

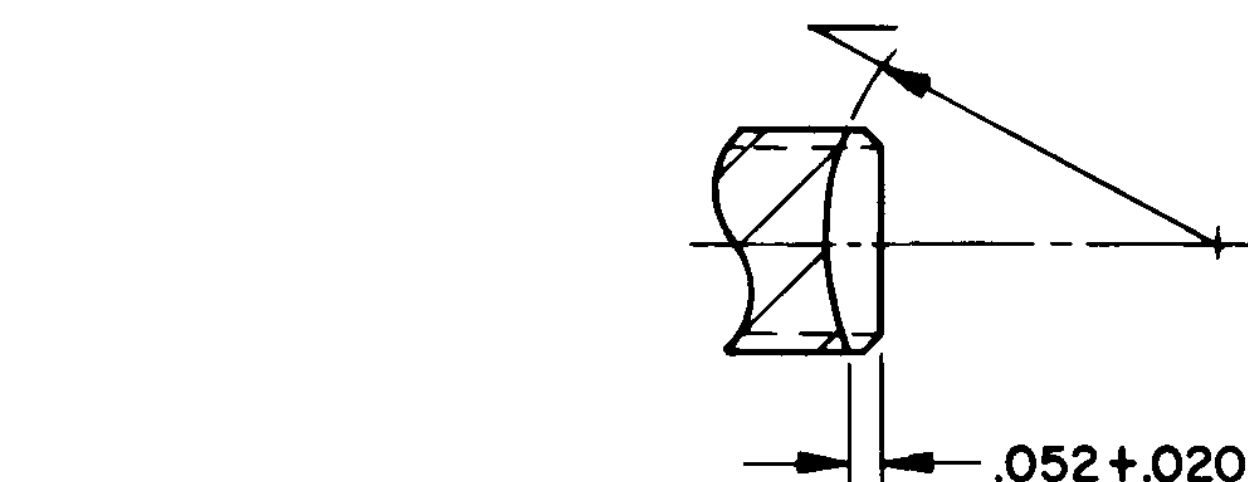
NOTES:

1. FINISH 125/ ALL OVER.
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
3. ALL FILLET RADII SHALL BE .015R-.010.
4. HEAT TREATMENT: HEAT AT 1540° TO 1580°F, OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT HARDNESS REQUIREMENT IS MANDATORY AND TIME AT TEMPERING TEMPERATURE SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
5. MIL-W-13855 APPLIES.

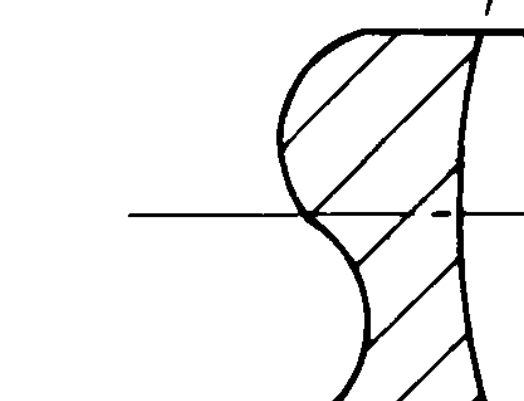
G	ERR Z9Z1168P (ECP G7S2026/870526)	891012	ORF1 - CHT
H	ERR Z9Z1291AW (ECP G9S2108 900117)	901213	ET
J	NOR GIS4037 910405	910502	ET

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE. WAS "B" SIZE. SEE EOSA 27818.	15 APR 66	<i>[Signature]</i>
B	SEE EO HQRD 00175	4 AUG 70	<i>[Signature]</i>
C	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>[Signature]</i>
D	(2) SEE ERR HQR 50606	4 APR 75	<i>[Signature]</i>
E	(2) SEE ERR HQR 50655	1 OCT 75	<i>[Signature]</i>
F	NOR W9S 3000 79-04-06	79-12-07	<i>[Signature]</i>

