

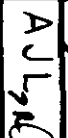
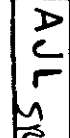


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE (YY MM DD)	APPROVED
		REDRAWN WITH CHANGE ERR Z9Z1262A (IECP W5S2087/851017) (IECP G7S2026/870526) - (IECP G9S3008/890324) (IECP G9S3146/900117)	900426	
	J	ERR Z9Z1291AY (IECP G9S2108 900117)	901214	
	K	NOR G2S4206/920617	92-07-14	
	L	NOR G2S3086/921013	92-11-16	

- NOTES:

1. FINISH $\frac{1}{2}$ 5/ EXCEPT AS NOTED.
2. BREAK EDGES .003 +.012 EXCEPT AS NOTED
INTERIOR CORNERS SHALL HAVE FILLETS
.015R-.010 EXCEPT AS NOTED.

- ### 3. MATERIAL:

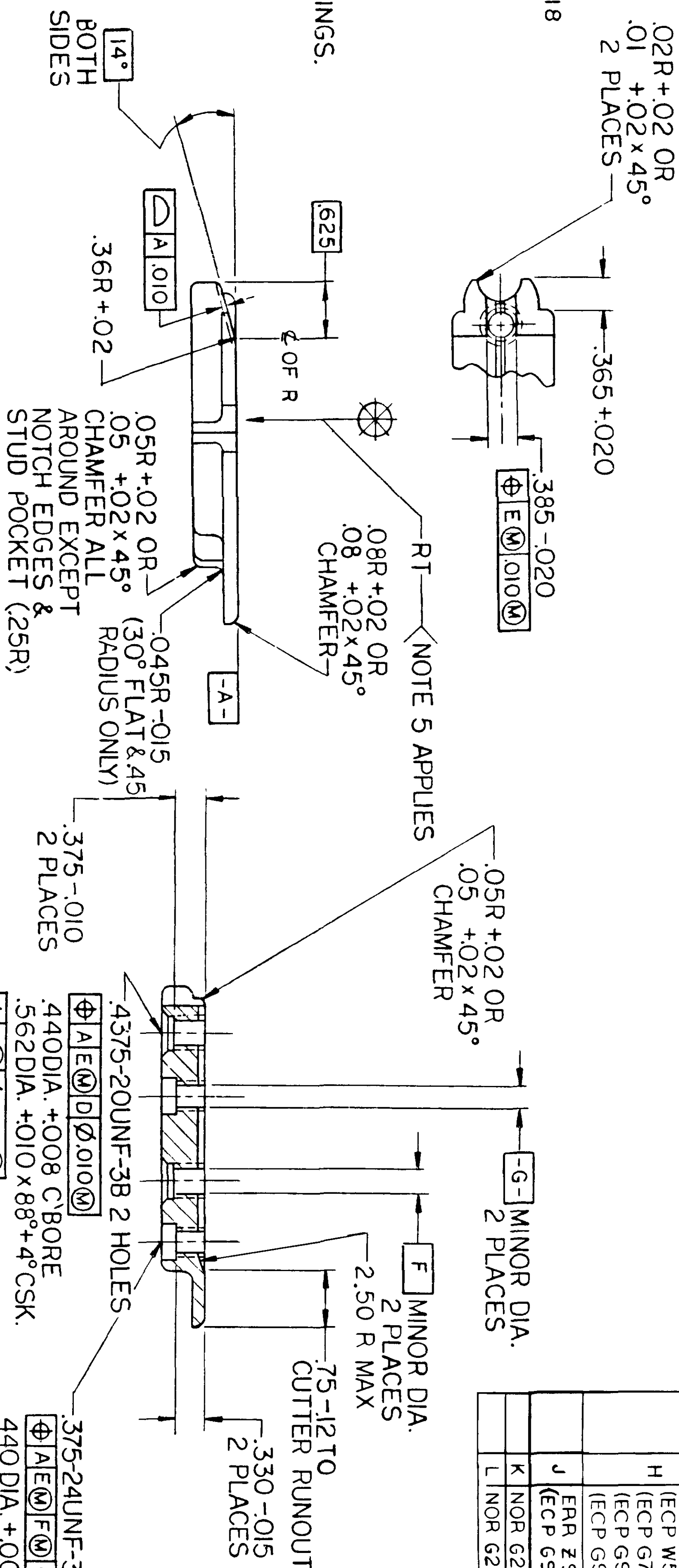
- A. WROUGHT STEEL, ASTM A108:1018,1118
B. CASTING: IRON, MALLEABLE, PEARLITIC,
ASTM A220, GRADE 45006 OR
IRON, DUCTILE CASTING, ASTM A536,
GRADE 80-55-06 OR ASTM A536,
GRADE 65-45-12.

