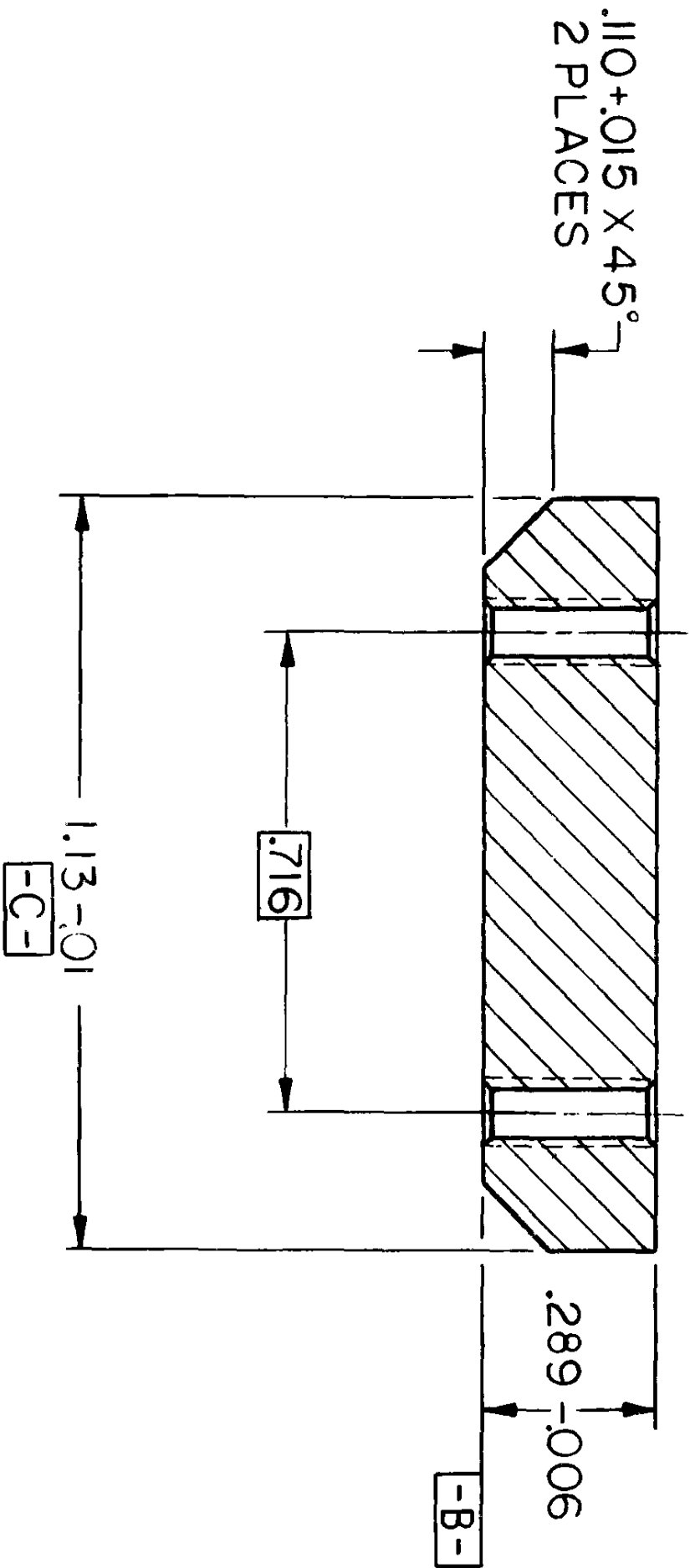


- NOTES:
1. STEEL, CMPSN 1018THRU1040, ASTM A108.
  2. FINISH  $125\sqrt{\text{ALL OVER}}$ .
  3. FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
  4. MIL-W-13855 APPLIES.

REVISIONS				
MF	ZONE	LTR	DESCRIPTION	DATE
	A		SEE ERR HQR 40691	12 DEC 74
	B		SEE ERR HQR 40691-1	24 JAN 75
	C		SEE ERR HQR 50655	1 OCT 75
	D		NOR W853010 79-03-16	79-11-20
	E		NOR W652009/860423	870821
	F		NOR L1S2100 011116	011212

.086-64UNF-3B, 90° CSK  
TOP AND BOTTOM TO .10DIA+.02  
[B] [A] [C] [M] [2.010] [M] 2 PLACES  
[.003] [M]  
[.19-.01] [A-]  
INSCRIBE PART NO. -12003051 AND PRIME  
CONTRACTOR'S CAGE CODE IDENTIFICATION  
.062±.015 HIGH X .005+.015 DEEP.



MECHANICAL PROPERTIES	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING
VS MIN	TOLERANCES ON DECIMALS .XX ±	13 SEPT 74
VS MAX	ANGLES ± 1° .XXX ±	
EL 2	MATERIAL	DRAFTSMAN
RA	HEAT TREATMENT	TRACER
BH	SEE NOTE 1	CHECKER
RH	SEE NOTE 3	ENGINEER
		SUBMITTED
		APPROVED

PART NO. 12003051

ROCK ISLAND ARSENAL, ROCK ISLAND, IL

RISER, REAR SIGHT

DWG SIZE C CODE IDENT NO. 19204

SCALE 4/1 UNIT WT SHEET 1 OF 1

CURRENT DESIGN ACTIVITY CAGE CODE 19200  
U.S. ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
FICATINNT ARSENAL NEW JERSEY 07808-5000