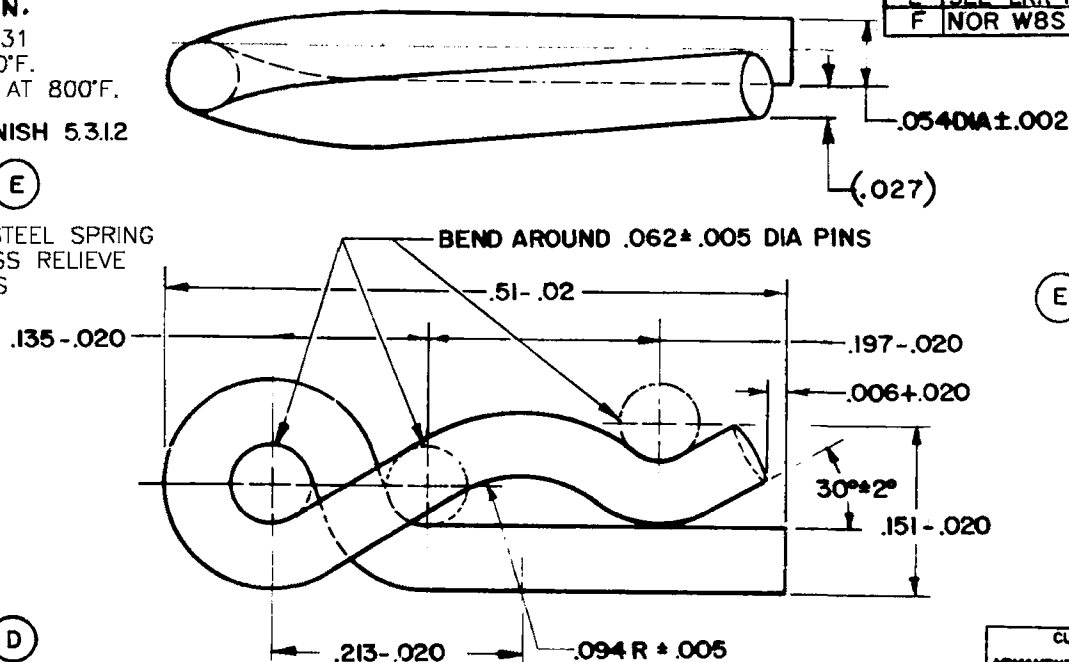


## NOTES:

1. FINISH 125 ✓
2. BREAK EDGES .003+.012 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: WIRE, STEEL, ASTM A231, ANNEALED AND COLD DRAWN.
4. HEAT TREATMENT FOR ASTM A231 MATERIAL: HEAT AT 1550°-1600°F. OIL QUENCH, TEMPER 1 HOUR AT 800°F.
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
6. MIL-W-13855 APPLIES.
7. ALTERNATE MATERIAL: MUSIC STEEL SPRING WIRE, SPEC ASTM A228, STRESS RELIEVE AT 435°F±10° FOR 30 MINUTES MINIMUM AFTER FORMING.

G	ERR Z9Z1294BK (ECP GOS2007/900613)	901128	VJ51 RS
H	ERR Z9Z1309H (ECP GOS2044, 91-01-04)	91-04-08	
J	NOR L1S3009/010411	020208	HJS

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	REDRAWN WITH CHANGE SEE EO SA 29355	17 FEB 67	<i>R. Sullivan</i>
B	(1-2) SEE EO HQRD 00175	4 AUG 70	<i>W. Sullivan</i>
C	(1) SEE ERR HQR 20008-1	14 JAN 72	<i>R. Sullivan</i>
D	SEE ERR HQR 40639	18 FEB 75	<i>D. Sullivan</i>
E	SEE ERR HQR 50655	1 OCT 75	<i>R. Sullivan</i>
F	NOR WBS3001	79-04-04	79-10-30 <i>R. Sullivan</i>



CURRENT DESIGN ACTIVITY CAGE CODE 19200  
U.S. ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-3000

PART NO. 7312517

MECHANICAL PROPERTIES		D6535478	MG CAL. 50:	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 19 AUG 44		SPRINGFIELD ARMORY, SPRINGFIELD, MA	
YP		C5564311	M2 HB FLEX.	TOLERANCES ON	DECIMALS ±	DRAFTSMAN	CHECKER	PIN, LOCKING	
TS		C6535477	FXD, TT;	FRACTIONS ±	ANGLES ±	TRACER	CHECKER		
EL 2		D6535476	XM218, XM213	MATERIAL		ENGINEER	ENGINEER		
RA		C12937677		SEE NOTE 3		SUBMITTED			
BH		NEXT ASSY USED ON		HEAT TREATMENT		APPROVED		DWG SIZE B CODE IDENT NO. 19205 7312517	
RH		APPLICATION		SEE NOTE 4		SCALE 10/1 UNIT WT SHEET OF			
		APP'Y PART NO.		FINAL PROTECTIVE FINISH		APPROVED			
				SEE NOTE 5					