DRAWING SIZE B

REVISIONS				
MODEL REV	DRAW REV	DESCRIPTION	DATE(YEAR-MO-DA)	APPROVED
N/A	H	NOR L8S2039 / 1999-02-04	1999-02-16	HJS
N/A	J	NOR L1S2100 / 2001-11-16	2001-12-12	RLV
-	K	NOR L3S3107 / 2003-05-14	2003-06-10	RLV

NOTES

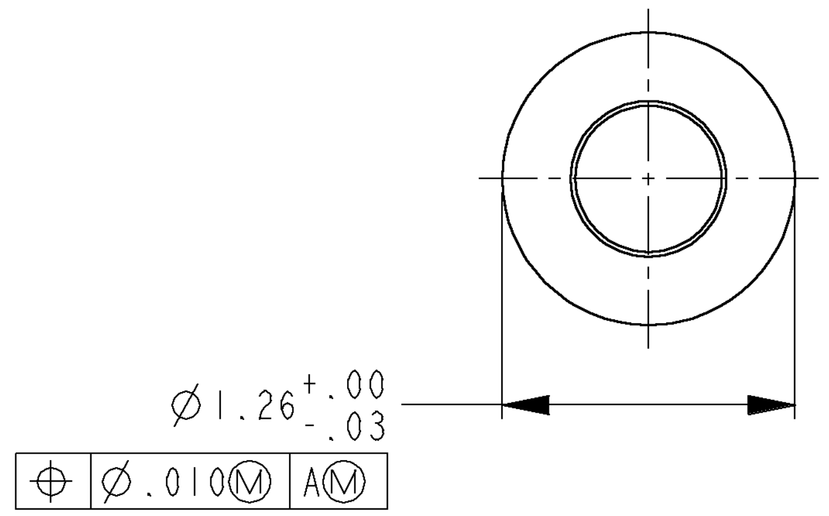
1. MIL-W-13855 APPLIES.

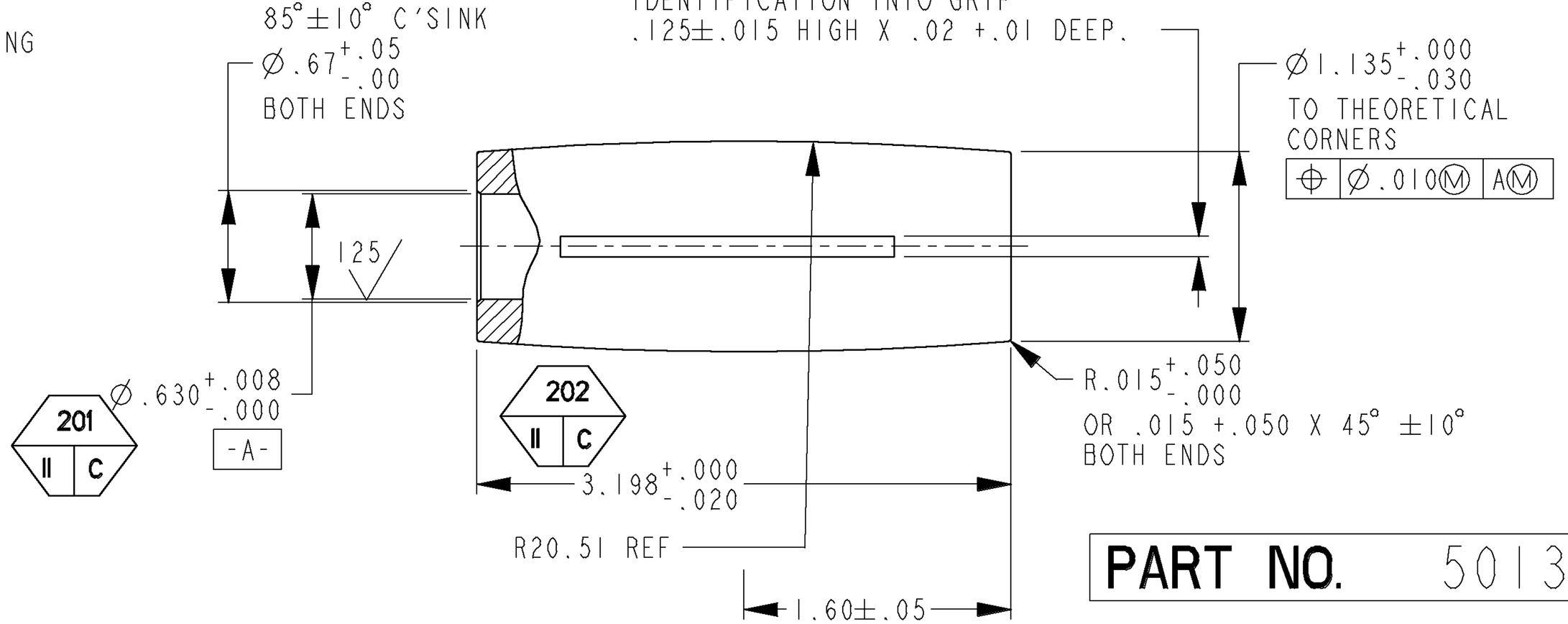
2. MATERIAL: PLASTIC, MOLDING, THERMOSETTING, SPEC MIL-M-14, TYPE CFI-20; SEMI-DULL BLACK AS DERIVED FROM MOLDING THE PART IN A CAVITY HAVING A SAND BLASTED SURFACE. RESULTANT SURFACE GLOSS SHALL NOT EXCEED THAT OF LUSTERLESS OR SEMI-GLOSS COLOR CHIPS 37038 OR 27038 OF FED-STD-595 AS DETERMINED BY VISUAL COMPARISON.

