

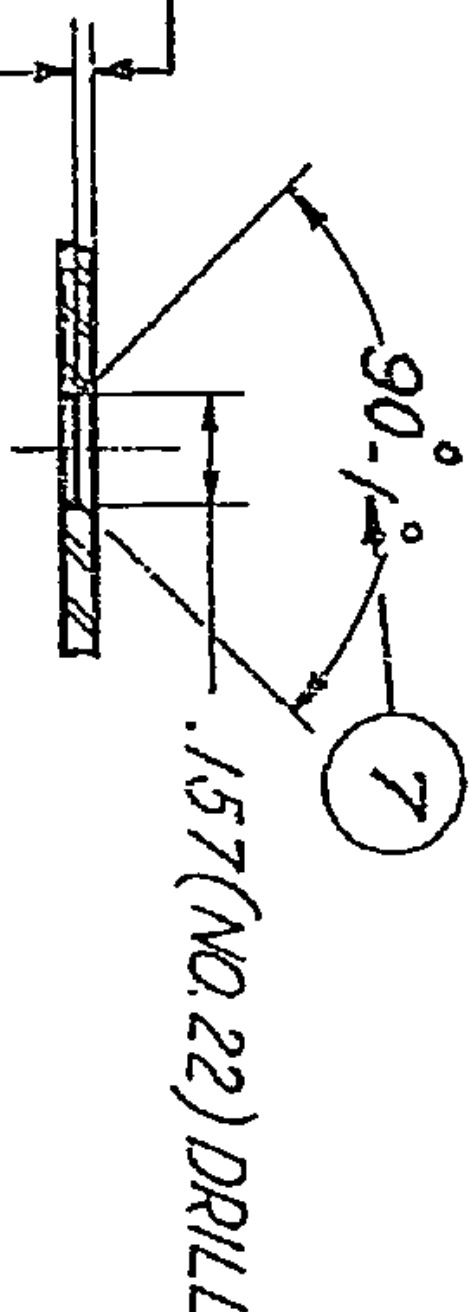
HEAT TREATMENT & FINAL FINISH  
OIL QUENCH 1420-1440°F. TEMPER AT 750°F. TO  
ROCKWELL SPECIFIED. SPRING SURFACE TO BE  
SMOOTH, FREE FROM SCALE AND OXIDES.  
PROTECTIVE FINISH AFTER ASSEMBLY.

B9- INSCRIBE PART NO.  
DO NOT

2 11

10

.025 ±.010



SECTION A-A

1.125-.010  
1/32 R.  
.565-.010

3/32 R. MAX.

3/32 R.

489-.010

.072-.004

.040 ±.004

.03 R. MAX.

.621-.003

.045-.004

.038-.003

.040 ±.004

.072-.004

.621-.005

.625 ±.002

1/32 R.

1.125-.010

3/32 R.

2.705-.010

3/32 R.

489-.010

.072-.004

.040 ±.004

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.621-.003

.045-.004

.038-.003

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