

5

4

3

2

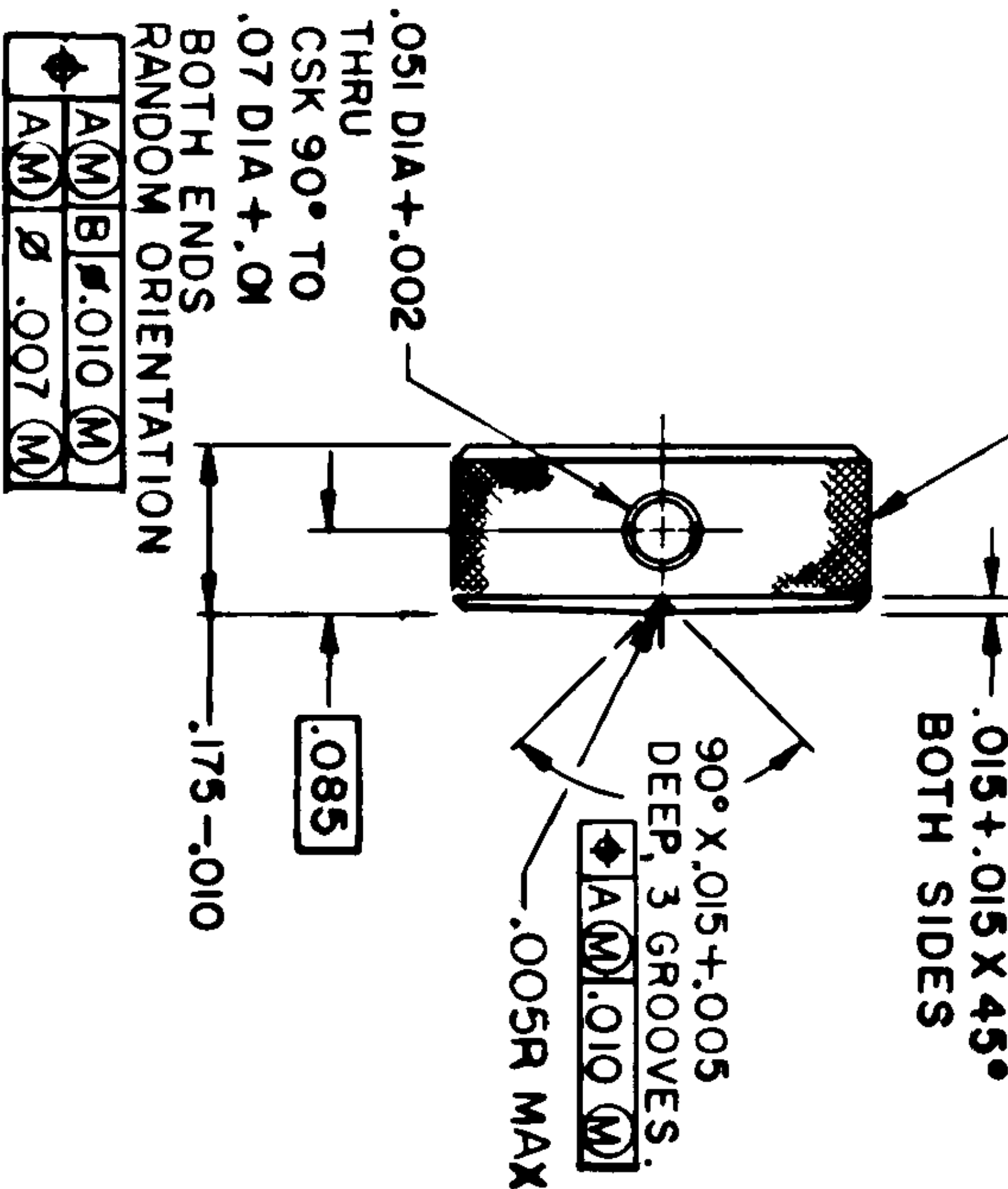
