

NOTES: 1. FINISH 125 ✓ ALL OVER, EXCEPT 250 ✓ PERMISSIBLE ON STAMPED EDGES.

2. BREAK EDGES .003+0.02 UNLESS OTHERWISE SPECIFIED

3. MATERIAL STEEL, ASTM A108 OR ASTM A 684:1045, 1050 OR ASTM A 332 OR A 331:4140, 8640.

4. HEAT TREATMENT: HEAT AT 1540° TO 1580° F. OIL QUENCH. TEMPER 1 HOUR MIN, TO HARDNESS SPECIFIED.

5. MIL-W-13855 APPLIES.

6. FINAL PROTECTIVE FINISH:

A. FOR REPAIR PARTS: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.

B. FOR ALL OTHER APPLICATIONS: FINISH AT ASSEMBLY.

7. PERFECT FORM AT MMC NOT REQUIRED.

8. FOR STAMPED PARTS: TAPER PERMISSIBLE ON OUTSIDE PROFILE SURFACE NOT TO EXCEED .015 AS SHOWN.

INSCRIBE PART NO. -6008936 AND PRIME CONTRACTOR'S CAGE CODE IDENTIFICATION, .062±.015 HIGH X .005+.015 DEEP.

.015 MAX
NOTE 8 APPLIES

(SIDE 'A'-SPECIFIED
OUTSIDE CONTOUR
DIMENSIONS APPLY
TO THIS SIDE)

NOTE 7 APPLIES

.01±.02 X 90° CSK BOTH SIDES

VIEW B
SCALE: 4/1

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE SEE EO SA29355	17 FEB 67	<i>[Signature]</i>
B	SEE EO HQRD 00175	4 AUG 70	<i>[Signature]</i>
C	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>[Signature]</i>
D	(4) SEE ERR HQR 50606	4 APR 75	<i>[Signature]</i>
E	(1) SEE ERR HQR 50655	1 OCT 75	<i>[Signature]</i>
F	NOR W853011 ECP W953012 79-04-04 79-05-01)	79-11-28	<i>[Signature]</i>
G	NOR WIS 3026 81-03-03	82-01-19	<i>[Signature]</i>
H	NORWIS3195 82-01-19	82-07-13	<i>[Signature]</i>
J	NOR LIS2100 011116	011212	RLV

MECHANICAL PROPERTIES	D6535541	MG CAL. 50	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS ± FRACTIONS ± ANGLES ± 2°
	D5564307	M2 HB FLEX	
	D6535478	MG CAL. 50	
	C5564309	XM218, XM213	
YP			MATERIAL SEE NOTE 3
TS			
EL 2			
RA			
BH			HEAT TREATMENT SEE NOTE 4
RH	A67-70		FINAL PROTECTIVE FINISH SEE NOTE 6

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND DOVER, NEW JERSEY 07801			
PART NO. 6008936		CODE IDENT NO. 19200	
SPRINGFIELD ARMORY SPRINGFIELD, MA			
FRAME, HANDLE, LOWER			
DWG SIZE		CODE IDENT NO.	
C		19205	
6008936			
SCALE	1 : 1	UNIT WT	.25
		SHEET	1 OF 1