

5

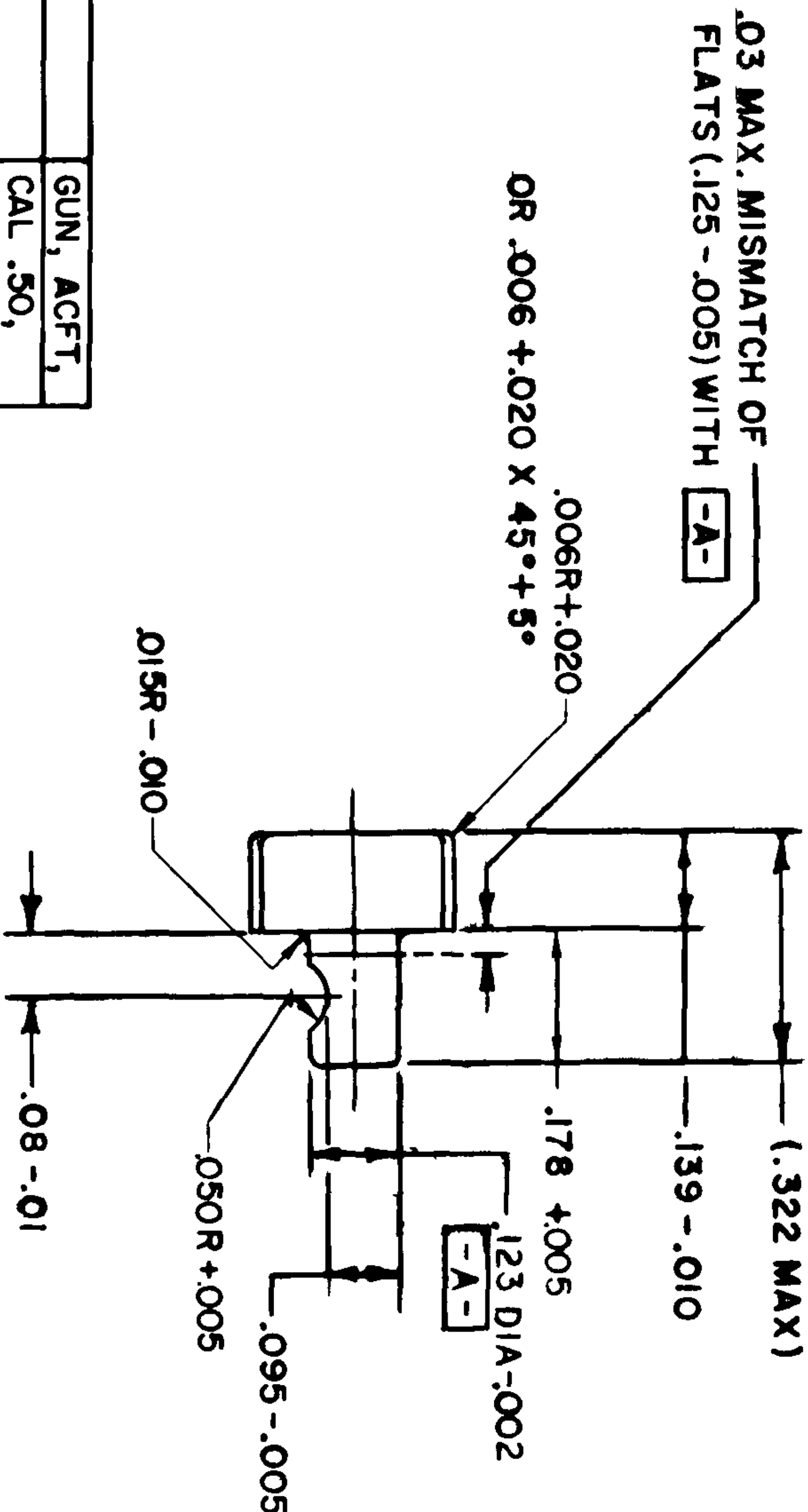
4

3

2

1

- NOTES: **25** ✓
1. FINISH
 2. BREAK EDGES .003 + .012 UNLESS OTHERWISE SPECIFIED
 3. MIL-W-13855 APPLIES.



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>[Signature]</i>
C	SEE EO HQRD 00175	4 AUG 70	<i>[Signature]</i>
D	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>[Signature]</i>
E	(4) SEE ERR HQR 40639	18 FEB 75	<i>[Signature]</i>
F	NOR WTS 3101 79-03-27	80-10-30	<i>[Signature]</i>
G	ERR Z9Z1241D (ECP W6S2003 86-04-10)	90-02-20	<i>[Signature]</i>

	GUN, ACFT,
	CAL .50,
	GAU-10/A
	MG CAL. 50:
	XM218, XM213

MECHANICAL PROPERTIES	MG CAL. 50:
YP	M2 HB FLEX.
TS	FXD. TT.
EL 2	C6008782 M3 AC BASIC
RA	
BH	NEXT ASSY USED ON
RH	APPLICATION
	APPLY PART NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE	1 DEC 26
TOLERANCES ON DECIMALS ±	DRAFTSMAN	CZE
FRACTIONS ± ANGLES ±	TRACER	RZE
MATERIAL: STEEL, ASTM	ENGINEER	CK
A108 : 1117, 1118 & 1215	CHECKER	CK
HEAT TREATMENT	SUBMITTED	
APPLIED AFTER ASSEMBLY	APPROVED	<i>[Signature]</i>
APPLIED AFTER ASSEMBLY		

PART NO. 5009520

CURRENT DESIGN ACTIVITY CASE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

KEY, BUFFER SPRING GUIDE

DWG SIZE	CODE IDENT NO.
B	19205
SCALE 4:1	UNIT WT
	SHEET 1 OF 1