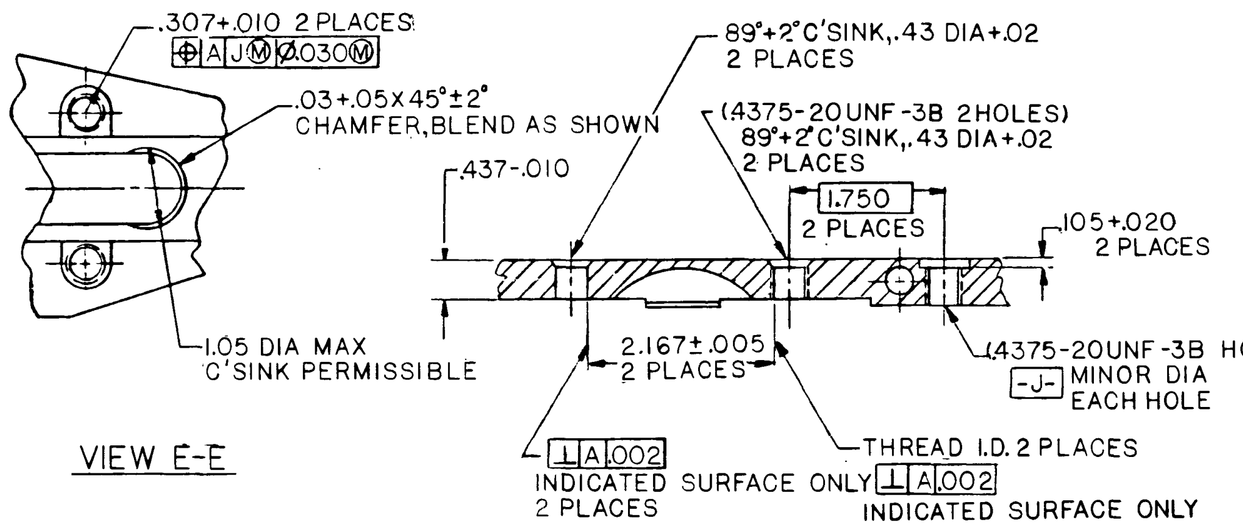
DRAWING SIZE F

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL ORIG - CHT
E	REDRAWN WITH CHANGE ERR Z9Z1262A (ECP W5S2087/851017) (ECP G7S2026/870526)	900426	
F	ERR Z9Z1291AY (ECP G9S2108 900117)	901214	

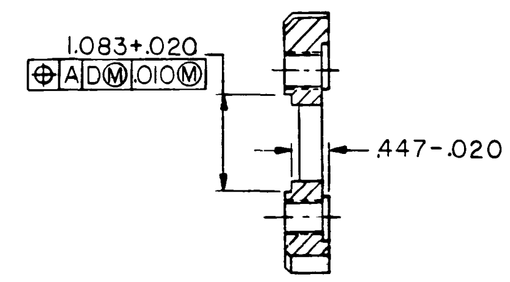
NOTES:-

1. FINISH:
   A) MACHINED SURFACES 125 UNLESS OTHERWISE SPECIFIED.
   B) CAST SURFACES ⊗ INDICATES AS CAST SURFACES, FINISH OF 500
2. MATERIAL:
   A) WROUGHT; STEEL, ASTM A108:1020.
   B) CASTING; IRON, MALLEABLE, PEARLITIC, CASTING, ASTM A220, GRADE L 45006, OR IRON, DUCTILE, CASTING, ASTM A536, GRADE 80-55-06 OR 65-45-12.
3. HEAT TREATMENT FOR STEEL COMPONENTS ONLY: LOCALLY CARBURIZE AND HARDEN AREA 2. HEAT AT 1550°F, OIL QUENCH, TEMPER 1 HOUR MINIMUM TO 15N 86 MIN.
4. A) MACHINED EDGES SHALL BE BROKEN .003+.012 UNLESS OTHERWISE SPECIFIED.
   B) MACHINED FILLETS TO BE .015R MAX UNLESS OTHERWISE SPECIFIED
5. MIL-STD-2175, CLASS 4, SHALL APPLY FOR MALLEABLE OR DUCTILE IRON CASTINGS.
6. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
7. ALL CHAMFERS DEPICTED ON FRONT END WITHIN DIMENSION 2.63+.15 SHALL BE .05+.02×45°±2°.
8. MIL-W-13855 APPLIES.

