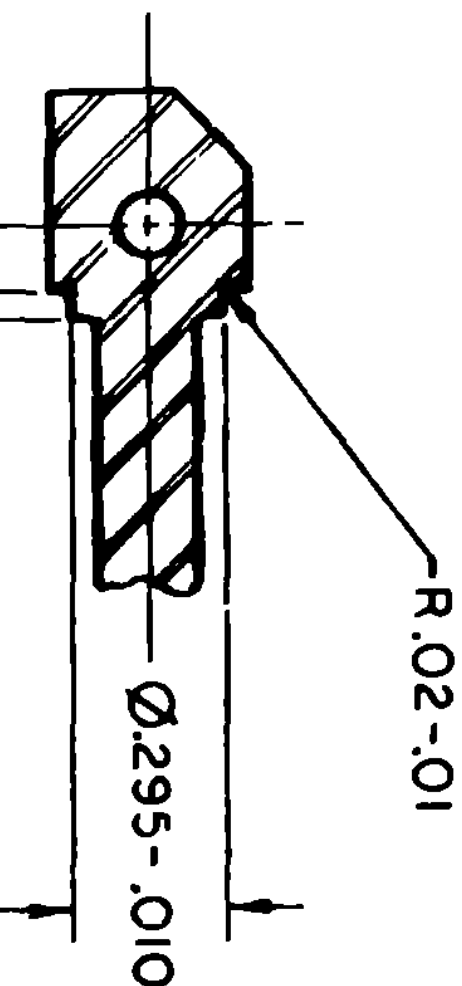


- NOTES: 125 ✓ ALL OVER.
1. FINISH
2. BREAK ALL EDGES AND CORNERS WITH .021R+.010 OR .021+.010 X 45°
3. HEAT TREATMENT: HARDEN BOTH ENDS FOR DISTANCE INDICATED. OIL QUENCH AND TEMPER ONE HOUR MIN. TO HARDNESS SPECIFIED.
4. MIL-W-13855 AND ANSI Y14.5M 1982 APPLY.
5. MATERIAL  
ALLOY STEEL BARS, HOT WROUGHT, ASTM A332, GRADES 4140, 4142, 4340, ALLOY STEEL BARS, COLD FINISHED, ASTM A331, GRADES 4140, 4142, 4340, STEEL BARS, CARBON, HOT WROUGHT, ASTM A576, GRADE 1095.



