

4

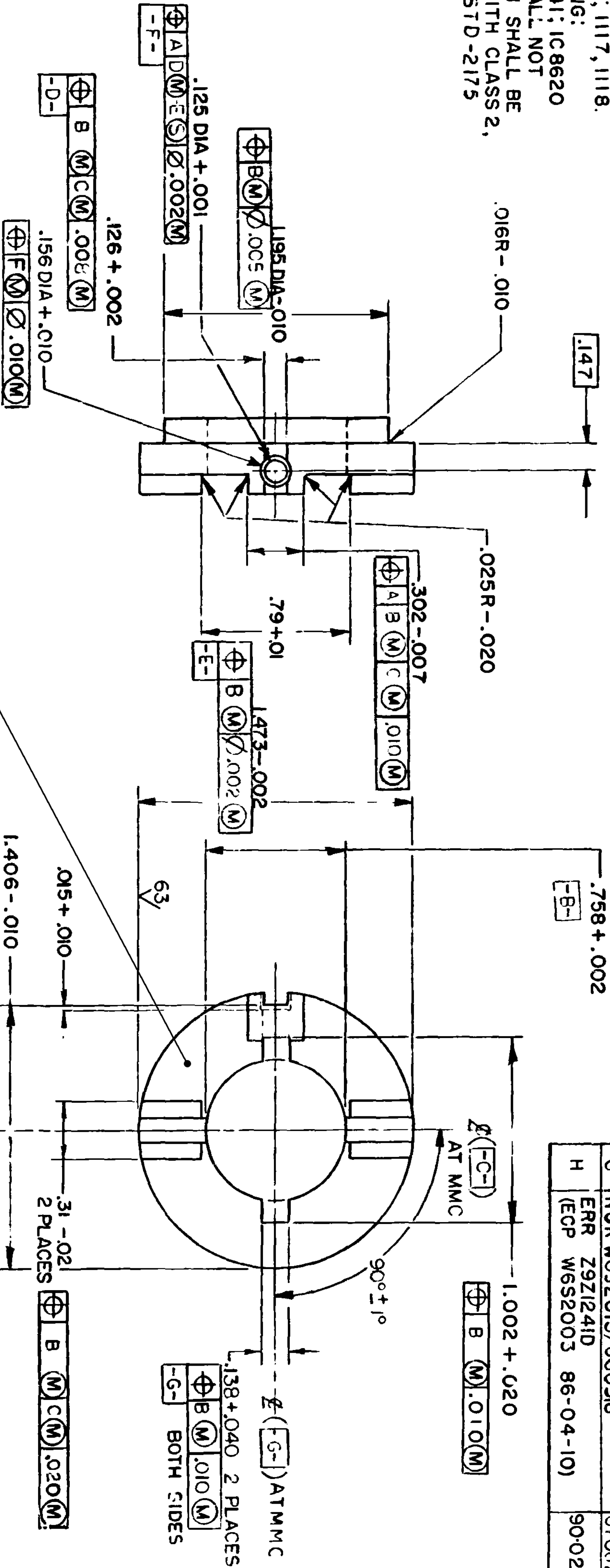
3

2

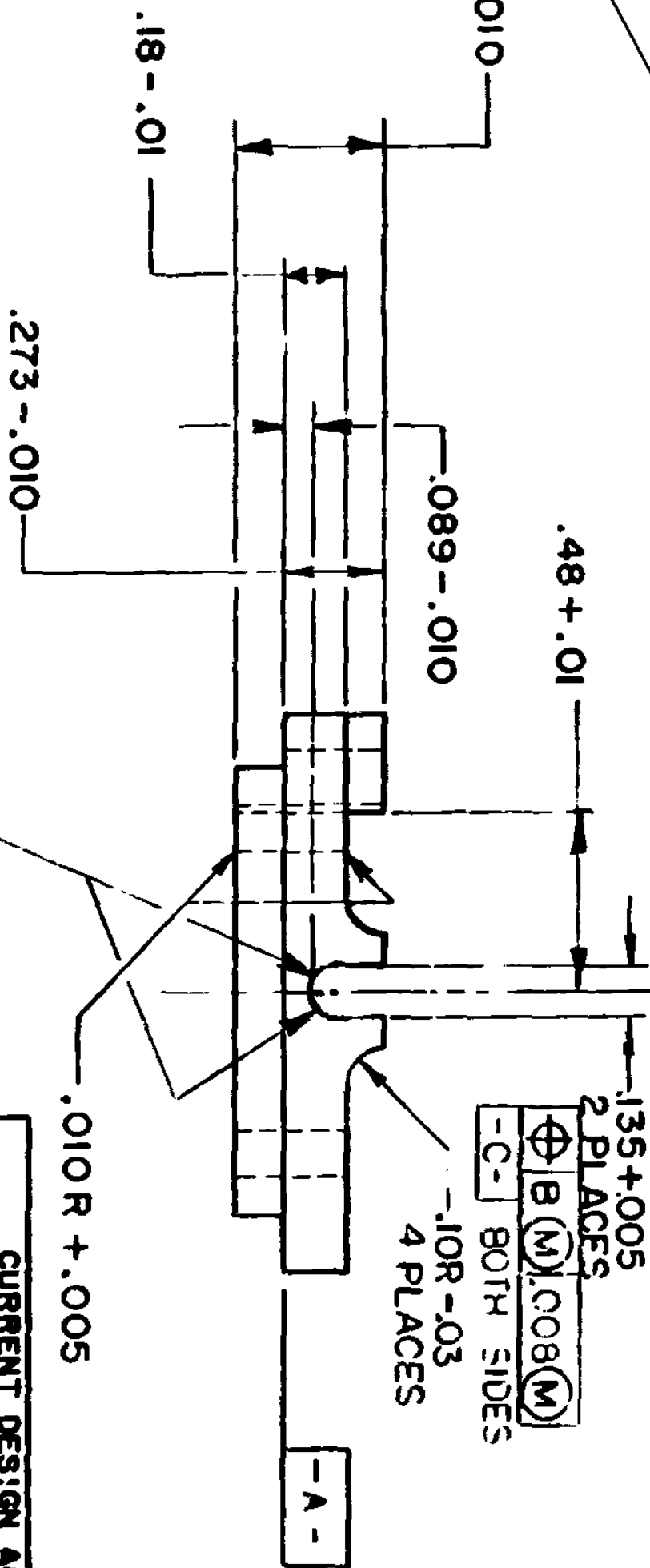
1

- NOTES: 125/ ✓ EXCEPT AS NOTED.
1. FINISH BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
3. MIL-W-13855 APPLIES.
4. MATERIAL:

A. WROUGHT MATERIAL:
STEEL, ASTM A108; 1117, 1118.
B. PRECISION CASTING:
STEEL, MIL-S-22141; IC8620
TENSILE TEST SHALL NOT
APPLY. INSPECTION SHALL BE
IN ACCORDANCE WITH CLASS 2,
GRADE C OF MIL-STD-2175



INSCRIBE ASSEMBLY NO. -ASSY 6008782 AND
PRIME CONTRACTOR'S CAGE CODE IDENTIFICATION
.062±.015 HIGH X .005+.015 DEEP.



CURRENT DESIGN ACTIVITY CAGE CODE 19200
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-3000

PART NO. 5009518

SPRINGFIELD ARMORY, SPRINGFIELD, MASS

GUIDE, BUFFER SPRING

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>W. Sullivan</i>
C	SEE EO HQRD 00175	4 AUG 70	<i>W. Sullivan</i>
