

MECHANICAL PROPERTIES		APPLY PART NO.		REVISIONS			
YP		APPLICATION		LTR	DESCRIPTION	DATE	APPROVED
TS		NEXT ASSY	USED ON	C	REDRAWN WITH CHANGE SEE EOSA 29355	17 FEB 67	<i>[Signature]</i>
RA			SEE	D	SEE EO HQRD 00175	4 AUG 70	<i>[Signature]</i>
BH		C7312682	NOTE	E	(1) SEE ERHQR20008-1	14 JAN 72	<i>[Signature]</i>
RH	80-85 15N	B6008763	4	F	(3) SEE ERR HQR 40639	18 FEB 75	<i>[Signature]</i>
				G	(1) SEE ERR HQR 50655	1 OCT 75	<i>[Signature]</i>
				H	NOR W75 3102 78-0548	79 04-25	<i>[Signature]</i>
				J	NOR W95 3024 79-09-18	80-12-09	<i>[Signature]</i>
				K	ERR 2921313H (ECP G1S4000/910215)	910426	<i>[Signature]</i>

NOTES: 125/ ALL OVER.

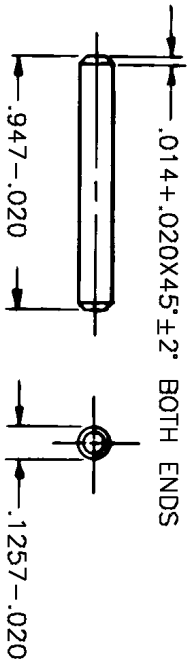
1. FINISH: 125/ ALL OVER.

2. MATERIAL: STEEL, ASTM A576: 1095, 1070-1080 AUSTENITIC GRAIN SIZE 5 TO 8, OR STEEL, ASTM A686: CLASS W1-8 THRU 9, GRADE C

3. HEAT TREATMENT: SPEC MIL-M-6875. HEAT AT 1450°-1525°F. OIL QUENCH TEMPER ONE HOUR MIN TO HARDNESS SPECIFIED.

4. APPLICATION: USED ON MG CAL .50; M2 HB FLEX, FXD, TT, M5 AC BASIC, MG CAL.50; XM218, XM213, GUN, ACFT, CAL.50, GAU-10/A.

5. MIL-W-13855 APPLIES.



CURRENT DESIGN ACTIVITY CAGE CODE 19200  
U.S. ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-5000

(USED WITH ROD, 6009830)

PART NO. 5009379

SPRINGFIELD ARMORY,  
SPRINGFIELD, MA

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE	DEC 26
TOLERANCES ON FRACTIONS DECIMALS ANGLES	DRAFTSMAN	CHECKER
± ± ± ± ±	TRACER RB	CHECKER EK
MATERIAL	SUBMITTED	ENG. <i>[Signature]</i>
SEE NOTE 2		
HEAT TREATMENT		
SEE NOTE 3	APPROVED	<i>[Signature]</i>
FINAL PROTECTIVE FINISH		
AT ASSY		

DWG SIZE	CODE IDENT NO	PIN
A	19205	5009379
SCALE 2:1	UNIT WT	SHEET 1 OF 1