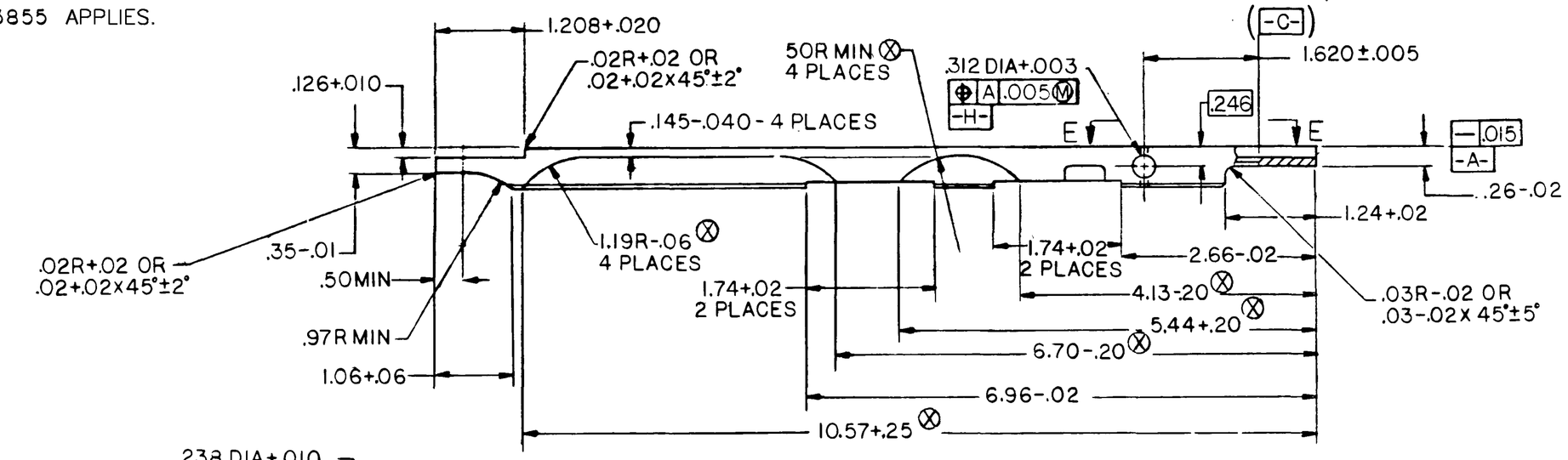


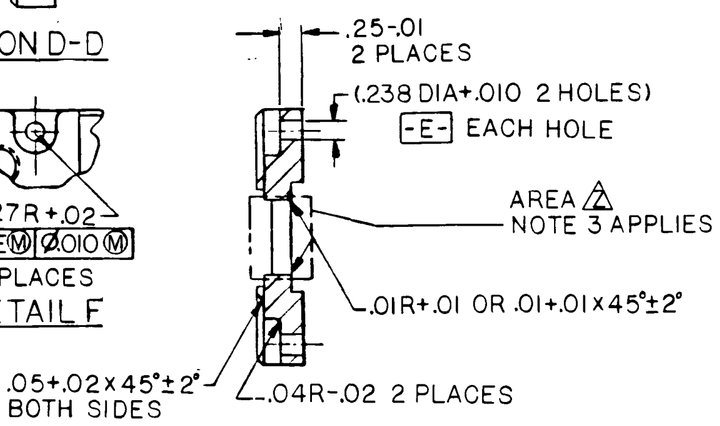
VIEW E-E

SECTION C-C



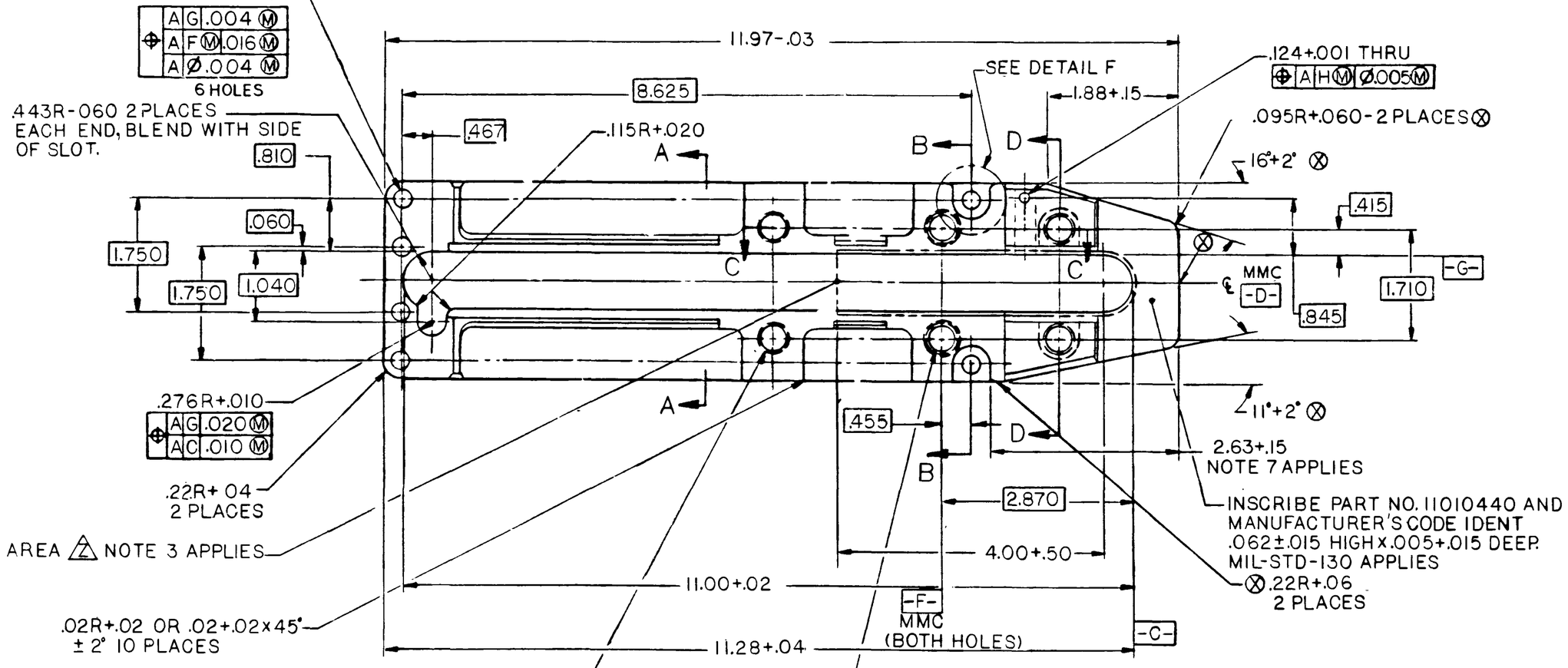
SECTION D-D

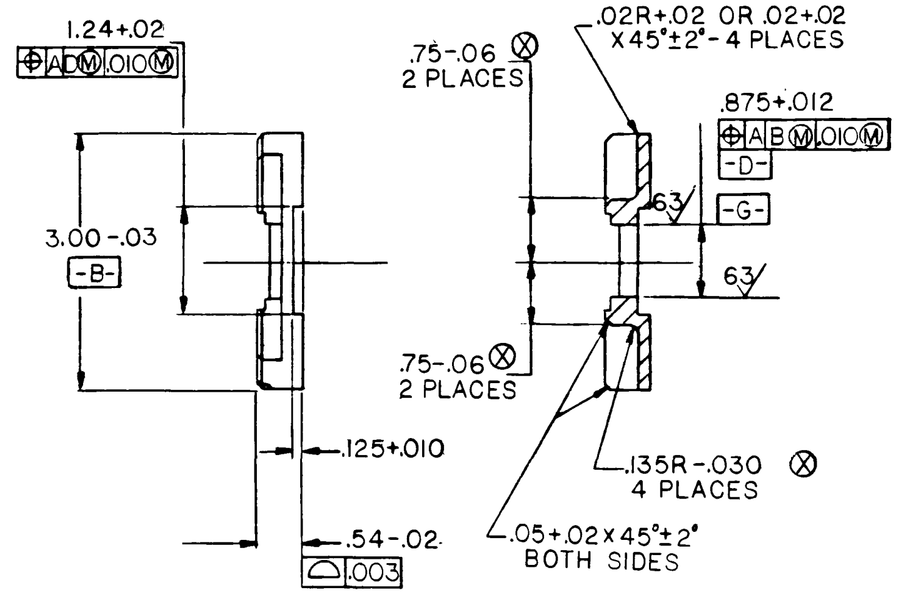




DETAIL F

SECTION B-B





SECTION A-A

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AN ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 11010440

	XM218, XM213 MG, CAL 50, M2, HB (FLEX), (FXD), (TT)	MECHANICAL PROPERTIES: TP, TS, EL2, RA, E, RN: NOTE 3 APPLIES	DO NOT SCALE DRAWING. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON DECIMALS ± FRACTIONS ± ANGLES ± THIRD ANGLE PROJECTION	ORIGINAL DATE OF DRAWING 660415	SPRINGFIELD ARMORY, SPRINGFIELD, MA
F11010439	AC BASIC			DRAFTSMAN F.R.J. CHECKER C.E.L. ENGR ENGR ENGR H.B. ENGR B.C. SUBMITTED P.E. SULLIVAN APPROVED N.W. GRANT	BRACKET, RETRACTING SLIDE
NEXT ASSY	USED ON				SIZE F CODE IDENT NO. 19205 — 11010440
APPLICATION					SCALE 1/1 UNIT WT. SHEET

SMCAR FORM 69, 1 JUL 87(TEMP) REPLACES SMCAR FORM 69, 1 JUN 86(TEMP) WHICH IS OBSOLETE

Bracket, Retracting Slide - 11010440.c4