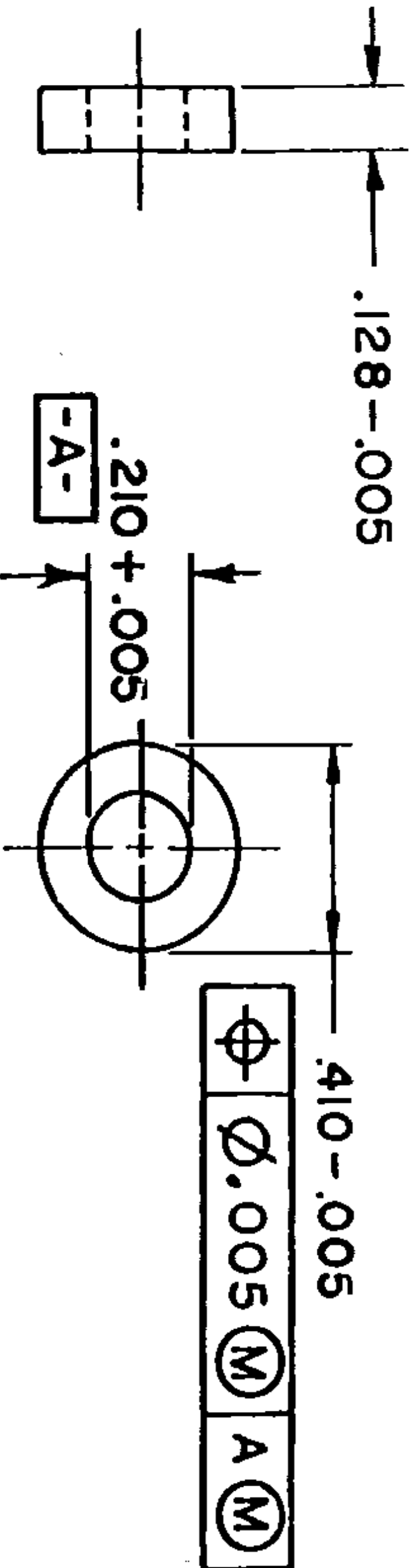


REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
K	REDRAWN WITH CHANGE ERR Z9Z1239G (ECP G8S2058/890224)	900214	OKF1-CAC <i>K. Howell</i>
L	ERR Z9Z1313H (ERR G1S4000/910215)	91 04 26	PF SK <i>BM</i>

- NOTES: 125 ✓ ALL OVER.
- 1.FINISH .003+.012 UNLESS OTHERWISE SPECIFIED.
 - 2.BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
 - 3.APPLICATION: USED ON MG CAL .50,XM218,XM213:MG,CAL.50 M2 HB FLEX,FXD,TT,M3 AC BASIC,GUN,ACFT,CAL.50,GAU-10/A.
 - 4.MATERIAL: STEEL,ASTM A576:1095 AUSTENITIC GRAIN SIZE 5 TO 8. OR STEEL,ASTM A686, CLASS W1-8 THRU 10, GR. C
 - 5.HEAT TREATMENT: HEAT AT 1450°-1500°F. OIL QUENCH.TEMPER 1 HR MIN TO HARDNESS SPECIFIED.

- 6.FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
- 7.MIL-W-13855 AND ANSI Y14.5 M-1982 APPLIES.



CURRENT DESIGN ACTIVITY CASE CODE 18200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07808-5000

PART NO. 5152900

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

COLLAR,
DRIVING SPRING ROD

		MECHANICAL PROPERTIES	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING 15 JUL 40	SIZE B	CODE IDENT NO. 19205	UNIT WT.	SHEET 1 OF 1
		YP	TOLERANCES ON DECIMALS * FRACTIONS * ANGLES *	DRAFTSMAN R.R.	CHECKER E.K.			
		TS		ENGR C. B.	ENGR			
		EL2		ENGR				
		RA						
C7312692	SEE		THIRD ANGLE PROJECTION					
C5564305	NOTE 3	BH						
NEXT ASSY	USED ON	RH		SUBMITTED P. E. SULLIVAN				
APPLICATION		84-88		APPROVED V. A. LUNKHONEN				