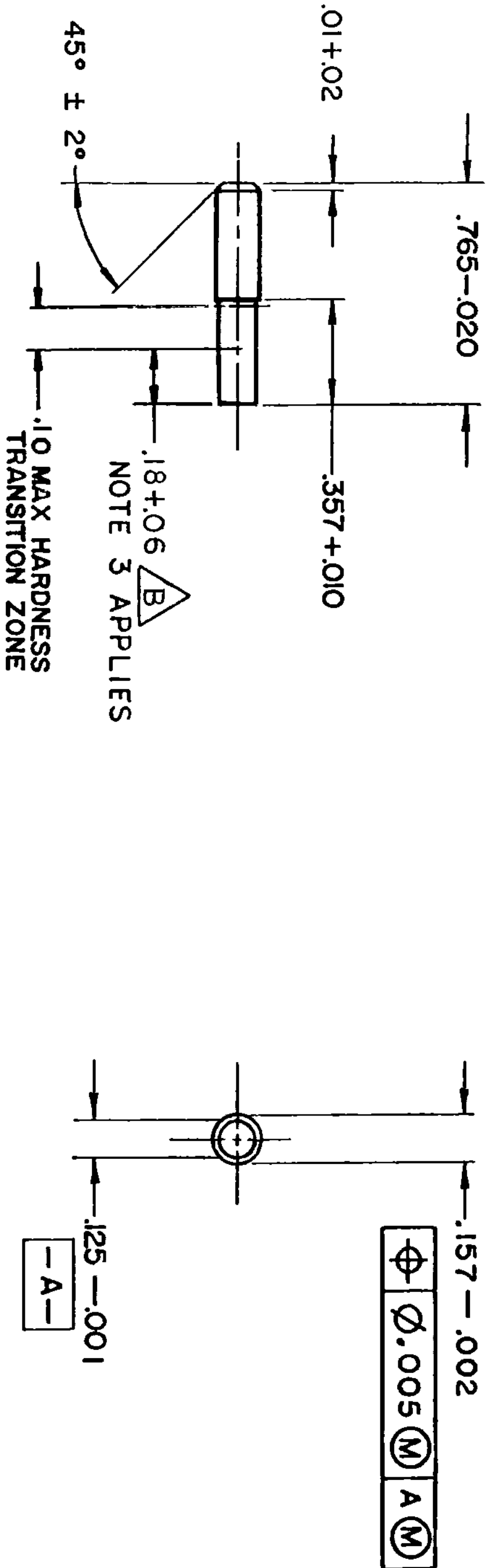


REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
J	REDRAWN WITH CHANGE ERR 29Z1239G (ECP 68S2058/890224)	900214	<div>1-16-91 [Signature]</div>
K	NOR 69S2103, 89-12-18	90-06-11	<div>3-26-91 [Signature]</div>
L	ERR 29Z1313H (ECP 61S4000/910215)	91 04 26	<div>PF [Signature]</div>

- NOTES: 125 ✓ ALL OVER.
1. FINISH .003+ .012 UNLESS OTHERWISE SPECIFIED
3. HEAT TREATMENT: HARDEN AND TEMPER TO HARDNESS SPECIFIED. LOCALLY TEMPER LENGTH $\triangle B$ TO ROCKWELL 15N72 MAX.
4. MIL-W-13855 AND ANSI Y14.5 M-1982 APPLIES.
5. FINAL PROTECTIVE FINISH:
A. REPAIR PARTS: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
B. OTHER APPLICATIONS: FINISH AT ASSEMBLY.
6. MATERIAL, STEEL, ASTM A576:1095, OR STEEL, ASTM A686, CLASS W1-8 THRU 9, GRADE C.



Pin, Shoulder, Headless - 5152899.c4

A B C D

GUN, ACFT, CAL .50, GAU-10/A		MECHANICAL PROPERTIES		DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 15 JUL 40		CURRENT DESIGN ACTIVITY CAGE CODE 19200 U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PICA TINTY ARSENAL, NEW JERSEY 07806-5000	
MG CAL .50:		X M218X M213		YP		DRAFTSMAN R.Z.E.		CHECKER E.K.	
MG CAL.50:		M2 HB FLEX.		TS		ENGR C.B.		ENGR E.K.	
FXD.TT.		EL2		RA		ENGR		ENGR	
C7313289		M3 AC BASIC		BH		ENGR		ENGR	
NEXT ASSY		USED ON		THIRD ANGLE PROJECTION		SUBMITTED P.E.SULLIVAN		SIZE/CODE IDENT NO. C 19205	
APPLICATION		RH		76.5-80.0		APPROVED V.A.LUNKHONEN		SCALE 2/1	
								UNIT WT.	
								SHEET 1 OF 1	

PART NO. 5152899

PIN, SHOULDER, HEADLESS

A B C D