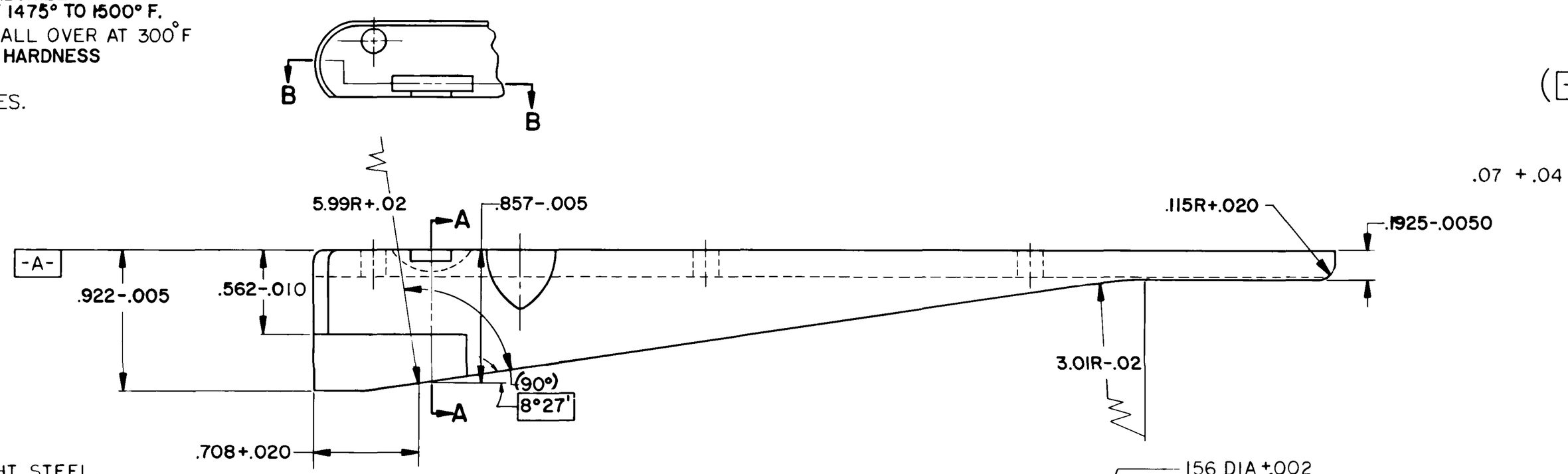
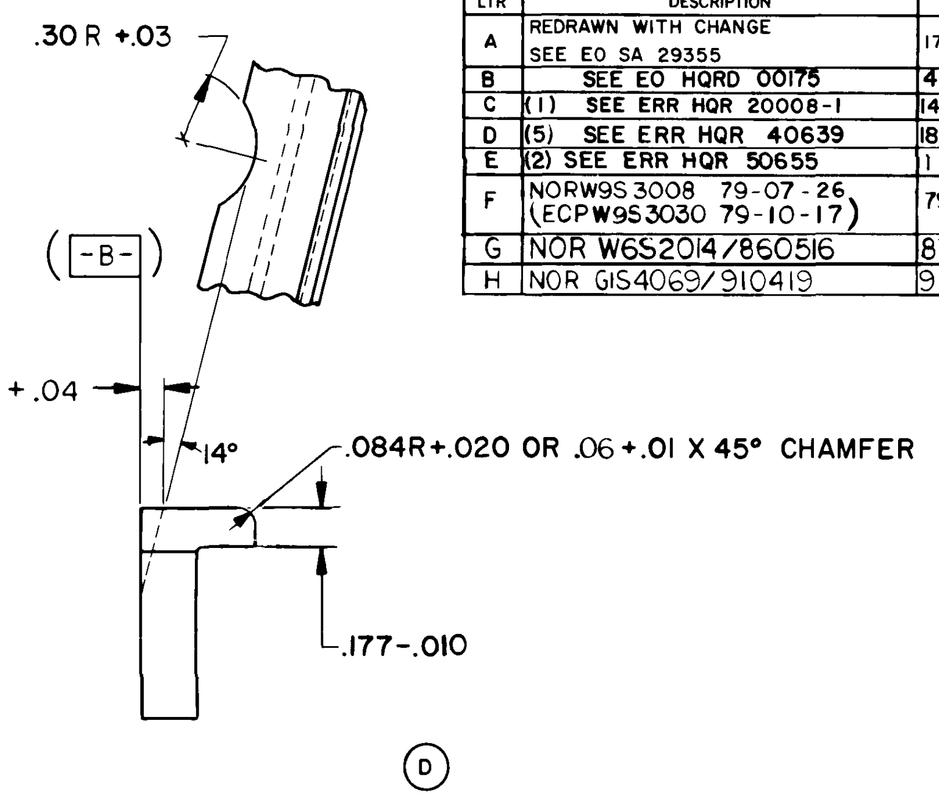
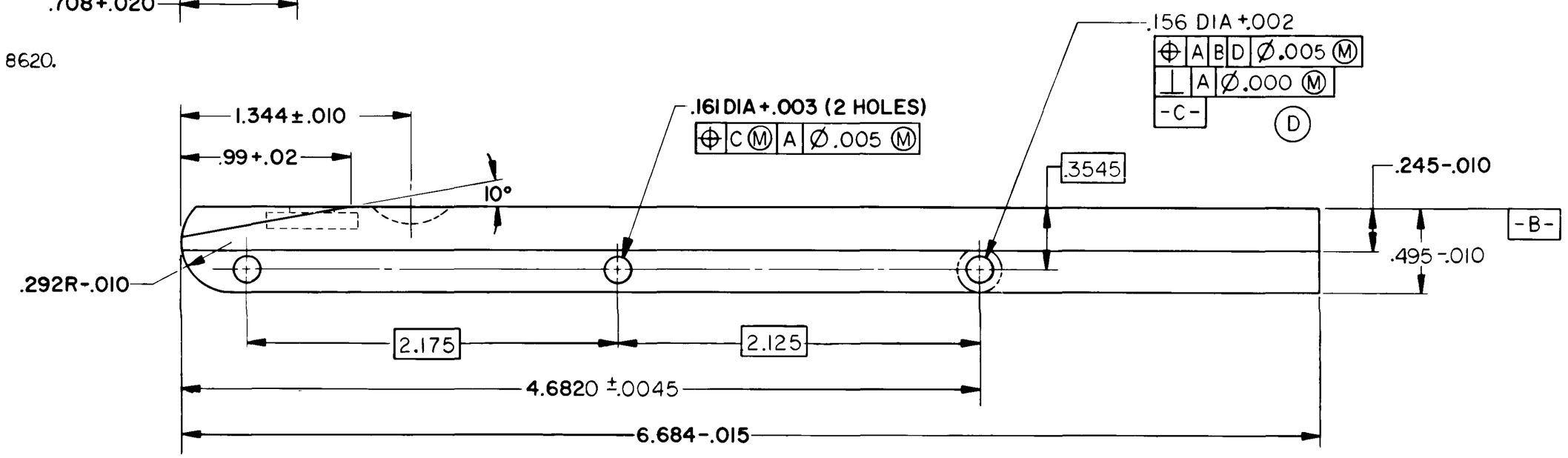
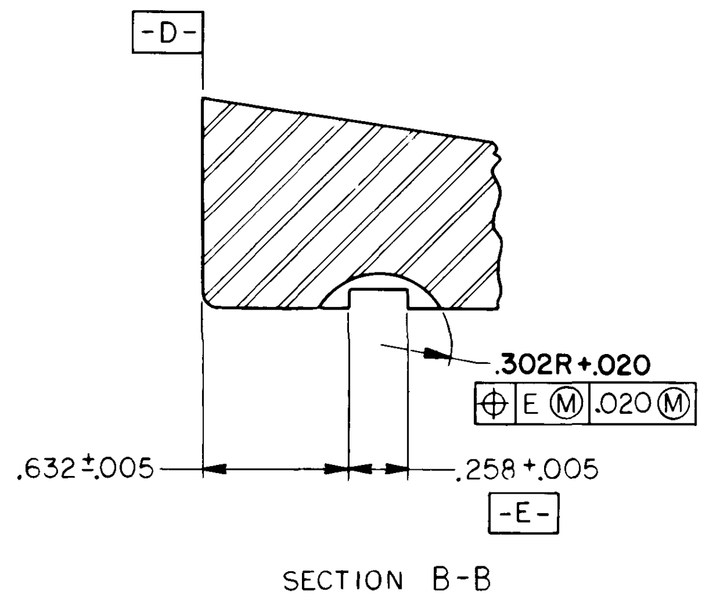
NOTES:
1. FINISH 125 ALL OVER. (E)
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED. (D)
3. HEAT TREATMENT: CARBURIZE FOR 3 TO 5 MINUTES AT 1475° TO 1500° F. OIL QUENCH. TEMPER ALL OVER AT 300° F FOR 1 HOUR MIN. TO HARDNESS SPECIFIED.
4. MIL-W-13855 APPLIES.
5. MATERIAL: A. WROUGHT STEEL, ASTM A108: 1018-1022, ASTM A322, A331: 4118, 8615, OR 8620. B. CASTING, STEEL, MIL-S-22141, IC 8620. TENSILE TEST SHALL NOT APPLY. CASTING SHALL BE IN ACCORDANCE WITH CLASS 4 OF MIL-STD-2175.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	
B	SEE EO HQRD 00175	4 AUG 70	
C	(1) SEE ERR HQR 20008-1	14 JAN 72	
D	(5) SEE ERR HQR 40639	18 FEB 75	
E	(2) SEE ERR HQR 50655	1 OCT 75	
F	NORW9S 3008 79-07-26 (ECPW9S 3030 79-10-17)	79-12-28	
G	NOR W6S2014/860516	871021	
H	NOR GIS4069/910419	910520	PF 2e OB

