

3. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171

4- HEAT TREAT TO HARDNESS SPECIFIED.

[illegible]

U S ARMY AMBARMEN RESEARCH AND DEVELOPMENT CENTER DOVER, NEW JERSEY 07801	
GUIDE	
SIZE C	FSCM NO. 19200
9326859	
SCALE 1/1	UNIT WT.
SHEET 1 OF 2	

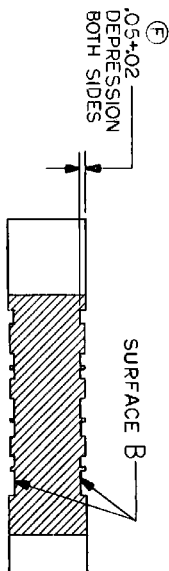
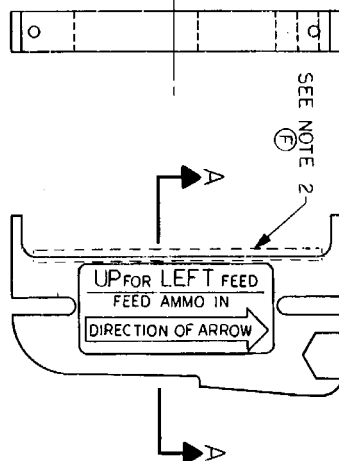
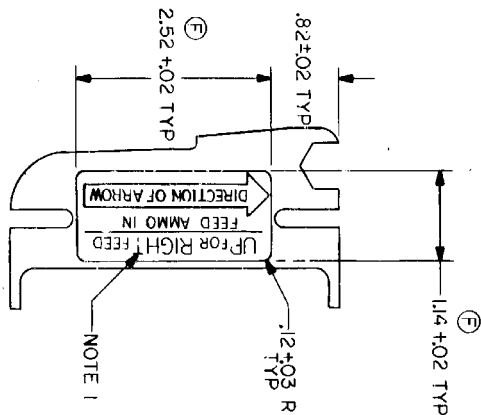
PART NO. 9326859

K	G
SHT 1	SHT 2
REV STATUS OF SHTS	

REVISIONS			APPROVAL
SYN	DESCRIPTION	DATE	
-	REDRAWN: WAS DYC. NO. 9324931-1		
A	REVISED	78-7-1	OK
B	REVISED	78-09-08	
C	REVISED	79-4-13	AL
D	REVISED	79-09-26	AL
E	PRODUCTION RELEASE ERR W95 2512	79-10-19	OK
F	NOR W052505 80-1-12	80-1-26	OK
G	NOR WAS 2033/84-0808	84-10-30	OK
H	NOR W55 2033/ 85-05-15	85-06-27	OK
J	NOR D353000/93-02-10	93-03-25	OK
K	NOR G352005/93-03-31	93-05-28	OK

DRAWING SIZE C  
(ARRAISOOR 76-12)

REVISIONS			
SYN	DESCRIPTION	DATE	APPROVAL
A	REVISED	79-4-13	SL
B	REVISED	79-09-26	SL
E	PRODUCTION RELEASE	79-10-19	SL
F	ERR W9S2512	80-11-28	SL
G	NOR W0S2505	80-11-28	SL
G	NOR W4S 2033/84-08-08	84-10-30	SL



- NOTES -
- 1 - APPLY LETTERS, ARROW OUTLINE AND TEXT SEPARATION LINES .16 HIGH, .025 ± .010 DEEP PER MIL-STD-130.
- 2 - SURFACE BLEMISHES ON EDGES OF BOTH SIDES PERMISSIBLE IN THIS AREA.

MECHANICAL PROPERTIES		DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 78-09-08		U.S. ARMY AMMUNITION RESEARCH AND DEVELOPMENT CENTER DOVER, NEW JERSEY 07801	
TYP		TOLERANCES ON DECIMALS ±		DRAFTSMAN JK		CHECKER SL	
E2		FRACTIONS ±		ENGR		ENGR	
9326868		ANGLES ±		ENGR		ENGR	
NEXT ASSY		M19 (BFA)		ENGR		ENGR	
APPLICATION		F USED ON		ENGR		ENGR	
SIZE		FSCM NO.		9326859		SHEET 2	
SCALE		UNIT WT.		19200		9326859	

PART NO. 9326859

GUIDE (MARKING)