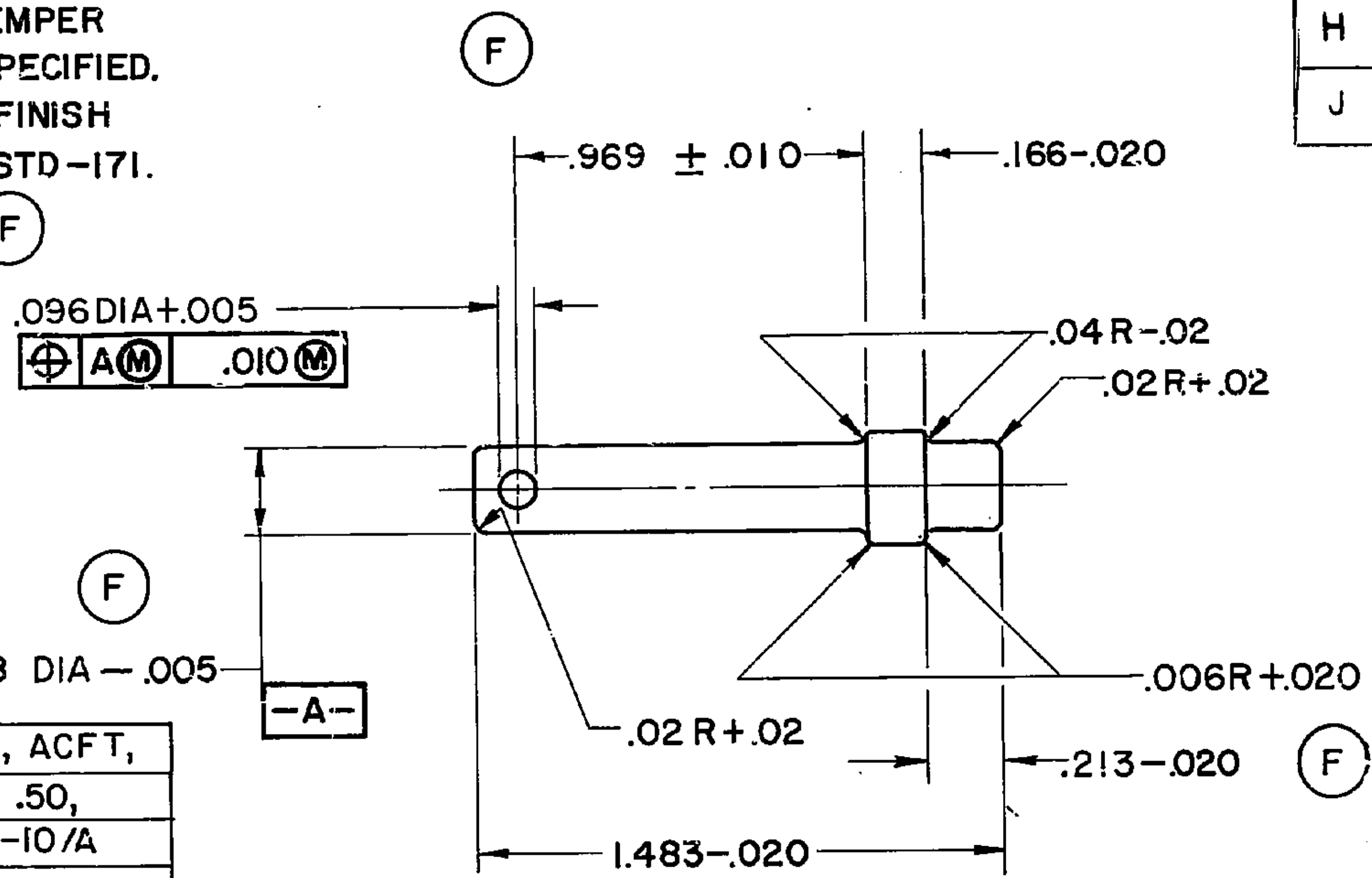


NOTES: 125 ✓  
1. FINISH ALL OVER.  
2. BREAK EDGES .003+ .012 UNLESS OTHERWISE SPECIFIED.  
3. MATERIAL: STEEL, ASTM A576; 1095, AUSTENITIC GRAIN SIZE 5 TO 8.  
4. HEAT TREATMENT: HEAT AT 1450° TO 1500° F. OIL QUENCH. TEMPER 30 MINUTES TO HARDNESS SPECIFIED.  
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.  
6. MIL-W-13855 APPLIES.  
7. ALTERNATIVE MATERIAL: STEEL, ASTM A686; W1-8 THRU W1-9, GRADE C.

K	ERR Z9Z1309H (ECP GOS2044, 91-01-04)	91-04-08	<i>SK SR</i>
L	ERR Z9Z1316AA (ECP GIS4000/910215)	910711	<i>SK SR</i>

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>R Sullivan</i>
C	(1- ) SEE EO HQRD 00175	4AUG70	<i>W. Sullivan</i>
D	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>W. Sullivan</i>
E	(1) SEE ERR HQR 30677	29MAY73	<i>W. Sullivan</i>
F	(5) SEE ERR HQR 40639	18FEB75	<i>W. Sullivan</i>
G	(1) SEE ERR HQR 50655	1 OCT 75	<i>W. Sullivan</i>
H	NOR W8S3005 79-03-02 (ECP W9S3024 79-09-18)	79-11-21	<i>R. Sullivan</i>
J	ERRZ9Z2127AC (ECP G7S2011/870413)	891215	<i>DRF/ W. Sullivan</i>



FI2007400	GUN, ACFT,
FI2002949	CAL .50,
FI2002950	GAU-10/A
FI2002952	
FI2002953	MG CAL. 50
F 8447956	XM218, XM213

CURRENT DESIGN ACTIVITY CAGE CODE 19200  
U.S. ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-5000

MECHANICAL PROPERTIES	
YP	
TS	
FL 2	
RA	
BH	
RH	C33-39

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ± FRACTIONS ± ANGLES ±
MATERIAL SEE NOTES 3 & 7
HEAT TREATMENT SEE NOTE 4
FINAL PROTECTIVE FINISH SEE NOTE 5

ORIGINAL DATE OF DRAWING		1 MAY 34
DRAFTSMAN	<i>RZE</i>	CHECKER <i>EK</i>
TRACER	<i>RZE.</i>	CHECKER <i>EK</i>
ENGINEER		ENGINEER <i>C. B. Buckingham</i>
SUBMITTED <i>R. C. Sullivan</i>		
APPROVED <i>W. A. Buckhorn</i>		

PART NO. 5013565		
SPRINGFIELD ARMORY, SPRINGFIELD, MA		
LOCK, TRUNNION BLOCK		
DWG SIZE B	CODE IDENT NO. 19205	5013565
SCALE 2/1	UNIT WT	SHEET 1 OF 1