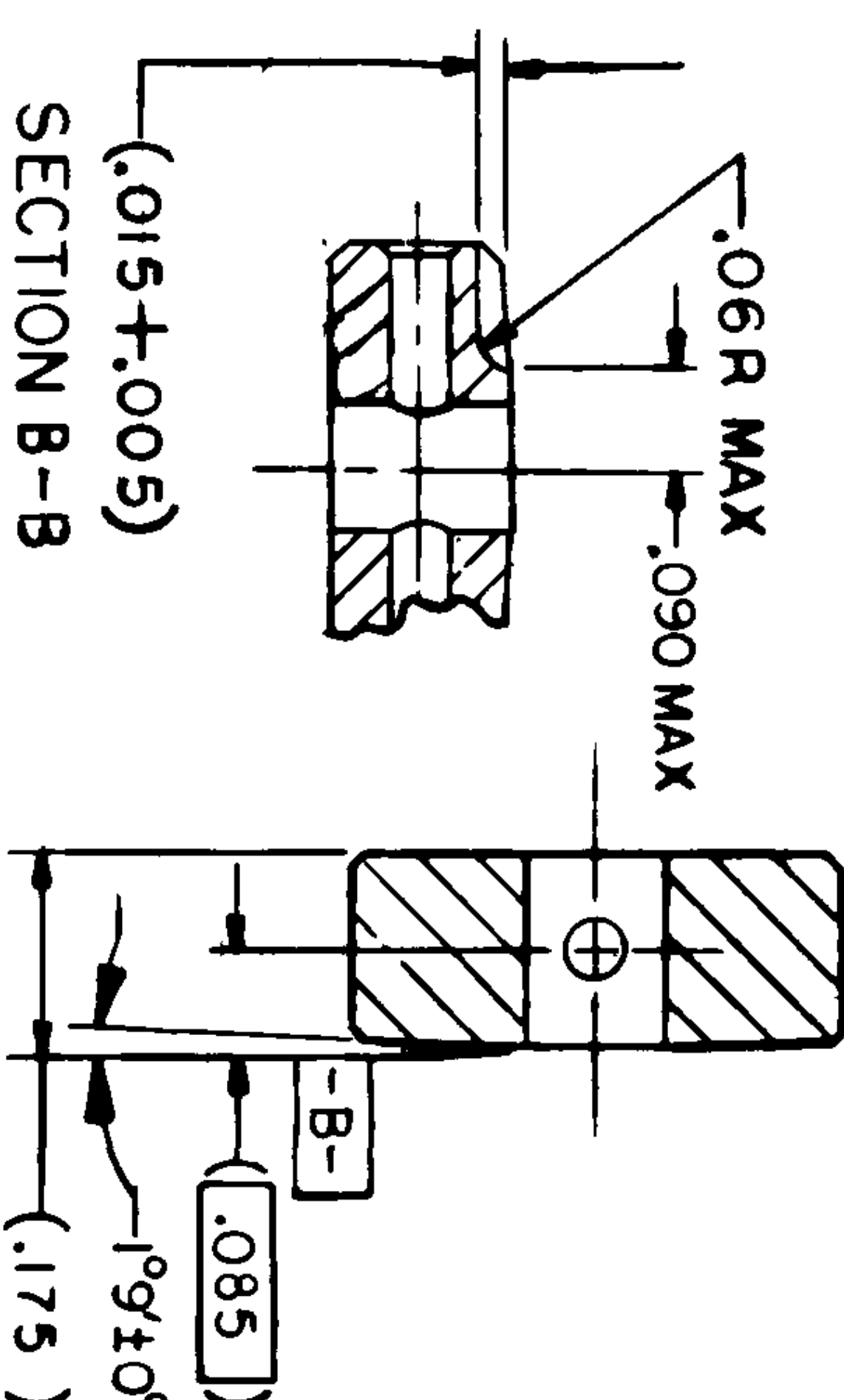
1

