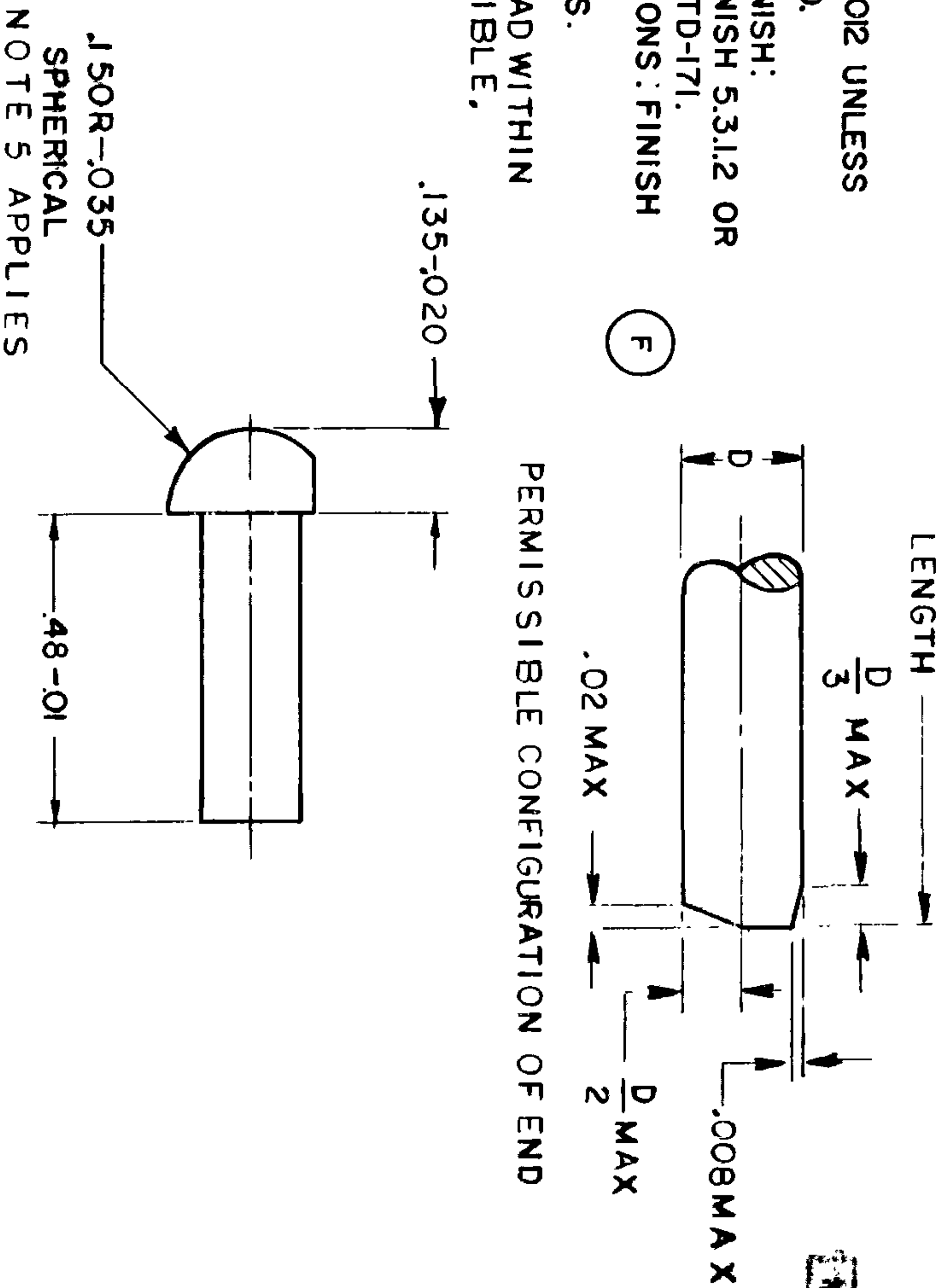
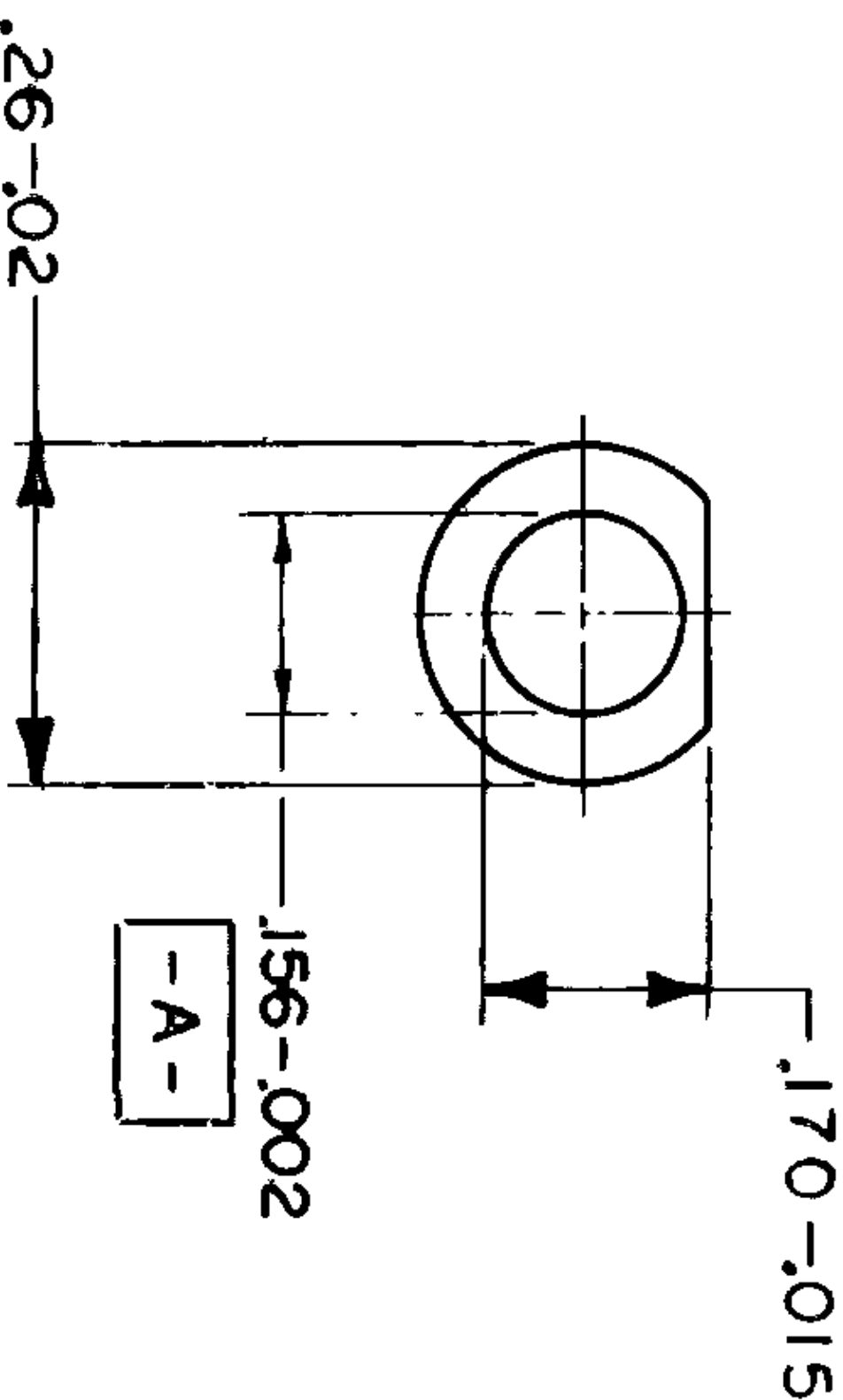


