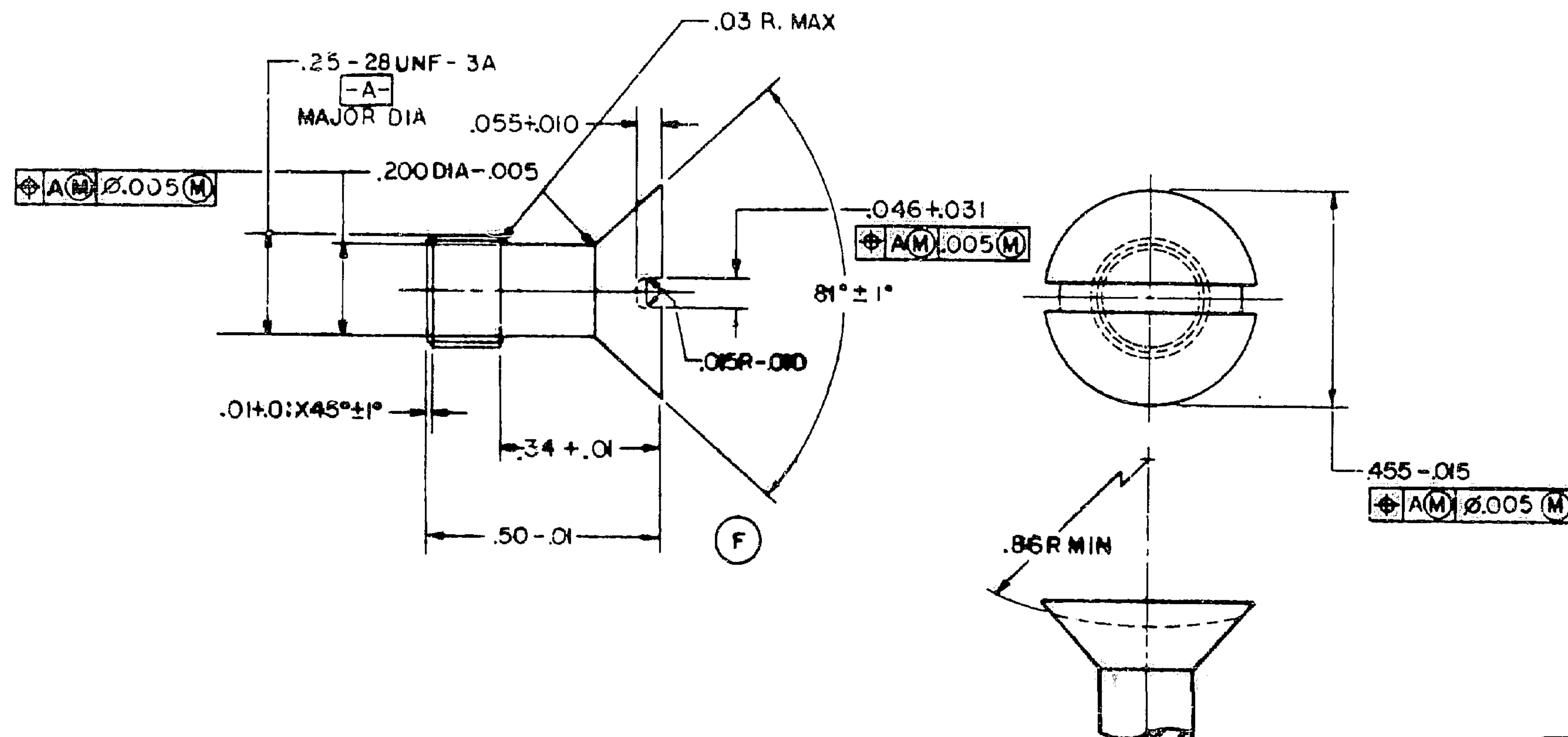


## NOTES

1. FINISH
2. BREAK EDGES .003+.02 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A108, 1045, 1040, 1050, OR ASTM A331 OR A322, 4140, 4340
4. HEAT TREATMENT: HEAT AT 1540°F. TO 1580°F. OIL QUENCH. TEMPER 1 HOUR MIN TO HARDNESS SPECIFIED.
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
6. MIL-W-13855 APPLIES.

## REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
B	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>P. Sullivan</i>
C	(1) SEE EO HQRD 00175	4 AUG 70	<i>W. Sullivan</i>
D	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>P. Sullivan</i>
E	(1) SEE ERR HQR 30677	29 MAY 73	<i>W. Sullivan</i>
F	(4) SEE ERR HQR 50655	1 OCT 75	<i>W. Sullivan</i>
G	NOR W8S3010 79-03-16	79-11-20	<i>W. Sullivan</i>
H	ERR Z9Z 2127AC (ECP G7S 2011/870413)	891215	<i>W. Sullivan</i>
J	ERR Z9Z1309M (ECP GOS2044; 91-01-04)	91-04-08	<i>W. Sullivan</i>



CURRENT DESIGN ACTIVITY CASE CODE 19200  
U.S. ARMY  
ARMORY RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
FEDERAL ARMY, NEW JERSEY 07000-5000

MECHANICAL PROPERTIES		MFG CAL. 50:		ORIGINAL DATE OF DRAWING		PART NO. 7312028	
YP		A12002950	XM218, XM213	14 MAR 44		SPRINGFIELD ARMORY, SPRINGFIELD, MA	
TS		A12002952	M2 HB FLEX.	DRAFTSMAN RBE CHECKER EK		SCREW, EXTERNALLY RELIEVED BODY	
EL 2		F12002953	TT, M2	TRACER RBE CHECKER EK			
RA		F11691500	M3 AC BASIC	ENGINEER RBE ENGINEER W. Sullivan			
RM		F7265636	M2 WC FLEX	SUBMITTED			
RH	C26-32	NEXT ASSY	USED ON	APPROVED		DWG SIZE C CODE IDENT NO 19205 7312028	
APPLICATION		HEAT TREATMENT		SCALE 4:1		SHEET 1 OF 1	
M-PLY PART NO.		FINAL PROTECTIVE FINISH		UNIT WT			
		SEE NOTE 5					