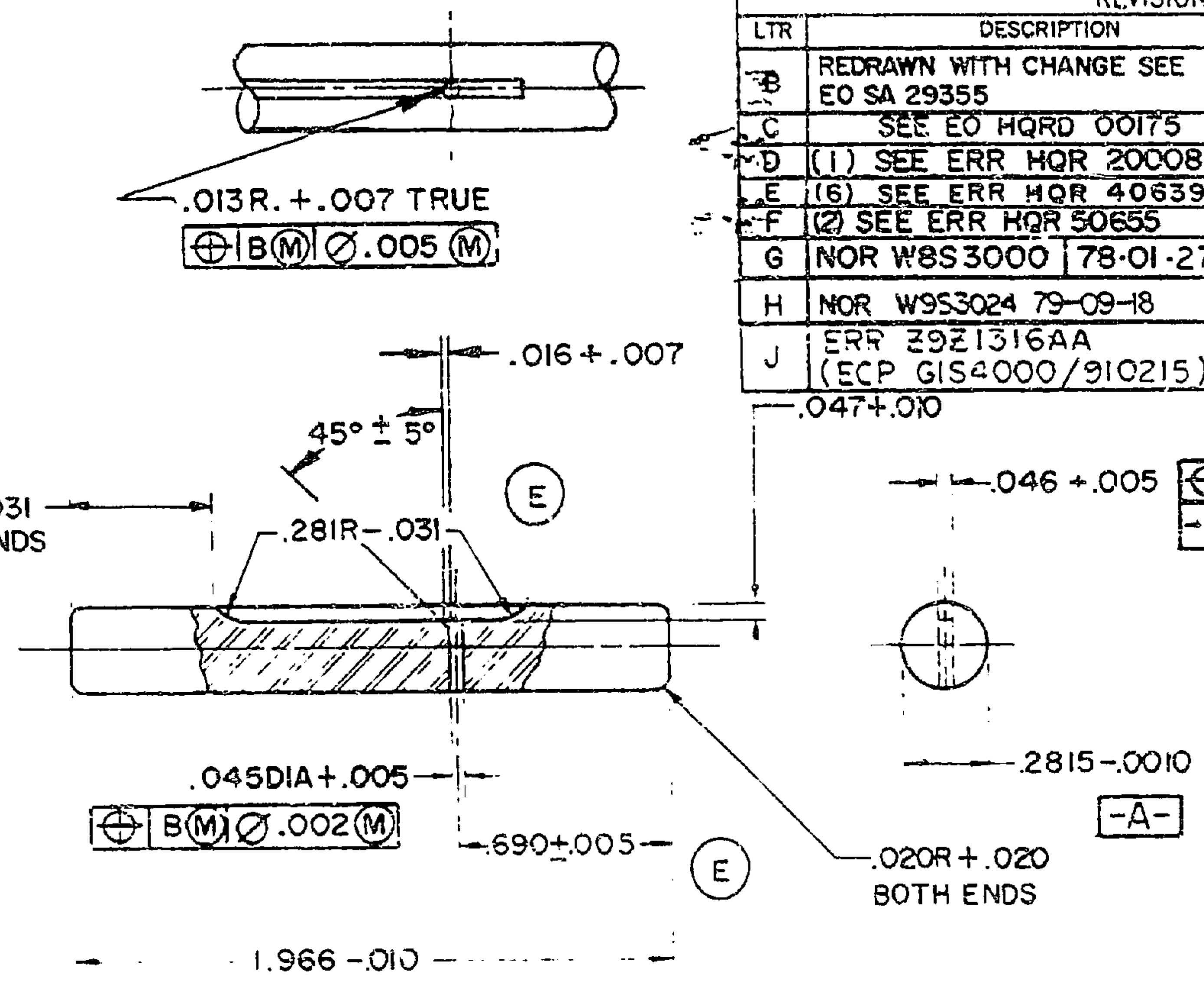


NOTES:
1. FINISH 125 ✓ ALL OVER. (F)
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED
3. HEAT TREATMENT: OIL QUENCH FROM 1450°-1500°F. TEMPER FOR 1 HOUR MIN TO HARDNESS SPECIFIED.

4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. MIL-W-13855 APPLIES. (E)
6. MATERIAL: STEEL, ASTM A576: 1095, 1070, 1080, OR STEEL, ASTM A686: CLASS W1-8 THRU 10, GRADE C.



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	E. Sullivan
C	SEE EO HQRD 00175	4 AUG 70	D. Sullivan
D	(1) SEE ERR HQR 20008-1	14 JAN 72	D. Sullivan
E	(6) SEE ERR HQR 40639	18 FEB 75	D. Sullivan
F	(2) SEE ERR HQR 50655	1 OCT 75	D. Sullivan
G	NOR W8S3000 78-01-27	78-01-27	V. Sullivan
H	NOR W9S3024 79-09-18	80-12-09	J. Sullivan
J	ERR 39Z1316AA (ECP GIS4000/910215)	910711	GK SL

GUN, ACFT.
CAL .50.
GAU-10/A
MG CAL .50
XM218, XM213

CURRENT DESIGN ACTIVITY CASE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-3000

PART NO. 5009274 (E)

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 1 DEC 26		SPRINGFIELD ARMORY, SPRINGFIELD, MA	
YP		TOLERANCES ON DECIMALS ±		DRAFTSMAN RZE	CHECKER EK	PIN, BREECH LOCK	
TS		FRACTIONS ± ANGLES ±		TRACER RZE	CHECKER EF		
EL 2		MATERIAL: NOTE 6 APPLIES		ENGINEER RZE	ENGINEER Ch. Buchanan		
RA		HEAT TREATMENT SEE NOTE 3		SUBMITTED E. Sullivan		DWG SIZE B CODE IDENT NO. 19205 5009274	
BH		FINAL PROTECTIVE FINISH SEE NOTE 4		APPROVED Ch. Buchanan			
RH	15N81.5-84.5						
NEXT ASSY USED ON APPLICATION				SCALE 2:1 UNIT WT SHEET 1 OF 1			