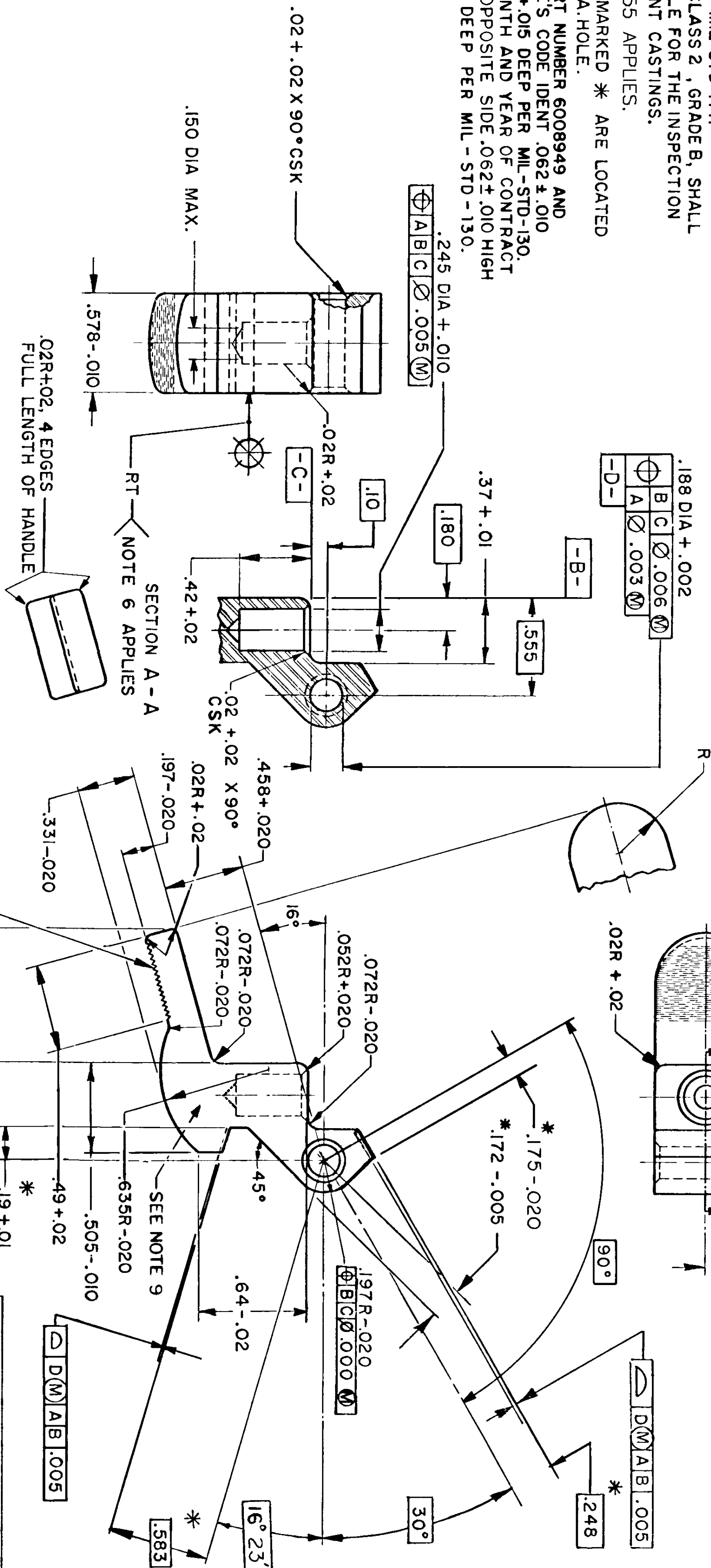


REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
G	NORWAS2012/84-03-22	84-06-28	<i>[Signature]</i>
H	NOR W652031/860813	870821	<i>[Signature]</i>
J	ERR 29Z1168R (ECP 67S2029/870522)	891012	<i>[Signature]</i>
K	ERR 29Z1294BK (ECP G052007/900613)	901128	<i>[Signature]</i>
L	ERR 29Z1309H (ECP G0S2044, 91-01-04) (ECP G0S4539, 91-01-25)	91-04-08	<i>[Signature]</i>

A	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>[Signature]</i>
B	(1) SEE EO HQRD 00175	4 AUG 70	<i>[Signature]</i>
C	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>[Signature]</i>
D	SEE ERR HQR 40639	18 FEB 75	<i>[Signature]</i>
E	(4) SEE ERR HQR 50655	1 OCT 75	<i>[Signature]</i>
F	NOR W853001 79-04-04	79-10-30	<i>[Signature]</i>

- NOTES: 1. FINISH $\sqrt{125}$
2. BREAK EDGES .003+ .012 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A331 OR A332: 4140, 4150, OR SPEC MIL-S-22141, 1C-4140.
4. HEAT TREATMENT: HEAT AT 1540°F TO 1580°F OIL QUENCH. TEMPER FOR 1 HOUR MIN TO HARDNESS SPECIFIED.
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
6. MIL-STD-2175 CLASS 2, GRADE B, SHALL BE APPLICABLE FOR THE INSPECTION OF INVESTMENT CASTINGS.
7. MIL-W-13855 APPLIES.
8. DIMENSIONS MARKED * ARE LOCATED FROM .188 DIA. HOLE.
9. INSCRIBE PART NUMBER 6008949 AND MANUFACTURE'S CODE IDENT .062 ± .010 HIGH X .005 + .015 DEEP PER MIL-STD-130. INSCRIBE MONTH AND YEAR OF CONTRACT AWARD ON OPPOSITE SIDE .062 ± .010 HIGH X .005 + .015 DEEP PER MIL-STD-130.



CURRENT DESIGN ACTIVITY CASE CODE 19200
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 6008949

SPRINGFIELD ARMORY, SPRINGFIELD, MA

LATCH, BACK PLATE

MECHANICAL PROPERTIES		MG CAL. 50:	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING	1 MAY 34
YP		D6535478	TOLERANCES ON DECIMALS ±	DRAFTSMAN	RE. CHECKER E.K.
TS		C5564311	FRACTIONS ±	TRACER	F.E. CHECKER E.K.
EL2		D6535476	ANGLES ± 1°	ENGINEER	ENGINEER C.B.
RA		C6535477			
BH		C12937677		SUBMITTED	
RH		C38-46		HEAT TREATMENT	
				SEE NOTE 4	
				FINAL PROTECTIVE FINISH	
				SEE NOTE 5	

DWG SIZE	CODE IDENT NO.
C	19205
SCALE 2:1	UNIT WT .09
SHEET 1	OF 1