4. MIL-W-13855 APPLIES.

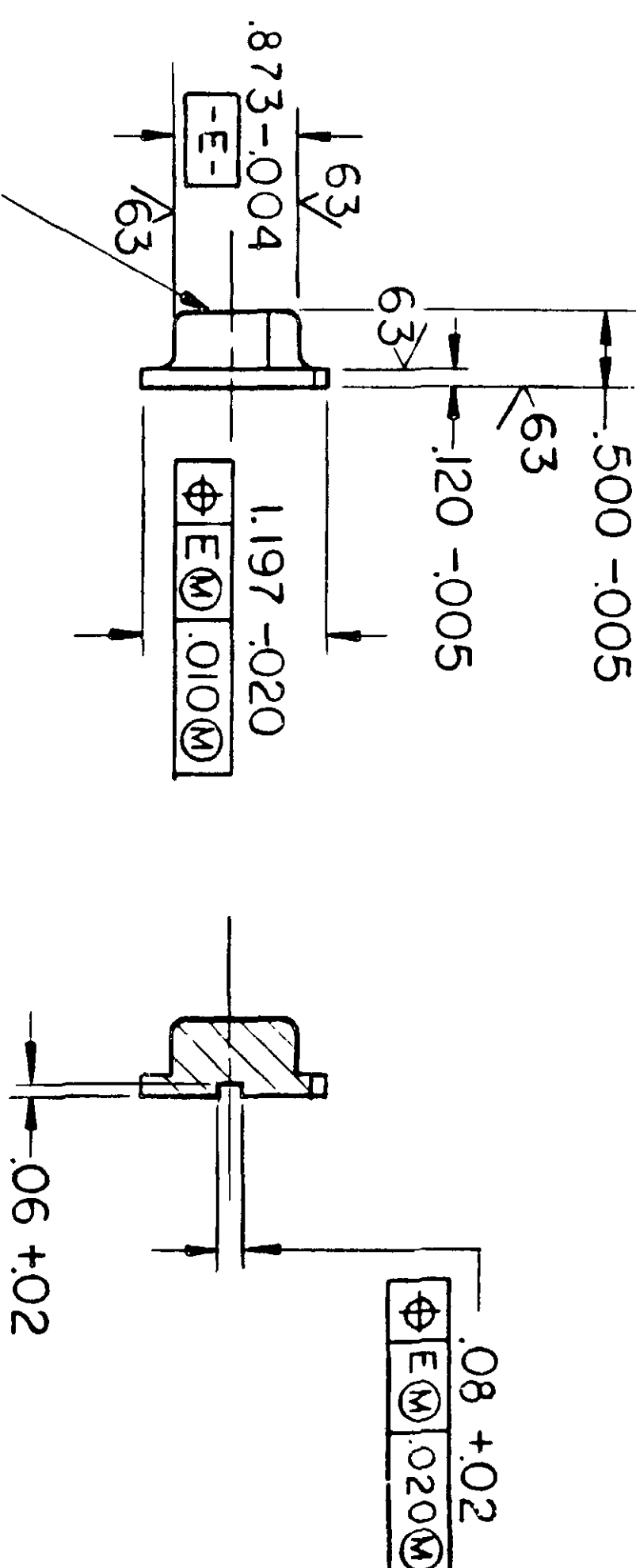
5. MIL-STD-2175, CLASS 2, GRADE C, SHALL APPLY

- FOR MALLEABLE OR DUCTILE IRON CASTINGS.