3. BREAK SHARP EDGES .003 +.012 UNLESS OTHERWISE SPECIFIED.

4. QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING 12993884 APPLY.

401 Y — MATERIAL





101 III V — ID MARK MISSING, INCOMPLETE, OR INCORRECT

203 II V — WORKMANSHIP (PER MIL-W-63150)

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THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5013684

PMIC			
			M2 MG, .50 CAL
			XM213
			XM218
			MG .50 CAL
		6313800	MK19 GMG
		NEXT ASSY	USED ON
		APPLICATION	

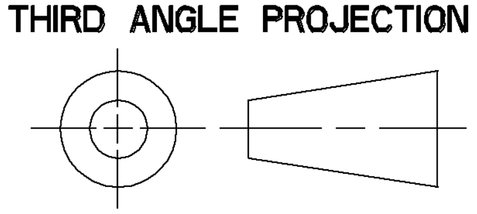
MECHANICAL PROPERTIES	
YP	
TS	
EL2	
RA	
BH	
RH	

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES

TOLERANCE ON ANGLES ± °
2 PLACE DECIMALS ±
3 PLACE DECIMALS ±

THIRD ANGLE PROJECTION



MATL ENGR	MODELED BY
	J. KREIDER

CONTRACT NUMBER

CONTRACTOR

DRAWN BY	DATE (YEAR-MO-DA)
J. KREIDER	1952-06-19
CHECKER B. BOSWELL	ENGINEER R.E. SMITH
ENGINEER	QUALITY ENGINEER R. NAIR
DRAWING APPROVAL W. SONGALIA	2003-05-14
DESIGN APPROVAL R. ELBE	2003-05-14

DESIGN ACTIVITY
SPRINGFIELD ARMORY
SPRINGFIELD, MASS

GRIP, RETRACTING SLIDE

SIZE	CAGE CODE	DWG NO.
B	19205	5013684

SCALE	UNIT WT	SHEET
1:1		1 OF 1

FORMAT: B_TACOM_ENG_1_0

Grip, Retracting Slide - 5013684.c4