

5

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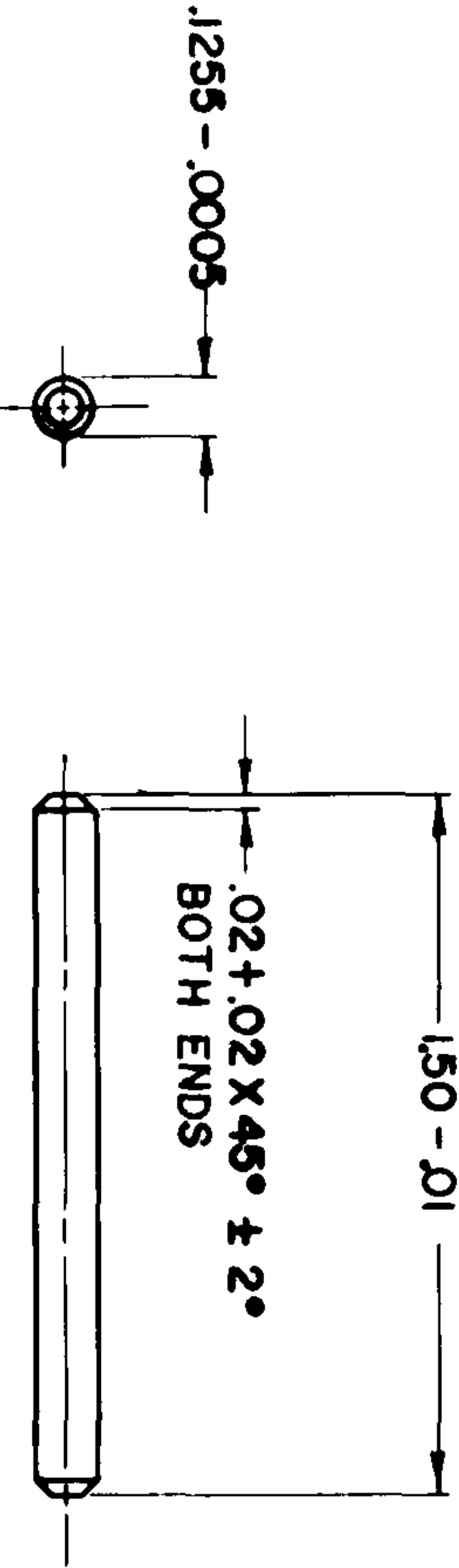
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2

1

- NOTES: 125 ✓ ALL OVER.
- 1.FINISH
- 2.HEAT TREATMENT: HEAT AT 1450° TO 1500°F. OIL QUENCH. TEMPER 1 HOUR MIN. TO HARDNESS SPECIFIED.
- 3.MIL-W-13855 APPLIES.
- 4.MATERIAL: STEEL, ASTM A576: 1095, 1080, 1070 OR STEEL, ASTM A686: CLASS W1-8 THRU 9, GRADE C.

REVISIONS				
LTR	DESCRIPTION	DATE	APPROVED	
1	REDRAWN WITH CHANGE SEE EO SA 29355.	17 FEB 67	<i>[Signature]</i>	
2	SEE EO HQRD 00175	4 AUG 70	<i>[Signature]</i>	
3	SEE EO HQR 20008-1	14 JAN 72	<i>[Signature]</i>	
4	(4) SEE ERR HQR 40639	18 FEB 75	<i>[Signature]</i>	
5	(2) SEE ERR HQR 50655	11 OCT 75	<i>[Signature]</i>	
H	NOR W8S3009 79-04-06 (ECP W9S3024 79-09-18)	80-02-07	<i>[Signature]</i>	
J	ERR 2921313H (ECP GIS4000/910215)	91 04 26	PF SR	<i>[Signature]</i>



(USED WITH BARREL EXTENSION - 6528254)

GUN, ACFT,
CAL. 50,
GAU-10/A
MG CAL. 50
XM218, XM213

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AN ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5009268

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

PIN, STRAIGHT, HEADLESS

MECHANICAL PROPERTIES	MG CAL. 50; M2 HB FLEX.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING	DEC 26
YP	D5504082	TOLERANCES ON DECIMALS ±	DRAFTSMAN	CHECKER
TS	D7312760	FRACTIONS ± ANGLES ±	TRACER	CHECKER
EL 2		MATERIAL:	ENGINEER	ENGINEER
RA	NEXT ASSY	NOTE 4 APPLIES	SUBMITTED	
BH	APPLICATION	HEAT TREATMENT	APPROVED	
RH	15N 81-85	SEE NOTE 2		
	APPLY PART NO.	FINAL PROTECTIVE FINISH APPLIED AFTER ASSEMBLY		

DWG SIZE	CODE IDENT NO.	
B	19205	5009268
SCALE	2:1	UNIT WT
		SHEET 1 OF 1