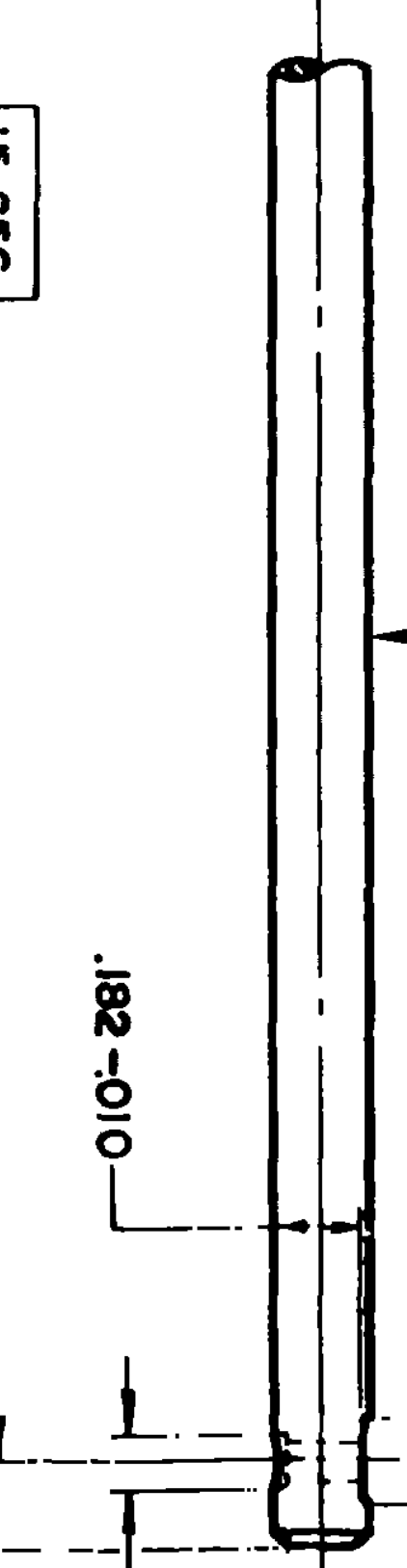
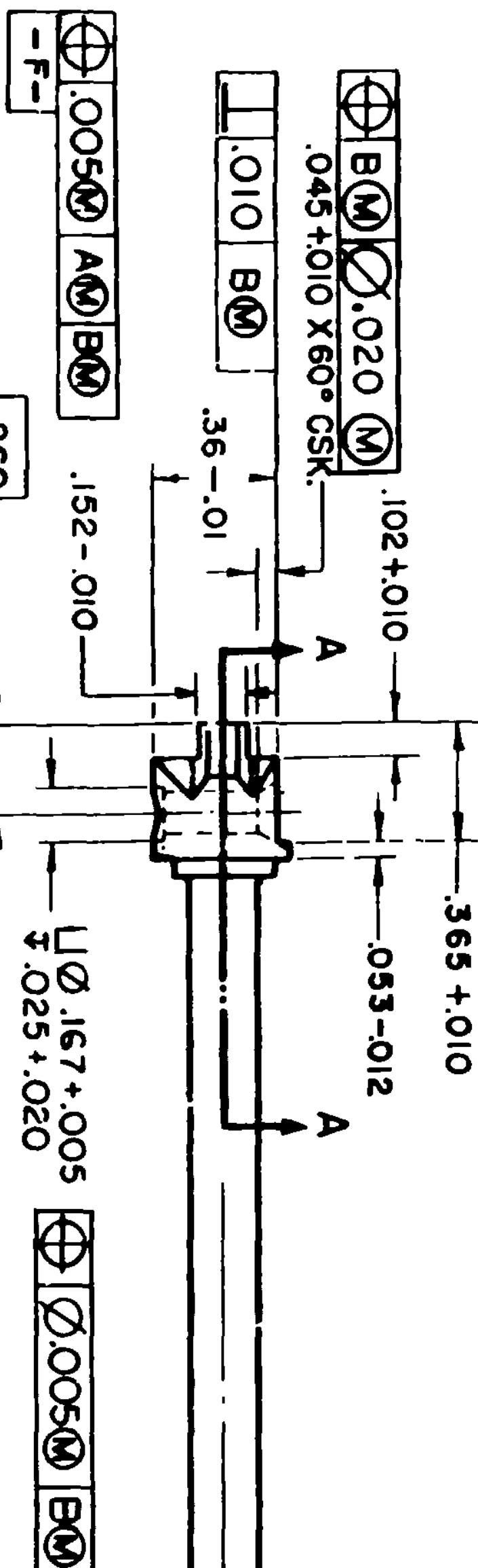
INSCRIBE PART NUMBER 7313288 AND PRIME CONTRACTOR'S CAGE CODE IDENTIFICATION, .062±.015 HIGH X .005+.015 DEEP.

REVISIONS			DATE	APPROVED
LTR	DESCRIPTION	SEE		
B	REDRAWN WITH CHANGE	EO SA 29355	17 FEB 67	<i>[Signature]</i>
C	(1) SEE EO HQRD 00175		4 AUG 70	<i>[Signature]</i>
D	(1) SEE ERR HQR 20008-1		14 JAN 72	<i>[Signature]</i>
E	(6) SEE ERR HQR 40639		18 FEB 75	<i>[Signature]</i>
F	(2) SEE ERR HQR 50656		1 OCT 75	<i>[Signature]</i>
G	NOR W833007	79-03-02	86-10-30	<i>[Signature]</i>
H	ERR 2921244W		900227	<i>[Signature]</i>
I	ECR G852058/890224		910329	<i>[Signature]</i>
J	NOR G1S4005/910301		920518	<i>[Signature]</i>
K	NOR G2S2014/920415		920518	<i>[Signature]</i>
L	NOR L1S2100	011116	011212	<i>[Signature]</i>

