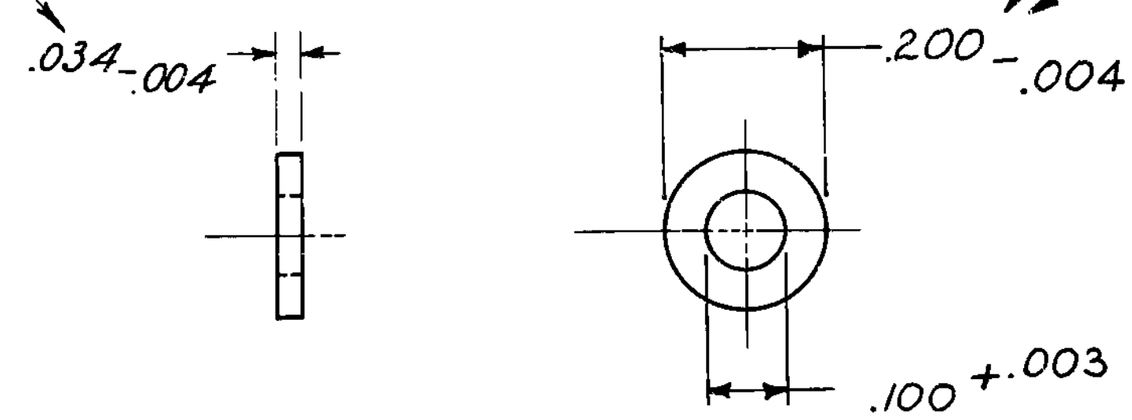
5153207 - Washer, Screw, Filler, Oil Buffer Tube.c4

~~A153~~

HEAT TREATMENT & FINAL FINISH	PHYSICAL PROPERTIES					
	Y.P.		RED.		ROCK.	
	T.S.		BR.			
	EL.2					

~~DO~~ DO NOT INSCRIBE PART NO.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
10.	REF EO NO. SA26131	1 MAY 61	
A	(1-3) SEE EO HQRD 00175	4 AUG 70	
B	(1) SEE ERR HQR 20008-1	14 JAN 72	
C	SEE ERR HQR 40639	18 FEB 75	



WASHER, SCREW, FILLER, OIL BUFFER TUBE

~~GUIDING METAL MANUFACTURING COMPONENT~~

MATERIAL : BRASS, COML SPEC QQ-B-613 COMP C OR E "QUARTER HARD IN ACCORDANCE WITH TABLE III EXCEPT HARDNESS TO BE ROCK B40-65"

~~COPPER STRIP IN ACCORDANCE WITH SPEC QQ-C-501 EXCEPT HARDNESS TO BE ROCK B45-57 COML LEADED BRONZE~~

TOLERANCE ±.01 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

SCALE 4/1

5153207

~~A153207-3~~

U.S. ARMY WEAPONS COMMAND

A5153207

~~A153207~~

JULY 14, 19~

REVISIONS							
1³	11-3-43	7²	11-				
2²	12-24-43	8'	2-				
3²	2-1-44	9'	6-				
4'	2-10-45		SEE REV				
5⁴	CONVERSION 12-28-48						
6²	MODERNIZATION 8-28-51						

DR'G. PERTAINS

B6147888	50 BMG;
	AC BASIC
	MG CAL
	XM218,
	GUN, ACF
	CAL .50,
	GAU-10/

D'FTSMAN	TRACER	L'DG
a.j.c.		
CHECKER		CHIE
W.F.M.		

SUBMITTED:-

HD ORD. ENG. ORD. DEP

APPROVED BY ORDER CHIEF OF ORDNANCE:

COL., ORD. DEP

~~SUPERSEDES A15~~