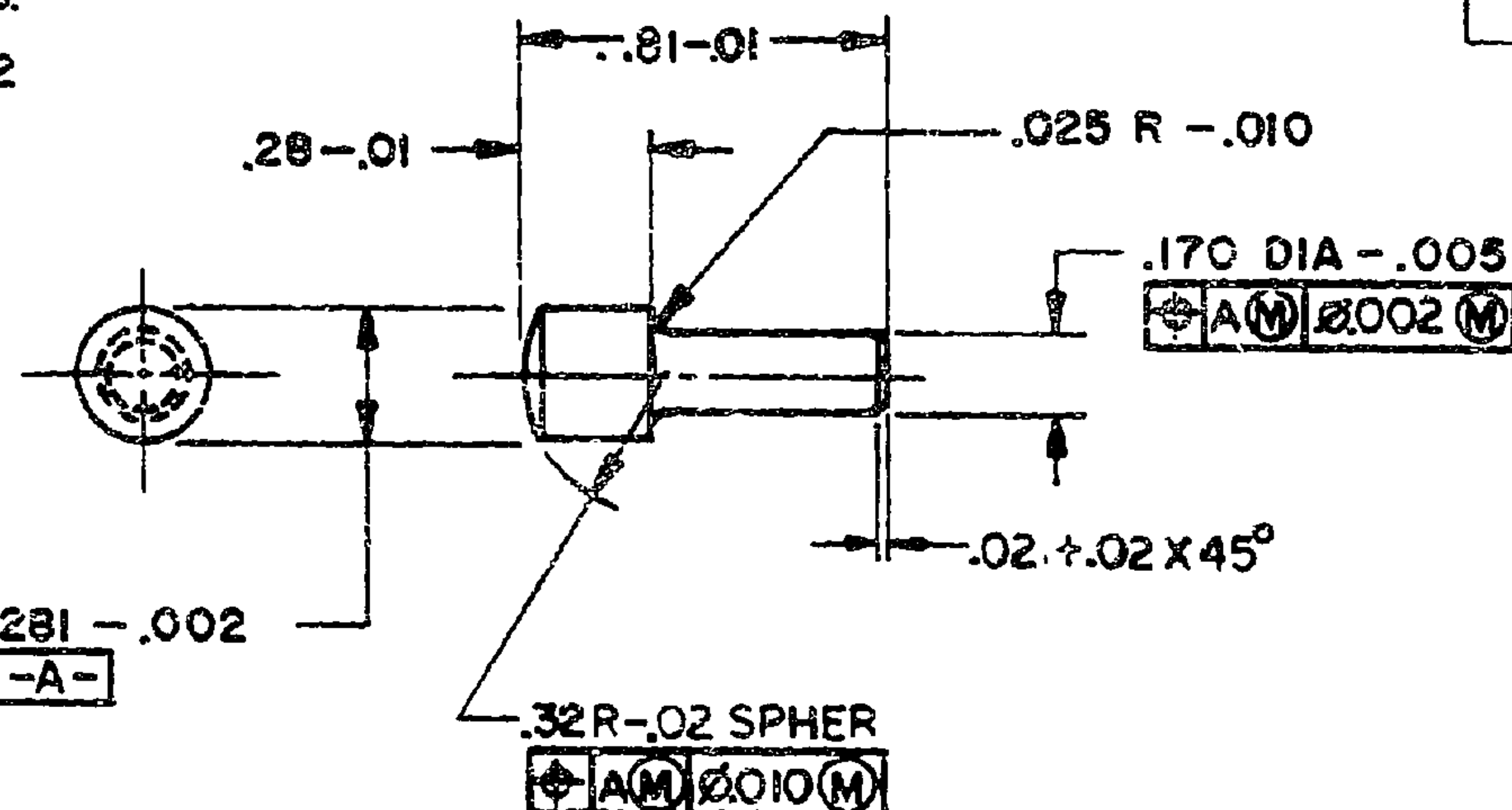


NOTES:

1. FINISH 125/ ALL OVER.
2. BREAK EDGES .003 + .012 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A576: 1095 OR STEEL, ASTM A586: CLASS W1-B THRU 10 GRADE C
4. HEAT TREATMENT: HEAT AT 1450° - 1500° F. OIL QUENCH. TEMPER 1 HOUR MIN TO HARDNESS SPECIFIED.
5. PROTECTIVE FINISH: FINISH 53.1.2 OR 53.2.2 OF MIL-STD-171.
6. MIL-W-13855 APPLIES.



REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE SEE EO SA29355	17 FEB 67	<i>[Signature]</i>
B	(1-3) SEE EO HRD 02129	1 JUN 70	<i>[Signature]</i>
C	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>[Signature]</i>
D	(4) SEE ERR HQR 50606	4 APR 73	<i>[Signature]</i>
E	(1) SEE ERR HQR 50655	1 OCT 75	<i>[Signature]</i>
F	NOR W8S3012 79-04-06 (ECP W9S 3024 79-09-18)	79-10-08	<i>[Signature]</i>
G	ERR Z9Z1313H (ECP GIS4000/910215)	910426	PE <i>[Signature]</i>

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

PART NO. 5013524

CODE IDENT NO.
CURRENT
19200

SPRINGFIELD, MA
SEATTLE ARMOY

PLUNGER,
BOLT LATCH

DWG SIZE B CODE IDENT NO. 19205 5013524

SCALE 2:1 UNIT WT SHEET 1 OF 1

MECHANICAL PROPERTIES		MG CAL .50: M2 HB FLEX C8448125 MG CAL .50 XM213	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING 1 MAY 34
YP			TOLERANCES ON DECIMALS ±	DRAFTSMAN AEP
TS			FRACTIONS ±	CHECKER EX
EL 2			ANGLES ± 1°	TRACER AEP
RA			MATERIAL SEE NOTE 3	CHECKER EX
BH			HEAT TREATMENT SEE NOTE 4	ENGINEER
RH	A 70-74		FINAL PROTECTIVE FINISH SEE NOTE 5	ENGINEER <i>[Signature]</i>