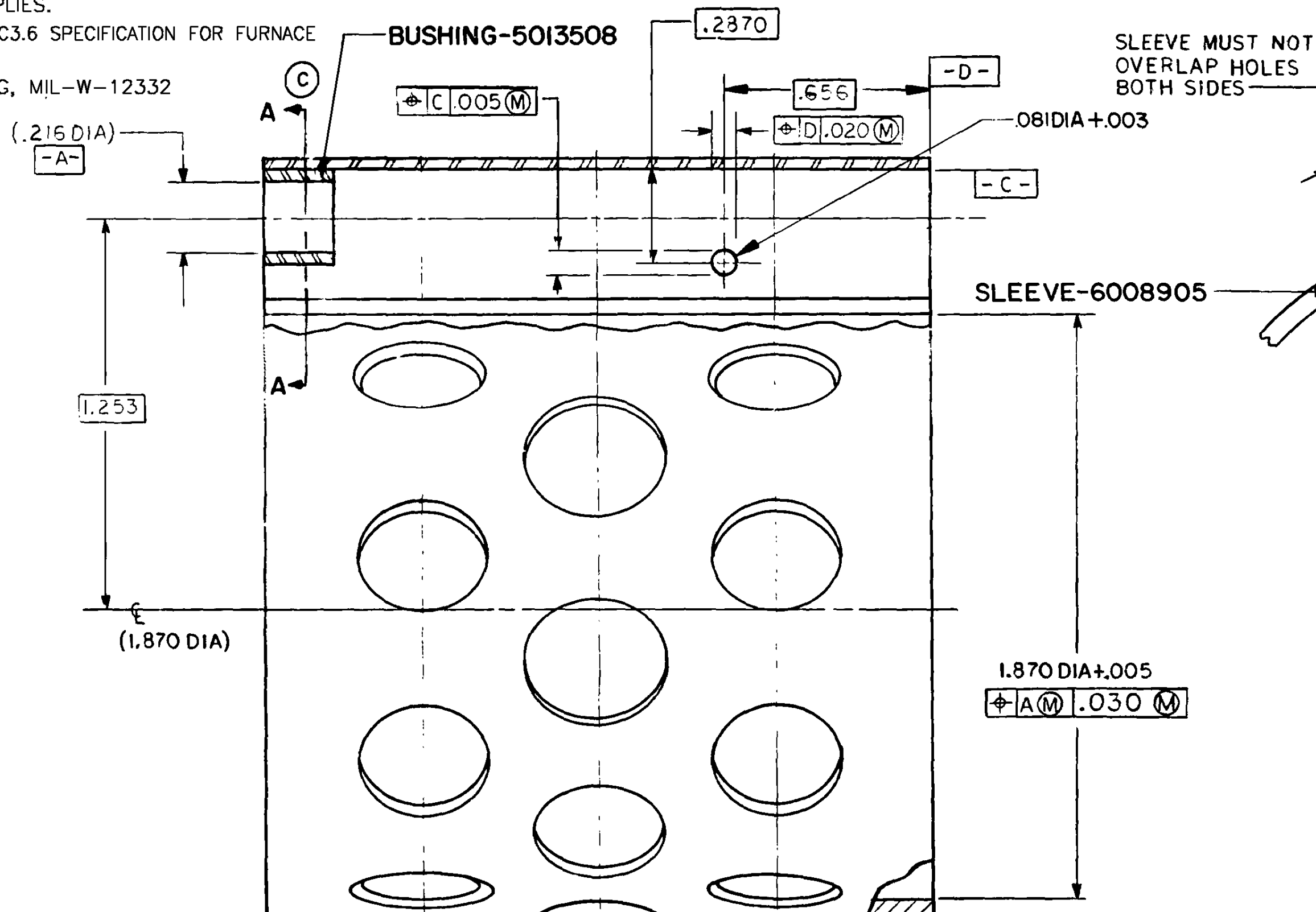


1. FINISH
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED
3. THE .045 MAX GAP IS APPLICABLE TO THE OPTIONAL METHOD OF MANUFACTURE SPECIFIED ON DWG. C6008905. THE 1.870+.005 INSIDE DIAMETER MUST BE MAINTAINED AFTER ASSEMBLY.
4. AWS A5.8-92 SPECIFICATION FOR FILLER MATERIALS FOR BRAZING AND BRAZE.
5. MIL-W-13855 APPLIES.
6. FOR BRAZING, AWS C3.6 SPECIFICATION FOR FURNACE BRAZING.
7. FOR SPOT WELDING, MIL-W-12332 APPLIES.

F	NOR G7S2010/870410	890615	<i>[Signature]</i>	<table><tr><th colspan="4">REVISIONS</th></tr><tr><th>LTR</th><th>DESCRIPTION</th><th>DATE</th><th>APPROVED</th></tr><tr><td>A</td><td>REDRAWN WITH CHANGE SEE EO SA29355</td><td>17 FEB 67</td><td><i>[Signature]</i></td></tr><tr><td>B</td><td>(4) SEE ERR HQR 30772</td><td>18 SEP 73</td><td><i>[Signature]</i></td></tr><tr><td>C</td><td>(5) SEE ERR HQR 50606</td><td>4 APR 75</td><td><i>[Signature]</i></td></tr><tr><td>D</td><td>NOR W9S3001 79-03-27</td><td>79-11-21</td><td><i>[Signature]</i></td></tr><tr><td>E</td><td>NOR G7S3042/870429 (ECP G7S2031/870526)</td><td>881123</td><td><i>[Signature]</i></td></tr></table>	REVISIONS				LTR	DESCRIPTION	DATE	APPROVED	A	REDRAWN WITH CHANGE SEE EO SA29355	17 FEB 67	<i>[Signature]</i>	B	(4) SEE ERR HQR 30772	18 SEP 73	<i>[Signature]</i>	C	(5) SEE ERR HQR 50606	4 APR 75	<i>[Signature]</i>	D	NOR W9S3001 79-03-27	79-11-21	<i>[Signature]</i>	E	NOR G7S3042/870429 (ECP G7S2031/870526)	881123	<i>[Signature]</i>
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G	NOR G0S2024/900613	901129	GK SL <i>[Signature]</i>																													
H	NORGIS4066/910503	910607	GHS <i>[Signature]</i>																													
J	NOR L8S2029/981229	990224	FET																													



INSCRIBE PART NO. 5504093 AND
MANUFACTURER'S CODE IDENT. (C)
.062±.015 HIGH X .005±.015 DEEP.
INSCRIPTION MAY BE APPLIED AT COMPONENT LEVEL

FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 5504093

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5504093

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

SLEEVE ASSEMBLY,
BARREL CARRIER

MECHANICAL PROPERTIES		MG CAL. 50:		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 1 MAY 34		SPRINGFIELD ARMOY, SPRINGFIELD , MA				
YP		M2 HB FLEX.		TOLERANCES ON DECIMALS ± FRACTIONS ± ANGLES ±		DRAFTSMAN AEP	CHECKER EK	SLEEVE ASSEMBLY, BARREL CARRIER				
TS						TRACER AEP	CHECKER EK					
EL 2				MATERIAL		ENGINEER	ENGINEER Ch. Bucknham					
RA		D5504080				SUBMITTED						
BH		NEXT ASSY		USED ON		APPROVED P. Sullivan		DWG SIZE		CODE IDENT NO.	5504093	
RH		APPLICATION				APPROVED VA Luckman		C	19205			
		APPLY PART NO.		FINAL PROTECTIVE FINISH 53.2 OR 532.2 OF MIL STD-171				SCALE 3:		UNIT WT	SHEET	OF