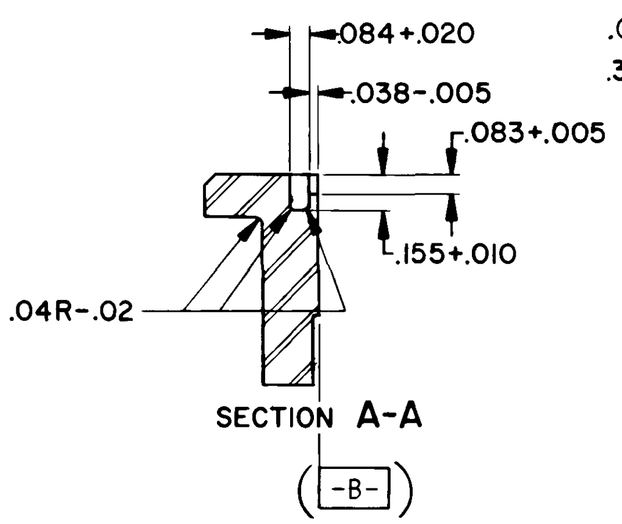




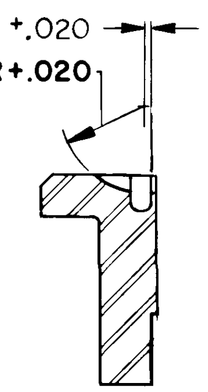




SECTION B-B
(D)



SECTION A-A



ALTERNATIVE METHOD
SECTION A-A

MECHANICAL PROPERTIES			
YP			
TS			
EL 2			
RA			
BH			
RH			
FILE HARD			

	GUN, ACFT,
	CAL .50,
	GAU-10/A
	MG CAL .50:
	M2 HB FXD,
	FLEX, TT
	MG CAL .50
D5504081	XM218, XM213
NEXT ASSY	USED ON
APPLICATION	
~~APPLY PART NO.~~	

(C1) (D) (E)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ± FRACTIONS ± ANGLES ± 1°
MATERIAL: NOTE 5 APPLIES
HEAT TREATMENT SEE NOTE 3
FINAL PROTECTIVE FINISH APPLIED AFTER ASSY

ORIGINAL DATE OF DRAWING 5 JAN 40
DRAFTSMAN RZE CHECKER CK
TRACER RZE CHECKER CK
ENGINEER ENGINEER C.L. Buckingham
SUBMITTED P.E. Sullivan
APPROVED V.A. Lundstrom

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5564279

SPRINGFIELD ARMORY, SPRINGFIELD, MA

CAM, EXTRACTOR, COVER

DWG SIZE	FSCM NO	
D	19205	5564279
SCALE 2:1	UNIT WT .32	SHEET 1 OF 1

SWESP FORM NO. 1178-1
20 MAR 64 REV.

5564279-C4