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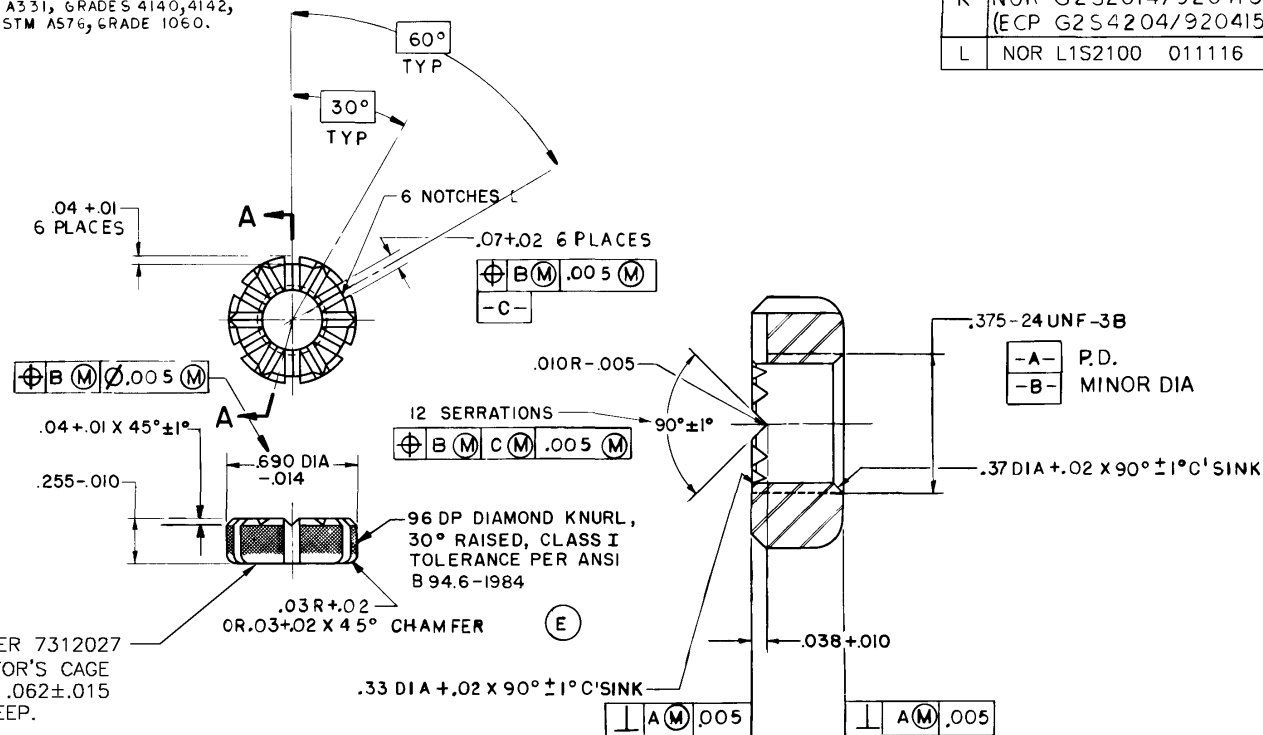
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NOTES:

1. FINISH $\sqrt{125}$ ALL OVER. (F)
 2. BREAK EDGES .003+0.02 UNLESS OTHERWISE SPECIFIED
 3. HEAT TREATMENT. HEAT AT 1540° F. TO 1580° F. OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED.
 4. PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
 5. MIL-W-13855 APPLIES.
 6. MATERIAL:
 ALLOY STEEL BARS, HOT WROUGHT, ASTM A322, GRADES 4140, 4142,
 ALLOY STEEL BARS, COLD FINISHED, ASTM A331, GRADES 4140, 4142,
 STEEL BARS, CARBON, HOT WROUGHT, ASTM A576, GRADE 1060.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>Hullman</i>
C	SEE EO HQRD 00175	4 AUG 70	<i>W. Sullivan</i>
D	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>E. E. Blaine</i>
E	(4) SEE ERR HQR 40639	18 FEB 75	<i>W. Sullivan</i>
F	(2) SEE ERR HQR 50655	1 OCT 75	<i>W. Sullivan</i>
G	NOR W8S 3015 79-05-01	79-11-22	<i>W. Sullivan</i>
H	NOR W4S2073/84-10-29	85-01-15	<i>TT R Ad</i>
J	ERR Z9Z1285AL (ECP GOS2021, 90-06-13)	90-09-28	<i>W. Sullivan</i>
K	NOR G2S2014/920415 (ECP G2S4204/920415)	920518	RR SR <i>W. Sullivan</i>
L	NOR L1S2100 011116	011212	RLV



INSCRIBE PART NUMBER 7312027 AND PRIME CONTRACTOR'S CAGE CODE IDENTIFICATION, .062±.015 HIGH X .005+.015 DEEP.

SECTION A-A
SCALE 4:1

CURRENT DESIGN ACTIVITY FSCM NO.19200

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

PART NO. 7312027

SPRINGFIELD ARMORY, SPRINGFIELD, MA

NUT, PLAIN, KNURLED

DWG SIZE C CODE IDENT NO. 19205 7312027

SCALE 2:1 UNIT WT SHEET OF

GUN, ACFT,
CAL .50,
GAU-10/A
MG CAL. 50
XM218, XM213

MG CAL. 50:
M2 HB FLEX.
B7265623 FLEX, M2, M3
C7265212 AC BASIC

NEXT ASSY USED ON
APPLICATION
APPLY PART NO.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ±
FRACTIONS ± ANGLES ±
MATERIAL

HEAT TREATMENT
SEE NOTE 3
FINAL PROTECTIVE FINISH
SEE NOTE 4

ORIGINAL DATE OF DRAWING 14 MAR 44
DRAFTSMAN *RFE* CHECKER *EK*
TRACER *RFE* CHECKER *EK*
ENGINEER *Ch. Buckingham*
SUBMITTED
APPROVED *W. Sullivan*
W. Sullivan

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SWESP FORM NO. 1177-1
20 MAR 64 REV.