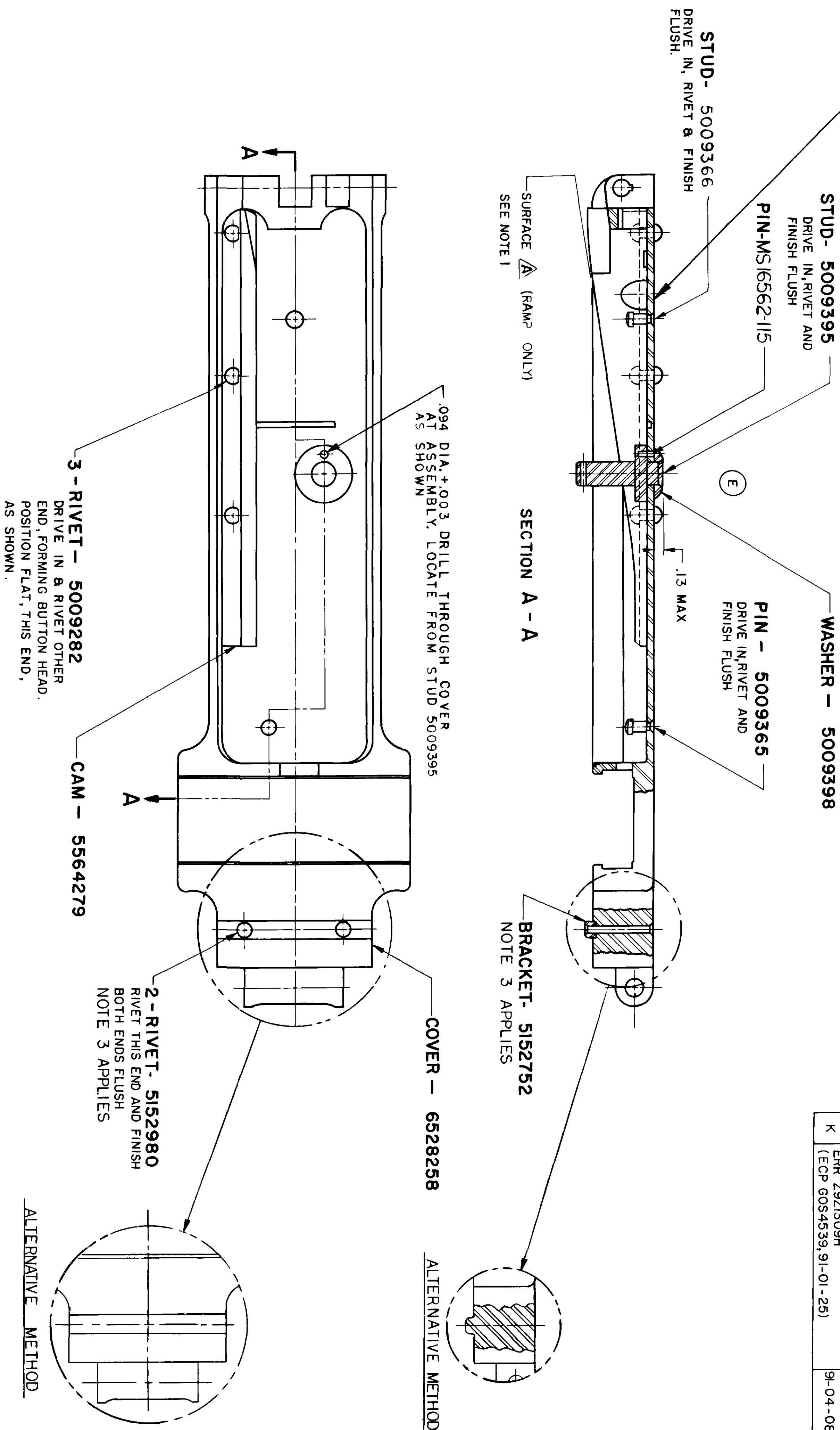


- NOTES:
1. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171. WHEN ASSEMBLY HAS BEEN SUBJECTED TO SAND BLASTING, POLISH SURFACE Δ TO $\sqrt[63]{}$ BEFORE APPLYING FINAL PROTECTIVE FINISH.
 2. MIL-W-13855 APPLIES.
 3. PARTS WILL NOT BE USED IN ALTERNATIVE METHOD OF MANUFACTURING OF THIS COVER SUBASSEMBLY.

INSCRIBE PART NUMBER 5504081 AND MANUFACTURER'S CODE IDENT .062 \pm .010 HIGH X .005 \pm .015 DEEP PER MIL-STD-130. INSCRIPTION MAY BE APPLIED AT COMPONENT LEVEL.



REVISIONS			LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE	17 FEB 67	William	SEE EO SA 29355		
B	SEE EO HQRD 00075	4 AUG 70	William	SEE EO HQRD 20008-1		
C	(1) SEE ERR HQR 20008-1	14 JAN 72	William	(2) SEE ERR HQR 40639		
D	(3) SEE ERR HQR 50635	18 FEB 75	William	(4) SEE ERR HQR 50635		
E	(5) SEE ERR HQR 50635	1 OCT 75	William	(6) SEE ERR HQR 50635		
F	NOR W859003 78-10-13	79-04-15	William	NOR W859003 78-10-13		
G	NOR W959002 79-03-16	80-04-10	William	NOR W959002 79-03-16		
H	NOR G752027/870522	881031	William	NOR G752027/870522		
J	ERR 29Z1285AL	90-09-28	William	ERR 29Z1285AL		
K	ERR 29Z1309H	91-04-08	William	ERR 29Z1309H		
	(ECP 6054539, 91-01-25)					

FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 5504081

GUN, ACFT,
CAL .50,
GAU-10/A

MECHANICAL PROPERTIES	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS \pm FRACTIONS \pm ANGLES \pm
YP	M2 HB FLEX.
TS	FXD, TT
EL 2	MG CAL .50
RA	D6528309
BH	XM218, XM213
RH	

PART NO. 5504081

CURRENT DESIGN ACTIVITY CASE CODE 19200
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

SPRINGFIELD ARMOY,
SPRINGFIELD 1, MASS.

COVER SUBASSEMBLY

ORIGINAL DATE 1 MAY 34	DRAFTSMAN <i>EC</i>	CHECKER <i>EC</i>
TRACER <i>EC</i>	CHECKER <i>EC</i>	ENGINEER <i>EC</i>
SUBMITTED <i>EC</i>	ENGINEER <i>EC</i>	ENGINEER <i>EC</i>
HEAT TREATMENT	USED ON	NEXT ASSY
APPLICATION	APPLICATION	APPLICATION
FINAL PROTECTIVE FINISH SEE NOTE 1	SEE NOTE 1	SEE NOTE 1

DWG SIZE CODE IDENT NO.	D	19205	5504081
SCALE 1:1	UNIT WT 3.13	SHEET 1 OF 1	