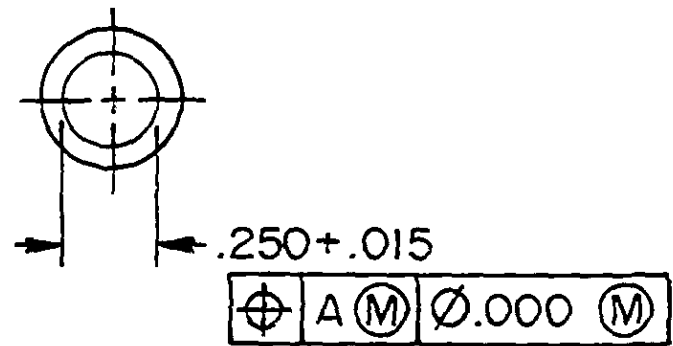
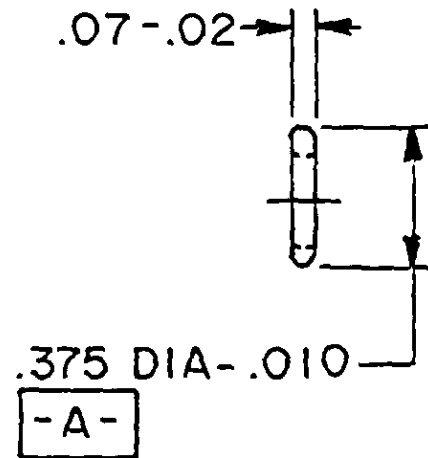


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE(YR MO DA)	APPROVED
	J	REDRAWN WITH CHANGE ERR Z9Z1285AL (ECP G9S2092,89-10-27)	90-09-28	<i>Salmon</i>
	K	NOR GIS4523/920116	920218	RV <i>SR</i>
	L	NOR G2S4219/921202	930122	GHS <i>SL</i>

NOTES:

1. FINISH 125/ EXCEPT SHEARED EDGES,
250/ PERMISSIBLE.
2. BREAK EDGES .003+.012 UNLESS OTHER-
WISE SPECIFIED.
3. MATERIAL: STEEL, ASTM-A109 TEMPER
NO. 1 OR NO. 2.
4. FINAL PROTECTIVE FINISH: 5.3.1.2 OR
5.3.2.2 OF MIL-STD-171.
- 5 APPLICATION: USED ON MG CAL .50:
M2 HB FLEX, FXD, TT, M3 AC BASIC,
MG CAL .50, XM218, XM213, GUN,
ACFT, CAL .50, GAU-10/A.
6. APPLICABLE STANDARDS/SPECIFICATIONS
A. MIL-W-13855
7. ALTERNATE MATERIALS: CARBON STEEL BARS,
COLD FINISHED, ASTM A108, GRADES 1018-1025,
1117-1119; CARBON STEEL BARS, HOT WROUGHT,
ASTM A576, GRADES 1018-1025, 1117-1119. PARTS
WITH HARDNESS BELOW HRB 70 SHALL BE HEAT
TREATED IAW MIL-H-6875 TO HRB 70 MIN.



CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL NEW JERSEY 07806-5000

PART NO.5013545

PMIC			DO NOT SCALE DRAWING	CONTRACT NUMBER	DESIGN ACTIVITY
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		SPRINGFIELD ARMORY, MA
MECHANICAL PROPERTIES			TOLERANCES ON DECIMAL FRACTION	CONTRACTOR	
YP			2 PL ±	DRAWN BY CEO	
TS			3 PL ±	DATE(YR-MO-DA) 34-05-01	
EL2				CHECKER ROL	
RA	F7312638	5	THIRD ANGLE PROJECTION	ENGINEER BUCKINGHAM	
BH	D6528309			DRAWING APPROVAL P.E. SULLIVAN	
RH	NEXT ASSY	USED ON	MATL ENGR	DESIGN APPROVAL V.A. LUNKHONEN	
	APPLICATION				
				SIZE C	CAGE CODE 19205
				SCALE 2/1	5013545
				UNIT WT.	SHEET