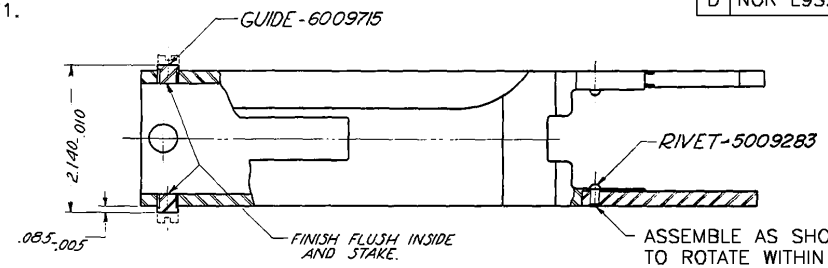
body, oil buffer.c4

NOTES:
1-FINAL PROTECTIVE FINISH=FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
2-MIL-W-13855 APPLIES.

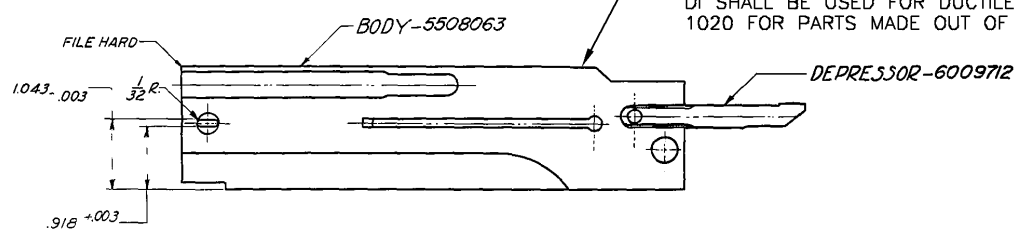
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
D	NOR L9S2043/000207	000225	BAC

PHYSICAL PROPERTIES	MAY 1, 1934 REVISIONS		
Y.P.	13 10-30-43	21 10-2-53	
T.S.	14 2-19-44	A6	SEE EO HQRD 00176 4 AUG 70
EL. 2	15 10-14-44	B1	SEE ERR HQR 20008-1 14 JAN 77
RED	16 2-10-45		
BR.	17 3-10-45	C	SEE ERR HQR 40639
ROCK.	18 CONVERSION 1-14-48		18 FEB 75
SCL	19 MODERNIZATION 10-26-51		
	20 4-6-53		



ASSEMBLE AS SHOWN. RIVET TO ALLOW DEPRESSOR TO ROTATE WITHIN SLOT. FINISH RIVET FLUSH TO .002 BELOW OUTSIDE SURFACE OF BUFFER BODY. 2 PLACES.

INSCRIBE PART NUMBER 5503941, MANUFACTURER'S CODE IDENT, AND MATERIAL IDENTIFICATION .062 ± .010 HIGH X .005 + .015 DEEP PER MIL-STD-130. INSCRIPTION MAY BE APPLIED AT COMPONENT LEVEL. DI SHALL BE USED FOR DUCTILE IRON CASTINGS AND 1020 FOR PARTS MADE OUT OF STEEL.



DRG PERTAINS TO

D6528320	
~~D28320~~	~~BODY, OIL BUFFER, F.D.~~
~~51-133~~	~~.50 BMG T36~~
	.50 BMG-M2 AC BASIC
	.50 BMG-M2 WC FLEX
M 6448124	MG CAL .50 XM218, XM213
	GUN, ACFT, CAL .50, GAU-10/A

LIST OF COMPONENTS

1 LINE NUMBER	2 DRAWING NUMBER OR PIECE MARK	3 NAME OF COMPONENT	4 NO. REQUIRED PER UNIT ASM.
1	C3941	BODY, OIL BUFFER, ASSEMBLY	1
2		COMPOSED OF:-	
3	C8063	1-BODY, OIL BUFFER *	
4	B9712	2-DEPRESSOR, BREECH LOCK *	
5	B9715	2-GUIDE, OIL BUFFER *	
6	A9285	2-RIVET, BREECH LOCK DEPRESSOR	
7			
8			

~~*WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES.~~

TOLERANCE ±.01 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

SUPERSEDES OLD TRACING C3941 UNDER REVISION DATE OF OCT. 30, 1943.

FOR LIST OF PARTS, SEE EPL 5503941

BODY, OIL BUFFER, ASSEMBLY ~~C3941-17~~ 5503941

NOTICE: THIS DRAWING SHALL NOT BE USED OR REPRODUCED EITHER WHOLLY OR IN PART EXCEPT WHEN AUTHORIZED IN CONNECTION WITH UNITED STATES GOVERNMENT PROCUREMENT

0 1 2 3 4 5 6 7 8 9 10 11 INCHES

C5503941
~~C-3941~~

~~SYMBOL~~
~~DO~~ DO NOT INSCRIBE PART NO.
DFTSMAN | TRACER | LT. DFTSMAN
CHECKER | CHIEF DFTSMAN
SUBMITTED:
HQRD, ENG. ORD. DEPT.
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:-
LT. COL. ORD. DEPT.
ORDNANCE DEPT. USA
~~SHDFDSFDFS.02941~~