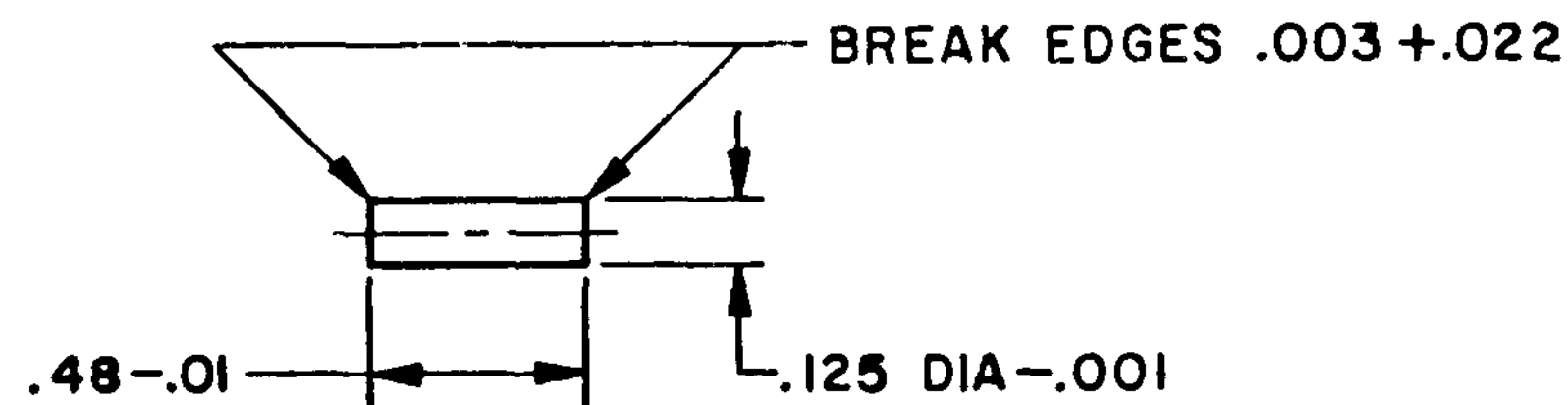


- NOTES:
1. FINISH 125/ ALL OVER.
 2. MATERIAL: STEEL, CARBON;
1117, 1118; ASTM A108.
 3. FINAL PROTECTIVE FINISH:
FINISH 5.3.1.2 OR 5.3.2.2 OF
MIL-STD-171.
 4. MIL-W-13855 AND ANSI Y14.5 APPLY.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
G	REDRAWN WITH CHANGE ERR Z9Z1262A (ECP W5S2087/851017)	900426	ORDN-CHT <i>R. Howell</i>
H	ERR Z9Z1291AV (ECP G9S2108/900117)	901213	VJ51 <i>RS</i> <i>RS</i>
J	NOR L8S2026		JB



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CURRENT DESIGN ACTIVITY CASE CODE 19205
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07809-5009

PART NO. 5013687

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

PIN, STRAIGHT,
HEADLESS

5013687

SIZE CODE IDENT NO
B 19205

SCALE 2/1 UNIT WT.

SHEET

MECHANICAL
PROPERTIES

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

ORIGINAL DATE OF DRAWING

1 MAY 34

DRAFTSMAN

M.M.C.S.

ENGR

ENGR

M.E.B.

P.E. SULLIVAN

N.W. GRANT

CHECKER

W.L.M.

ENGR

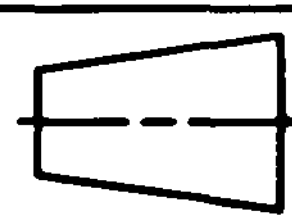
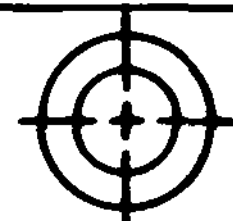
ENGR

R.C.

TOLERANCES ON DECIMALS ±

FRACTIONS ± ANGLES ±

THIRD ANGLE PROJECTION



XM218, XM213

MG, CAL. 50

(TT), AC BASIC

HB(FLEX)FXD

MG, CAL. 50 M2

F11010439

NEXT ASSY

USED ON

APPLICATION

YP

TS

EL2

RA

BH

RH