D	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>W. Sullivan</i>
E	(5) SEE ERR HQR 40639	18 FEB 75	<i>W. Sullivan</i>
F	NOR W753101	79-03-27	80-10-30
G	NOR W652013/860516	870821	
H	ERR 2921241D (ECP W652003 86-04-10)	90-02-20	

MECHANICAL PROPERTIES		GUN, ACFT, CAL. 50, GAU-10/A	
YP		MG CAL. 50: M2 HB FLEX.	
TS		FXD. TT.	
EL2		M3 AC BASIC	
RA		C6008782 XM218, XM213	
BH		NEXT ASSY USED ON	
RH		APPLICATION	
		APPLY PART NO.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE 1 DEC 26	
TOLERANCES ON FRACTIONS ± DECIMALS ± ANGLES ±		DRAFTSMAN <i>W. Sullivan</i> CHECKER <i>W. Sullivan</i>	
MATERIAL: SEE NOTE 4		TRACER <i>W. Sullivan</i> ENGINEER <i>W. Sullivan</i>	
HEAT TREATMENT AFTER ASSEMBLY		SUBMITTED <i>W. Sullivan</i>	
FINAL PROTECTIVE FINISH APPLIED AFTER ASSEMBLY		APPROVED <i>W. Sullivan</i>	
DWG SIZE C		CODE IDENT NO. 19205	
SCALE 2:1		UNIT WT	
		SHEET 1 OF 1	