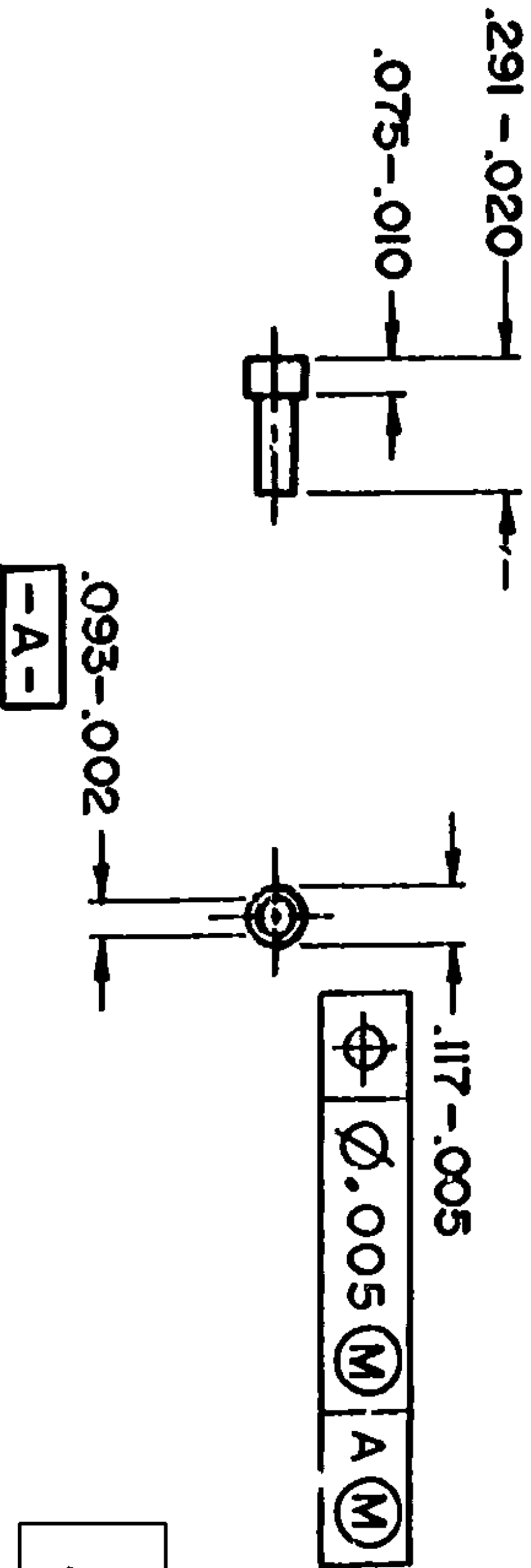


REVISIONS			
SYM	DESCR PTION	DATE	APPROVAL
J	REDRAWN WITH CHANGE ERR Z9Z1239G (ECP G8S2058/890224)	900214	<i>[Signature]</i> OFT-00E
K	NOR G9S2103, 89-12-18	90-06-11	<i>[Signature]</i> Sgt R. J. H.
L	ERR Z9Z1313H (ECP GIS4000/910215)	9104 26	PF SK

- NOTES: 125/ ALL OVER.
1. FINISH
 2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
 3. MATERIAL: STEEL, ASTM A576: 1095, OR STEEL, ASTM A686, CLASS W1-8 THRU 9, GRADE C.
 4. HEAT TREATMENT: HEAT AT 1450°-1500°F. OIL QUENCH. TEMPER ONE HOUR MINIMUM TO HARDNESS SPECIFIED.
 5. APPLICATION: USED ON M6 CAL. 50: M2HB FLEX, FXD, TT, M3 AC BASIC, M6 CAL. 50, XM218, XM213, GUN, ACF, CAL. 50, GAU-10/A.
 6. FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
 7. MIL-W-13855 APPLIES.



CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 5152898

SPRINGFIELD ARMORY,
SPRINGFIELD, MA

PIN,
SHOULDER, HEADLESS

		MECHANICAL PROPERTIES		DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 15 JUL 40		SIZE B	
		YP		TOLERANCES ON DECIMALS ±		DRAFTSMAN R. R.	CHECKER E. K.	CODE IDENT NO. 19205	5152898
		TS		FRACTIONS ±		ENGR C. B.	ENGR	UNIT WT.	
		EL2		THIRD ANGLE PROJECTION		ENGR		SHEET 1 OF 1	
		RA							
C5564305	SEE	RA							
D7312692	NOTE 5	BH							
NEXT ASSY	USED ON	RH	15N 75-79			SUBMITTED P. E. SULLIVAN			
APPLICATION						APPROVED V. A. LUNKHONEN			