6. FINAL PROTECTIVE FINISH; FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.



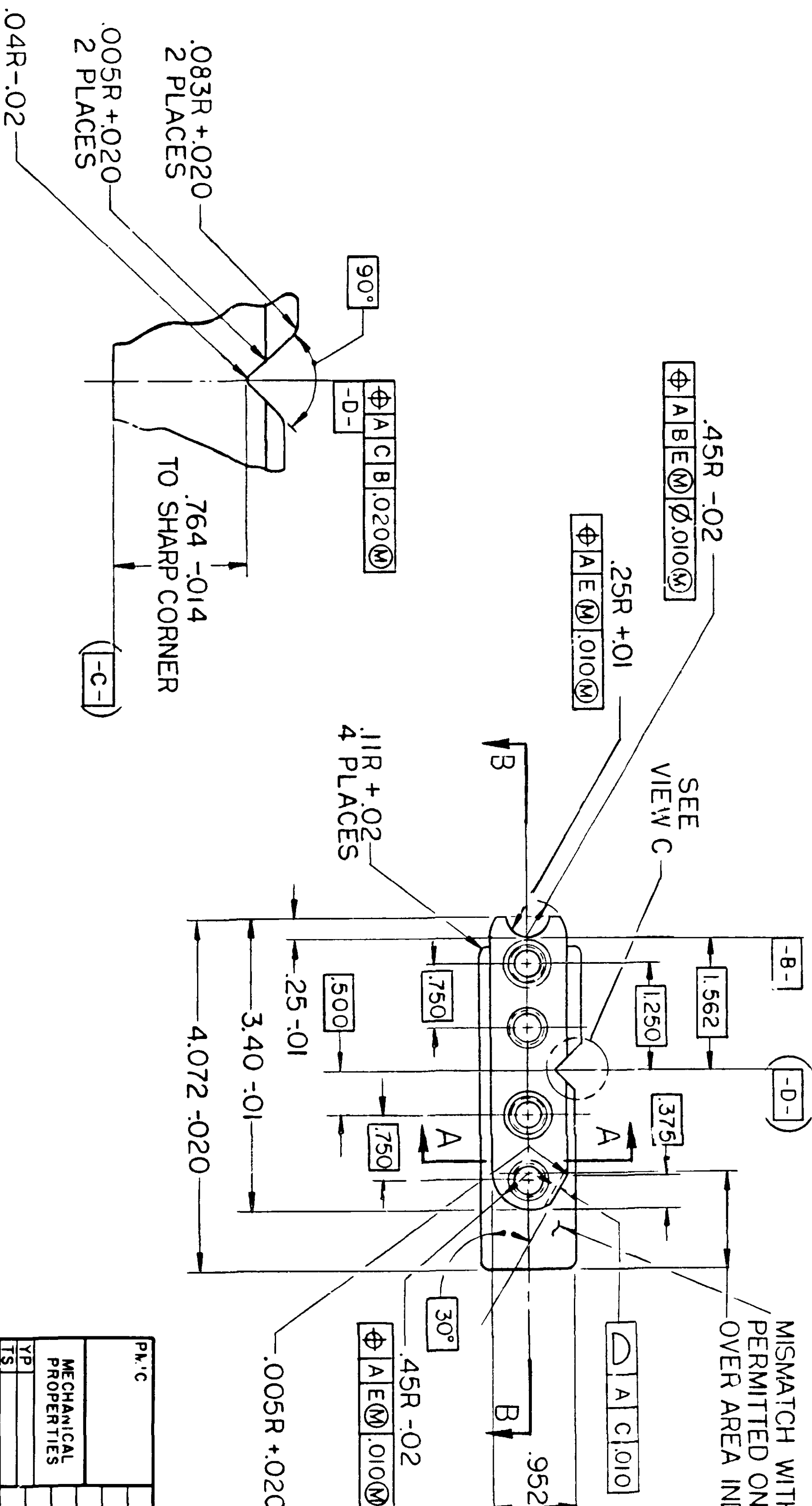
SECTION B-B



SECTION A-A

INSCRIBE PART NO. 6147893 AND
MANUFACTURER'S CODE IDENT
.062 ± .015 HIGH X.005 ± .015 DEEP
MIL-STD-130 APPLIES.


CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000



VIEW C

SCALE 2:1

DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE, DISTRIBUTION IS UNLIMITED.

PM, VC		DO NOT SCALE DRAWING		CONTRACT NUMBER		SPRINGFIELD ARMOY, SPRINGFIELD, MA	
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACTOR		SLIDE, RETRACTING	
		TOLERANCES ON DECIMAL FRACTION					
MECHANICAL PROPERTIES		MAG CAL 50		2 PL ±			
		XM218, XM213		3 PL ±			
YP		XMGAL50, M2		* ANGLES ± 2°			
TS		XMGAL50, M2		THIRD ANGLE PROJECTION			
ELZ		(FXD, FLEX					
RA		F11010 439		TTJAC BASIC			
BH		NEXT ASSY		USED ON			
RH		APPL, CATION		MATERIAL			
				DRAWN BY K.M.T.		DATE 2/30/82	
				CHECKER W.L.M.		ENGINEER H.B.	
				SUBMITTED P.E. SULLIVAN			
				APPROVED V.W. GRANT			
		SIZE		CODE IDENT NO.			
		D		19205		6147893	
		SCALE		UNIT		SHEET	
		1/1		IN.			

Slide Retracting - 6147893 c4

SMCAR FORM 68, 1 DEC 37TEMP, REPLACES SMCAR FORM 68, 1 MAR 87TEMP) WHICH MAY BE USED UNTIL EXHAUSTED