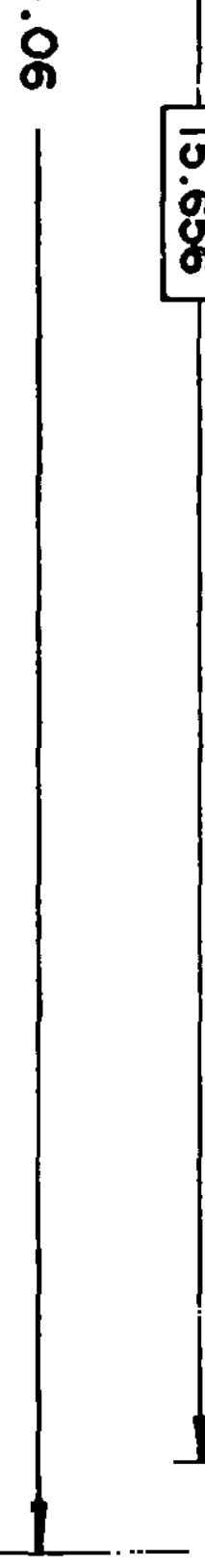
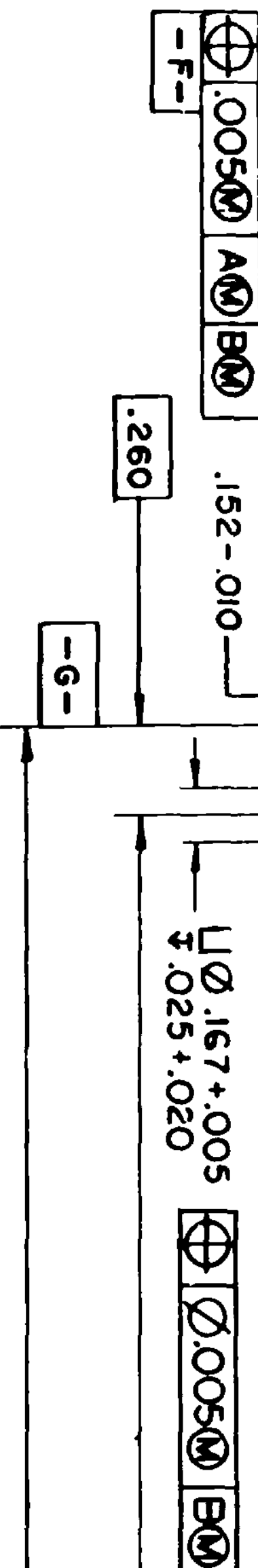
SECTION A-A

Ø.005 (M) (E) (M)

Ø.010 (M) (D) (M)

