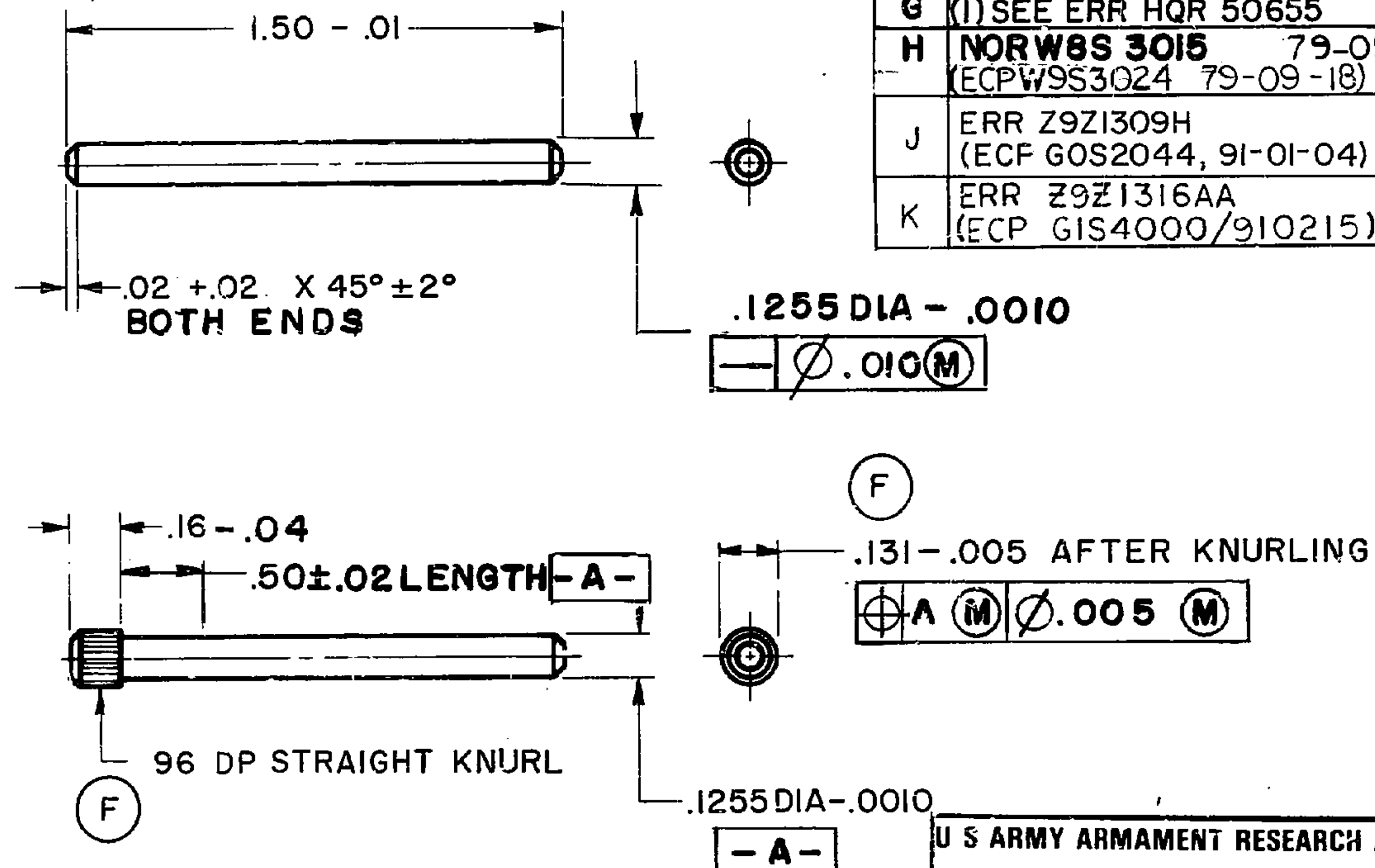


NOTES:

1. FINISH $\sqrt{125}$ ALL OVER. (G)
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A576; 1095, 1080. OR STEEL, ASTM A686: W1-8 THRU 11, GRADE C. AUSTENITIC GRAIN SIZE 5 OR FINER.
4. HEAT TREATMENT: HEAT AT 1450°-1500° F OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED.
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171. (F)
6. APPLICATION: NEXT ASSY,

F7265636	F12007400
F7265637	F12002953
F7265646	
F7265650	
F11691500	
F8447956	(DI) (EI)
7. MIL-W-13855 APPLIES.



ALTERNATIVE DESIGN
OTHER DIMENSIONS SAME AS BASIC DESIGN

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
C	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>P. Sullivan</i>
D	(1-) SEE EO HQRD 00175	4 AUG 70	<i>W. J. Martin</i>
E	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>J. J. Bente</i>
F	(7) SEE ERR HQR 40639	18 FEB 75	<i>W. J. Martin</i>
G	(1) SEE ERR HQR 50655	1 OCT 75	<i>W. J. Martin</i>
H	NORW8S 3015 79-05-01 (ECPW9S3024 79-09-18)	79-11-22	<i>W. J. Martin</i>
J	ERR Z9Z1309H (ECF GOS2044, 91-01-04)	91-04-08	<i>W. J. Martin</i>
K	ERR Z9Z1316AA (ECP GIS4000/910215)	910711	GK <i>W. J. Martin</i>

GUN, ACFT,
CAL .50,
GAU-10/A
MG CAL.50
XM218, XM213

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
DOVER, NEW JERSEY 07801 CURRENT

PART NO. 5013546

CODE IDENT NO.

19200

SPRINGFIELD ARMORY, SPRINGFIELD, MA

PIN, STRAIGHT, HEADLESS

DWG SIZE	CODE IDENT NO.	
B	19205	5013546
SCALE 2:1	UNIT WT	SHEET 1 OF 1

MECHANICAL PROPERTIES

SEE NOTE 6

MG CAL .50:
M2 HB
FXD, TT, M2.
M3 AC BASIC

NEXT ASSY USED ON

APPLICATION

APPLY PART NO.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ON DECIMALS ±
FRACTIONS ± ANGLES ±

MATERIAL

SEE NOTE 3

HEAT TREATMENT

SEE NOTE 4

FINAL PROTECTIVE FINISH

SEE NOTE 5

ORIGINAL DATE
OF DRAWING 1 MAY 34

DRAFTSMAN *RZE* CHECKER *EK*
TRACER *RZE* CHECKER *EK*
ENGINEER *C. A. Buckingham*

SUBMITTED *P. Sullivan*

APPROVED *W. J. Martin*