SECTION A-A
ALTERNATIVE METHOD
OF CUTTING SLOT



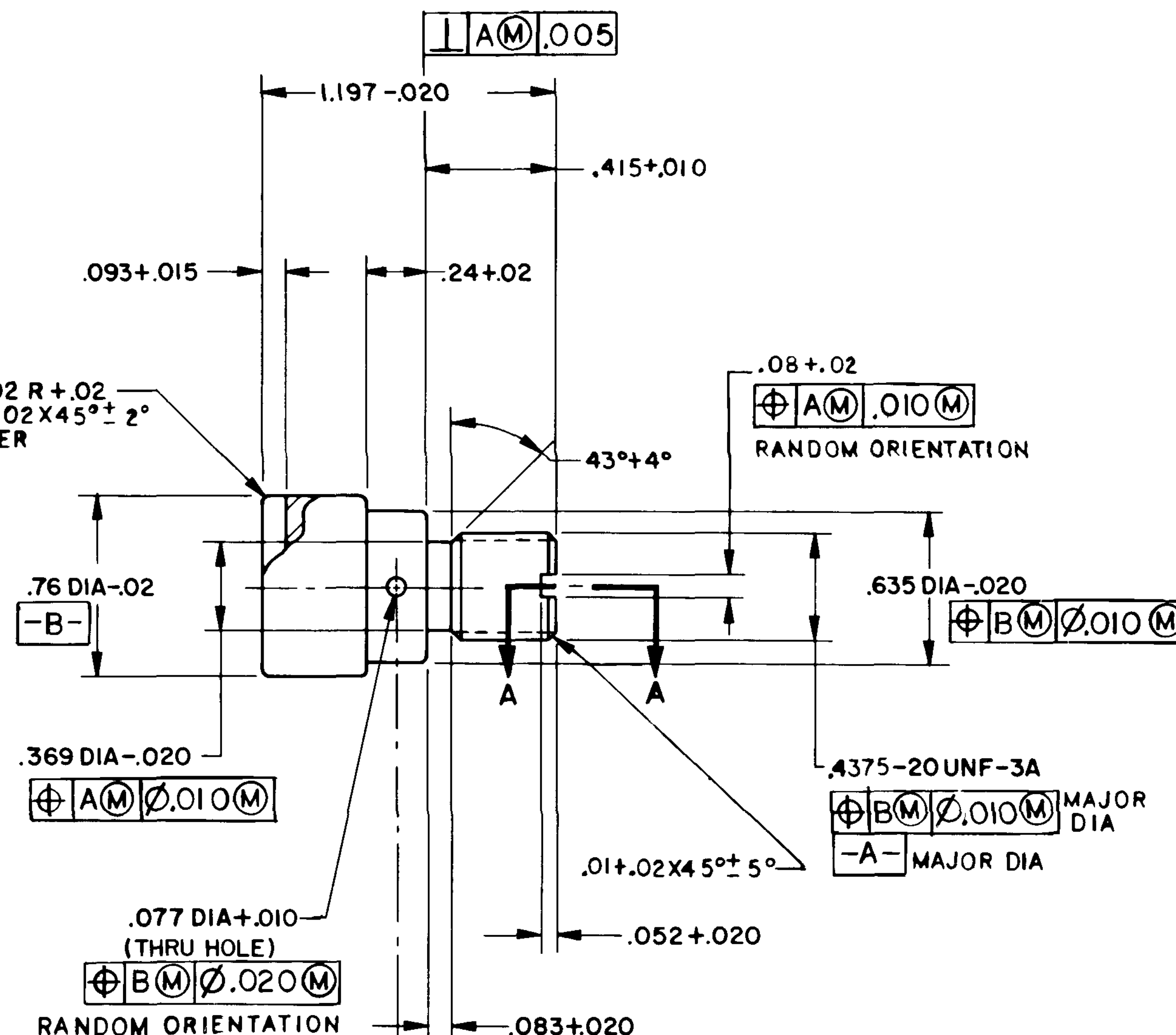
R OF CUTTER



SECTION B-B
ALTERNATIVE METHOD OF
CUTTING SCREWDRIVER SLOT

INSCRIBE PART NUMBER
6008993 AND MANUFACTURER'S CODE IDENT
.062 ± 0.5 HIGH × .005 + .015 DEEP

.02 R+.02
OR .02+.02 × 45° ± 2°
CHAMFER



CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 6008993

MECHANICAL PROPERTIES		XM218, XM213	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 1 MAY 34	SPRINGFIELD ARMOY, SPRINGFIELD, MA	
YP		MG, CAL. 50, M2	TOLERANCES ON DECIMALS ± FRACTIONS ± ANGLES ±		DRAFTSMAN PBT	CHECKER WLM	STUD, RETRACTING SLIDE
TS		HB (FLEX),	MATERIAL: STEEL, ASTM A322		TRACER W.A.H.	CHECKER CEX	
EL 2		(FXD), (TT),	OR A 331 - 4140, 4142, 8640, OR 8740		ENGINEER <i>[Signature]</i>	ENGINEER <i>[Signature]</i>	
RA		F11010439 AC BASIC	HEAT TREATMENT: SEE NOTE 4		SUBMITTED		
BH		NEXT ASSY USED ON	FINAL PROTECTIVE FINISH: FINISH		APPROVED <i>[Signature]</i>		DWG SIZE C CODE IDENT NO. 19205 6008993
RH	C 38-46	APPLICATION	5.3.1.2 OR 5.3.2.2 OF MIL-STD-171				
		PER MIL-STD-130 AS SPECIFIED					SCALE 2/1 UNIT WT SHEET 1 OF 1