- NOTES: 125 ✓
1. FINISH
 2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
 3. FINAL PROTECTIVE FINISH:
 - A. REPAIR PARTS: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
 - B. OTHER APPLICATIONS: FINISH AT ASSEMBLY.
 4. MIL-W-13855 APPLIES.
 5. FLAT ON CROWNED HEAD WITHIN TOLERANCE PERMISSIBLE,



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE	17 FEB 67	<i>[Signature]</i>
C	SEE EO SA 29355		
D	SEE EO HQRD 00175	4 AUG 70	<i>[Signature]</i>
E	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>[Signature]</i>
F	SEE ERR HQR 40639	18 FEB 75	<i>[Signature]</i>
G	(2) SEE ERR HQR 50655	1 OCT 75	<i>[Signature]</i>
H	NOR W8S3015 79-05-D1 (ECP W9S3019 79-08-15)	79-11-22	<i>[Signature]</i>
I	NOR G7S3006/870225	881103	<i>[Signature]</i>
J	ERR Z9Z1242G (ECP G9S2092 89-10-27)	90-02-26	<i>[Signature]</i>
K	NOR L8S2034 981231	990122	RLV

⊕ A (M) Ø.010 (M)



CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5009282

SPRINGFIELD ARMORY, SPRINGFIELD, MASS.

RIVET, SOLID

DWG SIZE	CODE IDENT NO	
B	19205	5009282
SCALE 4:1	UNIT WT	SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE 1 DEC 26
TOLERANCES ON DECIMALS ±	DRAFTSMAN RZE
FRACTIONS ± ANGLES ±	CHECKER ECK
MATERIAL: WIRE, STEEL, ASTM A510: 1035 THRU. 1038	TRACER RZE
HEAT TREATMENT	ENGINEER ECK
FINAL PROTECTIVE FINISH SEE NOTE 3	ENGINEER C.R. Buckner
	SUBMITTED
	APPROVED <i>[Signature]</i>

MECHANICAL PROPERTIES	MG CAL. 50:
YP	M2 HB FLEX.
TS	D7161710 FXD. TT.
EL 2	D5504081 M3 AC BASIC
RA	NEXT ASSY USED ON
BH	APPLICATION
RH	APPLY PART NO.