D

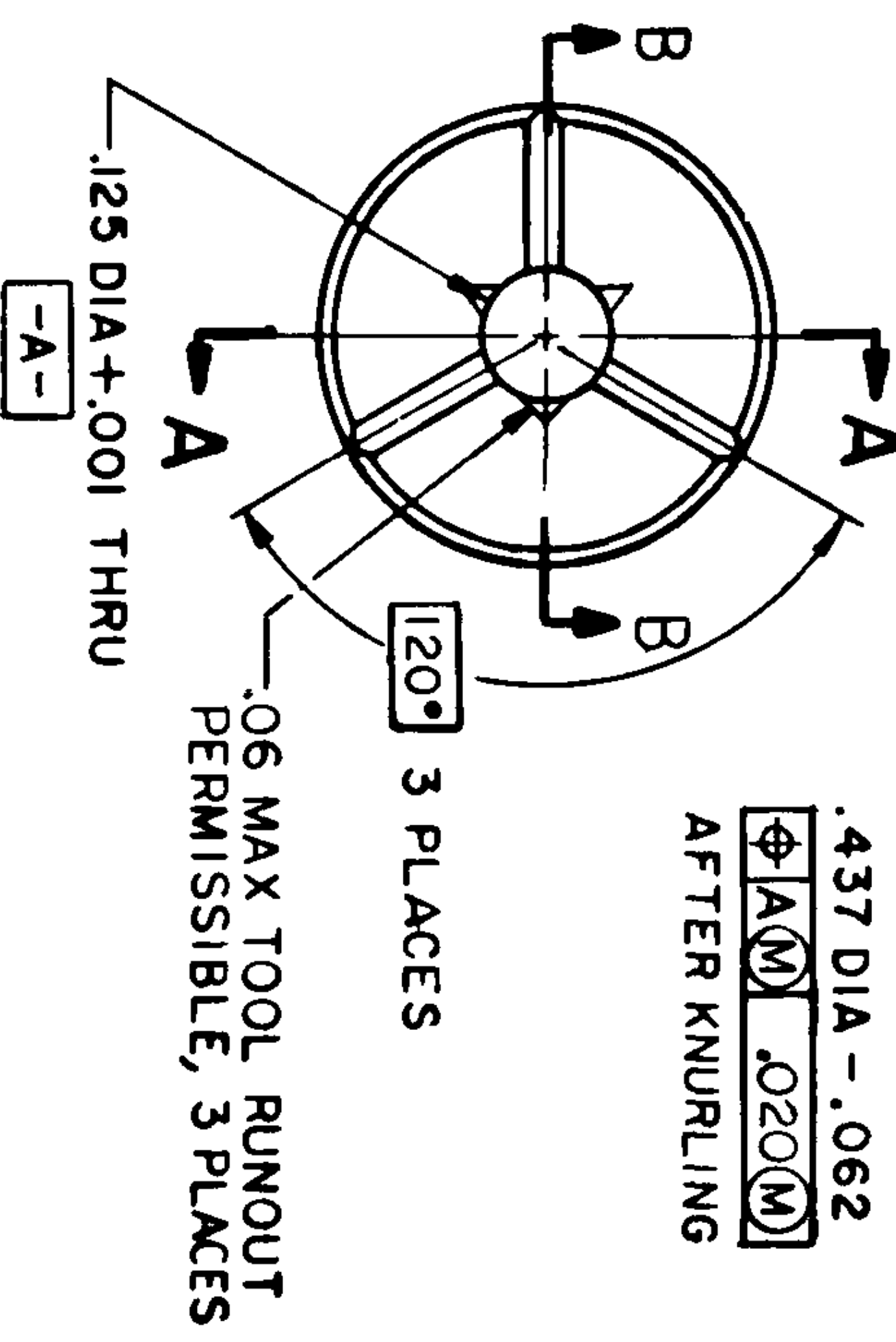
- NOTES: 125 ✓ ALL OVER.
- 1. FINISH
 - 2. BREAK EDGES .003 + .002 UNLESS OTHERWISE SPECIFIED.
 - 3. HEAT TREATMENT: CARBURIZE AT 1550°-1600°F TO CASE DEPTH .008 TO .012. OIL QUENCH. TEMPER ONE HOUR MIN. TO HARDNESS SPECIFIED.
 - 4. FINAL PROTECTIVE FINISH: FINISH NO. 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
 - 5. MIL-W-13855 APPLIES.

6. MATERIAL:
STEEL BARS, CARBON, COMP 1117, 1118,
ASTM A108.

KNURL, 96 DP, CLASS I TOL,
30° OR 45° DIAMOND PER
ANSI B94.6



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
C	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>[Signature]</i>
D	(4) SEE ERR HQR 30691	18 APR 73	<i>[Signature]</i>
E	(4) SEE ERR HQR 50606	4 APR 75	<i>[Signature]</i>
F	(2) SEE NOR 75E9001-0003	10 SEP 76	<i>[Signature]</i>
G	NOR W853010 79-03-16	79-11-20	<i>[Signature]</i>
H	NOR W452065/84-10-16	84-12-07	<i>[Signature]</i>
J	ERR Z9Z1239A (ECP 6952088/891107)	900214	<i>[Signature]</i>



CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5013610

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

KNOB, REAR SIGHT
ELEVATING SCREW

MECHANICAL PROPERTIES	D7267936	MG CAL. 50:	M2 HB FLEX.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING	MAY 34
YP			FXD.	TOLERANCES ON DECIMALS ±	DRAFTSMAN	CHK
TS				FRACTIONS ±	TRACER	CHK
EL2				ANGLES ± 2°	ENGINEER	CHK
RA					SUBMITTED	CHK
BH					APPROVED	CHK
RH						

DWG SIZE	CODE IDENT NO.	SCALE	UNIT WT	SHEET	OF
B	19205	4:1		1	1
5013610					