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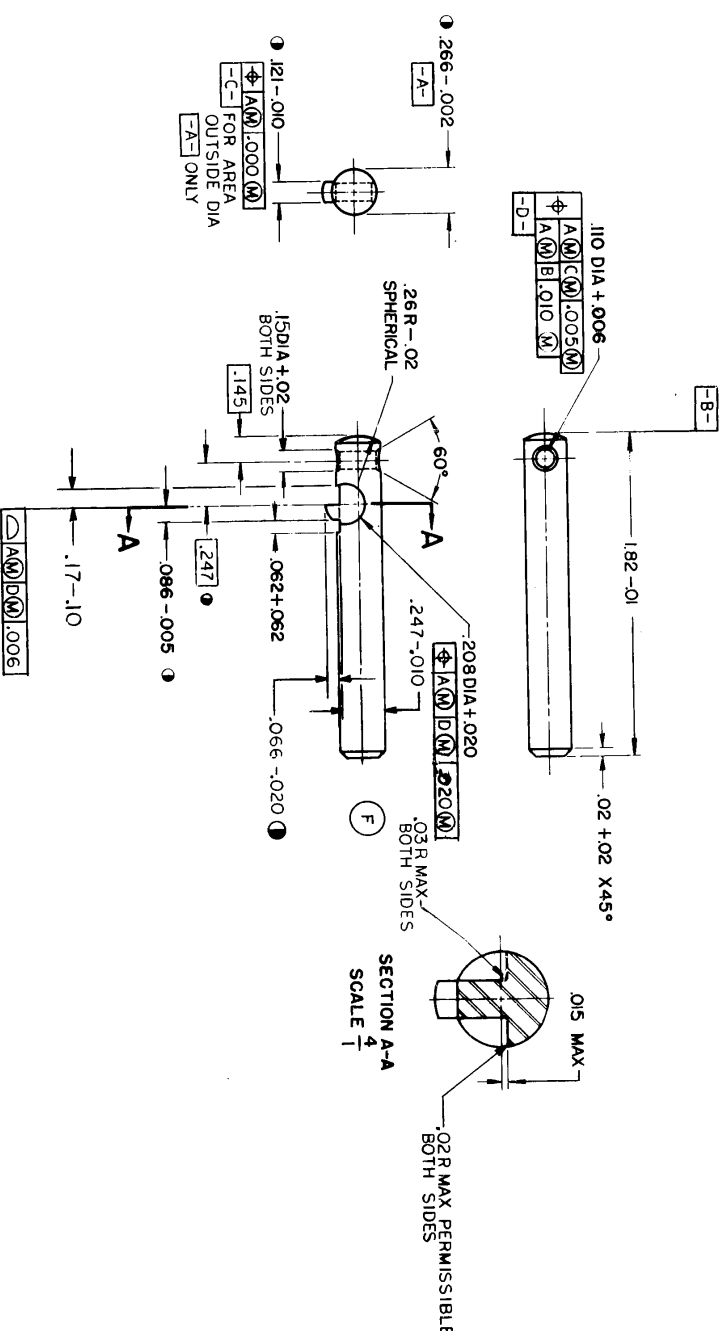
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NOTES:

1. FINISH: .003 + .002 UNLESS OTHERWISE SPECIFIED.
2. BREAK EDGES: .003 + .002 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A108; 1022, 1018, OR ASTM A576; 1022, 1018.
4. HEAT TREATMENT: CARBURIZE AT 1575° TO 1600°F TO CASE DEPTH .008 TO .012. OIL QUENCH. TEMPER 1 HOUR MIN TO HARDNESS SPECIFIED.
5. FINAL PROTECTIVE FINISH: FINISH 5.3.12 OR 5.3.22 OF MIL-STD-171.
6. THESE DIMENSIONS NOT TO BE CHANGED WITHOUT FIRST CHECKING WITH AIR FORCE TOP PLATE SOLENOID CONDITIONS.
7. MIL-W-13855 APPLIES.



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>[Signature]</i>
C	SEE EO HORD 00175	4 AUG 70	<i>[Signature]</i>
D	(1) SEE ERR HOR 20008-1	14 JAN 72	<i>[Signature]</i>
E	SEE ERR HOR 40639	18 FEB 75	<i>[Signature]</i>
F	(4) SEE ERR HOR 50635	1 OCT 75	<i>[Signature]</i>
G	NOR W953002	79-07-13	<i>[Signature]</i>
H	ECP W953035	79-11-02	<i>[Signature]</i>
H	NORWIS3148	81-07-08	<i>[Signature]</i>

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801

PART NO. 7313104

CODE IDENT NO. 19200

BODY,
TRIGGER BAR PIN

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS ±		ORIGINAL DATE 27 APR 45	
YP		MG CAL. 50:		DRAFTSMAN	CHECKER
TS		M2 HB FLEX.		TRACER	CHECKER
EL 2		T.T. M2.		ENGINEER	CHECKER
RA		M3 AC BASIC		ENGINEER	CHECKER
BH		C7313106		ENGINEER	CHECKER
RH	15N86-89	M218, M213		ENGINEER	CHECKER
APPLICATION		HEAT TREATMENT		SUBMITTED	
APPROV PART NO.		SEE NOTE 4		APPROVED	
		FINAL PROTECTIVE FINISH		<i>[Signature]</i>	
		SEE NOTE 5			