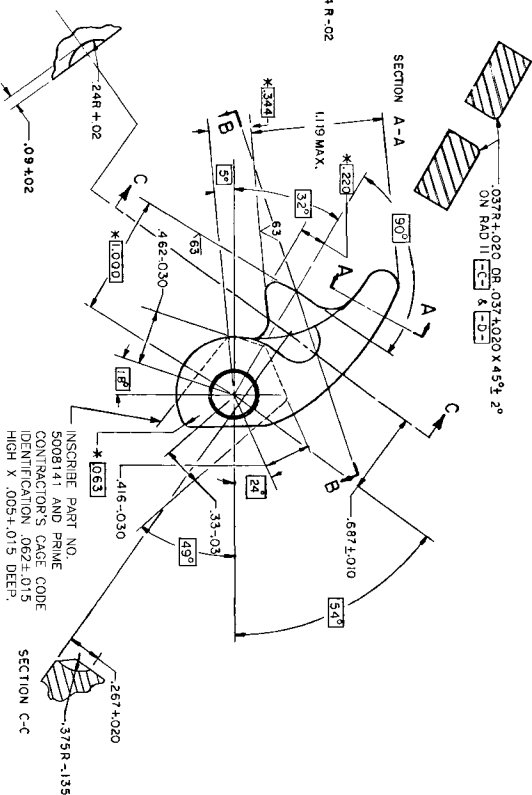
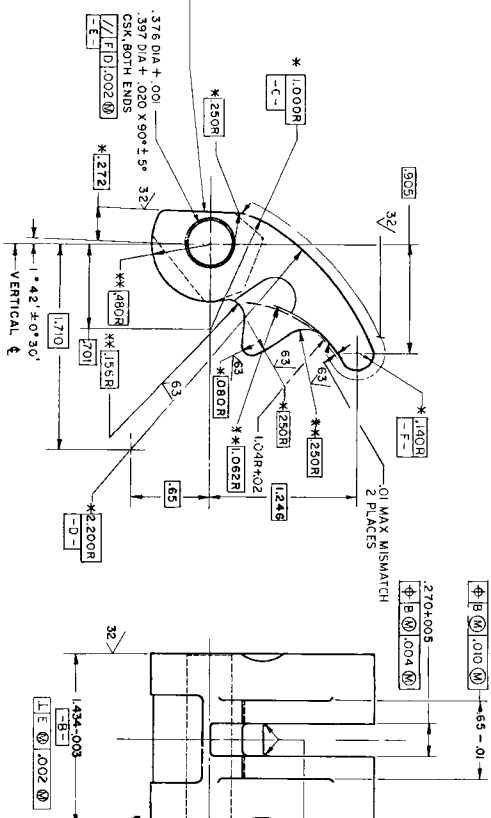
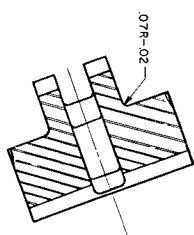
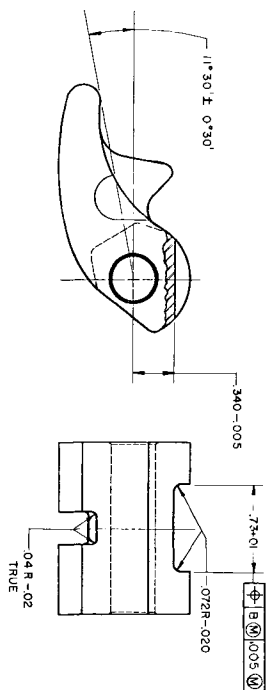


- NOTES:
1. FINISH $\frac{1}{8}$ " EXCEPT AS NOTED.
 2. BREAK EDGES .003" R-OR UNLESS OTHERWISE SPECIFIED.
 3. HEAT TREATMENT HEAT AT 1500 \pm 10 1550 \pm 10 OIL QUENCH DOUBLE TEMPER FOR 1 HOUR PLUS 1 HOUR AT 400 \pm 10
 4. FINAL PROTECTIVE FINISH FINISH 5.312 ON 5.322 OF MIL-STD-171.
 5. \square .0004 ON DIMENSIONS IDENTIFIED BY *.
 6. ON DIMENSIONS IDENTIFIED BY **.
 7. MIL-W-13825 APPLIES.
 8. CHANGE IN DEVIATION FROM THE BASIC CONTOUR SHALL NOT BE GREATER THAN .0005 PER .20 INTERVAL OF CONTOUR.



REVISIONS			
L/R	DESCRIPTION	DATE	APPROVED
1	REBRN WITH CHARGE		
2	SEE EHR 4430	1/17/07	
3	SEE EHR 4430 5075		
4	SEE EHR NOC 2008-1	4/10/07	
5	SEE EHR NOC 40619	14/JAN/12	
6	SEE EHR NOC 30465	18/FEB/12	
7	SEE EHR NOC 30465	11/OCT/12	
8	NOC WB33004 79-01-10	7/11/07	
9	NOCWB33005	10/1/07	
10	NOCWB33005	10/1/07	
11	NOCWB33005	10/1/07	
12	NOCWB33005	10/1/07	
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98	NOCWB33005	10/1/07	
99	NOCWB33005	10/1/07	
100	NOCWB33005	10/1/07	

CURRENT		U. S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER DOWEL, NEW JERSEY 07001	
CROSS REFERENCE NO.		19200	
PART NO.		5508141	
SUNSHIELDED ANVIL, SPRINGFIELD, ILL.			
ACCELERATOR, OIL BUFFER			
DOWEL SIZE (GROSS HEAT NO.)		5508141	
SCALE 2:1		3.9	
SHEET		OF	