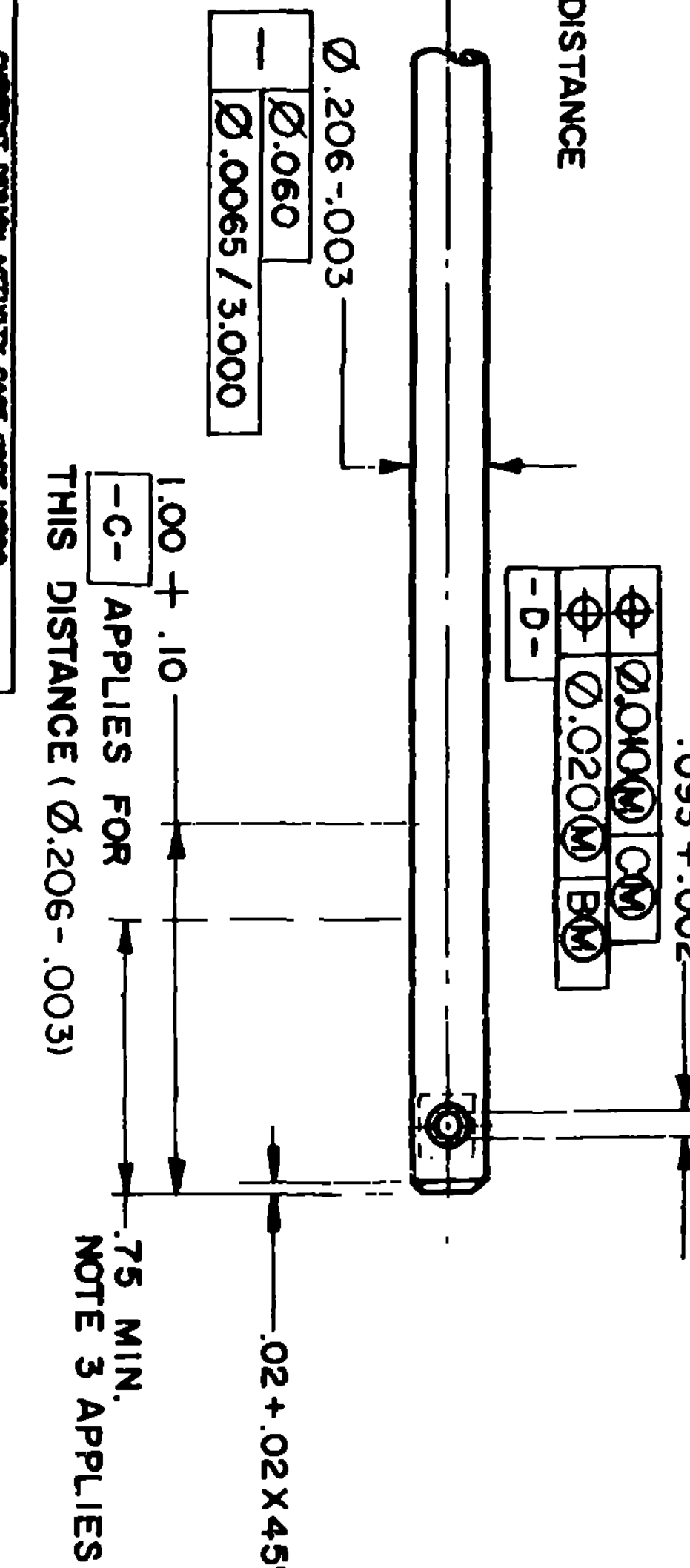
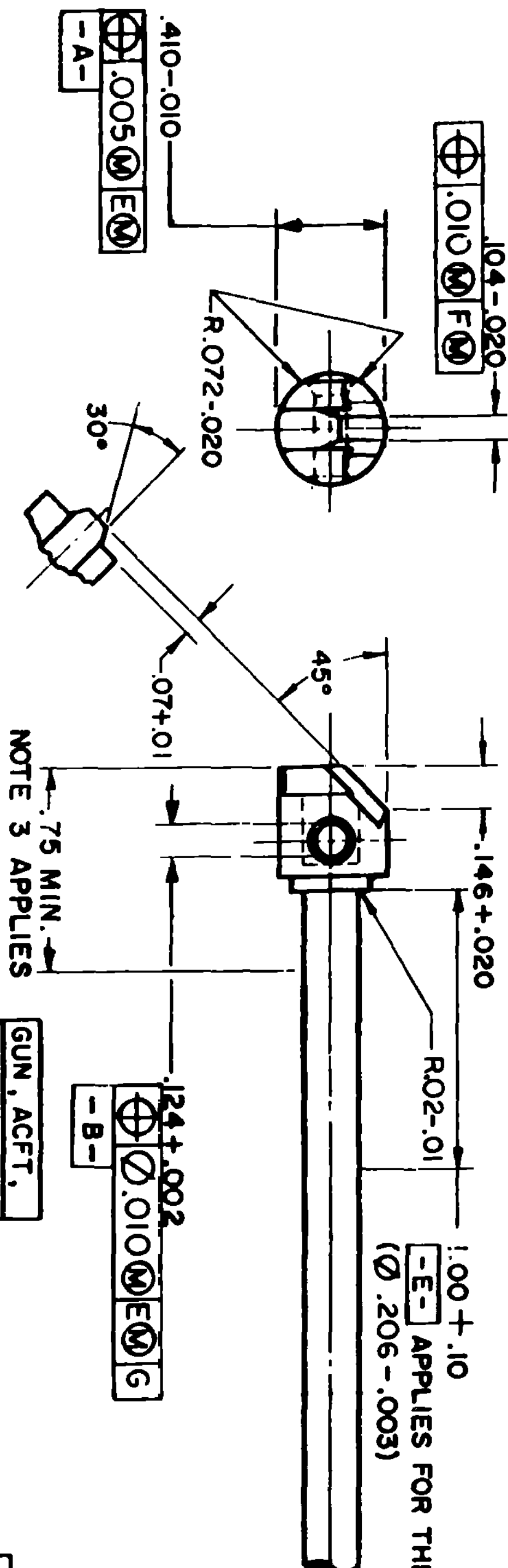


Ø.125+.005  
Ø.010+.015



Ø.125+.005  
Ø.010+.015

Rod, Guide - 7313288.c4



Ø.125+.005  
Ø.010+.015

CURRENT DESIGN ACTIVITY CODE 19800  
ARMORY SPRINGFIELD, MA  
PART NO. 7313288

PART NO. 7313288

SPRINGFIELD ARMORY  
SPRINGFIELD, MA

ROD, GUIDE

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE	
YP		M2 HB FLEX.		30 JUN 45	
TS		FXD. TT.			
EL2		M3 AC BASIC			
RA		XM216, XM213			
BH					
RH	ISN 84.5-875				
APPLICATION		HEAT TREATMENT	SEE NOTE 3	APPROVED	V.A. LUUKKONEN
APPLIED AT ASSEMBLY		FINAL PROTECTIVE FINISH	APPLIED AT ASSEMBLY		

DMG SIZE	CODE IDENT NO	SCALE 2:1	UNIT WT .15	SHEET 1	OF 1
C	19205	7313288			

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