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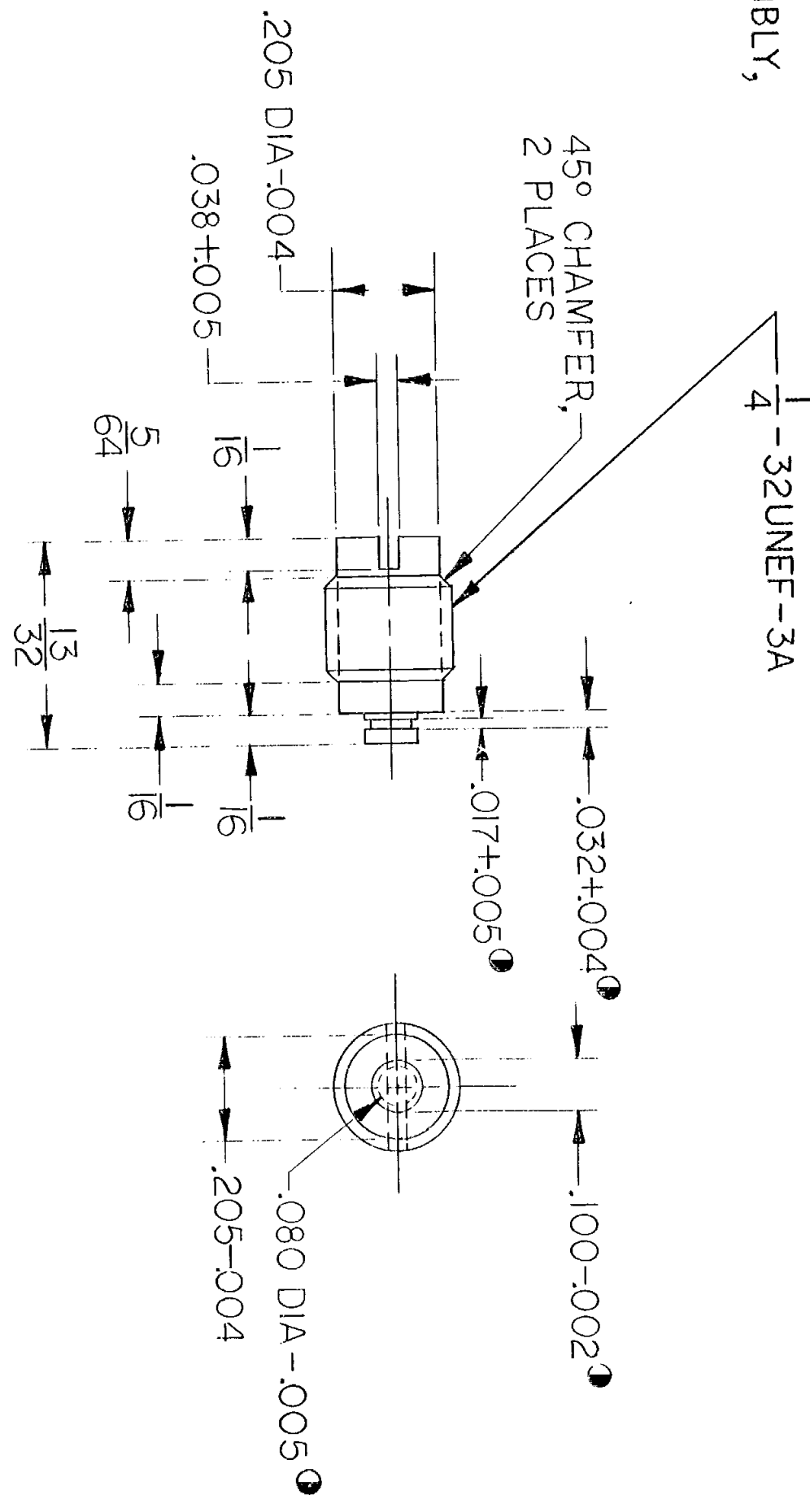
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NOTES:

1. STEEL, CMPSN 1020, ASTM-A-108. OR CMPSN 1212, 1117, 1119.
2. FINISH 125/ ALL OVER.
3. CASE HARDEN .003-.005 DEEP.
4. FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. FOR OPTIONAL METHOD OF ASSEMBLY, GROOVE SHALL BE OMITTED AND LENGTH OF .100-.002 DIAMETER ADJUSTED TO SUIT. SEE DRAWING 6147888.
6. MIL-W-13855 APPLIES.



REVISIONS			
MF	ZONE	LTR	DESCRIPTION
			DATE
			APPROVED
C			REPLACES REV B W/CHNG
			SEE ERR HQR 40639
D			NOR WSS2096
			85-10-17
			87-02-24

MECHANICAL PROPERTIES		B6147888	MG,CAL.50,	GUN,ACFT, CAL.50, GAU-10/A
YP			XM 213	
TS			MG,CAL.50,	
EL 2			XM 218	
RA			BMG,CAL.50,	
BH			M2 WC FLEX	
			BMG,CAL.50,	
			M2 AC BASIC	
RH			USED ON	
FILEHARD			APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE	14 JUL 43
TOLERANCES ON DECIMALS		DRAWN	R. E. K.
FRACTIONS 1/16, 1/32, 1/64		CHECKER	R. E. K.
ANGLES ± 5°		TRACER	
MATERIAL		ENGINEER	
SEE NOTE 1		SUBMITTED	
HEAT TREATMENT		APPROVED	
SEE NOTE 3			
FINAL PROTECTIVE FINISH			
SEE NOTE 4			

DWG SIZE		FSCM NO.	5153206
C		19204	
SCALE 4/1		UNIT WT	
		SHEET 1	OF 1

PART NO. 5153206

DEPT OF THE ARMY  
ROCK ISLAND ARSENAL, ROCK ISLAND, ILL. 61201

BODY, SCREW, FILLER,  
OIL BUFFER TUBE

ORIGINAL DESIGN ACTIVITY FSCM NO. 19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200  
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER  
DOVER, NEW JERSEY 07801