

go special plug gage.c4

CAUTION - READ ALL NOTES & SPECS; DO NOT SCALE DRAWING	
<p>30° RADIUS OPTIONAL .030 ± .010 ENLARGED VIEW CHAMFER OR RADIUS ON BOTH ENDS OF WIRE HARDEN * STAMP: -60 .376 STAMP DATA B₁ B₂</p>	
UNLESS OTHERWISE SPECIFIED - DIMENSIONS ARE IN INCHES BREAK ALL CORNERS 1/32 TOLERANCES ON - DECIMALS ± .010 ANGLES ± 30° FRACTIONS ± 1/64	
MATERIAL - TOOL STEEL	
HARDNESS - * ROCKWELL C 63 MIN OR EQUIVALENT	
ORIGINAL DATE JUNE 16, 1952 OF DRAWING DRAFTSMAN TRACER ENGINEER CHECKER ENGINEER	
SUBMITTED APPROVED BY ORDER OF THE CMDR OR ORDNANCE LT COL ORD DEPT	
GO SPECIAL PLUG GAGE	
APPLICABLE SPECIFICATIONS GENERAL - FEDERAL SPEC MIL-8-10944 GAGE BLANKS - COMMERCIAL STD C5-8 SURFACE FINISH - AMS1 8461-1962 DIM. & TOL - AMS1 714.5-1973	
DEPT OF THE ARMY ROCK ISLAND ARSENAL ROCK ISLAND, IL 61201	
DWG SIZE 5076154	
SHEET 1 OF 1	
REVISIONS SYMBOL DESCRIPTION DATE APPR	
B ₁ 1 SEE ENG HQG 404397 150477 JIN B ₂ 2 SEE ERR HQG 22395 181412 JIN B ₃ 3 DATA CHANGED 12-1-52 B ₄ 4 SUPS SO END OF OLD DNG - 18-52 A 1 ORIGINAL DRAWING SYMBOL DESCRIPTION DATE APPR	
STAMP DATA IN BLOCK BELOW ON GAGE IN POSITION SHOWN LATEST REV SYMBOL 5076154 - 1 MACH GUN CAL. 50 M2 & M3 BODY, BARREL BUFFER ASSY 7312759, 7266835 BODY OIL BUFFER ASSY 5503941 GO DIA. OF ACCEL. PIN HOLE US GOVT INSP APPLICATION C5503941 M2 C5508063 D7266835 D7266834	

NO. 12-1-48
ORIGINAL 12-1-48
JUN 10 1952

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